

# natural stone

SANDSTONE COLLECTION

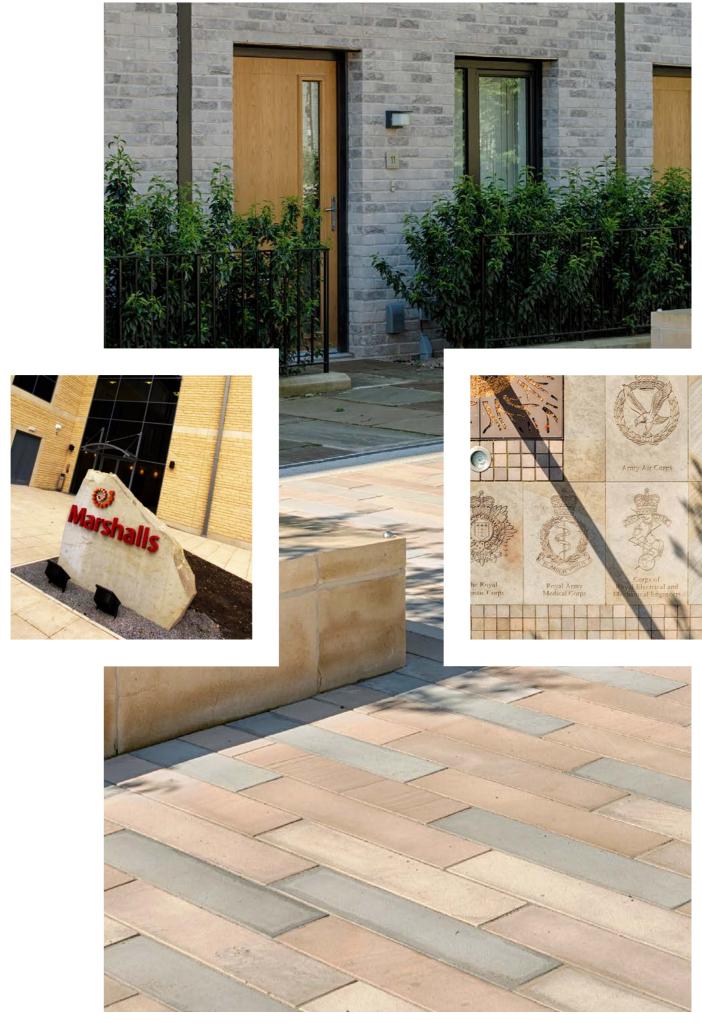




## Marshalls was founded in the 1890's when Solomon Marshall

when Solomon Marshall first quarried and produced Cromwell Yorkstone from the hillside at Southowram. Since then, Marshalls has developed into the country's leading supplier of natural stone, as well as commercial hard landscaping products, linear drainage and street furniture. The experience gained from those early days has enabled Marshalls to evolve and adapt to meet customer needs, becoming the most innovative and exciting stone supplier in the country.





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### **Added Value**

Marshalls' natural stone range combines breadth of choice with a reliable, low risk supply chain.

Marshalls are the UK's premier manufacturer and distributor of natural stone products for the built environment.

As well as a broad range of indigenous UK stone, Marshalls offers materials that have been carefully selected via our long-established network of international stone partners. All overseas stone is responsibly sourced through a robust, proven supply chain, independently audited to ensure our high standards of ethical compliance and best practice are maintained.

When it comes to stone selection, Marshalls' experience in helping achieve exceptional projects is linked to a broad knowledge of stone, combined with an appreciation for the performance requirements and aesthetic touches needed to achieve brilliant results. With a range of stones and granites from Iberia, Vietnam and China and India, Marshalls have the portfolio of products to achieve any designer's vision for their space.

Marshalls' in-house experts can offer advice on selection and assist with value engineering, and have the capability to offer bespoke design and production, even including advanced artwork techniques such as embossing, water-jet work and inlaying.

As owners of the largest fleet of crane offload vehicles in the UK we can also offer complete site flexibility in even the most demanding of environments and time sensitive programmes.

#### **SELECTION & DESIGN**

- Our UK quarry portfolio offers a palette of British stone for designers to engage with
- Proven, independently audited supply chains offer low-risk access to the global stone market
- Fully tested technical performance data, CE marks and case studies available
- Design Service offers support including CAD and BIM





#### **TENDER**

- Dedicated staff offer support and pricing
- Technical advice and value engineering
- Industry leading supply chain transparency offered, from audit reports through to quarry and production visits



#### **MANUFACTURE**

- State of the art production capabilities offer true flexibility and design freedom
- Dedicated quality control both in the UK and abroad
- Recognised as the most sustainable, best practice-driven UK stone supplier



#### **ON SITE**

- Ownership of vehicle fleet offers unmatched on-site flexibility
- Marshalls fleet offers full UK coverage for consistent, low risk logistics
- Dedicated project ownership at Marshalls for consistent site liaison

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## **Ethical Procurement** & ERI

At Marshalls we are committed to consistent supply of the very best quality natural stone, purchased to the very highest standards of ethical best practice.

## ETHICAL RISK INDEX by Marshalls Of

#### QUALITY

At Marshalls all our own quarries and stone production facilities carry not only the international mark of Quality ISO9001 but also the International Environmental ISO14001 accreditation and our commitment to these management systems has led to the adoption of PAS 99, an integrated system that combines all three standards. The only stone producer in the world to do so. From our other stone suppliers we demand a commitment to the quality of both production and also of materials. Marshalls has its own locally based inspectors on the ground who ensure that consistency and quality are at the heart of everything we do.

#### **ETHICAL**

Our commitment to the ethical sourcing of natural stone from abroad is regarded as exemplary. Not only have key people from Marshalls provided leadership at the Ethical Trading Initiative (ETI) but we are the only construction sector signatory to the UN Global Compact which relates to ethical standards. We have BES6001 certification for responsible sourcing, and were the first company in the world to be awarded BES6002 for ethical labour sourcing. To monitor our activity in sustainability, please visit www.marshalls.co.uk/sustainability and view our United Nations Global Compact "Communication on Progress".

All Marshalls own quarries and production facilities have environmental accreditation to ISO14001. Further to that we have undertaken the largest single carbon footprinting of construction products in the world with over 3,000 individual products being carbon footprinted. All our Yorkstones, sandstones and granite are all carbon footprinted so that any choices of material can be understood and assessed in regards to the effect on the environment.

#### **WORKING WITH OUR SUPPLY CHAIN**

At Marshalls we work with our suppliers to improve the standards of materials, production and worker's conditions continually. Our suppliers are chosen for their commitment to quality, consistency and ethics as well as their knowledge and versatility. Designers and contractors need confidence in their supplier and we are committed to achieving a seamless service regardless of where the materials come from.

