Tobermore

Fusion

Block Paving

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Fusion

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Tobermore

A Proud History

TOBERMORE
SAND & GRAVEL Co.

75 Years
& counting

Behind every remarkable company lies a story of vision and exceptional determination.

At Tobermore our inspirational story began over 75 years ago when Sam Henderson returned from the war as a young man. His mother had saved £500 during his time away and this was quickly invested in a fledgling family business. Sam went on to lead the business into pioneering production of concrete products before subsequent developments laid the foundations for the Tobermore brand.

Today, Tobermore remains family owned and managed, with the same vision, determination and values which are driving the business forward as one of the UK and Ireland's leading manufacturers of concrete paving and walling products. We are now trusted suppliers to some of the country's most prestigious schemes in partnership with leading contractors and housebuilders.

At Tobermore "average" is never acceptable. Our recent £4m investment in the world's most advanced manufacturing equipment is indicative of our determination to always serve our chosen markets with excellent quality and service.

In 2019 we launched a fresh new face for Tobermore reflecting the energy and spirit which drives our people to bring market-beating solutions to designers and contractors across the country. Innovation fuels our growth as we find new ways to further enhance product performance, making us enthusiastic about Tobermore's future in a market which recognises the true value of our 'right first time', responsive service.

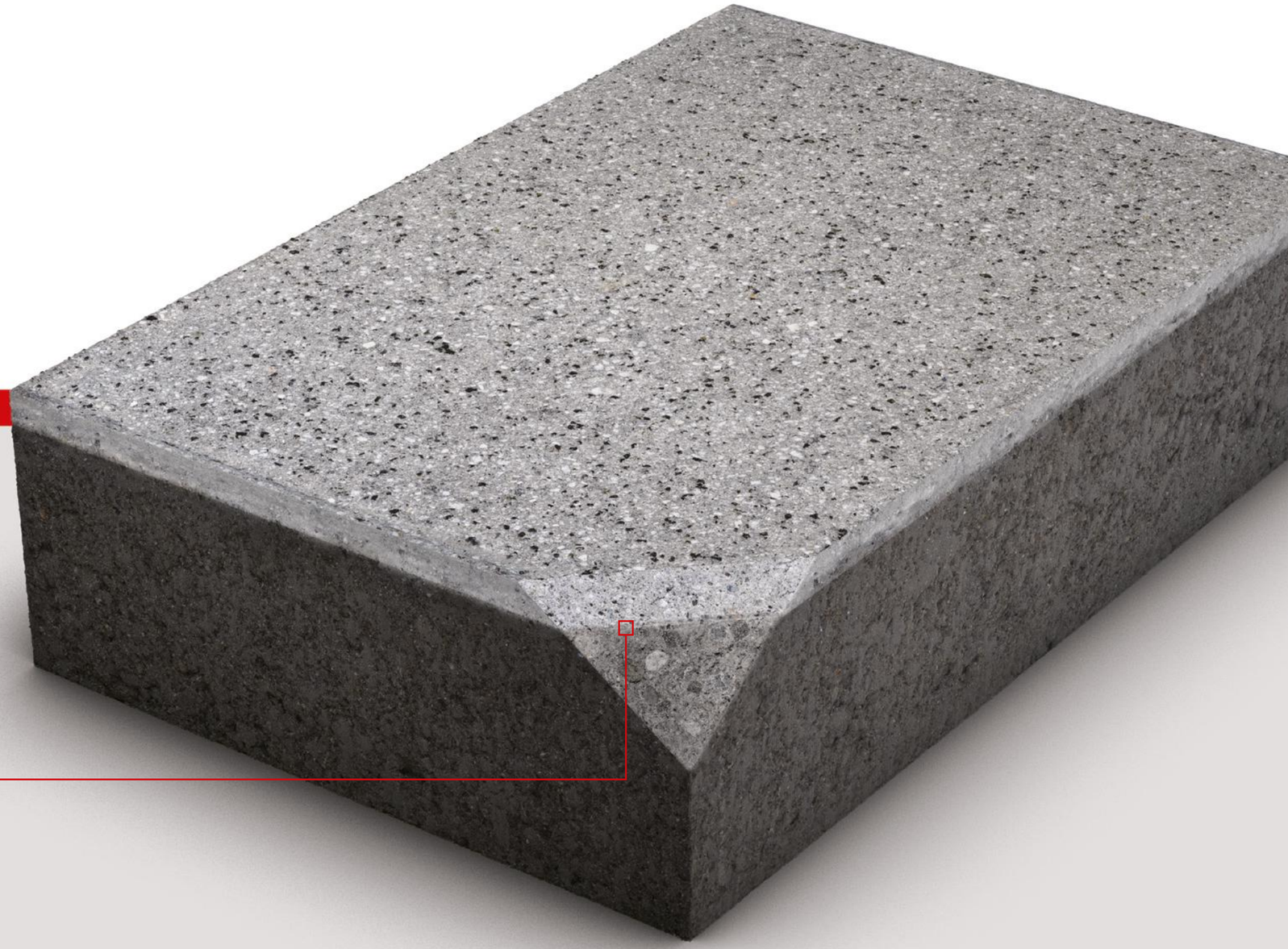
Tobermore

"Our continual investment in people and new technology is securing Tobermore's excellence for both quality and service.

David Henderson
Managing Director

PrimeTop®

PrimeTop is the high performance feature which differentiates Tobermore from standard concrete paving. Tobermore's PrimeTop is manufactured with a premium, hard-wearing surface layer which adds significant performance benefits.



PrimeTop Layer

Hard-wearing Surface

The PrimeTop surface layer has a dense composition of finer aggregates, hard sand and a higher percentage of cement. This hardened surface layer has enhanced strength and increased resistance to wear and tear, for both pedestrian and vehicular traffic.

We produce two different material mixes; the PrimeTop layer and a robust base layer formulated for optimum structural performance. Both layers are formed simultaneously, producing an inseparable bond that stands the test of time.

Aesthetic appeal & enhanced weathering

The PrimeTop surface layer contains a high concentration of pigment creating vibrant colour and exceptional UV performance, leading to enhanced weathering properties.

