

Instruction Manual

2291 Guided Radar Level Transmitter



Original instruction manual

Follow the instruction manual

The instruction manual is part of the product and is an important element of the safety concept.

- Read and follow the instruction manual.
- Always keep the instruction manual available of the product.
- ▶ Pass on the instruction manual to all subsequent users of the product.

Contents

Origiı	nal instruction manual	. 3
Conte	ents	. 4
1	Intended use	. 5
2	About this document	. 5
2.1	Warnings	. 5
3	Safety and responsibility	. 5
4	Transport and storage	. 6
5	Design and function	. 6
5.1	Function	. 6
5.2	Principle of operation	. 6
6	Technical data	. 7
6.1	Dimensions	. 8
7	Installation	. 9
7.1	Handling and Storage	. 9
7.2	Mounting on the tank	10
7.2.1	Installation instructions: General notes	10
7.2.2	Specific installation instructions: Gauge – solid applications	13
7.3	Wiring	14
7.4	Power on and start-up	17
8	Programming type 2291	18
8.1	The display unit	18
8.1.1	Behavior in manuals programming mode	18
8.1.2	Manual programming	19
8.2	Characteristics	20
8.2.1	Gauge operating logic when the reflection is lost	21
8.2.2	Gain and voltage amplitude	22
8.2.3	Typical signal trends	24
8.2.4	Automatic adjustment	25
8.2.5	Level measurement when more than one phase or layer in the tank	25
9	Troubleshooting	27
10	Repair and Maintenance	30
11	Accessories	30
12	Set-up parameters	30
13	Disposal	30

1 Intended use

The Level Transmitter uses the Time Domain Reflectometry (TDR) measuring principle and two-wire technology for level measurement. It is designed for measuring the distance, level and volume of liquids, pastes, slurries and powder products. The device is applicable in tank, silo, rigid pipe, reaction vessel and level reference vessel.

The device is HART capable; it can be programmed using the GF Signet configuration software Eview2 which is available on www.gfps.com/level

Please note: All display units also can be programmed directly without any additional hardware.

2 About this document

2.1 Warnings

This instruction manual contains warning notices that alert you to the possibility of injuries or damage to property. Always read and pay attention to these warnings!

Danger of personal injury!

Failure to comply leads to a risk of personal injury!

NOTE

Risk of damage to property!

Failure to comply leads to a risk of damage to property (loss of time, loss of data, device fault etc.)!

3 Safety and responsibility

- Only use the product for the intended purpose, see Intended Use.
- ► Do not use any damaged or faulty product. Sort out any damaged product immediately.
- Have the product and accessories installed only by persons who have the required training, knowledge or experience.
- Regularly train personnel on all questions regarding the locally regulations applying to occupational safety and environmental protection, especially for pressurize tanks.

4 Transport and storage

- Protect the product against external forces during transport (impacts, knocks, vibrations etc.).
- ► Transport and / or store the product unopened in its original packaging.
- Protect the product from dust, dirt, moisture as well as heat and ultraviolet radiation.
- Ensure that the product is not damaged either by mechanical or thermal influences.
- Before assembling, check the product for damage during transport.

5 Design and function



5.2 Principle of operation

The Type 2291 guided microwave level transmitter uses the TDR (Time Domain Reflectometry) principle. The instrument sends low power ns wide pulses along an electrically conductive rod, cable or coaxial probe with a known propagation speed (the speed of light). As the pulse reaches the surface of the medium or phase of two liquids (altered dielectric constant ϵr), a part of it is reflected back to the electronic module. The efficiency of the reflected signal depends on the dielectric constant ϵr difference of the mediums or layers. (From the plain surface of air-water phase the reflected signal's strength will be approx. 80% of the emitted signal). The reflected pulse is detected as an electrical voltage signal and processed by the electronics. Level distance is directly proportional to the flight time of the pulse. The measured level data is converted into 4-20 mA current and HART signals and is displayed on the LCD display. From the level data further derived measuring values can be calculated such as volume and mass. The TDR technology is unaffected by the other properties of the medium as well as that of the space above it.

