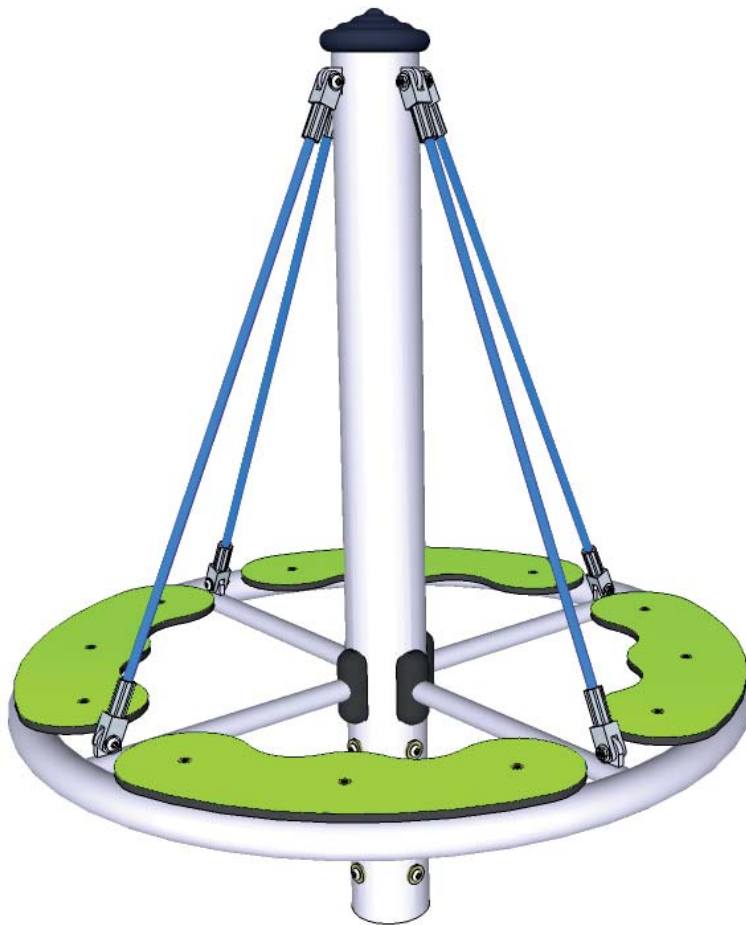


design
make
play

SutcliffePlay

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WHIRLYBOB SWD700

Installation Instructions

SWD700

Whirlybob Installation Instructions

Installation procedure

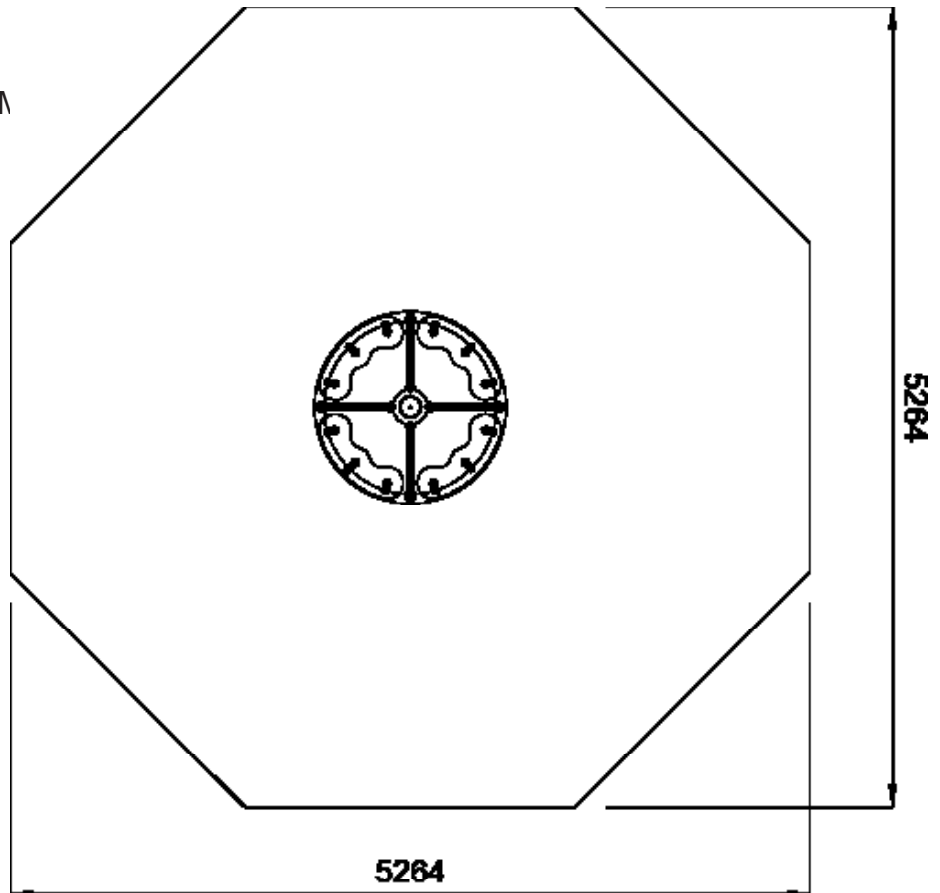
1. Plan the final position of the play equipment ensuring that there is sufficient space*.
2. Excavate the foundation hole in accordance with the plan**.
3. Insert the Spragging Irons into the Post and place in the foundation hole. Ensure that it is vertical and the ground level mark is set correctly. Fill with required depth of concrete.
4. Allow concrete to set (2-3 Days) before fitting top section.
5. Follow the Maintenance Instructions provided.

