



PRODUCT BROCHURE



What is SHERA?

SHERA decking is an ideal choice for residential projects where fire safety is your primary concern.

SHERA is a non-combustible fibre cement deck board that boasts the natural appearance of timber. This hardwearing and low maintenance profile achieves A2-S1, D0 and A1fl ratings, against BS EN 13501-1, making it ideal for balconies, terraces and rooftops on medium to high rise residential schemes.

SHERA meets the latest building regulations and fire safety advice for the UK balcony market, set in 2018.

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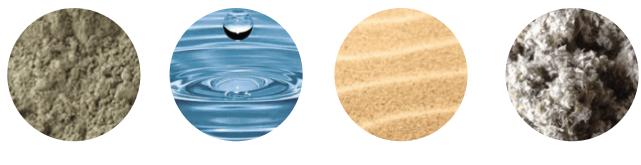




What is fibre cement technology?

Fibre cement construction materials have been around for over 100 years. And the technology to create better fibre cement products has been improving ever since.

Fibre cement products are composed of Portland cement, silica, water and wood pulp and are manufactured using the Hatschek process.



Cement

Water

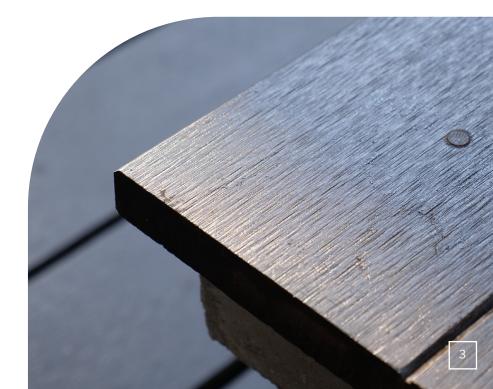
Sand

Cellulose Fibre

As part of the Hatschek process, cellulose fibres (from wood) are pulped in warm water. This is then mixed with cement, silica, and other additives. The fibre cement mixture is transferred onto a conveyor belt, then a laminating roll. This process is repeated and multiple layers of fibre cement are laminated to the required thickness.

The laminated fibre cement sheet is cured using an autoclave process. This combines intense heat and pressure to enhance chemical reaction between cement and silica. It forms fibre cement composites, which are extremely tough building materials. The curing process results in fibre cement products with high strength and toughness. The material is also stable, water resistant, non-combustible and easy to work with using standard tools

Colour pigments are added in the process to create decking boards in a choice of four different hardwood tones. These can create an inviting outdoor space which also complies with UK building regulations.



Benefits of SHERA











Non-combustible

Easy to install

Minimal maintenance 50+ years service life

Stable and no warping









Durable

Heat resistant

Frost resistant

Water resistant

No rotting

SHERA deck boards are CE marked and are suitable for use in building applications where fire regulations require a minimum of A2 rated decking materials such as exterior balconies on high rise buildings.

Other applications include: Exterior wall balconies, exterior decking, roof top decking, pool decking, public space/public walkway decking