6 Technical data

Data		Kv value		
Input data	Measured values	Between the reference point of the unit and reflection plane (material surface), distance, level, and volume		
	Measuring range	Single cable 6 m (19,7 ft), single rod 2 m (6.6 ft)		
Housing		Plastic BPT		
Medium ten	nperature	-30 °C +90 °C (-22 °F +194	4 °F	
Minimal die	lectric constant (ɛ ɾ)	1.9		
Medium pre	essure	- 0.1 1.6 MPa (- 1 16 bar) m at 20 °C (68 °F)	nax. allowed pressure	
Ambient ter	nperature	With display: –20 °C +60 °C (-4 °F +140 °F)	
Sealing		FPM		
Ingress pro	tection	IP 65 (NEMA 4 – 4X)		
Power supp	ly	18 35 V DC , nominal 24 V DC, Ex version 18 28V		
		Analogue: 4 20 mA, (3.9 20.5 mA) passive output, error 22 mA		
	Output signals	BUS: serial line, HART [®] interface, terminal resistor max. 750 ohm		
Output data		Display: LCD matrix		
	Accuracy	Liquids: ±5mm. For probe length L ≤10m ±0.05% of the range	Under ideal reflection and stabilized temperature conditions.	
	Resolution	±3μA		
Electrical connection		2 x M20x1.5 metal cable glands Cable diameter: 7 13 mm (Ex), or M20x1.5 plastic cable glands, Cable diameter: 6 12 mm		
		advised) + 2 x NPT $\frac{1}{2}$ for cable gland		
Electrical protection		Class III.		
Mass (housing)		1.5 kg		

Explosion Protection, Ex markings, Ex limit data

Туре	
Ex marking	⟨€) II 1 D iaD A20/21 IP 65 T100°C
Intrinsically safe data	Ci ≤ 10 nF, Li ≤ 10 D H, Ui ≤ 30 V, li ≤ 150 mA, Pi ≤ 1 W For Ex transmitter only EEx ia power supply should be used
Ex power supply	Uo < 30 V, Io < 150 mA, Po < 1 W, Supply range 18 V 30 V

6.1 Dimensions



Nr.	Description	
1	Housing	
2	Cable gland	
3	Process connection	
4	Mono cable probe	
5	Weight	
6	Mono rod probe	

7 Installation

7.1 Handling and Storage

The device will weigh between approximately 1.5 kg or 3 lb, 12 kg or 25 lb.

Carry using both hands to lift the device carefully by the converter housing. If necessary, use lifting gear. No attempt should be made to lift the instrument by its probe. Caution: The probe is a critical gauge component. Do not damage - Handle with care!



Avoiding blows - avoid hard blows, jolts, impacts, etc. Caution: fragile electronics



7.2 Mounting on the tank

7.2.1 Installation instructions: General notes

Prior the installation some consideration is to be made regarding tank fittings and tank shape. Nozzle position in relation to the tank walls and other objects inside the tanks

(Warning: this free area will depend on the probe type selected: refer to later on in this section) type of tank roof, i.e. floating, concrete, integral, etc; and base, i.e. conical, etc. Whenever working on an installation, remember to: Disconnect the power supply before starting work. However, the gauge may be installed when the tank contains product.





Installation

Probes: entanglement, straightness and tank bottom clearance

Cable probes must be straight once inserted into the tank.

They must also be far from other objects (e.g. mixers) to avoid entanglement.

In order to maintain the gauge's operating characteristics, it is recommended to avoid touching the tank bottom with the counterweights (for cable probes) or probe end (other types).

Avoid mounting near objects (discontinuities) inside the tank that influence the probe's EM (electromagnetic) field

Install the gauge far from protruding objects such as: heating tubes, sudden changes in tank cross-section, tank wall reinforcements and beams, weld lines and dip-stick pipes, etc.

1. Agitator

- 2. Support beam perpendicular to the pulse direction
- 3. Abrupt changes in tank cross section
- 4. Heating tubes
- 5. Alternative solution: reference chamber electromagnetic field is within chamber
- Gauge electromagnetic field: Any intruding metallic object will be detected in this zone if perpendicular to the emitted pulse direction.

Do not fit the gauge near to these objects.

When measuring liquids the use of a stilling well or reference chamber is favorable because it ensures electromagnetic protection for an accurate measuring.

Use a sunshade if the unit is exposed to direct sunlight.



Instruction manual



No electromagnetic field outside the

Fastening the probe to the tank bottom

Flexible probes can be fastened with a chuck (ring), turnbuckle or similar fastening device to the tank bottom.

Shortening cable probes

If required, the cable probe can be shortened, but this applies only when used in liquids.

Procedure

- 1. Detach socket set screw M6x10 (ISO 4026) with 5 mm Allen (hexagon) key (ISO 2936).
- 2. Pull cable out of counterweight and shorten to required length using cable cutters to prevent the cable wires and strands from splaying out.
- 3. Insert cable back into counterweight and tighten down screws
- 4. Change configuration parameters to new probe length; the reference point is the top edge of the weight.