* Care should be taken during installation to decrease the hazard to children.

** Care should be taken if the conditions aren't normal.

Space requirements to EN1176

1. Area of safety surface 22.95M².
2. Perimeter of safety surface 17.4M
3. HIC 1M



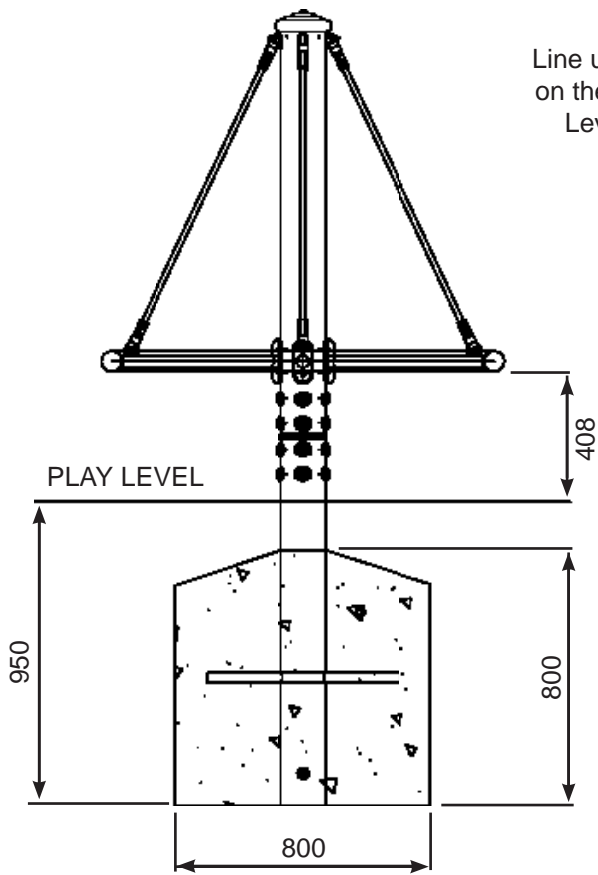
Required tools for installation

- Tape measure
- Spirit level
- Digging equipment

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Whirlybob Installation Instructions