#### THE ETHICAL RISK INDEX

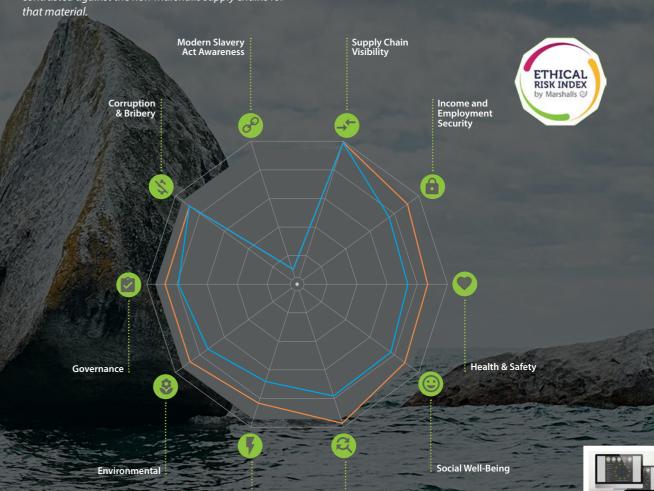
The Marshalls Ethical Risk Index (ERI) is the next step on the journey toward full supply chain transparency in the Natural Stone sector. Using a bespoke framework built on independent audits, customers are given a genuine insight into the multi-dimensional ethical challenges facing stone procurers; with the aim of apprising users of potential issues and with a clear rating system to allow for more informed decision making.

#### MARSHALLS ETHICAL RISK INDEX

Scoring the ERI begins with an analysis at the Country-level, utilising various publicly available NGO-driven frameworks. From this, independent auditors, engaged to examine Marshalls supply chain, establish a baseline expectation of the cultural paradigm in that country. They can then delve into the supply chain and assess Marshalls' stone quarrying and processing operations; also contrasting it against the quarries and manufacturers supplying stone products to the wider stone industry. Thus the final ERI score for each stone type is always contrasted against the non-Marshalls supply chains for that material.

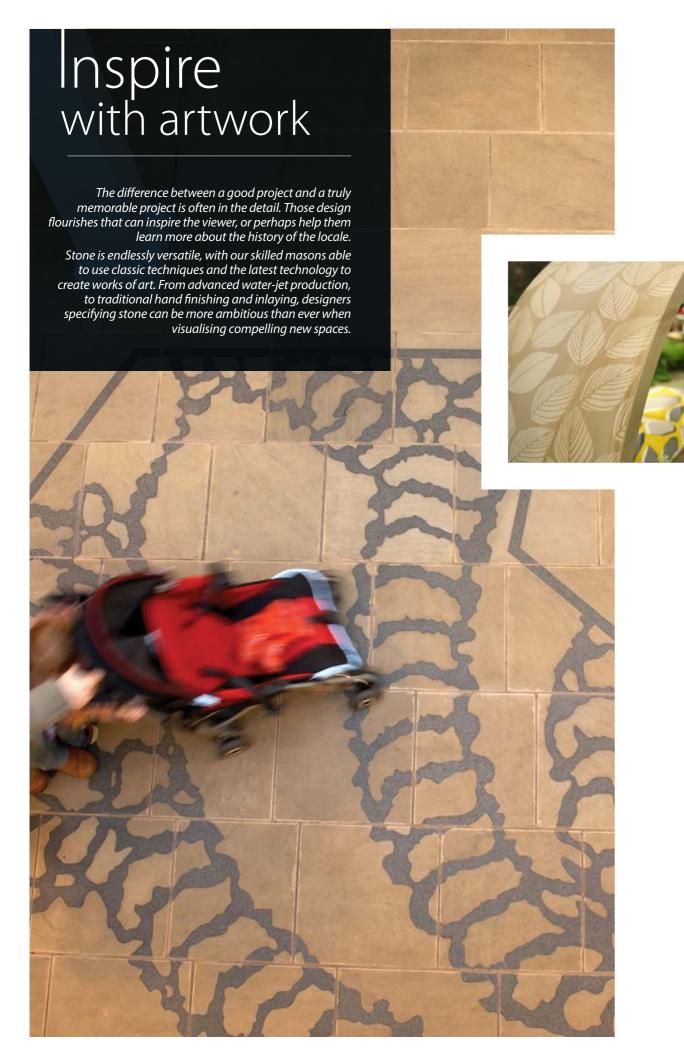
To illustrate the relative level of ethical risk, the Ethical Risk Index score is initially displayed using a basic Risk Indicator. This provides a quick, simple insight into the degree of ethical risk associated with that stone type, and how the Marshalls supply chain compares to the cluster. If users require a more in-depth perspective, they can access the Ethical Radar which clearly displays the scoring for that product against each of the 10 measures making up the ERI score.

For more information, please visit www.marshalls.co.uk/eri



ENVIRONMENTAL

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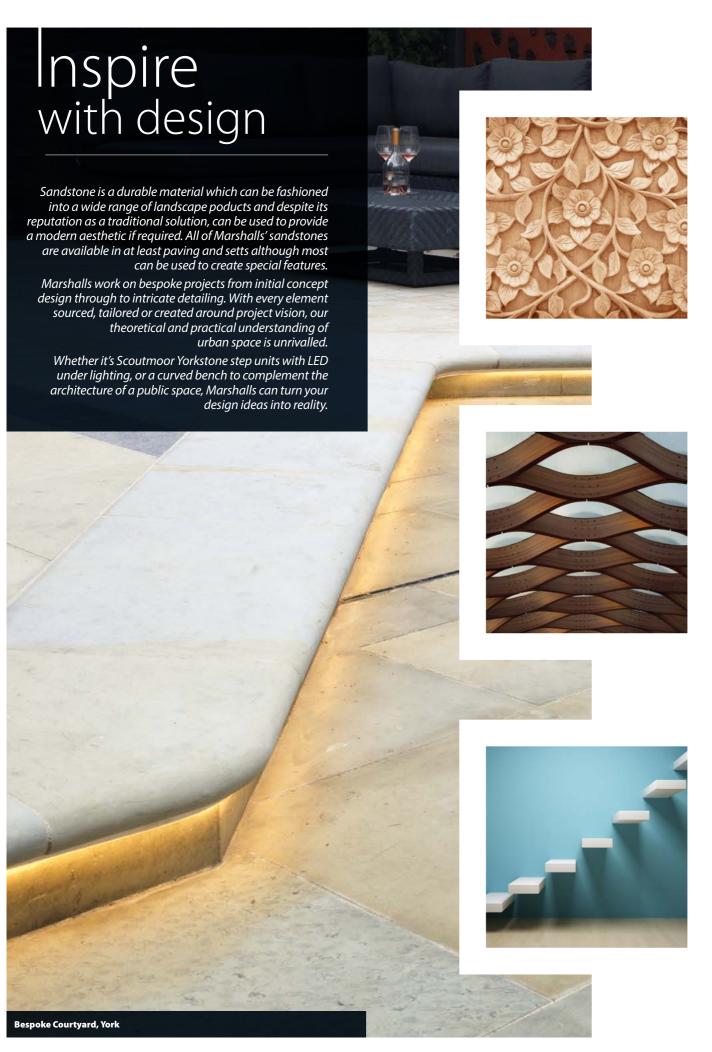