7.2.2 Specific installation instructions: Gauge – solid applications

False readings

1. Do not let the probe touch the side of the nozzle.



Conical silo nozzles, false readings and traction on the cable probes

2. High traction forces:

We recommend that the probe should not be anchored to avoid excessive traction loads on the cable.

3. Bending and traction:

Position the connection on the roof at ½ radiuses of the tank and with minimum nozzle height. This will avoid damage due to bending and traction during emptying.

Product build-up can occur under the nozzle: this may weaken the pulse.

Avoid cavities that permit the build-up of deposits.



7.3 Wiring

Wiring in non-Ex environment Wiring in non-Ex environment





No.	Description
1	Detach the cover of the unit
2	Guide the cable into the housing through the cable gland
3	Remove a 4 mm length of isolation from the wires and cut away the free part of the shielding
4	Connect the wires of the current loop to terminals 2 and 3 (any polarity).
5	Pull back the cable till a 10 mm cable length remains in the housing behind the cable gland.
	Tighten the cable gland using two spanners.
	Check the connection of wires and the tightness at the cable gland
6	Array the wires in the housing and screw the cover on the housing.
	The 500V AC insulation test should not be performed on the instrument because of the overvoltage protection of the electronics.

Connection to the EP network (grounding).



Screw type terminal (EP) on the housing max. cable cross-section: 4 mm².

The housing of the Type 2291 must be grounded.

Grounding resistance R < 1 Ohm

The shielding of the signal cable should be grounded at the control room.

Avoid coupling of electromagnetic noises place the singnal cable away from power-current cables.



Non-hazardous-duty version



	Power supply
Nominal voltage	24 V DC
Maximum voltage (U _{input}):	35 V DC
Minimum voltage (U _{input}):	dependent on load impedance, see graph below
Load impedance R	•

Loop resistance, R _{loop}	$R_{HART} + R_{cable} + R_{ammeter}$ Ohm
Minimum load impedance R _A	0 Ohm
Maximum load impedance R_A	750 Ohm
RHART resistance for HART® communication	250 Ohm, recommended



Line A = minimum voltage at the Type 2291 wire terminals Line B = minimum supply voltage (for voltage drop caused by a 250 Ohm loop resistance)

Example for calculating the power supply: The voltage drop is tested at 22 mA:

U power minimum 22 = 22 mA x load impedance + U_{input minimum 22} U power minimum 22 = 22 mA x 250 Ohm + 10 V = 5.5 V + 10 V = 15.5 V

In order to cover the whole current range, the voltage drop must also be tested at 4 mA: By analogy, the following applies:

U power minimum 4 = 4 mA x load impedance + U_{input minimum 4} U power minimum 4 = 4 mA x 250 Ohm + 18 V = 1 V + 18 V = 19 V

At a load impedance of 250 Ohm a power supply voltage of 19 V is sufficient to energize the current device range of 4 to 20 mA.

Hazardous-duty version

Connect the wires of the current loop to terminals 2 and 3 (any polarity).

The intrinsically safe certified device may only be used in conjunction with an other intrinsically safe certified equipment.

All the allowed electrical safety data indicated on the nameplate must be observed.

An 'Ex' repeater power supply unit must be used For calculation of the supply voltage the same applies as for the standard non-'Ex' version. The connected Ex repeater must be HART®compatible so that it can be operated with the GF Signet Eview 2 communication software. The HART adapter should be connected to the intrinsically safe input of the Ex repeater! The units with plastic coating can only be

used in IIB gas class hazardous area.



7.4 Power on and start-up

The Type 2291 wire is pre-configured in accordance to customer order specifications and measurements can be made immediately. A start-up time of less than 60 seconds should be allowed once the unit is connected and the power is switched on.

If the probe length has been shortened since delivery, please refer to section.

8 Programming type 2291

The main parameters of the Type 2291 can be also set using the display unit.

The default display shows the primary measured value (which the output current is calculated from).Besides the numerical display there is a bargraph on the right showing the value of the current output.

Programming is helped by a text-based menu. Navigation in the menu can be done with $\textcircled{E} \ / \odot \ / \odot \ / \odot$ buttons.

8.1 The display unit

The display unit is a 64x128 dot-matrix LCD display which can be plugged into the transmitter.

ATTENTION

The display based on LCD technology, do not expose to continuous direct sunlight to avoid display damage.



If type 2291 is not equipped with a sunshade and ambient temperature exceeds the operating temperature of LCD do not leave the LCD in the instrument!