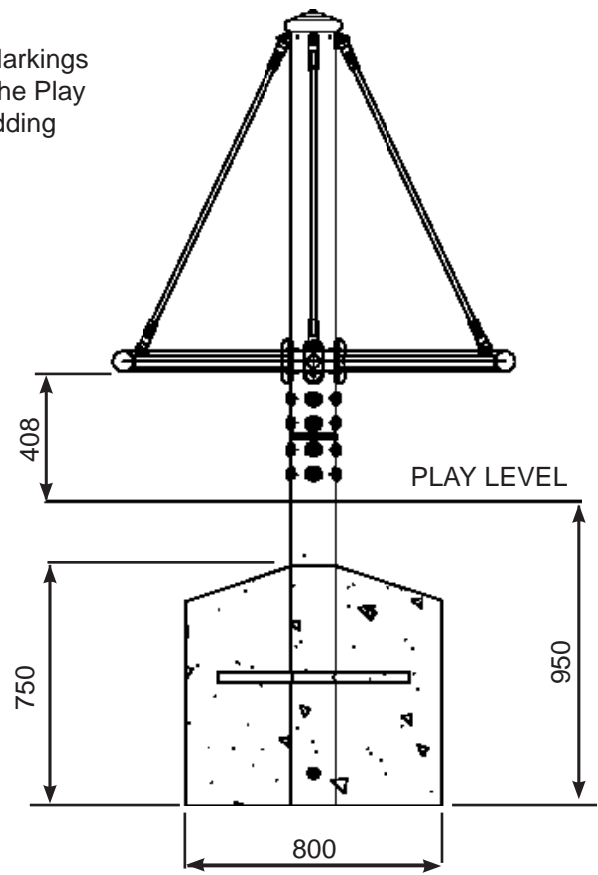
Installation Into Synthetic Surface



Concrete Required
800 x 800 x 800 Deep.

Line up Ground Markings
on the Post with the Play
Level before adding
Concrete.

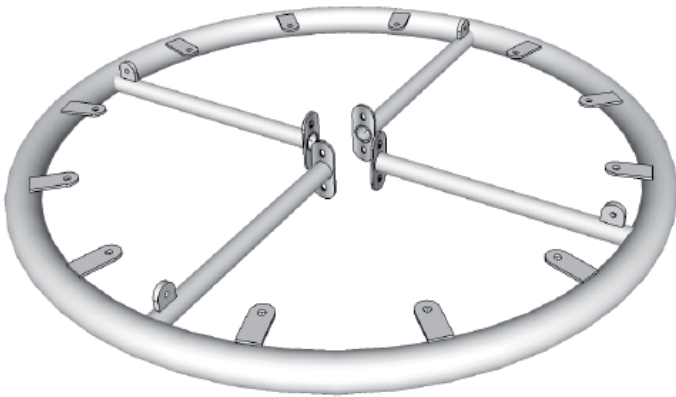
Installation Into Loose Fill Surface



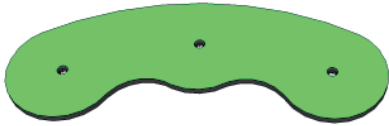
Concrete Required
800 x 800 x 750 Deep.
Chamfer all edges and corners of the concrete block.