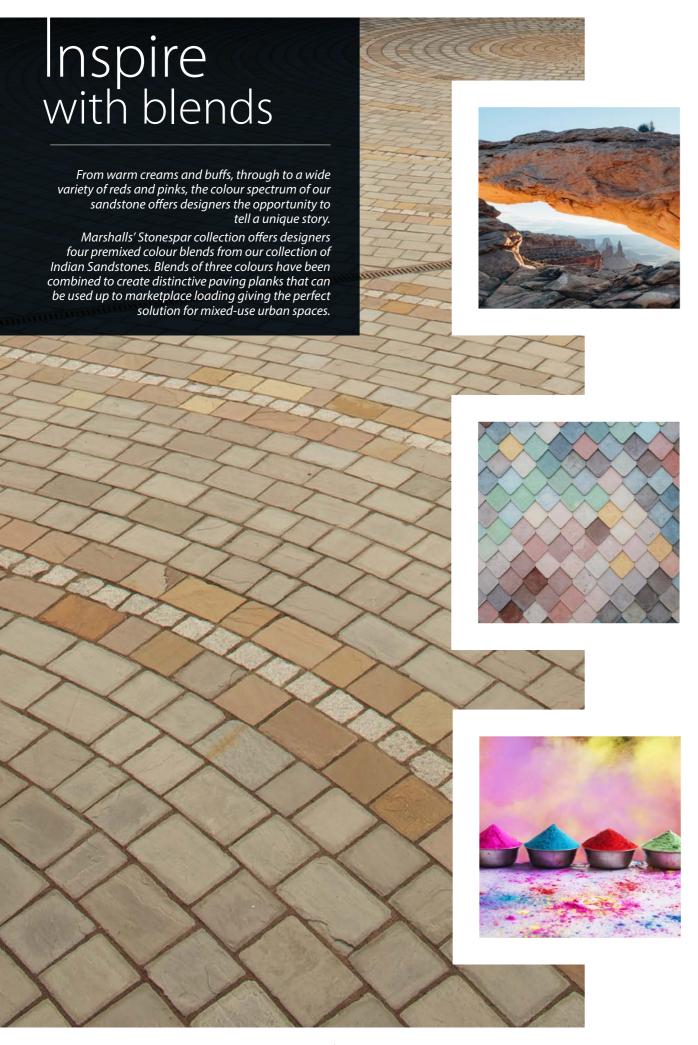








INSPIRE WITH DESIGN | SANDSTONE COLLECTION



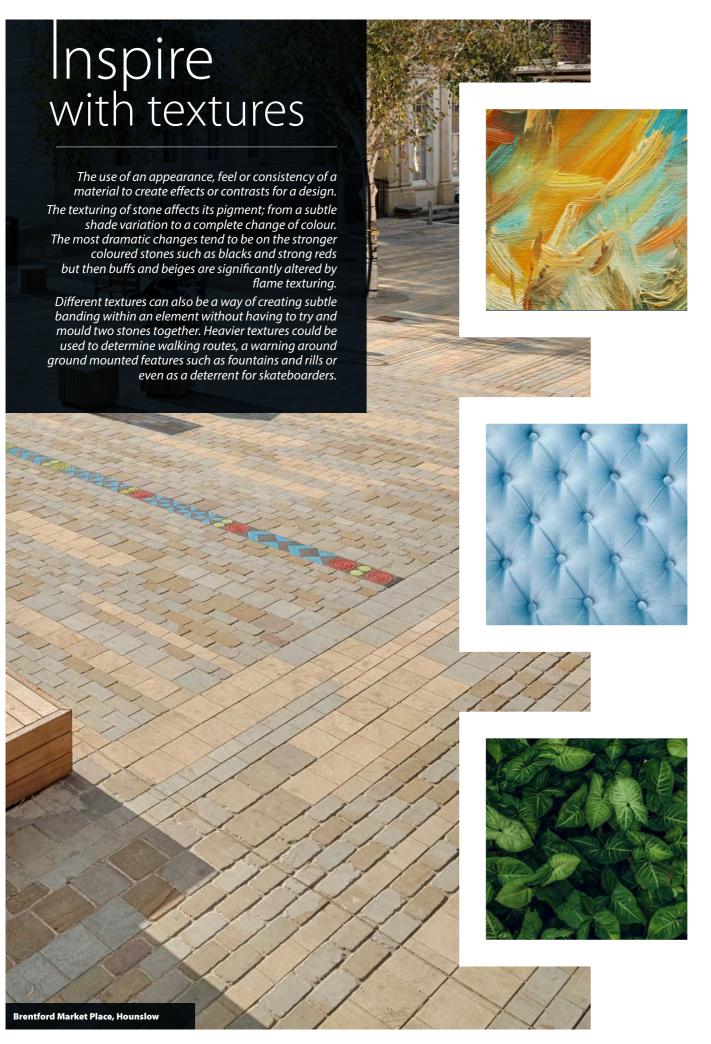








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## Brentford Market Place London

INSPIRE WITH TEXTURES

#### CASE STUDY

Marshalls' Scoutmoor and Moselden Yorkstones, renowned for their durability and aesthetics, were selected in different colours and finishes by architects Kinnear. Their vision was to create interesting linear design effects by blending the original and new materials to achieve the desired mix and colour variation. This was the first scheme of its kind to mix Yorkstones in this way.

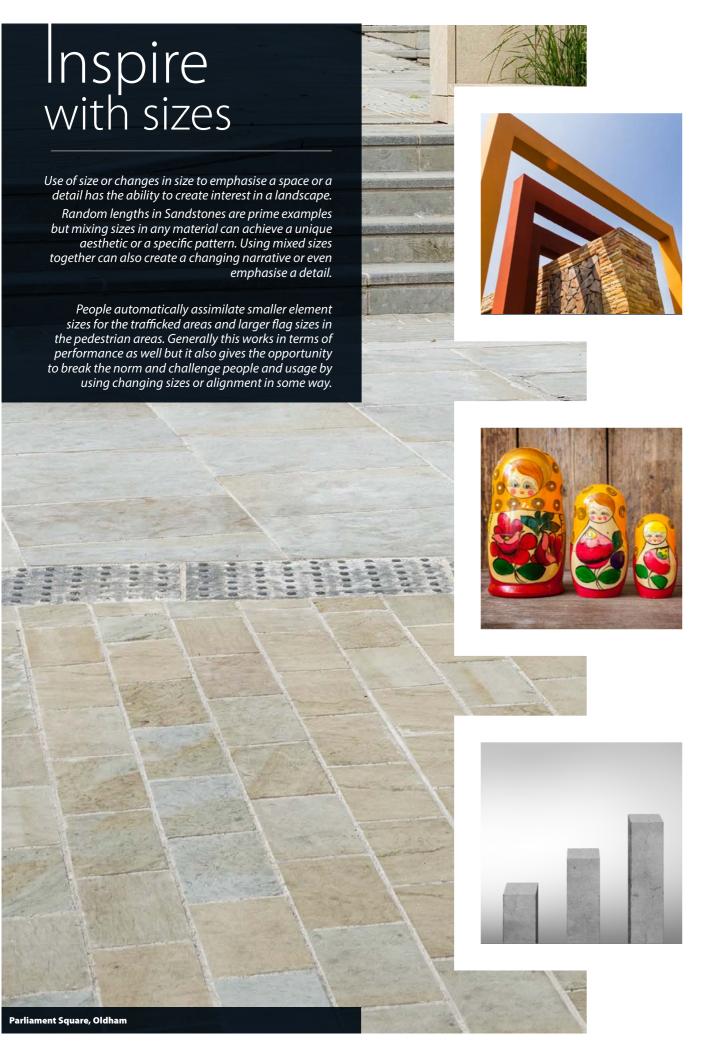
Different surface finishes can enhance the colour differences and add to the overall aesthetic appeal. The tumbled-finished stone provides an antiqued, distressed look, reminiscent of old Yorkstone cobbles and perfectly complements the look of the existing stone. The diamond sawn finish brings the scheme up-to-date, with sleek contemporary lines. Both finishes have excellent slip-resistant properties.