Display	64x128 Dot-matrix LCD, glyphs, units and bargraph
Ambient temperature	– 20°C+60°C
Housing material	PBT fiberglass, plastic (DuPont [®])

8.1.1 Behavior in manuals programming mode

After power-up Type 2291 shows the measured value on the LCD.

Remote mode:

If the instrument senses external HART communication it changes its display mode and shows a "REMOTE MODE" message in the bottom of the display. In this mode the measured values are refreshed according to the queries of the external HART master.

If the HART master does not refresh the display will show the last measured values. In the absence of display unit the COM LED indicates the HART communication. If HART communication stops the COM LED turns off after 120 sec.

Entering the menu can be done by pressing the button. Scrolling the menu can be done by pressing and buttons.

Enter into selected menu point with (E) button. Exit to the previous menu with () button.

The buttons work only in presence of display unit.

When leaving the Type 2291 in (programming) menu after 30 minutes the instrument automatically returns to measuring mode.

If display unit is removed the instrument instantly returns to measuring mode.

Because manual programming (with display unit) and remote programming (with external HART master, or GF Signet Eview 2 software) cannot be performed at the same time (as both of them act like a HART master) only one programming mode has priority and this is manual programming.

During manual programming the instrument sends the "BUSY" response to the external HART master device. (HART response code 32 - Device is busy)

8.1.2 Manual programming

Manu structure

Main menu	BASIC SETUP	OUTPUT SETUP	APPLICATION
Sub-menu	TANK HEIGHT	CURRENT MODE	APPLICATION TYPE
	DEAD ZONE	FAILURE CURRENT	
	CLOSE-END BLOCKING	CURRENT MIN	
	DAMPING TIME	CURRENT MAX	
	PROBE LENGTH	ERROR DELAY	

Changing parameters can be done by selecting a sub-menu and pressing button in two ways:

Text-based list:

- Navigation is the same as in menu lists.
- Accept changes with () button, cancel changes (and exit) with () button.

Numerical field:

- Serves for editing a numeric value.
- Editing is helped by a cursor (inverted character).
- Change the value of the selected digit with ④ / ④ buttons (There is no under-, and overflow between the characters).
- Selecting a digit can be done using the button.
- Accept changes with (E) button.
- After accepting the parameter change the Type 2291 checks the parameter and downloads it.
- If parameter is incorrect the CHECK/WRITE FAILED! message appears.

8.2 Characteristics

This subsection explains:

- the four principle configurations for setting up a measurement scale and what the user should be aware of in each case;
- what happens when the tank is full or empty;
- what is the level threshold and how to modify it
- what happens when level is measured when more than one product in the tank;

The measurement scale:

Five possible configurations for analogue current output – with "Level" selected in the EView 2 configuration software.



The configurations described below are illustrated in the above diagram

1. The "current output" range is smaller than the max. possible measuring range

2. The "current output" range is equal to the measuring range:

Scale min.: 4 mA = tank height – probe length + H

Scale max.: 20 mA = tank height – dead zone

3. The "current output" range is greater than the measuring range:

Scale min.: 4 mA = 0.0 Scale max.: 20 mA = tank height – dead zone

4. The "current output" range is greater than the measuring range:

Scale min.: 4 mA = tank height – probe length + H Scale max.: 20 mA = tank height

5. The "current output" range is greater than the measuring range:

Scale min.: 4 mA = 0.0 Scale max.: 20 mA = tank height

NOTE: The reference point for distance measurements is the bottom of the flange face.

8.2.1 Gauge operating logic when the reflection is lost

The product reflection pulse is usually lost when the level is in the top dead zone or near the bottom of the tank. The diagram below shows the action taken by the gauge depending on where the last reflection was lost.

Zone 1 : Dead and detection delay zones

- Marker "Tank full" and "Level lost" is displayed when the product enters the dead zone and no reflection is found.
- This will also occur once the level reflection is within the detection delay zone.
- The gauge assumes the tank is full and displays the maximum level value.
- The gauge searches for a reflection along the entire length of the probe.

Zone 2 : Full zone (and dead zone)

- Marker "Tank full" is displayed in this zone.
- If the gauge loses the signal in this zone, it reacts as in zone 1: the tank is assumed to be full.
- The gauge searches for a reflection along the length of the probe.

Zone 3 : Central measurement zone

- The gauge searches along the length of the probe for the largest pulse reflection.
- If the pulse is lost the reading freezes at the last value.
- Marker "Level lost" will be displayed.