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Whirlybob Parts List List



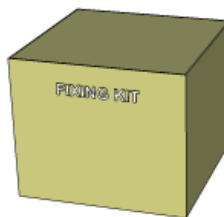
Whirlybob Frame x 1
SWD701



Seat Panel x 4
SWD702



Ropes x 4
SWD705



Fixing Kit x1
SWD700F



Top Post x 1
SWD703

Bearing x 1
TZS007

Top Post And Bearing x 1

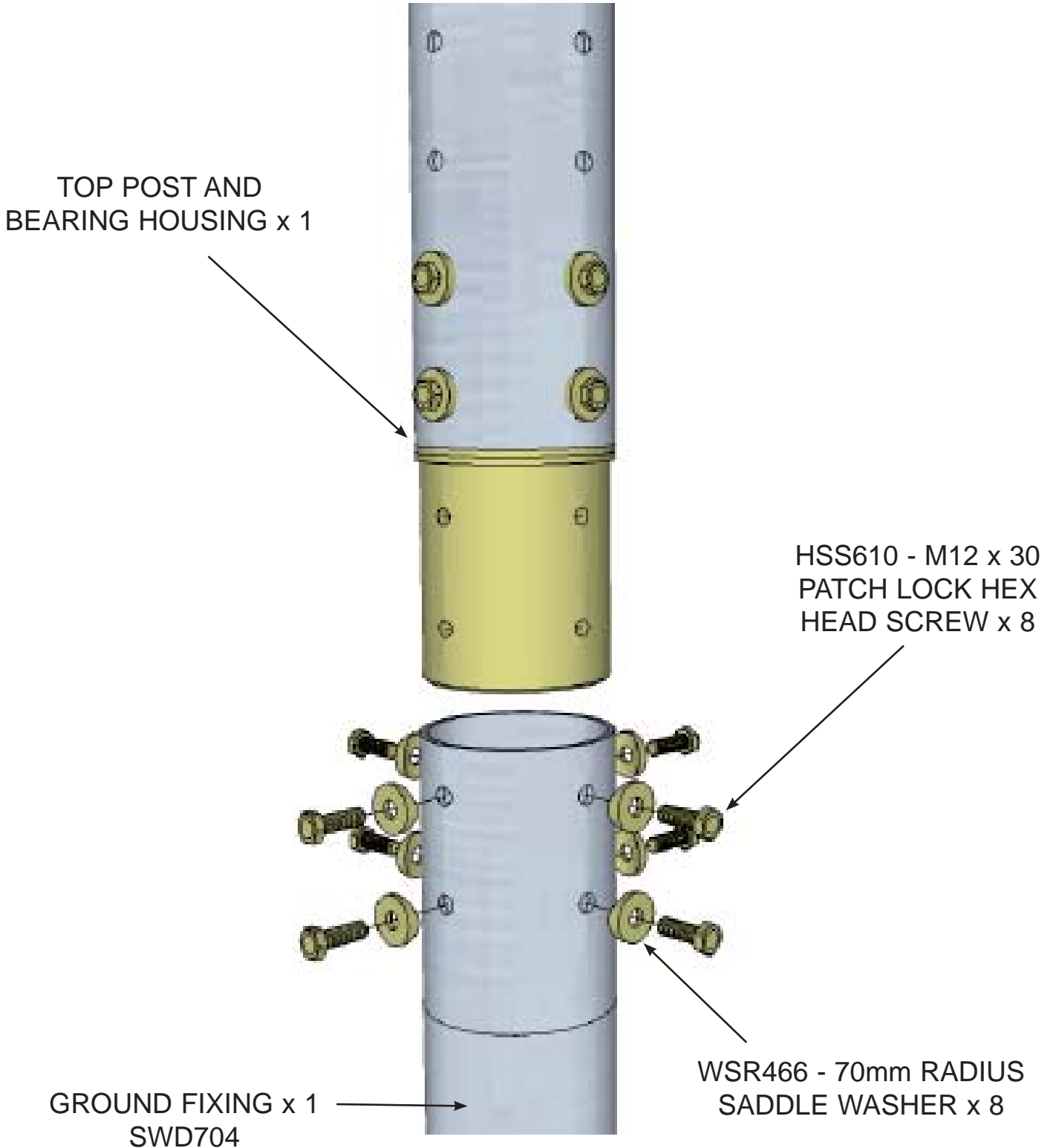


Ground Fixing x1
SWD704

SWD700

Whirlybob

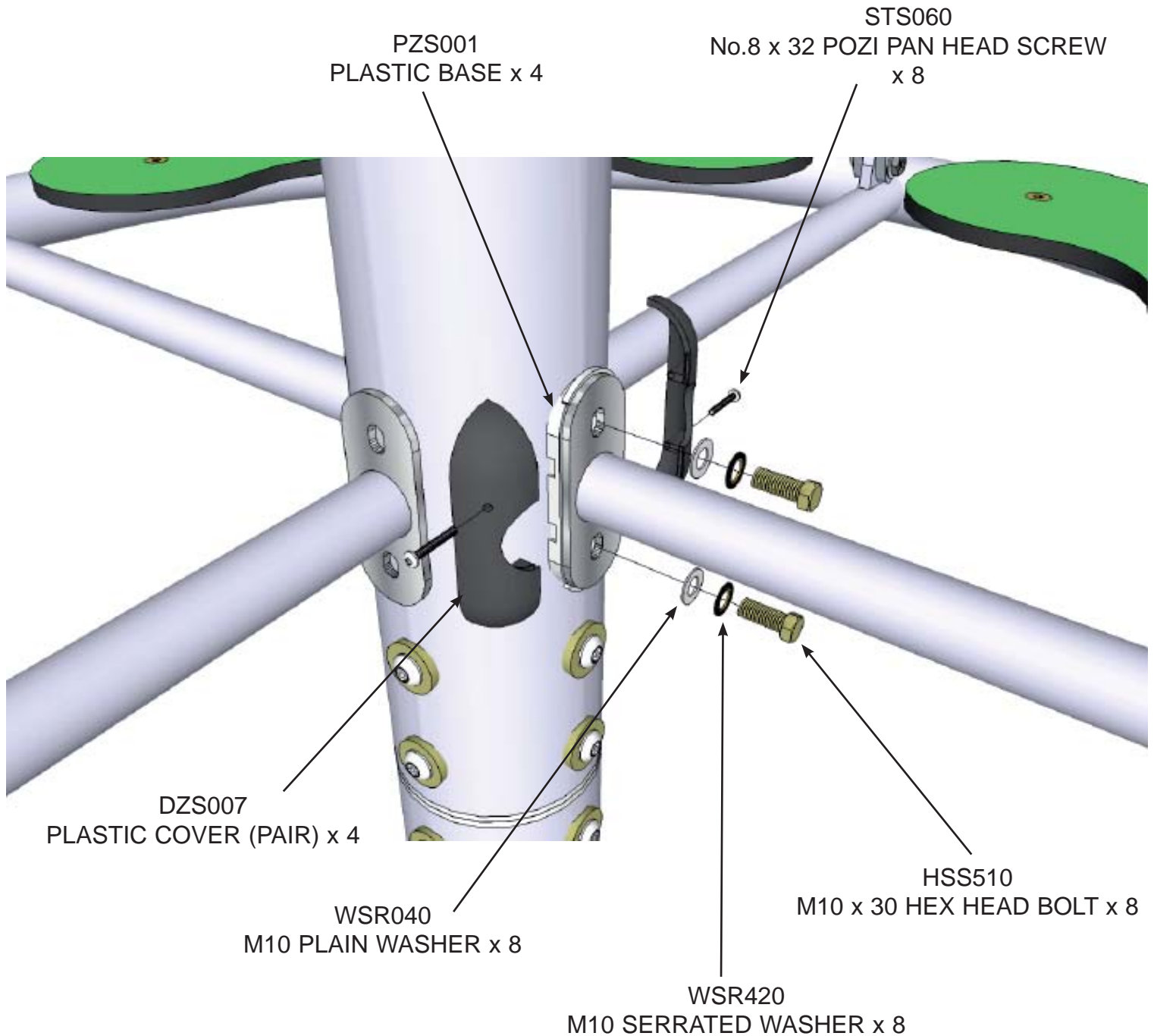
General Assembly of Parts



WHEN ALL BOLTS ARE TIGHT.
FIX M12 NUT COVERS FIX205 x 8