Tobemore PrimeTop is renowned for its superior long-term retention of colour and visual appeal.

PrimeTop®
Look for products with the PrimeTop logo

Excellent wear resistance | Refined over 25 years | Superior frost resistance | Long lasting colour

✓More Cement

✓More Pigment

✓Finer Aggregates

Ef-Stop®

Combatting efflorescence
Every aspect of our product's performance is researched and optimised to provide an excellent long-lasting appearance. In respect to the challenge of efflorescence, we have invested in manufacturing technology which enables us to produce virtually efflorescence free paving.

Efflorescence is perhaps the single biggest problem encountered with decorative concrete paving products. The cause of efflorescence is simply a chemical reaction between the cement in the concrete and rainwater causing the formation of calcium carbonate. This white, crystalline substance stains the surface and spoils the appearance of the paving.

In the Tobermore manufacturing process, we cure our products in a warm vapour atmosphere for 12 hours, which ensures that efflorescence is dramatically reduced. Moreover, the vapour curing also enhances the colour, improves the strength and cures the products much faster, allowing products to be used almost immediately.

Ef-Stop®
Look for products with the Ef-Stop logo

Competitor's paving

Vapour Cured
The Ef-Stop protection includes an intense vapour curing process. Vapour penetrates to the core of the paver.

ServiceSure

ServiceSure is Tobermore's unique package of customer service benefits developed to ensure an efficient, consistent and streamlined experience. This unbeatable, seamless service follows your project from initial enquiry to delivery and beyond, keeping you fully informed at every stage.

Unrivalled Availability

With more stock on the ground and a faster turnaround on batch controlled orders we offer market leading availability on a full range of paving and walling products. Because we manufacture everything on one site we can combine mixed product loads for customer friendly logistics.

Delivery Excellence

You can trust Tobermore to fulfil your order on time and in full as agreed. This industry leading service is proven week in week out and in 2018 we achieved outstanding delivery performance with 99.47% of orders on time and in full.

99.4%
ON TIME IN FULL

Easy Spec

Our specification team is on hand across the UK and Ireland to support you with technical advice, design support and samples. Tobermore's comprehensive website provides additional access to useful information. This is backed up by a package of the industry's leading specification tools including NBS Plus/Create and BIM level 2.

NBS
Plus & Create

BIM
Level 2

Design
Services

Fast Quote

We always turn around quotes within one working day.