Zone 4 : Empty zone

- If the reflection is lost here then the gauge assumes the tank is empty and marker "tank empty" is displayed.
- The gauge searches for a reflection in this zone but makes a search along the entire length of the probe once every minute.
- The reading will remain frozen during this time.
- The short circuit reflection will become larger than product reflection at this time.



8.2.2 Gain and voltage amplitude

As explained in the measuring principle in the introduction, the level of a product is converted from a return signal (the product reflection) received by the gauge: this signal has taken a certain amount of time to return to the gauge and it has a certain strength / size measured in milli-volts (dependant on the dielectric constant ε r of the product).

All pulse signals returning to the gauge electronics block (including flange, obstruction and the product surface reflections) are converted to voltage amplitudes. The gauge's microprocessor looks for part of the largest signal that is over a set voltage amplitude, called the "threshold", and identifies this as the product being measured. For this signal to be usable by the gauge, the microprocessor will amplify the signal by increasing the gain. Once the signal is within a set "working" range, the gauge follows this signal. The gauge registers any changes in time for this part of the signal to return to the converter and translate this into a displayed level or volume.

Gain is a function of voltage amplitude.

This defines the default threshold value when the gauge is searching for the product level. A strong return signal will be given a low gain (i.e. Gain 0 or a small amplification). However, if the signal is very weak, then a Gain of 3 (i.e. high signal amplification) is given.

Example of signal amplification:



The level signal can be optimized by way of two factors:

Amplification factor

The amplitude of the signals is proportional to the dielectric constant ϵr of the product. At low amplitudes the signal should be amplified.

The amplification factor is dependent on the dielectric constant ϵr and on the probe type. The device sets the gain automatically.

The following factors apply to the set gain:

Gain	0	1	2	3
Amplification factor	1.05	2.10	4.37	8.93

Level threshold

The level threshold suppresses interference signals so that only the reflections from the product surface (level signal) are shown. The factory setting of the level threshold is suitable for standard applications.

The threshold will need to be adjusted in the case of very low dielectric constants ϵ r, multiple interference reflections or unfavourable installation conditions.

The illustrations below show interference signals when the oscilloscope function is used. These reflections can be due to various causes, e.g. tank internals or multiple reflections within the measuring range.

Even though the interference signals are very weak, the threshold should nevertheless be set to a value above these signals.



Description	
Initial pulse	
Flange reflection	
Level signal	
4 Interference signal	



Nr.	Description
1	Initial pulse
2	Flange reflection
3	Level signal
4	Interference signal
5	Threshold

In the diagram above it can be seen that the level of the threshold is not constant:

400 mV at 1000 mm or 3.3 ft, and only 250 mV at 10000 mm or 33 ft. No attenuation is required at a probe length \leq 3000 mm or 10 ft. The form of the threshold is dependent on attenuation and is automatically adjusted by the device over the measured length.

Setting the level threshold

If the level threshold is set too high, i.e. it is greater than the amplitude of the level reflection, the device will not find any level even with maximum amplification.

If the level threshold is set too low, i.e. it is below the amplitude of some of the interference signals, the device will identify and indicate one of these interference signals as a level reflection only if the tank is empty.

Precise setting of the level threshold is especially important when the dielectric constant ϵr is low.

To set, the level (amplitude of the reflection) must be known. A level of 500 mm or 20" is ideal. The level threshold should be half-way between the invalid interference signals and the level reflection signal.

The reflection from the probe tip, which is clearly identifiable at a low ϵr value, does not need to lie below the level threshold.

8.2.3 Typical signal trends

The following diagrams show characteristic signals that have been recorded with the oscilloscope function.

Emitted pulse



Rod or cable probe with gain 1



Rod or cable probe with gain 2

The signal from coaxial probes does not include the flange reflection, due to the mechanical setup which does not produce any change in impedance at the flange.

The amplitude of reflection from the product surface increases as the level rises and decreases as the level falls

8.2.4 Automatic adjustment

To maintain a sufficiently strong reflection signal, the gain is adjusted automatically.

When the amplitude of the level reflection decreases, the gain will increase to compensate for the loss in signal amplitude. Gain and level threshold thus maintain the same proportion. At gain 3, the level signal



The amplification factor is 3

The level has dropped, increasing the distance between level and flange.



The interference signals are now below the level threshold (2), whose lower limit is 50 mV. As in the diagram above, the amplification factor is 3.

In both cases, the automatically adjusted gain of the threshold indicates all signals located above one-half of the amplitude of the level signal.

In the event of operational or installation faults, you can frequently identify the cause of the fault by means of this function and normally eliminate it yourself.

