





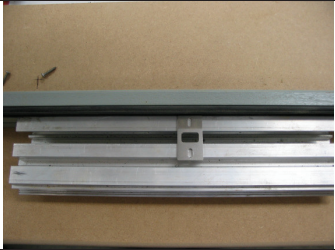
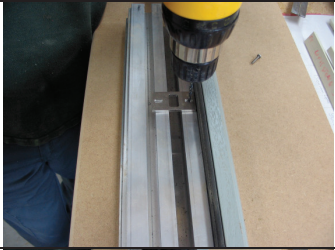
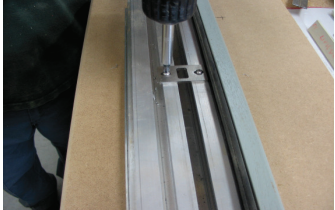



BIFOLD DOORS

Number	Description	Key points	Picture
1	If jambs are not already attached tracks, screw jambs flush with end of tracks with 100mm screws supplied. The bottom aluminium track will be drilled out for drainage.	The centre hinge is off-set to the top of the jamb, indicating which way up these are attached.	
2	Frame can then be fitted to opening. Carefully drill between aluminium up-stands in top+bottom track with 6mm drill bit at approx 400mm centres. Timber jambs should be drilled centre at the same spacing as track.	Care should be taken not to cut into the running up-stands. Do not over tighten fixing screws through the centre of the aluminium track, as this will distort the track and effect the smooth running of the doors.	
3	Ensure a DPC is placed below the bottom track to divert water from drainage holes.	Ensure track is square, top+bottom track are parallel and bottom track is level and packed to provide a stable platform for the running gear and fix using appropriate screw fixings (not supplied)	
4	Doors will be marked in order of position within the frame and these will coordinate with the drawing		
5	When a door with rolling gear has to be fitted to the run the top assembly needs to be removed from the door. Slide this assembly into the track through the cut out one end of the track. The bottom gear can remain on the door and located onto the track through the bottom cut out. The top gear can then be re-attached to this door.		

The information provided is believed to be correct at the time of issue, but may be subject to change without prior notice

BIFOLD DOORS

6	Continue to screw door leaves together to complete the set.	Door furniture can then be fitted. All joinery has been pre-machined for locations so no drilling is required.	
7	Fit adjustable flat plate keeps for master and slave doors. Position the back of the keep against the front of the gasket line.	Not required for inline or flush doors.	
8	Drill a 3mm pilot hole on the centre of the slots.		
9	Fix down with the screws provided.	Keeps can be adjusted on the slots for the best fit on the shootbolts.	
10	Restrictor stays can be fitted to the master door. Pre-drill through the aluminium track and fix stay with 4x 100mm wood screws.	The door plate should be fixed with 50mm wood screws (pilot drill first)	

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