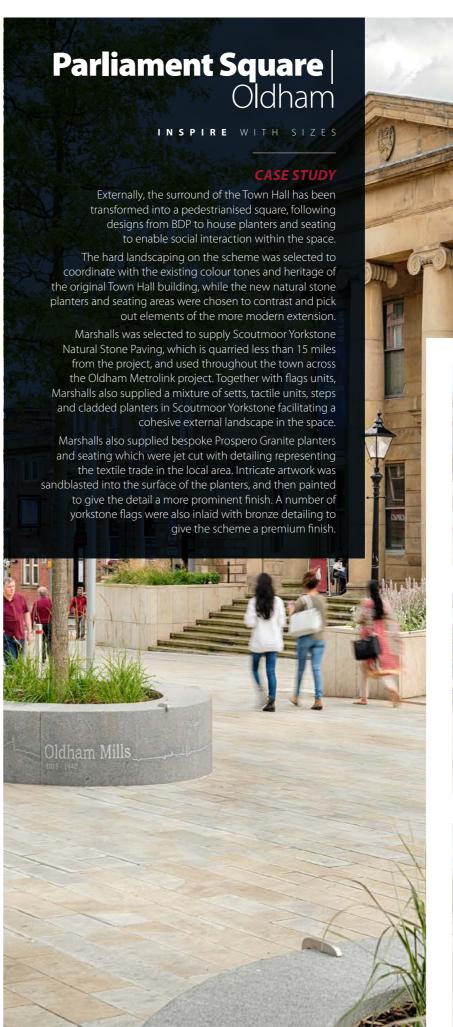
It was initially estimated that only a small amount of the existing Yorkstone could be reused, but on inspection of the up-lifted stone it was revealed that approximately 70% could be suitable for reuse in the scheme, highlighting the inherent durability of this material.





14 INSPIRE WITH TEXTURES | SANDSTONE COLLECTION













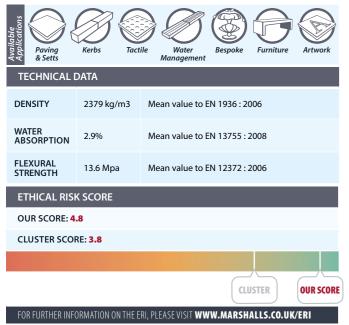
## **APPLETON**

## British Yorkstone **SCOUTMOOR**

#### **APPLETON** YORKSTONE

Appleton Yorkstone is a blue to buff coloured stone and combines natural high slip resistance with strength, making it suitable for both pedestrian and trafficked areas.

Produced to the highest standards at a facility that is ISO9001 accredited as well as ISO14001 Environmentally accredited and BS EN 45001 Health & Safety accredited. All Marshalls Yorkstones are fully tested to the appropriate standards and are CE marked in accordance with the latest legislation.







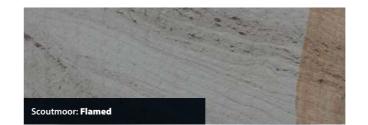












#### **SCOUTMOOR** YORKSTONE

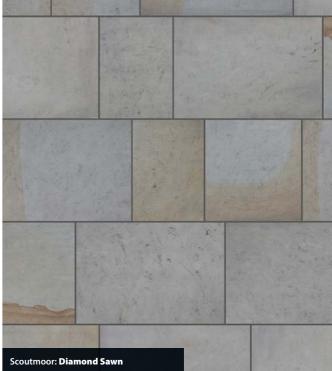
Scoutmoor Yorkstone is a blue grey to brown coloured stone popular in projects across the UK thanks to its impressive technical performance. The strongest type of Yorkstone available in the UK, it is perfect for paved applications thanks to its strength, durability and class-leading slip resistance. Suitable for both pedestrian and trafficked areas, it's a reliable and hardwearing addition to any commercial or public space.

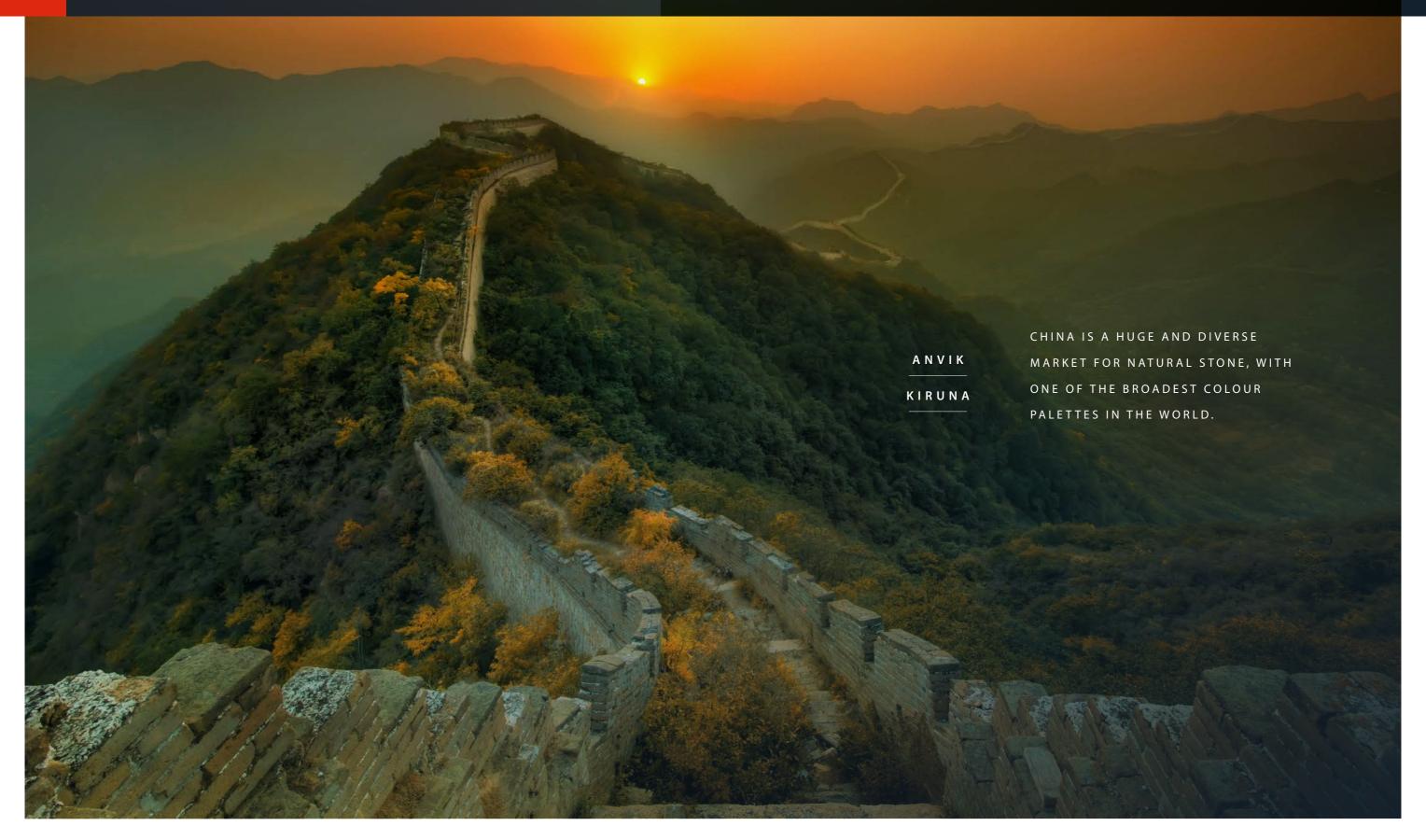
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FOR FURTHER INFORMATION ON THE ERI, PLEASE VISIT WWW.MARSHALLS.CO.UK/ERI