8.2.5 Level measurement when more than one phase or layer in the tank

Level can be measured with more than one phase in the tank.

This requires setting a parameter in the factory menu (Fct. 1.1.3: Application Type) to the following measurement mode:

2 liquids, 1 level: For measuring level with two or more phases

1 liquid, 1 level: For measuring one phase or liquid

Characteristics

The level of the top product can be detected

if it has a minimum layer of approximately 100 mm - when measuring a top product with a dielectric constant of ϵr =2.4.

The mode "2 liquids, 1 level" permits level to be measured even when more than 2 liquids are present in the tank. The first return signal is identified as being level and the second is ignored.

This mode may be used with all probe types

Example application 1:

Level measurement of oil (1 liquid in the tank)



Nr.	Description
1	Level measurement signal
2	Threshold

Application Type set to 1 liquid, 1 level, the wire will search for the return signal with the highest amplitude (i.e. higher than the threshold). It will measure the oil level.

Example application 2:

Level measurement when there are 2 liquids (oil/water) in the tank – using a correctly configured gauge



Nr.	Description
1	Threshold
2	Level signal
3	Oil-water interface signal

Application Type set to 2 liquids, 1 level, the wire will search for the first return signal higher than the control threshold. It will correctly measure the oil level (i.e. "level").

9 Troubleshooting

Event	Fault	Action	
Error messages			
"Tank full" status marker on*, reading frozen at max. or min. value	No fault. The level has reached (and possibly risen above) the top configured measurement limit and is either displaying the maximum (when measuring level) or minimum (when measuring distance) output.	None. Measurements should be normal once the level is in the configured measurement range.	
"Tank empty" status marker on*, reading frozen at max. or min. value	No fault. The level has entered the gauge's bottom dead zone and can no longer detect a return signal. Either the maximum (when measuring distance) or minimum (when measuring level) output is displayed.	None. Measurements should be normal once the level is in the configured measurement range.	
"Tank full" and "Level lost" status marker on*, reading frozen at max. or min. value	No fault. The level has entered the gauge's top dead zone and can no longer detect a return signal.	Empty the tank below the top measurement range limit and check the measurement.	
"Level lost" status marker on*, reading is frozen	The instrument has lost the level signal, has searched but not yet found the return pulse. This may occur if the pulse has dropped below the threshold. Parasite signals from the flange or obstructions in the tank may render the gauge unable to identify the correct signal.	Ensure that tank is emptied below maximum level and check the measurement.	
"Reference not found" status marker on*	Occurs when there is a problem with the time base on the HF board.	Please contact GF Piping Systems.	
"Level lost" and "Reference not found" status markers on*, reading frozen	The probe has received an electrostatic discharge.	The gauge will search for the level again and resume readings. If the reading remains frozen then the signal converter may have been damaged by ESD and may need replacing. Please contact GF Piping Systems	
"Flange not found" status marker on*	The signal converter has been incorrectly configured to measure with a cable or rod probe when it is equipped with a coaxial probe.	Contact GF Piping Systems for the corrective procedure.	

Event	Fault	Action
Error messages		
	This may be also due to installation on a long nozzle which has the effect of attenuating the flange pulse.	
"Delay out of limits" status marker on*, reading is frozen.	The emitted pulse has not been detected. The gauge will not work until it has been found	Contact GF Piping Systems for the corrective procedure.
"Delay out of limits" status marker on*, reading is frozen.	The emitted pulse has not been detected. The gauge will not work until it has been found.	The signal converter may need replacing. Please contact GF Piping Systems.
"Negative voltage error"*	Occurs when there is a problem with the time base on the HF	Please contact GF Piping Systems.
"VC01 voltage error" *	board.	
"VC02 voltage error" *		
"Reprogramming FPGA" *		

* Gauge connected to GF Signet EView2 software.

Event	Fault	Action
General operation		
Instrument is not accurate with a product that has a high dielectric constant. A constant offset is observed when taking measurements.	Tank height is not correct.	Check current output and tank height parameters. If the signal converter has been replaced, verify that factory calibration parameters are still the same. Ask GF Piping Systems for the factory calibration sheet (if not supplied) and the password for access to the factory menu.
The Type 2291 2-wire indicates an incorrect level value.	The Type 2291 2-wire measures a non-valid reflection.	Check the tank for obstructions and verify that the probe is clean. In the case the indicated level is close to the nozzle, increase the detection delay and the dead zone with the same ratio or increase the threshold level if the full measurement range is essential. The threshold level must be adjusted so that it masks the