Intelligent Ordering

Every order placed with Tobermore is sense checked on receipt by one of our trusted advisors who will liaise with you directly to ensure quantity, format and delivery details are right first time. All orders will receive an Order Confirmation with clear product and pricing information.

Fusion

Outstanding aesthetics and performance.

The Fusion range with natural granite aggregates offers exceptional choice with a wide variety of formats, sizing and colour options. Fusion is available in our permeable solution, Hydropave, together with the innovative AirClean variant.

The combination of sparking natural granite aggregates and bright contemporary colourways provides a Fusion option for every project requiring a modern paving solution.

Every Fusion block is manufactured with Tobermore's PrimeTop construction for enhanced wear and colour retention while the Ef-Stop vapour treatment dramatically reduces the possibility of efflorescence.

Professionals across the UK and Ireland consistently rely on Fusion as their paving of choice due to its consistent performance and Tobermore's seamless support at every stage of the project, from specification to completion.

Fusion

Modular granite aggregate paving.

Fusion's granite appearance creates a striking, contemporary look. An extensive range of colours allows for the creation of unique paving patterns and designs.

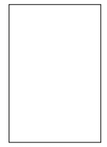
- Vibrant, granite appearance
- Manufactured with sparkling natural granite aggregates
- Superb hard-wearing granite surface
- Vibrant long-lasting colours
- Significantly reduced efflorescence
- Creates a striking, contemporary look

PrimeTop® Ef-Stop®

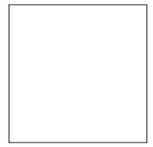
100 x 100mm

200 x 100mm

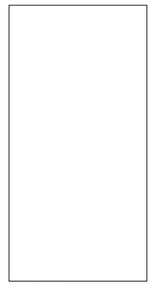
200 x 200mm



300 x 200mm



300 x 300mm



600 x 300mm

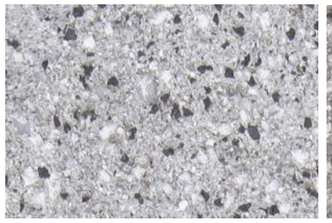
Sizes

60mm
80mm

Depths

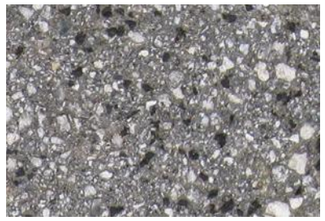
Blanc

Silver

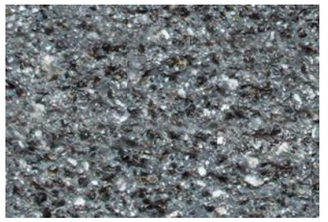


Mid Grey

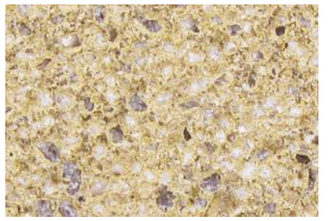
Graphite



Noir



Sandstone



IMPORTANT INFORMATION

Tobermore recommend that you separate product groups using contrasting bands of colour as each product is manufactured separately and may have slight variations in colour.

Fusion

TGA
Textured Granite Aggregate
Finish

Permeable | AirClean
Also available as

Pedestrian Use | Light Traffic | Commercial Traffic
Refer to relevant guidance in BS 7533