USING SUPER GLUE ADH150

SWD700

Whirlybob General Assembly of Parts

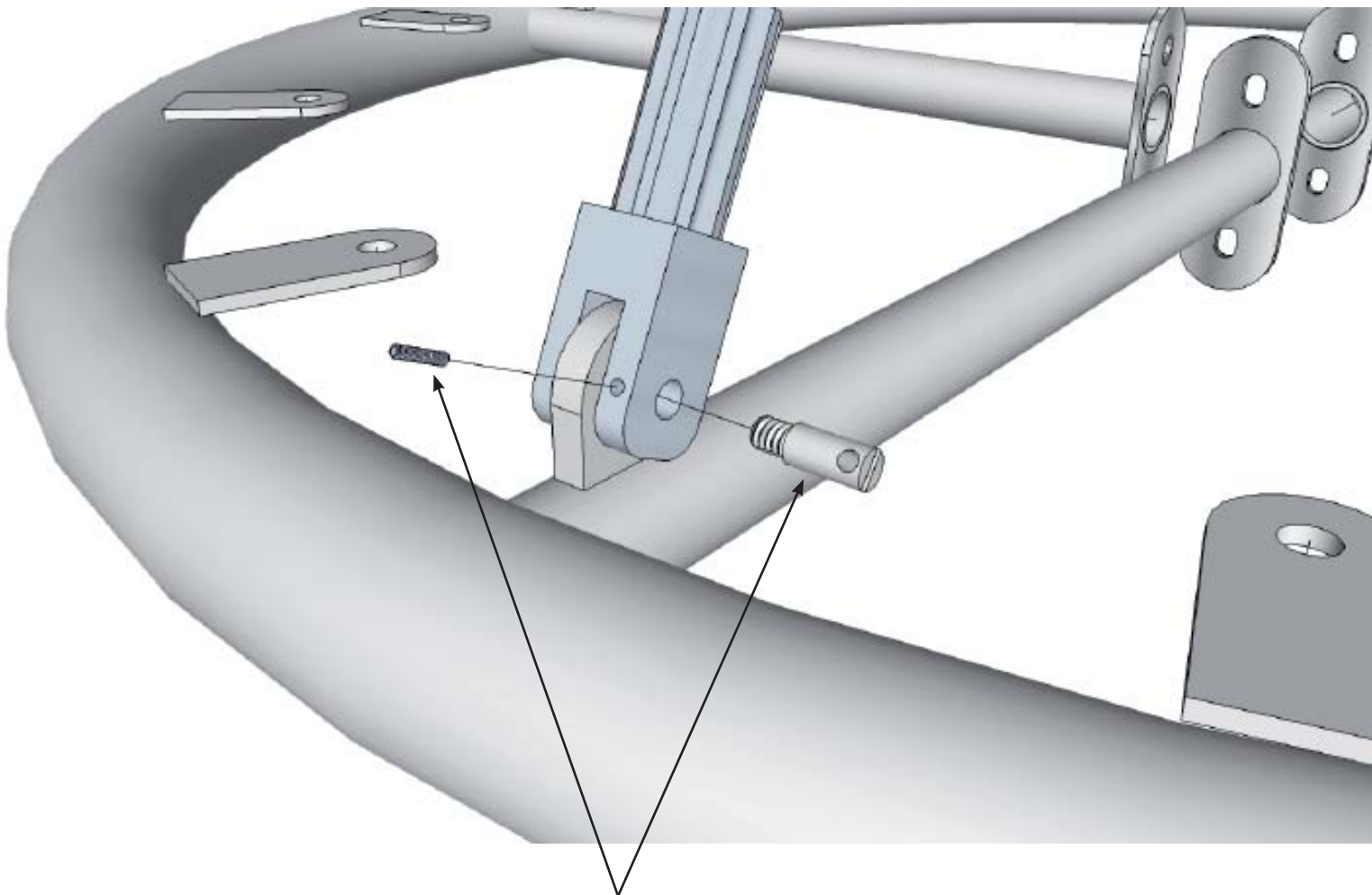


DO NOT FULLY TIGHTEN BOLTS UNTILL
ROPES HAVE BEEN ATTACHED

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Whirlybob
General Assembly of Parts