Event	Fault	Action	
General operation			
		disturbances. It also gives enough margin for detection of the level pulse. Very large pulses along the measurement signal (same amplitude as the initial pulse) can be caused by a probe which is touching the nozzle or the tank side (see section 1.3.5). Ensure that no contact is possible.	
Instrument is not accurate when there are two or more phases in the tank.	The instrument may be incorrectly configured for this type of application i.e. it is measuring the interface instead of the level.	Contact GF Piping Systems for the corrective procedure or refer to the Service Manual. Check if application type had been set to: Application Type is set to "2 liquids, 1 level". Check also that there is a layer of more than 100 mm of top product above the bottom product.	

Event	Fault	Action	
Electrical Connections and Communication Output			
Current Output value <	No power supply	Check the power supply	
4 mA.	Connection of the device is incorrect.	Check the connection between the device and the power supply.	
	The calibration of the current output is incorrect.	Execute the calibration if you have authorized access or contact GF Piping Systems Service centre.	
Reads 22 mA.	An error has occurred.	This happens in case the range 4- 20 mA / error 22 mA is selected. Check the status of the device by selecting the marker window (F8) or enter the status (4.0) menu of the HART® communicator.	
	The device is in its start-up phase	Wait 50 seconds. If the current value drops to a value between 4 and 20 mA, and goes immediately back to 22 mA, contact your GF Piping Systems Service Centre.	

10 Repair and Maintenance

Type 2291 does not require maintenance on a regular basis. In some very rare instances, however, the probe may need a cleaning from deposited material. This must be carried out gently, without damaging the probe. Repairs during or after the warranty period are carried out exclusively at the Manufacturers. The equipment sent back for repairs should be cleaned or neutralized (disinfected) by the User.

11 Accessories

The level transmitter must be operated in intrinsically safe circuit only.

The metal enclosure of the unit must be connected to the EP circuit.



12 Set-up parameters

Parameters in the Service Menu are read-only parameters. Changing of these parameters require the service code of the instrument.

13 Disposal

- Before disposing of the different materials, separate them into recyclable materials, normal waste and special waste.
- Comply with local legal regulations and provisions when recycling or disposing of the product, individual components and packaging.
- Comply with national regulations, standards and directives.



30

A product marked with this symbol must be taken to a separate collection point for electrical and electronic devices. If you have any questions regarding disposal of the product, please contact your national agent for GF Piping Systems.

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www.gfps.com

Argentina / Southern South America Georg Fischer Central Plastics Sudamérica S.R.L. Buenos Aires, Argentina Phone +54 11 4512 02 90 gfcentral.ps.ar@georgfischer.com www.gfps.com/ar

Australia

George Fischer Pty Ltd Riverwood NSW 2210 Australia Phone +61 (0) 2 9502 8000 australia.ps@georgfischer.com www.gfps.com/au

Austria

Georg Fischer Rohrleitungssysteme GmbH 3130 Herzogenburg Phone +43 (0) 2782 856 43-0 austria.ps@georgfischer.com www.gfps.com/at

Belgium / Luxembourg Geora Fischer NV/SA

1070 Bruxelles/Brüssel Phone +32 (0) 2 556 40 20 be.ps@georgfischer.com www.gfps.com/be

Brazil

Georg Fischer Sist. de Tub. Ltda. 04571-020 São Paulo/SP Phone +55 (0)11 5525 1311 br.ps@georgfischer.com www.gfps.com/br

Canada Georg Fischer Piping Systems Ltd Mississauga, ON L5T 282 Phone +1 (905) 670 8005 Fax +1 (905) 670 8513 ca.ps@georgfischer.com www.gfps.com/ca

China

Georg Fischer Piping Systems Ltd Shanghai 201319 Phone +86 21 3899 3899 china.ps@georgfischer.com www.gfps.com/cn

Denmark / Iceland

Georg Fischer A/S 2630 Taastrup Phone +45 (0) 70 22 19 75 info.dk.ps@georgfischer.com www.gfps.com/dk

Finland Georg Fischer AB 01510 VANTAA Phone +358 (0) 9 586 58 25 Fax +358 (0) 9 586 58 29 info.fi.ps@georgfischer.com www.gfps.com/fi France Georg Fischer SAS 95932 Roissy Charles de Gaulle Cedex Phone +33 (0) 1 41 84 68 84 fr.ps@georgfischer.com www.gfps.com/fr

Germany Georg Fischer GmbH 73095 Albershausen Phone +49 (0) 7161 302-0 info.de.ps@aeorafischer.com www.gfps.com/de