BIM Level 2

Specification

PrimeTop® Ef-Stop®

Product type	Concrete Paving Block		
Manufactured to	**BS EN 1338:2003**	100x100x60mm 200x100x60mm 200x200x60mm 100x100x80mm	200x100x80mm 200x200x80mm 300x200x80mm 300x300x80mm
	BS EN 1339:2003	300x200x60mm 300x300x60mm	600x300x60mm 600x300x80mm
Surface Layer	Hard-wearing surface layer with a minimum of 4mm and >350kgs/m^3 cement		
Surface Finish	Textured Granite Aggregate		
Granite Content in Surface Layer (Not less than %)	**53%** Graphite, Mid Grey, Silver **45%** Sandstone **8%** Blanc **3%** Noir		
Efflorescence	Minimum 12 hour vapour curing to significantly reduce the possibility of efflorescence		
Strength	**BS EN 1338:2003**	Typical tensile splitting strength of >3.6MPa	
	BS EN 1339:2003	Typical tensile splitting strength of >5MPa (Class 3)	
Slip/Skid risk	Extremely Low		
Installed to	**BS 7533-3:2005**	100x100x60mm 200x100x60mm 200x200x60mm 100x100x80mm	200x100x80mm 200x200x80mm 300x200x80mm 300x300x80mm
	BS 7533-4:2006	300x200x60mm 300x300x60mm	600x300x60mm 600x300x80mm
nss	**Plus** Q24 110 **Create** 45-20-64/400	100x100x60mm 200x100x60mm 200x200x60mm 100x100x80mm	200x100x80mm 200x200x80mm 300x200x80mm 300x300x80mm
	Plus Q25 315 **Create** 45-20-64/395	300x200x60mm 300x300x60mm	600x300x60mm 600x300x80mm
Applications	Refer to the relevant part of BS 7533 for the correct sub-base design and the most suitable product size for your application. Available from www.bsigroup.com		
Energy used	100% renewable energy		
Water used	100% water used from rainwater harvesting system and groundwater bore hole		
Recycled content	Not less than 6%		
Carbon Footprint	**60mm** 26kgCo^2e/m^2 **80mm** 34kgCo^2e/m^2		
Recyclable	100% of this product can be recycled		
Manufacturing & Delivery	From one location within the UK		
breeam rating www.**bre**.co.uk	**60mm: A**, according to the Green Guide to Specification, 4th Edition 2009. **A+**, can be achieved when used in conjunction with a prepared recycled sub-base. **80mm: B**, according to the Green Guide to Specification, 4th Edition 2009. **A**, can be achieved when used in conjunction with a prepared recycled sub-base.		

Tobermore products are manufactured in accordance with an accredited ISO 9001:2015 Quality Management. Manufacturing facilities are accredited to ISO14001:2015 Environmental Management. The company publish environmental labels and declarations in accordance with BES 6001.

Stock

product	size (mm)	colours available	in stock	m² per pack	m² per slice	no. per m²	no. per pack	weight kg per pack GB	weight kg per pack NI/ROI
Fusion 60mm BIM	100 x 100 x 60	Graphite, Silver, Mid Grey	YES	11.52	0.96	100	1152	1630	1620
		Sandstone	MTO						
	200 x 100 x 60	Graphite, Silver, Mid Grey	YES	13.44	2.24	50	672	1810	1800
		Sandstone	MTO						
	200 x 200 x 60	Graphite, Silver, Mid Grey	YES	12.48	2.08	25	312	1765	1755
		Sandstone	MTO						
	300 x 200 x 60	Graphite, Silver, Mid Grey	YES	12.48	3.12	16.66	208	1765	1755
		Sandstone	MTO						
		Blanc, Noir	SO						
	300 x 300 x 60	Graphite, Silver, Mid Grey	YES	9.36	2.34	11.11	104	1325	1315
		Sandstone	MTO						
	600 x 300 x 60	Graphite, Silver, Mid Grey	YES	9.36	4.68	5.55	52	1325	1315
		Sandstone	MTO						
Fusion 80mm BIM	100 x 100 x 80	Graphite, Silver, Mid Grey	YES	9.6	0.96	100	960	1756	1746
		Sandstone	MTO						
	200 x 100 x 80	Graphite, Silver, Mid Grey	YES	9.6	1.6	50	480	1756	1746
		Sandstone	MTO						
	200 x 200 x 80	Graphite, Silver, Mid Grey	YES	9.6	1.6	25	240	1756	1746
		Sandstone	MTO						
	300 x 200 x 80	Graphite, Silver, Mid Grey	YES	9.6	2.4	16.66	160	1756	1746
		Sandstone	MTO						
		Blanc, Noir	SO						
	300 x 300 x 80	Graphite, Silver, Mid Grey	YES	7.2	1.8	11.11	80	1319	1309
		Sandstone	MTO						
	600 x 300 x 80	Graphite, Silver, Mid Grey	YES	7.2	3.6	5.55	40	1319	1309
		Sandstone	MTO						

BIM - This product is available to download from our website in BIM Level 2 format.

Hydropave Fusion

Permeable paving with natural granite aggregates.