## **ANVIK**





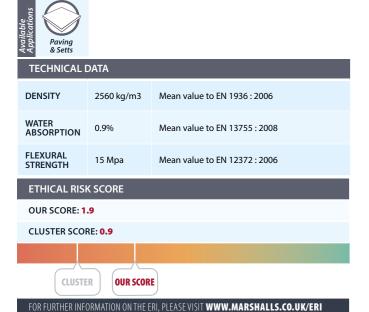


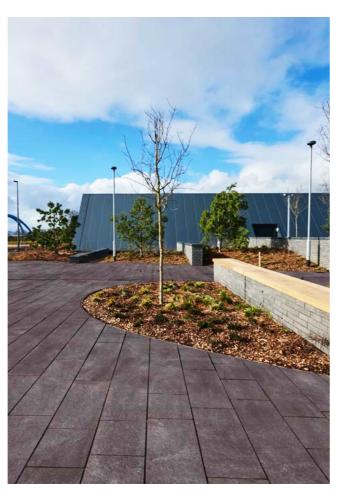
#### **ANVIK** SANDSTONE

A dark grey to black, mainly fine grained sandstone.

With a well compacted and robust appearance, Anvik's consistent colouring combined with its non-slip properties makes it an excellent choice for both pedestrian and trafficked areas. The product is available in a flamed finish to further enhance the surface appearance.

All Marshalls Sandstones are fully tested to the appropriate standards in the UK and are CE marked in accordance with the latest legislation.









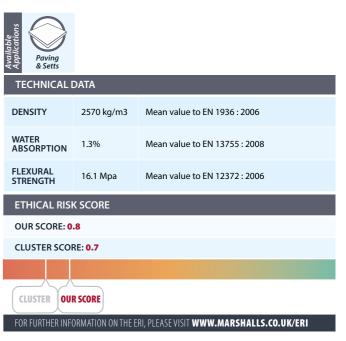
#### **KIRUNA** SANDSTONE

A buff to light buff coloured fine to medium grained sandstone.

Mainly fine grained sandstone, with a well compacted and robust appearance. Kiruna's light buff appearance with very subtle variation makes the sandstone perfect for public realm applications.

The product is available in a sawn finish to retain the colouring.

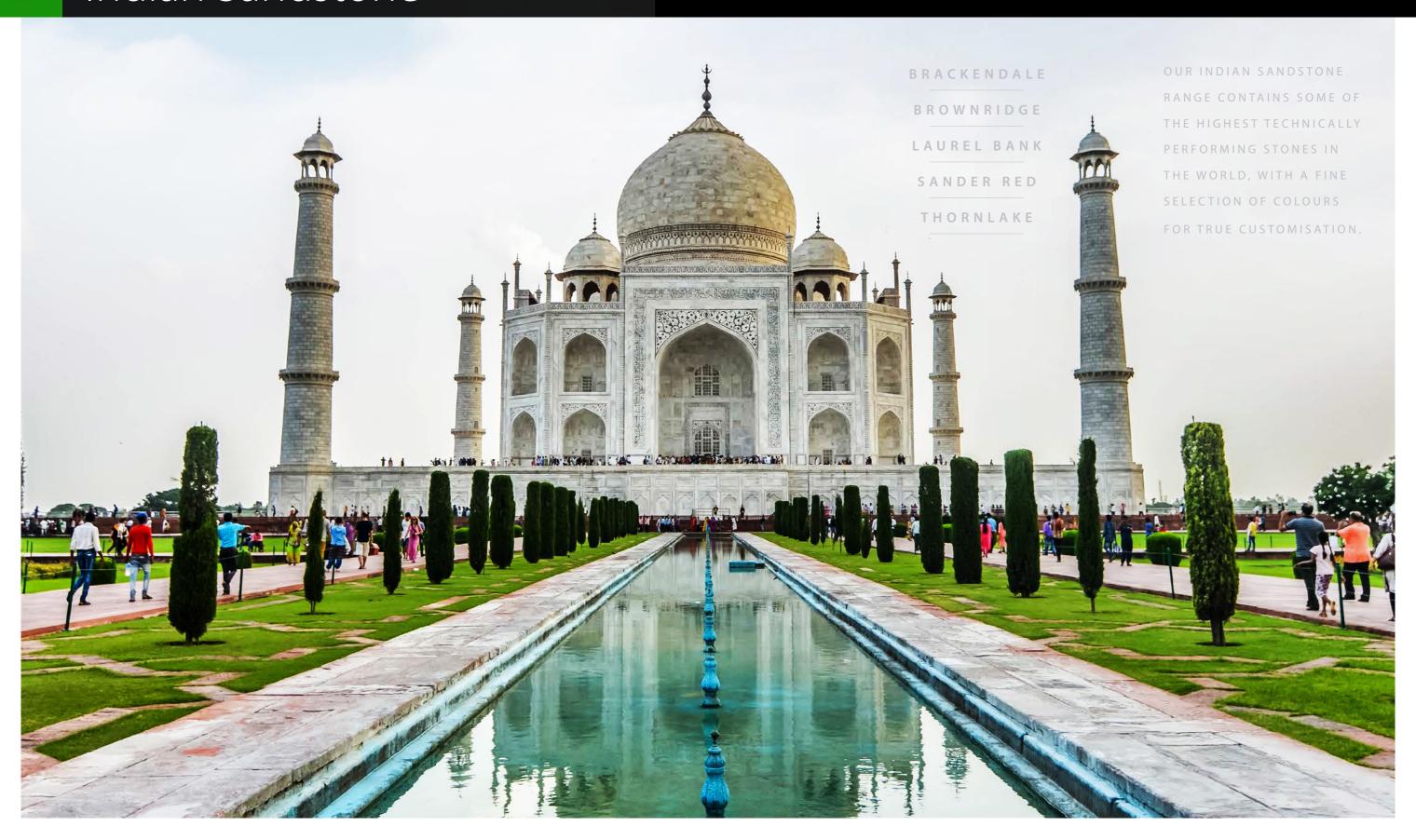
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## Indian Sandstone





## **BRACKENDALE**





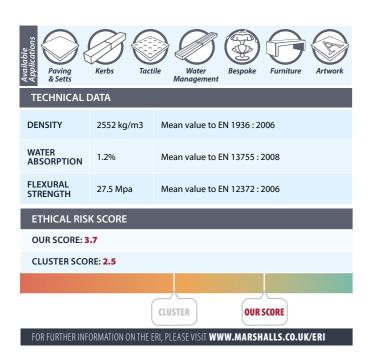


#### **BRACKENDALE** SANDSTONE

Brackendale is a warm buff, lightly textured Sandstone paving that has some very subdued banding.

