





# all pump solutions cater for a wide range of applications involving pumpstations and pumping systems

# Packaged pumpstations

Today's fast-track building methods and the need for off-site fabrication have resulted in an increased need for packaged pumping stations.

All Pump Solutions combine the forty years experience of SPEL Products in the water and wastewater industry, with renowned pumps to offer the ultimate packaged pump solution.

APS design complete pumping systems which are manufactured and assembled in our factory and delivered to site ready to be placed in a suitable excavation and connected to the relevant drainage pipework.

A simple commissioning service is all that is necessary for the system to be put into operation.

APS make the whole process of ordering a pump station through to installation very simple and cost effective for our customers.





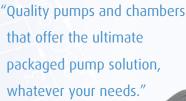












# **Applications**



- Power stations



# all pump solutions manufacturing standards – a commitment to quality







Our GRP pumping stations are manufactured to BS 4994 under a strict quality control system with checks at all stages of construction. The chop-hoop filament winding process produces not only circumferential strength but also strong longitudinal strength.

This method means that shells can be cut for manholes and pipework without any undue loss in strength and ensures that deep burial depths can be safely accommodated. After a long evaluation process, our package pump systems have been awarded the coveted WRc approval which signifies compliance with BS EN 752-6 for pump stations and Sewers for Adoption 6th edition.

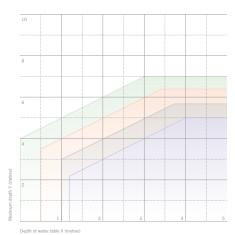
### Our laminate construction

### Chop-hoop filament **Competitors laminate** wound shells Our laminate construction provides complete protection of the structural filament wound laminate from water/chemical penetration. None of the features below are present in our competitors sample. Laminate construction. UK patent number 2233384 External resin-rich water Resin-rich Strong reinforcing ribs penetration barrier glass reinforced corrosion barrier Smooth moulded Filament wound resin-rich corrosion main structural resistant inner surface laminate