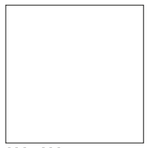
Hydropave Fusion is a popular permeable block paving product, manufactured with a natural granite appearance creating a striking, contemporary look.

- Functions as a SuDS paving system
- Granite appearance
- Manufactured with natural granite aggregates
- Superb hard-wearing granite surface
- Vibrant long-lasting colours
- Creates a striking, contemporary look

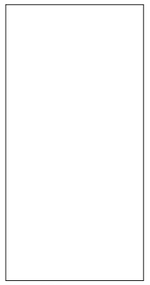
PrimeTop® Ef-Stop®

200 x 100mm

300 x 200mm



300 x 300mm



600 x 300mm

Sizes

80mm

Depths

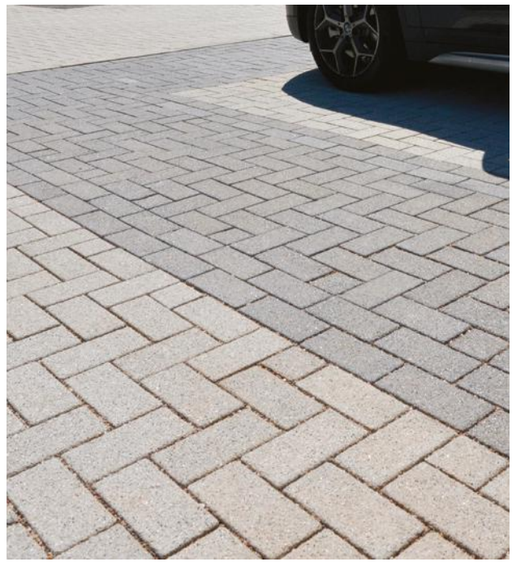
Hydropave Fusion

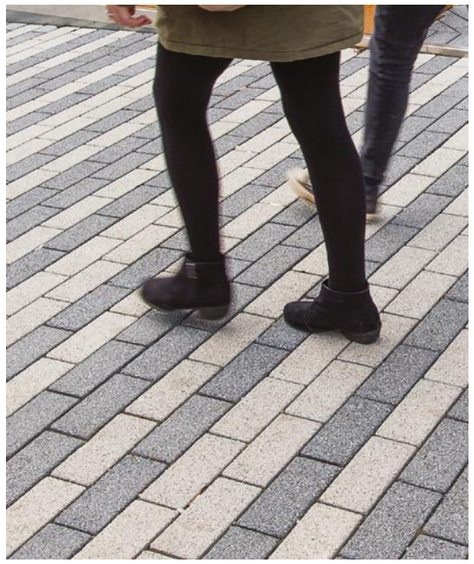
TGA
Textured
Granite Aggregate

Finish

Pedestrian Use | Light Traffic | Commercial Traffic

Refer to relevant guidance in BS 7533





Specification

PrimeTop® Ef-Stop®

Product type	Concrete Paving Block	
Manufactured to	**BS EN 1338:2003**	200x100x80mm 300x200x80mm 300x300x80mm
	BS EN 1339:2003	600x300x80mm
Surface Layer	Hard-wearing surface layer with a minimum of 4mm and >350kgs/m³ cement	
Surface Finish	Textured Granite Aggregate	
Granite Content in Surface Layer (Not less than %)	**53%** **45%** **8%** **3%**	Silver, Graphite, Mid Grey Sandstone Blanc Noir
Efflorescence	Minimum 12 hour vapour curing to significantly reduce the possibility of efflorescence	
Frost Protection	Yes	
Drainage Void Width	5.5% to accommodate correct grit grading, reduce maintenance and maximise drainage flow rate	
Strength	**BS EN 1338:2003**	Typical tensile splitting strength of >3.6MPa
	BS EN 1339:2003	Typical tensile splitting strength of >5MPa (Class 3)
Slip/Skid risk	Extremely Low	
Installed to	BS 7533-3:2005	
	Plus Q24 115 **Create** 45-20-64/400 **Plus** Q24 117 **Create** 45-20-64/400 **Plus** Q24 119 **Create** 45-20-64/400	
Applications	Refer to the relevant part of BS 7533 for the correct sub-base design and the most suitable product size for your application. Available from www.bsigroup.com	
Energy used	100% renewable energy	
Water used	100% from our rainwater harvesting system and groundwater bore hole	
Recycled content	Not less than 6%	
Carbon Footprint	34kgCo²e/m²	
Recyclable	100% of this product can be recycled	
Manufacturing & Delivery	From one location within the UK	
breeam rating www.**bre**.co.uk	**B**, according to the Green Guide to Specification, 4th Edition 2009. **A,** can be achieved by using a recycled sub-base.	