FIX ROPES TO SEAT FRAME BEFORE
FITTING SEAT PANELS



TIGHTEN FIXING SCREW THEN SECURE
WITH GRUB SCREW

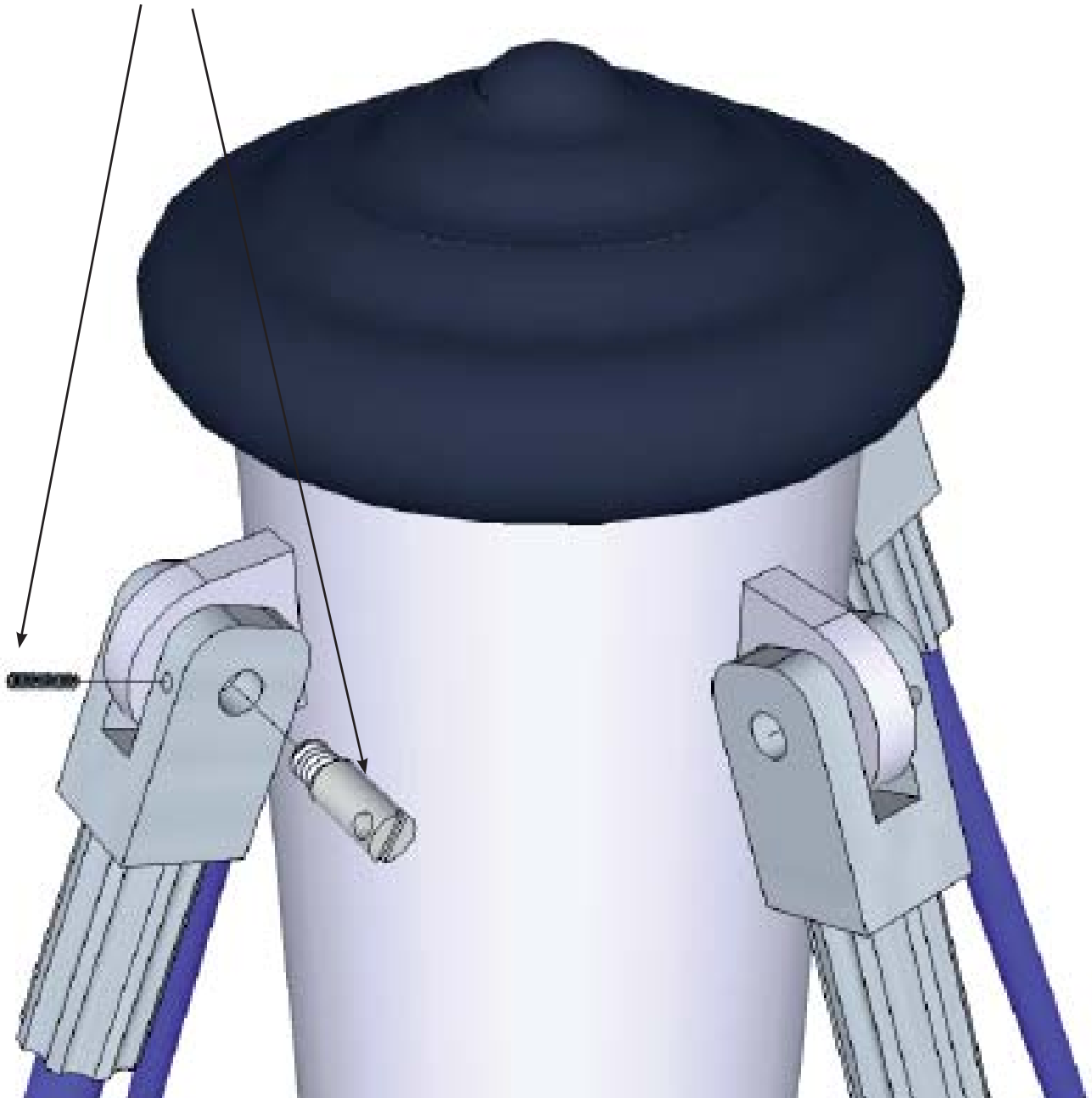
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Whirlybob

