CI/SfB Ff4



Wates Living Space 1000th RåBuild Royal Berkshire Court, Didcot

Developer: Wates Living Space, Wates House, Station Approach, Leatherhead Surrey KT22 7SW

Client: A2Dominion, 15th Floor Capital House, 25 Chapel Street, London NW1 5WX

Project: The site was previously that of a sheltered housing block in a state of disrepair. Once demolished, A2Dominion worked in partnership with contractor Wates Living Space and South Oxfordshire District Council on the HCA-funded scheme to provide general needs housing. The development will offer much needed affordable housing in a mix of flats and terraced houses.

Build method: Ra Build: Thin jointed masonry shell with cavity wall construction as a labour-inclusive package

Value: £3.5 million. The aircrete value of the entire development is £439,000

Location: Royal Berkshire Court, Green Close, Didcot, Oxfordshire OX11 8TF

Type of contract: Design & Build

build with ease

Architect: Calfordseaden, St John's House, 1a Knoll Rise, Orpington, Kent BR6 OJX

Block-laying subcontractor: Minett Group, Units 1 & 2 Raymond Close, Wollaston, Northants NN29 7RG. Minett Group is an established H+H UK recommended contractor





"The lead times were eliminated, therefore saving time and reducing the programme costs. Instead of requiring timber-frame's design and cutting processes in the factory, the RåBuild method simply uses minor changes to standard building techniques."

Anna Cocks, assistant QS calfordseaden

Project description:

28 new affordable homes consisting of both separate semi-detached houses and one, three-storey block of flats. There will be two one-bed flats, four two-bed flats, 13 two-bed houses and nine three-bed houses, one of which will be made suitable for a wheelchair bound resident. The site is completed with 51 parking spaces and makes use of micro-renewable technology in the shape of solar roof tiles.

Build time:

With the scheme split between individual houses and an apartment block, build time varied. Approximately 10 weeks were taken to complete the aircrete element of the apartment block. 16 weeks were taken to complete the houses. In total, some 5,200m² of aircrete was laid.

Executive summary:

The development made use of the Rå Build method of construction throughout. This involves building the entire inner skin of a building including inner leaf, internal and separating walls using H+H aircrete. The development had to meet level 3 of the Code for Sustainable Homes, as well as satisfying Parts L and E of the Building Regulations.





Product used / aircrete specification:

For the 22 houses:

3.6N/mm² Jumbo Bloks 610 x 270 x 100mm thick

For the apartments:

7.3 $\mbox{N/mm}^2$ Jumbo Bloks 610 x 270 x 147mm thick

Walls

The twin-skin internal and external walls use the same 100mm-thickness of H+H's 3.6N/mm² Jumbo Bloks. Rockwool insulation fills the 100mm cavities. For the apartment block's outer walls, the higher 7.3N/mm² specification Jumbo Bloks were applied to take the load of the extra storey. The interiors were lined with plasterboard on dabs.

This specification has been predicted to achieve air loss levels of between 4 and $5m^3$ per hour, a U-value of 0.27W/m²K and therefore help to meet level 3 of the Code for Sustainable Homes.

Floor: Concrete floor planks

The Rå Build method enabled Wates Living Space to cost the project with a saving of $\pounds 20,000$ less than using a timber-frame approach.

Rå Build created the exterior walls, upper floors and partitions as a labour-inclusive package supplied by the Minett Group, without any of the logistical problems associated with co-ordinating different trades for each stage.

The first-fix trades could start work inside whilst the external skin went up - therefore saving valuable time and money.

Unlike most frame systems, the Rå Build method required no waiting time for settlement before the mostly face-brick finishes and either render or Eternit composite weatherboard were applied.

The use of large-format lightweight aircrete and quick-setting thin-layer Celfix mortar enabled full-storey heights to be built in a day.

"We also considered timber frame, but because Rå Build is more robust and has short lead times, cost savings can be made on the development."

Ray Gasson, construction manager Wates Living Space





H+H aircrete applications:

- Internal and external leaf in cavity walls
- Solid walls
- Separating / party walls
- Flanking walls
- Partitions
- Multi-storey
- Foundations

The system enables the structure of a building to be constructed faster and to a better quality, allowing follow-on trades to start work sooner in a weatherproof environment, whilst retaining the flexibility of on-site construction. It is fully adopted as the preferred method of wall construction throughout most of northern Europe.

Aircrete is an excellent all round commercial and industrial building material. Used in partition and external walls (both solid and cavity), fire walls and as infill to steel and concrete framed buildings it provides durability, fire resistance and superb thermal and acoustic insulation.

The speed of build and waste reduction that can be achieved using the Rå Build method with the Celcon Thin Joint System helps in meeting the stringent requirements of build schedules.

Added to this H+H aircrete has exceptional sustainability credentials: not only does it provide excellent thermal and acoustic insulation and contributes to air-tightness but, being manufactured from 80% recycled materials, it is sustainable both in manufacture and in use. Couple this with H+H's rigorous approach to pursuing the highest environmental standards throughout the whole of its business and it's easy to see why this innovative and award winning system is now firmly established within the UK.

Contact details

For enquiries call Tel: **01732 886444** or email: **info@hhcelcon.co.uk**

Head office

H+H UK Limited Celcon House Ightham, Sevenoaks Kent TN15 9HZ

Further reading

H+H Thin Joint brochure H+H Jumbo Blok Brochure H+H Multi Plate Brochure H+H Rå Build Brochure Building a sustainable future The Excellence of Aircrete - the all round commercial and industrial building product Fact sheet 9 Solid wall construction Building with aircrete

For further information about the subjects covered or the H+H products used in this case study, please visit our website www.hhcelcon.co.uk

H+H

build with ease