SHERA product range







Chestnut Brown

Brown Wenge

Golden Sand Teak



Tropical Oak

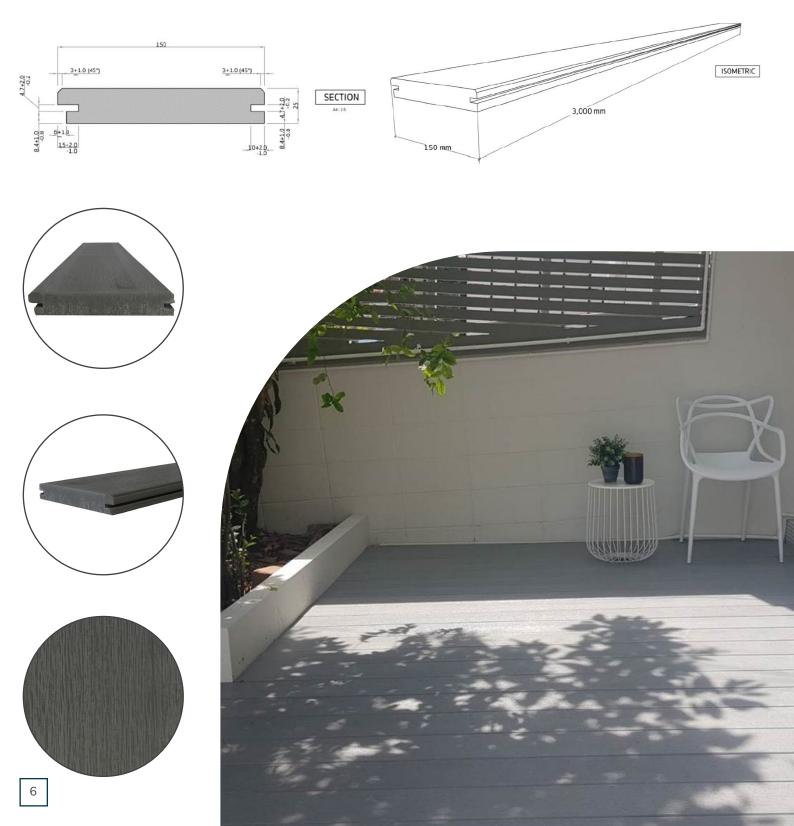
Modern Grey

	Chestnut Brown	Brown Wenge	Golden Sand Teak	Tropical Oak	Modern Grey		
Thickeness (mm)	25	25	25	25	25		
Width (mm)	150 and 200	150 and 200	150 and 200	150 and 200	150		
Length (mm)	3000mm only						
Weight (per board)	16.65 kg (150mm width) and 23.25 kg (200mm width)						
Surface Texture	Cassia (timber grain effect)	Straight grain	Straight grain	Straight grain	Straight grain		
Attachment	Face fixed	Face fixed	Face fixed	Face fixed	Clip lock system		
Availability	Available on request	Kept in stock	Available on request	Available on request	Kept in stock		

New

SHERA product range with clip lock system

SHERA decking boards are now available with a new 'Clip Lock System', which allows you to clip the boards together using a joint insert. The clip lock mechanism eliminates the need for drilling and screwing through the surface of the boards ensuring quick and easy installation and a seamless, beautiful finish.



SHERA technical specification

Physical properties							
Thickness tolerance	± 6%						
Density	1350 ± 50 kg/m³						
Modulus of rupture	> 7 MPa (wet)						
Modulus of elasticity	5500 MPa (wet)						
Water absorption	≤ 35%						
Moisture content	≤ 12%						
Water tightness	Pass						
PH value	7-8						
Thermal conductivity	0.15 W/mK						
Sound protection	30-64dB						
Length change by moisture movement	0.04%						
Length change due to water absorption	0.19%						
- Fire resistan	ce properties						
Ignitability	Pass						
Fire propagation index	1 = 0						
Surface spread of flame	Class 1						
Reaction to fire classification	A2s1d0						
Combustibility	Non-combustible						
Durability properties							
Freeze / thaw resistance	Pass						
Warm water resistance	Pass						
Heat / rain resistance	Pass						
Soak / dry resistance	Pass						

SHERA accessories

SHERA Screws



Shera Screw FIX-W45 for frame <4 mm thick Screw to attach SHERA Floor Planks to steel joists.

Specification Bore Diameter: 3.26mm Tensile: 5,150N Shear: 4,250N Maximum Attachment: 35mm Drilling Capacity: 3.2m m Length: 45mm. Package: 250 pcs/box

Shera Screw FIX-T 1 3/4" Screw to attach SHERA board to timber joists.

Specifications Bore Diameter: 3.26mm Tensile: 5,150N Shear: 4,250N Maximum Attachment: 37mm Drilling Capacity: n/a Length: 45mm. Package: 250 pcs/box

SHERA Screw Plugs



SHERA Screw Plugs come in the same colours as SHERA decking boards and provide a seamless covering of screw holes when installing SHERA decking.

Package: 250 pcs per box

Metal clips for Clip Lock System



For use specifically with SHERA Clip Lock boards, our metal T-Clips also come with a screw for attaching to the chosen frame joists

Package: 36 pcs per box

Touch Up Paint



SHERA Touch Up Paint is an acrylic paint calibrated to be used with SHERA deck boards. It can be applied to SHERA decking to cover up small surface scratches from normal wear and tear, screw holes, chips and so on.

Package: 0.5l per can.

SHERA accessories

Filler



Although we do not endorse specific brands you can use any high quality epoxy/acrylic cementitious filler to completely cover the screw holes then paint over it with any water based acrylic paint like SHERA Touch Up Paint.

TIP: first paint the boards with a water based primer and then a wood effect stain. This will not show any marks where the filler has been used.

Primer



Acrylic primer used to coat exposed areas of cement fibre boards prior to use of touch up paint.

Diamond blade



Gripsure recommend the use of a polycrystalline diamond saw blade for cutting SHERA cement fibre decking, these can either be used in a crosscut saw or in a smaller skill saw. Either saw should be fitted with a suitable vacuum system to reduce dust levels when cutting.



SHERA test results

Fire testing has been carried out independently in the UK by Warrington Fire. The full report is available on request.