India India Georg Fischer Piping Systems Ltd 400 083 Mumbai Phone +91 224007 2001 branchoffice@georgfischer.com www.gfps.com/in

Indonesia

George Fischer Pte Ltd -Representative Office Phone +62 21 2900 8564 Fax +62 21 2900 8566 sgp.ps@georgfischer.com www.gfps.com/sg

Italy Georg Fischer S.p.A. 20063 Cernusco S/N (MI) Phone +39 02 921 861 it.ps@georgfischer.com www.gfps.com/it

Japan Georg Fischer Ltd 556-0011 Osaka, Phone +81 (0) 6 6635 2691 jp.ps@georgfischer.com www.gfps.com/jp

Korea GF Piping Systems Georg Fischer Korea Co., Ltd. Unit 2501, U-Tower 120 HeungdeokJungang-ro (Yeongdeok-dong) Giheung-gu, Yongin-si, Gyeonggi-do, Korea Phone: +82 31 8017 1450 Fax : +82 31 217 1454 kor.ps@georgfischer.com www.gfps.com/kr

Malaysia George Fischer (M) Sdn. Bhd. 40460 Shah Alam, Selangor Darul Ehsan Phone +60 (0) 3 5122 5585 +603 5122 5575 Fax my.ps@georgfischer.com www.gfps.com/my

Mexico / Northern Latin America Georg Fischer S.A. de C.V. Apodaca, Nuevo Leon CP66636 Mexico Phone +52 (81) 1340 8586 Fax +52 (81) 1522 8906 mx.ps@georgfischer.com www.gfps.com/mx

Middle Fast Georg Fischer Piping Systems (Switzerland) Ltd Dubai, United Arab Emirates Phone +971 4 289 49 60 acc.ps@georafischer.com www.gfps.com/int

Netherlands Georg Fischer N.V. 8161 PA Epe Phone +31 (0) 578 678 222 nl.ps@georgfischer.com www.gfps.com/nl

Norway Georg Fischer AS 1351 Rud Phone +47 67 18 29 00 no.ps@georgfischer.com www.gfps.com/no

Philippines George Fischer Pte Ltd Representative Office Phone +632 571 2365 Fax +632 571 2368 sgp.ps@georgfischer.com www.gfps.com/sg

Poland Georg Fischer Sp. z o.o. 05-090 Sekocin Nowy Phone +48 (0) 22 31 31 0 50 poland.ps@georgfischer.com www.gfps.com/pl

Romania

Georg Fischer Piping Systems (Switzerland) Ltd 020257 Bucharest - Sector 2 Phone +40 (0) 21 230 53 80 ro.ps@aeorafischer.com www.gfps.com/int

Russia Georg Fischer Piping Systems (Switzerland) Ltd Moscow 125040 Phone +7 495 748 11 44

ru.ps@georgfischer.com

www.qfps.com/ru

Singapore George Fischer Pte Ltd 11 Tampines Street 92, #04-01/07 528 872 Singapore Phone +65 6747 0611 Fax +65 6747 0577 sgp.ps@georgfischer.com www.gfps.com/sg

Spain / Portugal Georg Fischer S.A.

28046 Madrid Phone +34 (0) 91 781 98 90 es.ps@georgfischer.com www.qfps.com/es

Sweden Georg Fischer AB 117 43 Stockholm Phone +46 (0) 8 506 775 00 info.se.ps@georgfischer.com www.gfps.com/se

Switzerland

Georg Fischer Rohrleitungssysteme (Schweiz) AG 8201 Schaffhausen Phone +41 (0) 52 631 30 26 ch.ps@georgfischer.com www.afps.com/ch

Taiwan Georg Fischer Co., Ltd San Chung Dist., New Taipei City Phone +886 2 8512 2822 Fax +886 2 8512 2823 www.gfps.com/tw

United Kingdom / Ireland George Fischer Sales Limited Coventry, CV2 2ST Phone +44 (0) 2476 535 535 uk.ps@georgfischer.com www.gfps.com/uk

USA / Caribbean

Georg Fischer LLC 9271 Jeronimo Road 92618 Irvine, CA Phone +1 714 731 88 00 Fax +1 714 731 62 01 us.ps@georgfischer.com www.gfps.com/us

International

Georg Fischer Piping Systems (Switzerland) Ltd 8201 Schaffhausen/Switzerland Phone +41 (0) 52 631 30 03 Fax +41 (0) 52 631 28 93 info.export@georgfischer.com www.gfps.com/int

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