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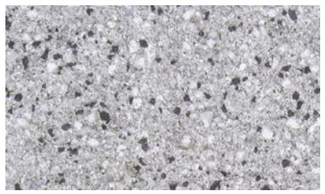
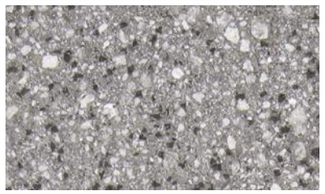
product	size (mm)	colours available	in stock	m² per pack	m² per slice	no. per m²	no. per pack	weight kg per pack GB	weight kg per pack NI/ROI
Hydropave Fusion	200 x 100 x 80	Graphite, Mid Grey, Silver	YES	9.6	1.6	50	480	1739	1729
	300 x 200 x 80	Blanc, Graphite, Mid Grey, Noir, Sandstone, Silver	SO	9.6	2.4	16.66	160	1756	1746
	300 x 300 x 80	Graphite, Mid Grey, Sandstone, Silver	SO	10.8	2.7	11.11	120	1973	1963
	600 x 300 x 80	Graphite, Mid Grey, Sandstone, Silver	SO	10.8	5.4	5.55	60	1973	1963

Blanc

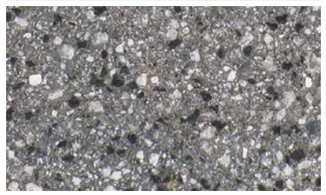
Silver



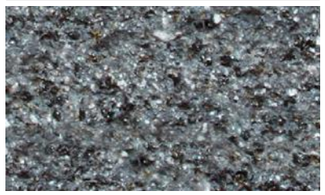
Mid Grey



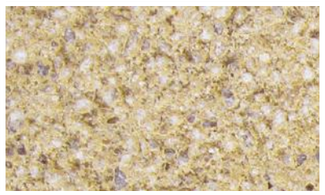
Graphite



Noir

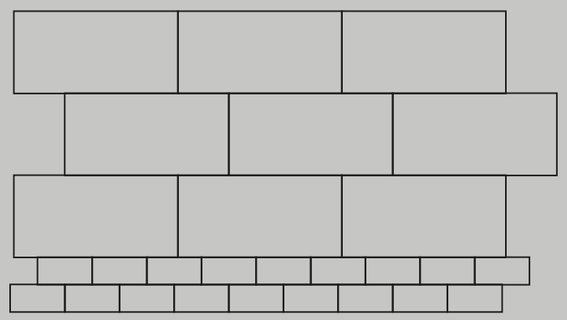


Sandstone



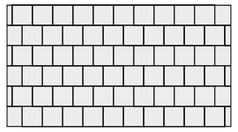
Laying Patterns

As a modular paving product, with a variety of soft and striking colours available, Fusion offers an array of design possibilities. A variety of laying patterns can be achieved through the careful selection of sizes and colours to create a truly unique space.