	Warringtonfire HolmesfieldRoad Warrington WA12DS	T:+44(0)1925655116 infe.warrington@warringtonfire.com warringtonfire.com]							
			4.	Classification a	and field	l of applicati	ion			
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	ure Shera Decking"		4.2	Classification						
	Report No:									
	WF 514424		The products, "Gripsure Shera Decking", a family of coated cement fibre decking products, in relation to their reaction to fire behaviour are classified:							
	Issue No:		1 1				A2			
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	repared for:		The ad	The additional classification in relation to smoke production is:						
Grip Rocki	sure (UK) Ltd., hill Business Park,									
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Warringtonfire Testing and Certification Limited Registered in England and Wales			Reaction to fire classification: A2 – s1, d0							
Registered Office: 3rd Floor, Davidson Building, 5 Southampi Company Registration No: 11371436	ton Street, London, United Kingdi	m, WC2E 7HA								

SHERA delivery and storage

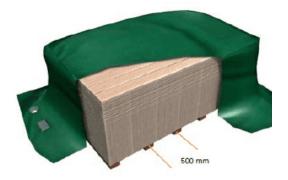
Delivery

Whether it is for a full arctic load, self-unloading vehicles, flatbeds or smaller rigid vehicles we can offer the right solution for you.

We can organise deliveries to a time that suits you, provide any additional paperwork and work to your construction programme. On larger orders we can plan phased deliveries and ensure we have stock on the ground to make sure there are no hold-ups on site.

Storage

We recommend storing SHERA in a shaded, dry and level area. Pallets should be transported using a forklift.





Handling

Lifting and lowering SHERA boards

SHERA boards are packaged in pairs. Lift the boards from the stack in an upright position and be careful not to damage ends/edge when lifting and lowering boards.

We strongly recommend carrying each 2 pack of boards between 2 people, one holding each end, with the board in an upright position to avoid unnecessary flexing of the board and to safely distribute the weight.

Handling and carrying SHERA boards

- SHERA deck boards should be handled and carried correctly in order to avoid damage to the painted surfaces and to the edges and corners of the boards.
- Boards should be carried in an upright position to avoid flexing.
- Share the load with another colleague if needed, holding one end each with the board in an upright position.
- Do not install and / or paint boards when they are damp or wet.









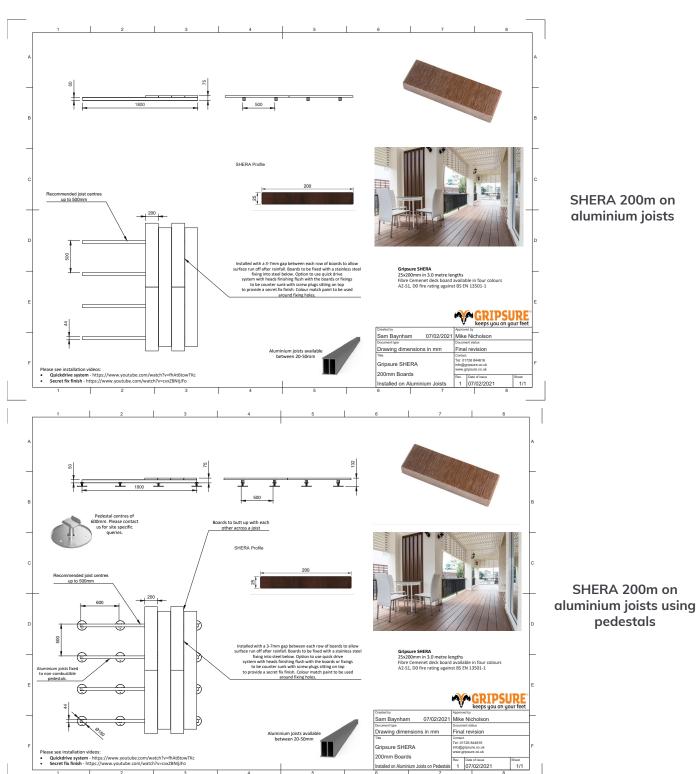
TIP:

Efflorescence is a naturally occurring white powdery deposit that can appear on the surface of cement based products. It is the result of a process where moisture draws salt crystals to the surface of the product leaving a chalky substance behind after the water evaporates.