Extremely strong, it offers all-round high performance and is an ideal choice for mixed-use areas given its ability to carry quite high loads. Suitable for both pedestrian and vehicular trafficked areas, it is supplied with a blasted finish.

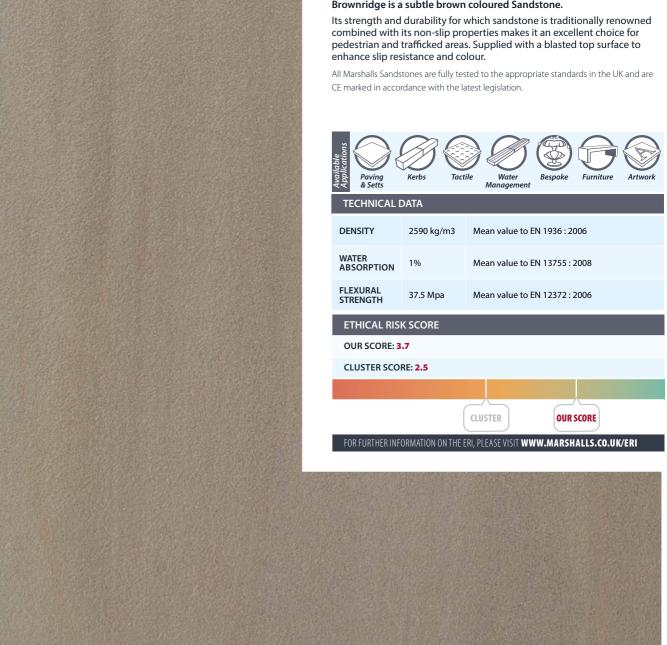
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#### **BROWNRIDGE** SANDSTONE Brownridge is a subtle brown coloured Sandstone.



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Brownridge: Blasted



## **LAUREL BANK**







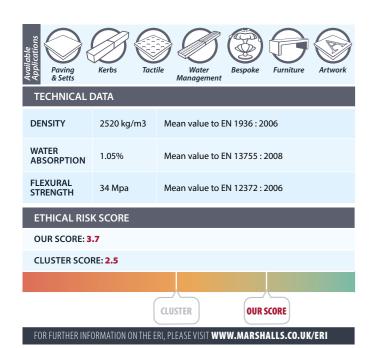
#### **LAUREL BANK SANDSTONE**

Laurel Bank is an occasionally banded light buff sandstone with a light textured finish.

The stone is an ideal choice for both pedestrian and vehicular trafficked mixed-use areas due to its extremely high strength.

Supplied with a blasted top surface to enhance slip resistance and colour.

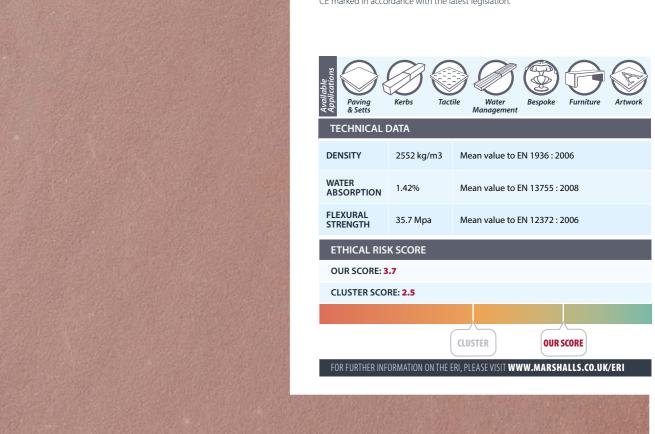
All Marshalls Sandstones are fully tested to the appropriate standards in the UK and are CE marked in accordance with the latest legislation.







# SANDER RED SANDSTONE Sander Red is a warm red sandstone with a subtle light texture. The stone is an ideal choice for both pedestrian and vehicular trafficked mixed-use areas due to its extremely high strength. Supplied with a blasted top surface to enhance slip resistance and colour. All Marshalls Sandstones are fully tested to the appropriate standards in the UK and are CE marked in accordance with the latest legislation.



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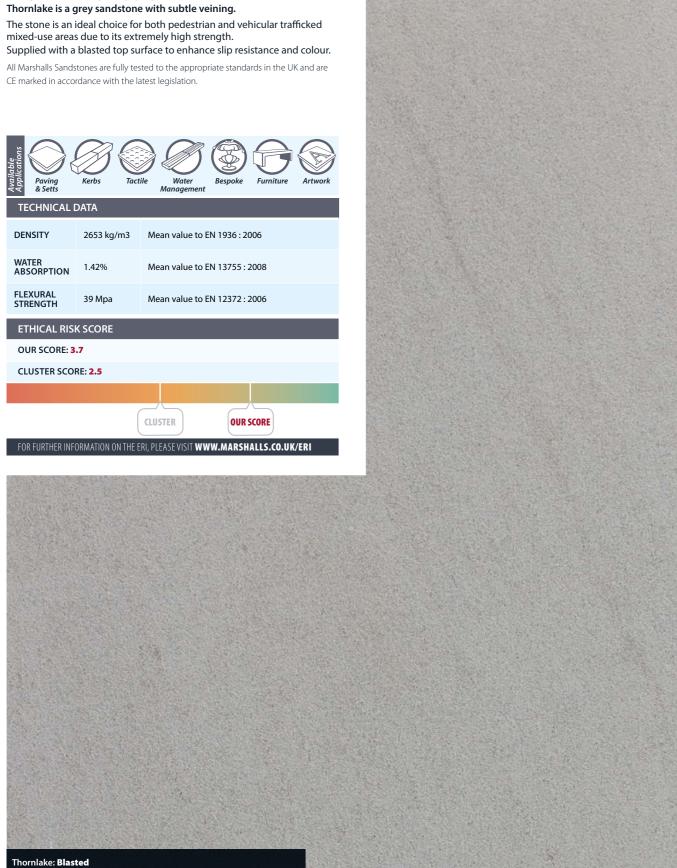
Sander Red: Blasted

