

Nationframe ST

Steel wrap-around door frames



Description

Natraframe ST (steel frames) combined with Natradoor+ doors provide the ultimate in internal doorset durability, whilst maintaining aesthetic appeal. Frames are available in standard wrap-around version, or as adjustable to suit discrepancies in wall thicknesses.

Frame materials and specifications

Material: Hot-dip galvanized steel sheeting according to DIN/EN 10143

Thickness: 1.5mm (10.8kg/m²) or 2.0mm by agreement (14.7kg/m²).

Density 7.7-7.8g/cm². *Material no.* 1.0242. Symbol S250 GDZ. Total zinc layer thickness of both sides at least 150g/m², according to DIN EN 10147.

Finishes: Powder coated/primed and cleaned (Brillux powder coating Type M).

Two-part split frames

For second fix installation.

- Two-part split frames with welded and finished mitres, provide a perfect finish.
- All fixings are concealed.
- Supplied with levelling anchors for ease and speed of fitting.
- Also available in stainless steel.
- Supplied powder coated with anti-bacterial ingredients and fungicidal seal for laboratory and medical applications.
- Recommend adding 3 to 5mm to aperture depth (MW) to provide a fitting tolerance
- *Characteristics:* Two part split frame with welded and finished mitre and levelling anchor. Wall depth according to spec.

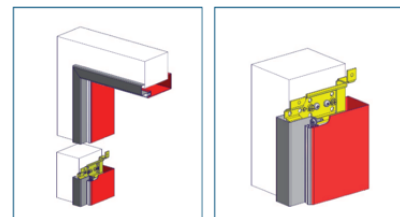
Two-part adjustable frames

For second fix installation

- Two-part adjustable frames with welded and finished mitres provide a perfect finish.
- All fixings are concealed.
- Supplied with trapeze anchors for ease and speed of fitting.
- Designed for installation during the latter part of second fix.
- Supplied powder coated with anti-bacterial ingredients and fungicidal seal for laboratory and medical applications.
- Adjustable for different wall depths. Fitting tolerance -5 to +15mm.
- *Characteristics:* Two part adjustable frame with welded and finished mitre and trapeze anchor. Wall depth according to spec.



Split frames



Adjustable frames