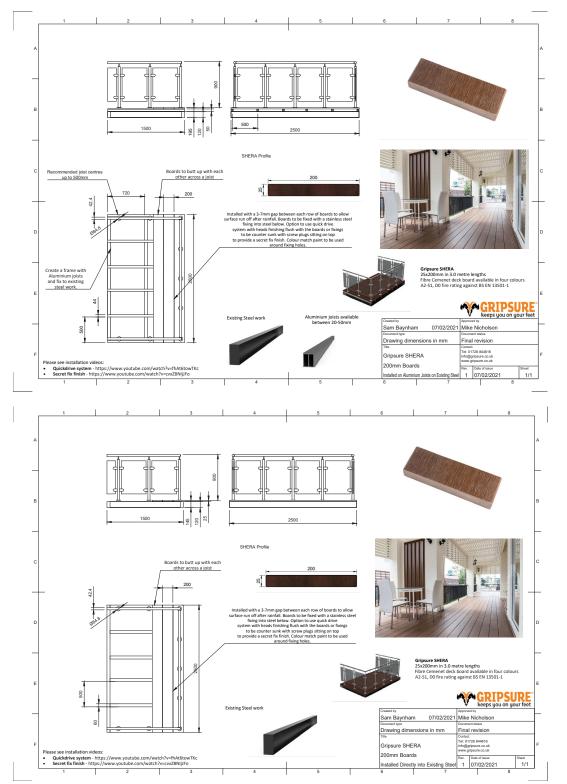
Efflorescence can generally be removed from the surface of SHERA boards using a damp cloth, but for more stubborn marks salt remover can be used.

Spans

Shera decking can be installed directly onto steel joists underneath or to aluminum joists runing across the structural steel. We recommend the following joist centres for the two different widths that we offer:



25mm thick x 150mm wide boards - 400mm centres 25mm thick x 200mm wide boards - 500mm centres



SHERA 200m direct to steel

SHERA 200m aluminium joist on steel

Joist spacing: load bearing data

SHERA decking is designed to be installed correctly using the appropriate frame materials and used with 'normal' levels of uniform loads. Typical load bearing data can be seen below:

SHERA decking boards 25mm thickness	150/200mm					
Span of decking support	300mm	400mm	500mm	600mm	800mm	1000mm
Safety factor: 2.5-Kg/m ²	5.649	3.171	2.024	1.401	782	495

Shera decking boards 25mm thickness – allowable uniform loads. For decking boards width 100/150/200/250/300mm

TIP

If you are not sure of the potential weight loads we recommend a narrower joist spacing, alternatively, feel free to get in touch and we'd be more than happy to assist



Tools needed for installation:

- Screw qun
- Circular saw
- Diamond cutter blade
- Protective eve alasses

Installing standard SHERA decking

- 1. Pre-drill SHERA deck boards 6-7mm deep using an 8mm drill bit. We recommend leaving a gap of 5mm between boards
- 2. Screw SHERA boards to chosen frame using SHERA FIX-W45 or FIX-T 1 3/4" screws and apply a small amount SHERA Touch Up Paint in the screw hole
- knock plugs in gently using a rubber hammer until the surface is flush with the board surface

Installing SHERA decking with Clip Lock System

- 1. Install SHERA deck board onto chosen frame at a maximum space of 40cm
- 2. Fix the first SHERA deck board in place 5cm from the directly to a structural frame. edge using SHERA FIX-W45 or FIX-T 1 3/4" screws
- 3. Fix SHERA Clip to the supporting frame with screw
- 4. Slide SHERA deck board's groove line firmly into SHERA Clip. Use a rubber hammer to help with proper leveling and positioning
- 5. Install the next SHERA Clips on the other frames and slide in SHERA deck boards until the last piece
- 6. Screw the last deck board into place the same as was done for the starting board
- 7. For a neat finish, apply SHERA Skirt to cover the edge of outer pieces

Installation recommendations and tips

- 1. Steel frames and joists should be coated with rust proof paint before installation
- 2. Ensure there is a 3-5mm gap between boards for adequate drainage depending on the type of application and avoid butt joints to increase drainage of excess water
- 3. Whenever the decking boards need to be cut the cut surfaces should be coated with SHERA Touch Up Paint or an equivalent acrylic water based paint prior to installation to prevent moisture/ water absorption
- Joist spacing must be calculated by a 4. professional engineer based on the intended

application and estimated loads

- 5. Use SHERA Plugs to cover the screw heads of the starting and lasting boards
- 6. Always apply coating on the cross cut surface to prevent moisture absorption.

Attaching SHERA decking to floor joists directly to structural steel

SHERA Decking boards are normally installed onto standard steel floor joists, which are usually 2mm-3mm thickness, or wooden floor joists.

SHERA standard screws and plugs, are designed for use on standard floor joists, so will not be suitable for use 3. Insert SHERA Screw Plugs to cover screw heads and on structural steel of more than 3mm thickness. (Consult with your local dealer for additional tips for anything non standard.)