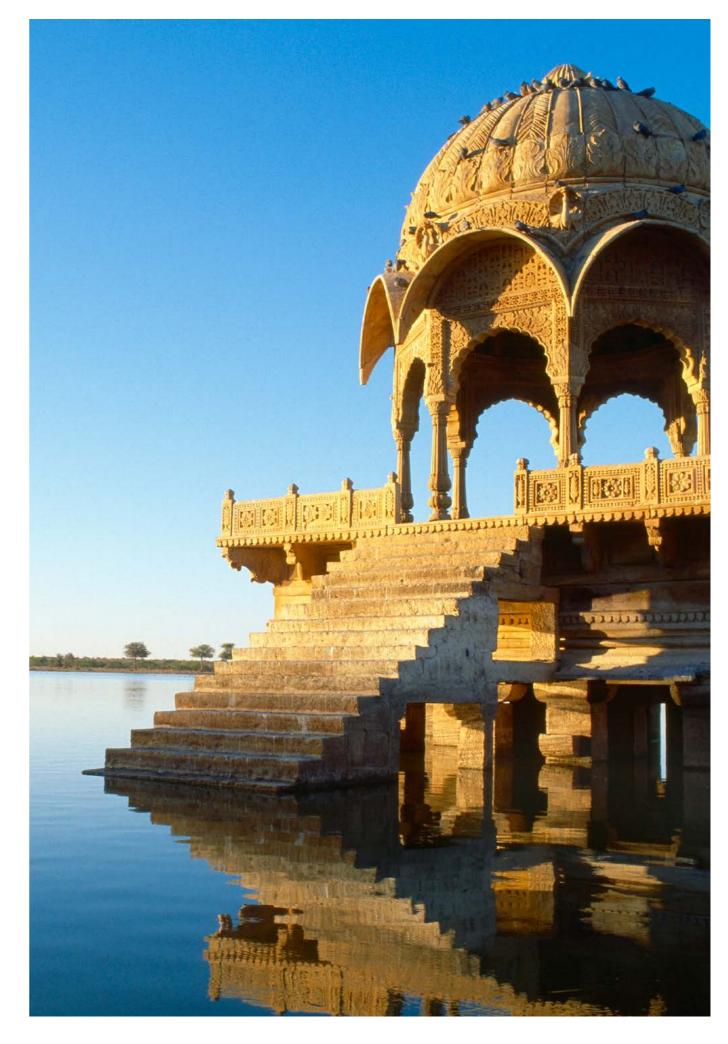


## **THORNLAKE**



#### **THORNLAKE** SANDSTONE





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# STONESPAR".

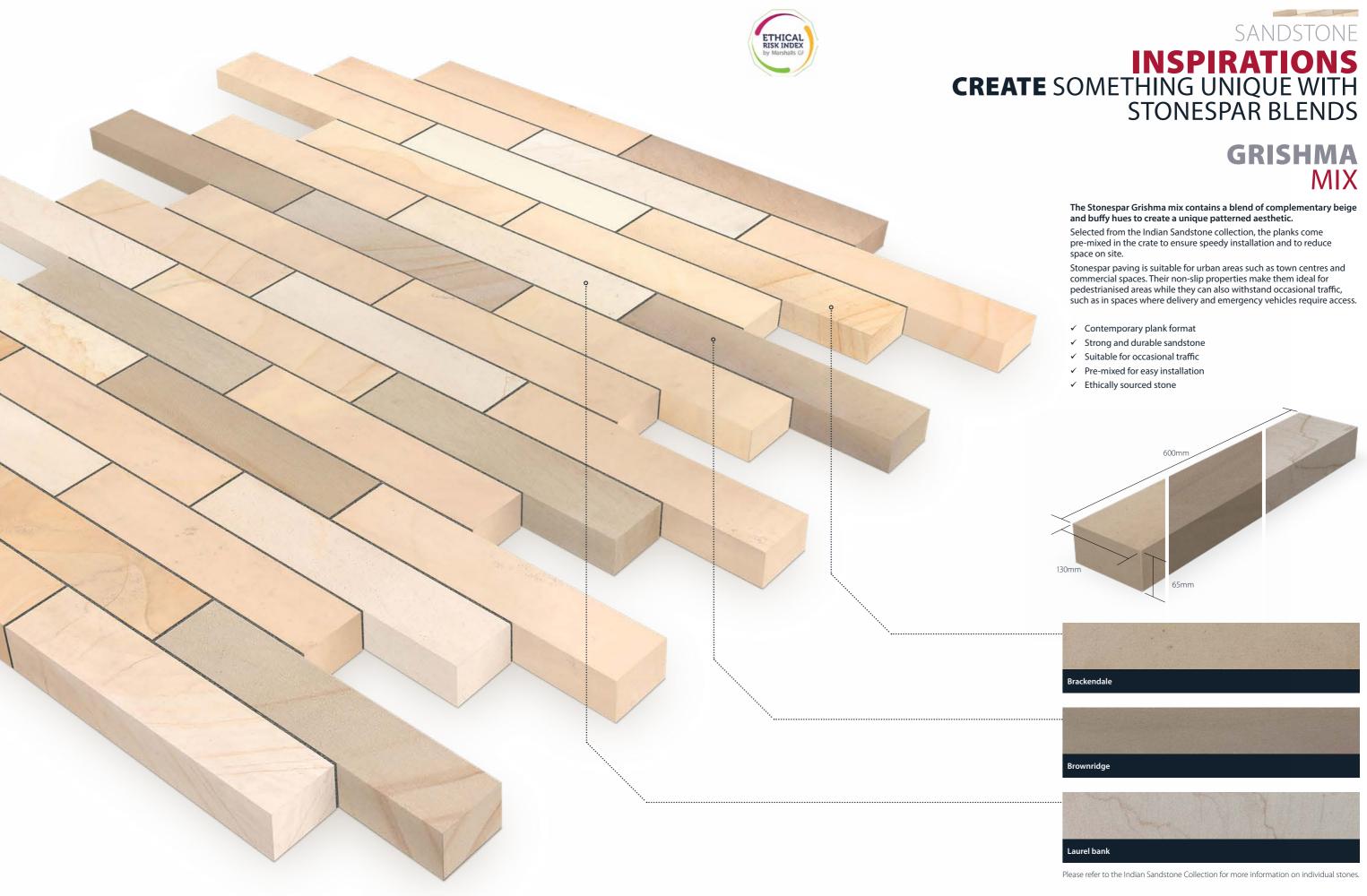
A strong, unique & durable paving, packed with creative opportunities. Think beyond 'the normal'.