General Assembly of Parts

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TIGHTEN FIXING SCREW THEN SECURE
WITH GRUB SCREW

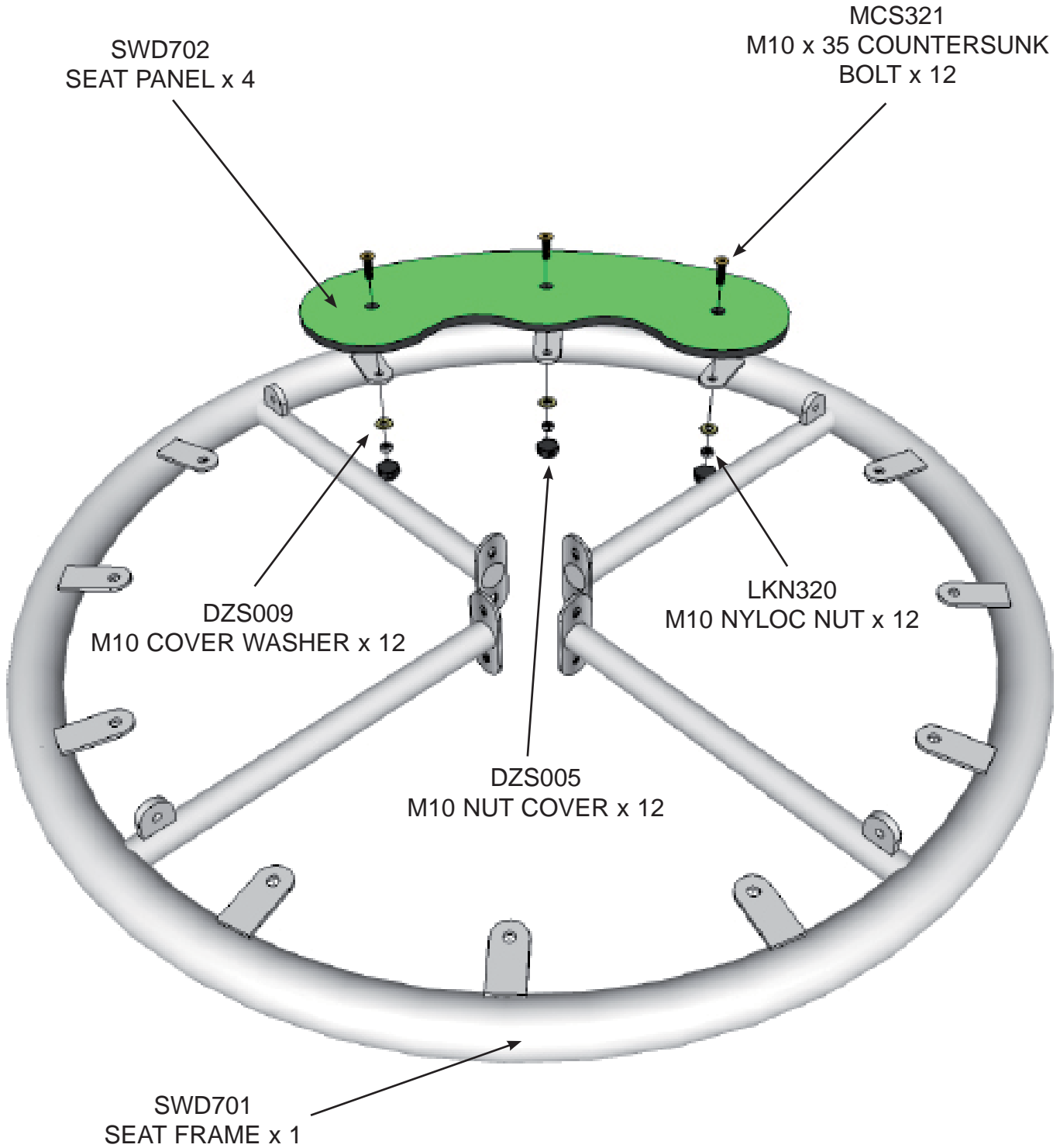


WHEN ROPES HAVE BEEN ATTACHED THEY
CAN BE TENSIONED BY APPLYING WEIGHT
TO THE SEAT FRAME THEN TIGHTENING
THE CENTER FIXING BOLTS

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Whirlybob

General Assembly of Parts



SWD700

Whirlybob Maintenance Instructions



NB: The warranty is invalidated if these instructions are not followed.

Recommended Regular Inspection and Maintenance

	Interval Days				
	7	14	28	56	365
Check stability of structure, tighten connections if required.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
Check parts at ground level for corrosion and/or rot. Replace any defective parts	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
Check all painted elements for damage, rub down and repaint or replace as required.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
Check all ropework assemblies for wear and damage, replace if required.	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Check rotating pivot points for wear and smooth running lubricate or replace if required.	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Check rubber parts for wear and/or damage, replace if required.	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Check rubber safety surfaces for damage and poor performance, repair or replace if required.	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
Check loose fill safety surfaces remove any foreign elements, repair or replace if required.	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

Disposal Instructions

All components should be broken down into categories of:-

- 1 **Mild Steel** - all 38mm Ø tube, step/ring climbers, welded bar, swing frames, deck frames, springie frames.
- 2 **Stainless Steel** - all slides, mirror panels.
- 3 **Aluminium** - all Playzone, Mission and Toddlerzone posts.
- 4 **Galvanised Steel** - all chains and Teenzone posts.
- 5 **Moulded Rubber Products without steel inserts** - all Mission and Toddlerzone Caps and edge details.
- 6 **Timber** - all natural timber, plywood, and MDF panels.

Wherever possible these materials should be taken to specialist recycling organisations and recycled.
In some cases where composite materials are used, then disposal at land fill sites is the only alternative such as:

- 7 **Moulded Rubber Products encasing steel inserts** - all Swing Seats, Deck Tops, Duo/Dizzy Disc Tops.
- 8 **High Pressure Laminate** - all Toddlerzone, Playzone, Minizone, Teenzone and Themed panels.
- 9 **Steel Core Polypropylene Rope** - all Scramble Nets, Space Nets, Playzone/Toddlerzone/Mission Ropes.