> In this application it is best to use a different attachment 'screw' instead, for example a bolt and nut attachment, one that performs the same function as the SHERA screw and SHERA plug and can take the additional stresses involved when attaching the decking boards

> Pre-drill holes and place PU into the hole prior to dropping in the bolt, in order to prevent water absorption into the fibre cement.



Attachment to steel or wood frames with no substrate with a suitable gap between the boards to aid water

In cases where there is no underlying solid substrate under the floor joists, we recommend a joist span of 300mm or less. Consult an engineer for the construction of the supporting frame to avoid deflection.

Angled structural steel joists

Joists made from angled steel may be subject to deflection. We recommend reinforcing those joists to avoid any deflection along the joist.

Overhang

Avoid any overhang at the ends of the boards if possible. If this is not possible then do not exceed 10cm of overhang.

Staggering

Stagger the board joins for better aesthetics.

Cutting SHERA decking

SHERA deck boards can be cut as required using a normal electric power saw with a diamond blade.

Use of protective eyewear and a face mask is recommended to protect eyes and avoid inhalation of dust whilst cutting SHERA boards.

Before cutting SHERA decking, we recommend you use paper masking tape along the planned cut line to avoid accidental chipping of the edges of the boards due to damaged or substandard cutting blades.

When cutting SHERA decking the cut ends must be fully 3. coated with SHERA Touch Up Paint or an equivalent water based acrylic paint prior to installation.

Drainage

The underlying structure or groundworks should have sufficient gradient to ensure drainage of water.

A gap of 1-3mm should be left between the decking boards to ensure drainage of surface water depending on expected exposure to water.

In humid conditions, in order to prevent build up of moss / algae on the underside of the decking boards. Install

with a suitable gap between the boards to aid water drainage and increase ventilation to ensure the boards are able to dry. In areas with excessive damp/humidity, a minimum of 3mm gap should be allowed in order to aid airflow.

In areas that will experience high/prolonged rainfall or on decking that will be exposed to mud or animals, we recommend regular cleaning and de-clogging of the gaps between decking boards to avoid blockage and aid effective drainage.

Touching up SHERA decking

SHERA Touch Up Paint comes in all of our board colours and can be used to repair any damaged areas. Should a deep scratch appear on your decking due to accidental damage it can be easily filled with acrylic filler, sanded gently to remove excess filler, then painted using SHERA Touch Up Paint.

Apply SHERA Touch Up Paint evenly with a medium sized brush and allow to dry. Apply as many coats as required, refer to the tips below regarding paint ageing.

TIP: Depending on the normal colour ageing of the existing paint, your original paint tone may differ slightly. Stir paint thoroughly before use.

Repainting SHERA decking boards

- 1. Remove the existing coloured coating and sand with 240-400 grade sandpaper
- 2. Ensure the surface is completely clean and dry then apply a primer coat using SHERA Super Primer or an equivalent water based primer. Allow a minimum of one hour to dry
- 3. Apply the first coat of paint using SHERA Decking Paint in the appropriate colour. Allow minimum of two hours for paint to dry
- 4. Apply the second coat of paint using SHERA Transparent Decking Paint. Allow minimum of two hours for paint to dry
- 5. Apply final coat of SHERA Top Guard for added scratch resistance.

TIP: In cases where SHERA decking boards are coated by third party paint product apply only 100% acrylic, water-based paint. Solvent, oil, alkaloid paints or semitransparent stains with acid content are not suitable for application on SHERA decking boards. Refer to coating manufacturer's recommendations.

SHERA maintenance and cleaning

Like any hard landscaping material in an external setting, dust, dirt and debris will accumulate on the boards so we recommend an annual clean to help keep on top of this. Regular sweeping will also help prevent the build up of dust and debris. Other than that, no additional maintenance or specialist cleaning products are required.

Washing

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SHERA decking can be washed using warm water and soap with a soft sponge. Cleaning products that contain acid should not be used.

Decking Furntiture

We recommend using rubber feet on any decking furniture. Care should be taken when moving furniture,

plant pots or other heavy objects to prevent potential scratching on the deck board surface.

Decking Plants

Use plant pot trays with any decking plants in order to prevent permanent exposure to water / damp / mud.

Drainage

Check the application drainage system and water discharge outlets to ensure continuous water discharge beneath the decking system.

Ensure gaps between decking boards are free from mud, sand or leaves or any other source of blockage that may hinder correct drainage.

Mould

Use a wet cloth or soft brush to remove any mould that may have started growing on the decking boards if your decking has been exposed to moisture for a prolonged period.

> Virtually maintenance free



For further product information, or to discuss any project requirements, please get in touch at:

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