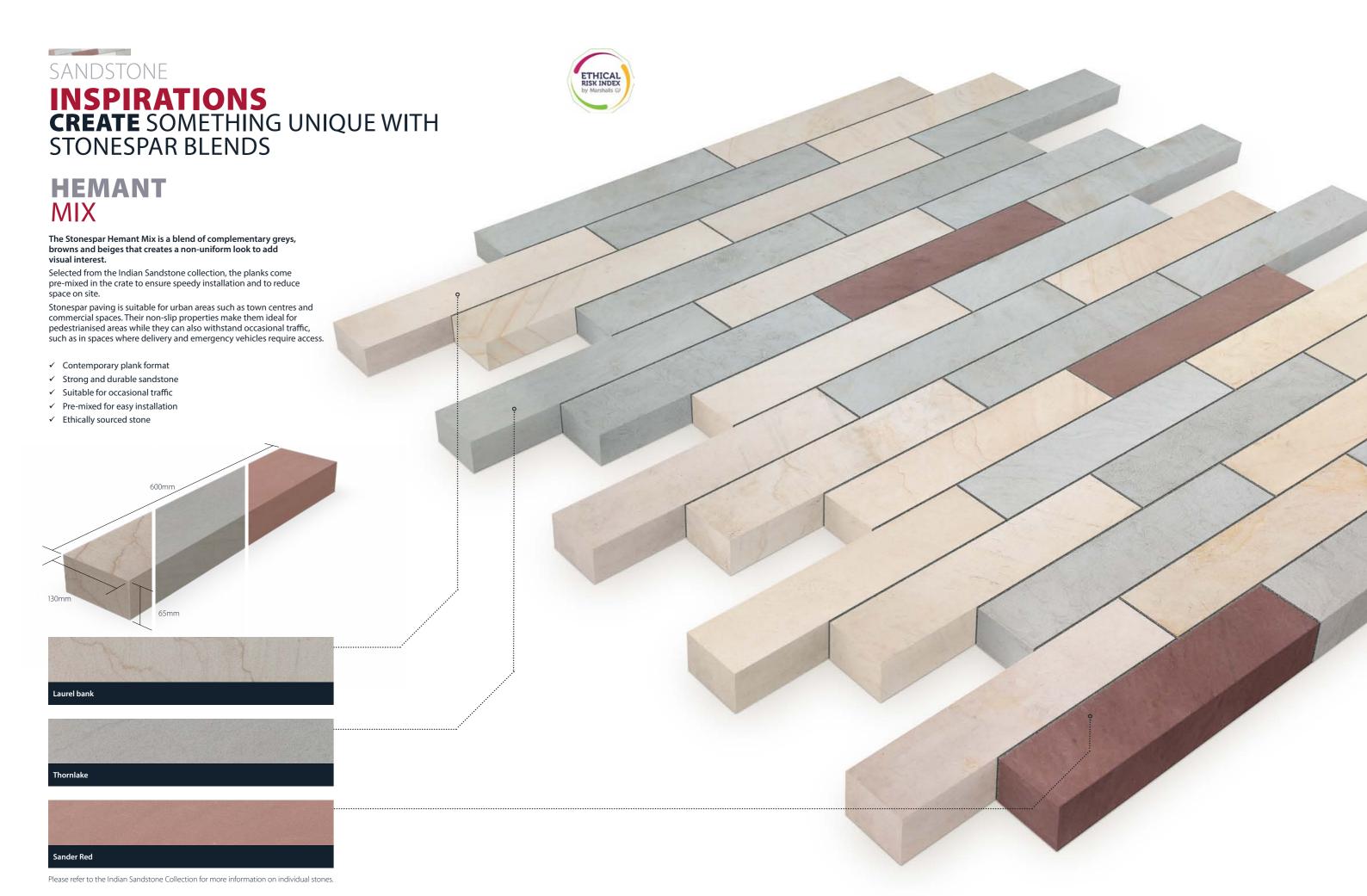


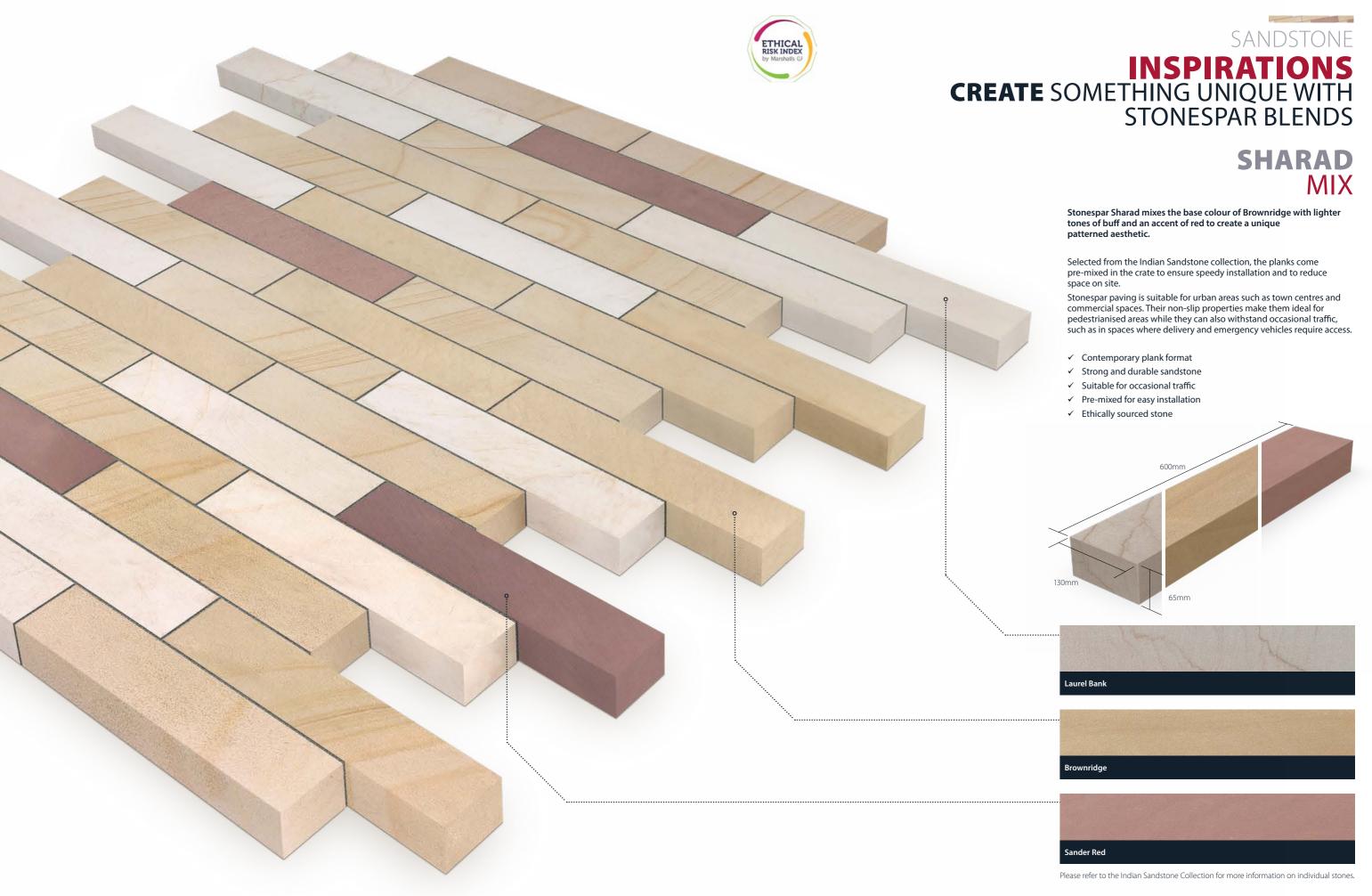


Stonespar is an innovative sandstone plank paving range available in four pre-designed colour blends, inspired by the four seasons.

Contemporary and distinctive, the 600x130x65mm planks have the ability to create an expansive outdoor space.









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Marshalls plc Landscape House Lowfields Business Park Elland HX5 9HT United Kingdom

T: 03704 11 22 66 E: natstone.sales@marshalls.co.uk