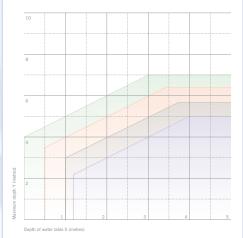
### V-Series burial depths



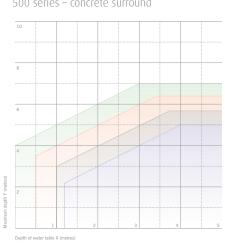
300 series – concrete surround

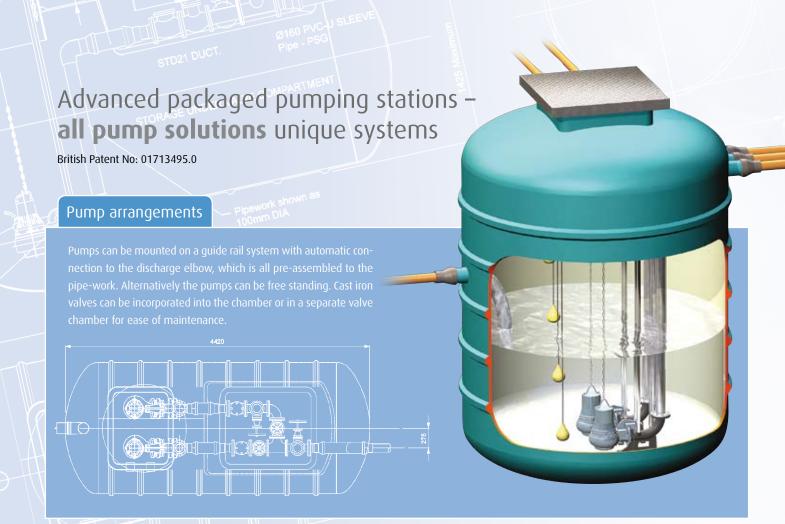


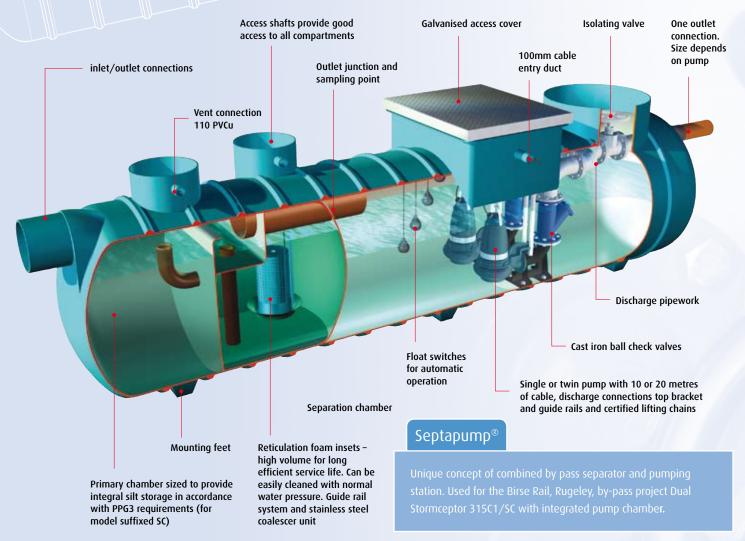
400 series - concrete surround

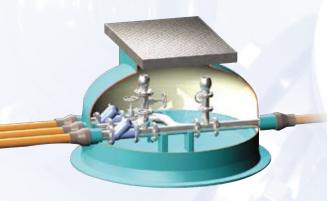


500 series - concrete surround









# Packaged pumpstation with separate valve chamber















**Control panels** are available in a multitude of combinations and range from a simple one pump starter to a full sewers for adoption control station. Our most popular model which can be either single or dual pump and contains isolator, hand/off/auto switch, pump run and trip lamps, ammeter and hour meter and high level alarm signal.

**Kiosks** are available in GRP or mild steel. These are fully weatherproof and come in a variety of sizes. They have a plywood backboard for mounting the equipment or control panel and have a Yale lock as standard. Optional extras include a vision panel, heater and a generator catflap.

**Ultrasonic level measurement** is the ideal method of controlling pump operation in a typical wet well installation. In its simplest form, it can operate a single pump and raise a high level alarm. However, it can also be used to run a complete pumping station of 2 or 3 pumps and be programmed to carry out a vast number of options, including pump down on a daily basis to remove sludge build-up and to monitor performance.

## Integrapump<sup>®</sup>

 Exclusive design of a one piece station and separate valve chamber guarantees against seepage and leakage

 Prefactory-fitted, stringent quality control and monitored checks at each stage of process

 Ease of maintenance – efficient, clean low cost

 Stainless steel one piece sleeved outlet

British Patent No: 01713495.0





# A range of WRc approved and horizontal pumping stations



### APS Mini range option

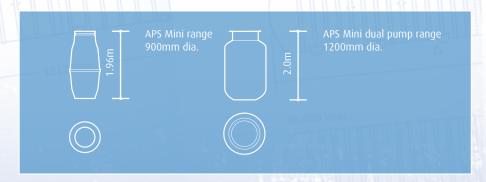
900mm dia. x 1960mm deep

### APS Vertical range options - V series

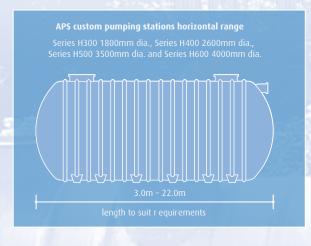
Series V200 1200mm dia. x 1m to 4m deep Series V300 1800mm dia. x 2m to 6m deep Series V400 2600mm dia. x 2m to 7m deep Series V500 3500mm dia. x 3m to 8m deep Series V600 4000mm dia. x 3m to 8m deep

### APS Horizontal range options – H series

Series H300 1800mm dia. x 3m to 16m long Series H400 2600mm dia. x 4m to 17m long Series H500 3500mm dia. x 7m to 21m long Series H600 4000mm dia. x 8m to 22m long



"Our selection of tanks is unmatched, with a vast choice of sizes and capacities always available."



| Excavation details (mm)                                       | Series 100/200 | Series 300 | Series 400 | Series 500 | Series 600 |
|---|----------------|------------|------------|------------|------------|
| Minimum hardcore thickness – dependent upon ground conditions | 150            | 200        | 250        | 300        | 300        |
| Concrete base slab thickness                                  | 150            | 150        | 220-240    | 240-300    | 250-300    |
| Concrete surround – dependent upon ground conditions          | 100-150        | 150        | 200-250    | 250-300    | 250-300    |
| Maximum initial water fill depths prior to backfilling        | 200            | 300        | 400        | 500        | 500        |
| Tank internal diameters                                       | 1200           | 1800       | 2600       | 3500       | 4000       |
| Tank external diameter including ribs                         | 1225           | 1875       | 2700       | 3650       | 4150       |

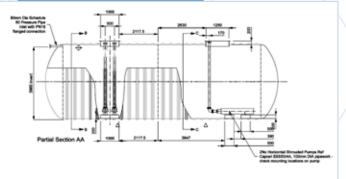
# Denby Pottery

# on Pump Concrete Flyjet Access frame Concrete base and cover 3% slope

Denby Pottery, Derbyshire needed storage for its waste effluent, in which the solids would be maintained in suspension, prior to being pumped to a new treatment plant. An APS 600 Series Underground Tank of 260,000 litres capacity, with incorporated Flyjet solids re-suspensioning pumps suited their needs perfectly.



# Rockingham Race Track



Rockingham Race circuit required large water storage and 4no large submersible pumps to feed the wet grip facility.



# Whittlebury Hall