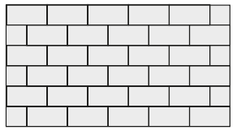


Laying Patterns

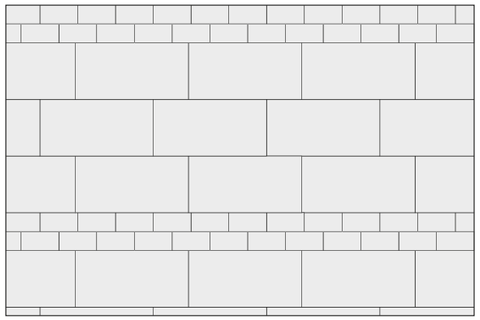
Fusion



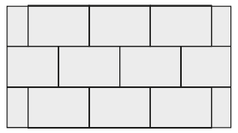
Stretcher bond
100 x 100mm



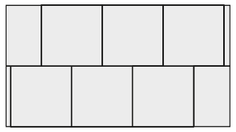
Stretcher bond
200 x 100mm



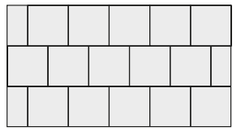
Stretcher bond
600 x 300mm, 200mmx100mm



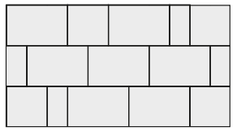
Stretcher bond
300 x 200mm



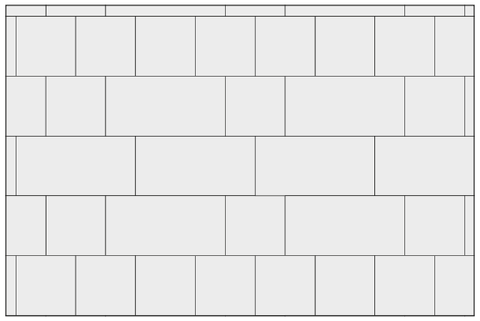
Stretcher bond
300 x 300mm



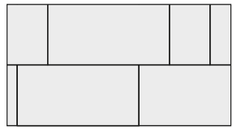
Stretcher bond
200 x 200mm



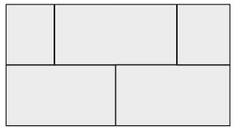
Stretcher bond, random pattern
300x200mm, 200x200mm, 200x100mm



Stretcher bond
600 x 300mm, 300mmx300mm

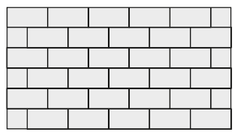


Stretcher bond, random pattern
600x300mm, 300x300mm, 300x200mm

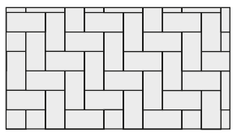


Stretcher bond
600 x 300mm

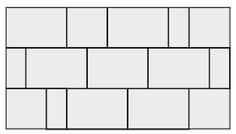
Hydropave Fusion



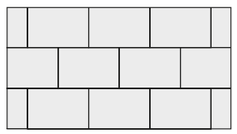
Stretcher bond
200x100mm



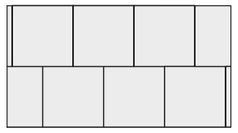
Herringbone 90˚
200x100mm



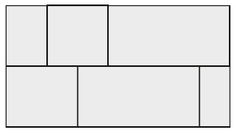
Stretcher bond, random pattern
300x200mm, 200x200mm, 200x100mm



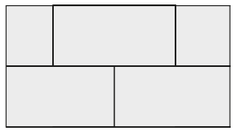
Stretcher bond
300x200mm



Stretcher bond
300x300mm



Stretcher bond, random pattern
600x300mm, 300x300mm, 300x200mm



Stretcher bond
600x300mm

Paving Advice Service

Tobermore's team of qualified landscape designers offer a paving advice service to help select the most suitable products and design concept for any type of project, helping to achieve the best results possible.

Example Paving Advice

Bet365 HQ

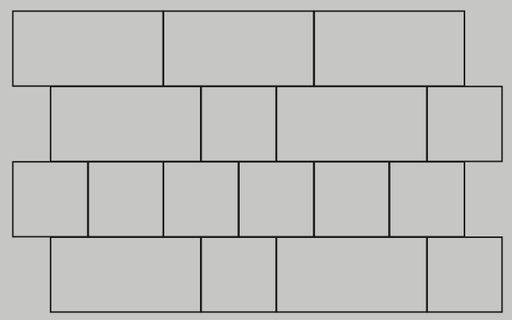
Stoke-on-Trent, Staffordshire

Products:		Architect	Main Contractor	Sub Contractor	Groundworker
Fusion Silver & Graphite	Country Kerb Granite	Wood Goldstraw Yorath	John Sisk & Sons Ltd	Techniblock	E.P McEvilly Contractors

Featured Projects

Tobermore's world class collection of Featured Projects are designed to provide a look at some of our most beautiful and impressive commercial schemes.

Our Featured Projects represent quality projects from the Public Realm, Commercial, Hotel, Leisure, Retail, Education, Housing, Heritage and Healthcare sectors in each region of the UK and Ireland, as well as showcasing the paving and walling products supplied by Tobermore.



Public Realm

Hurst Lane Place
Solihull

Products:
Fusion
Graphite, Mid Grey & Silver

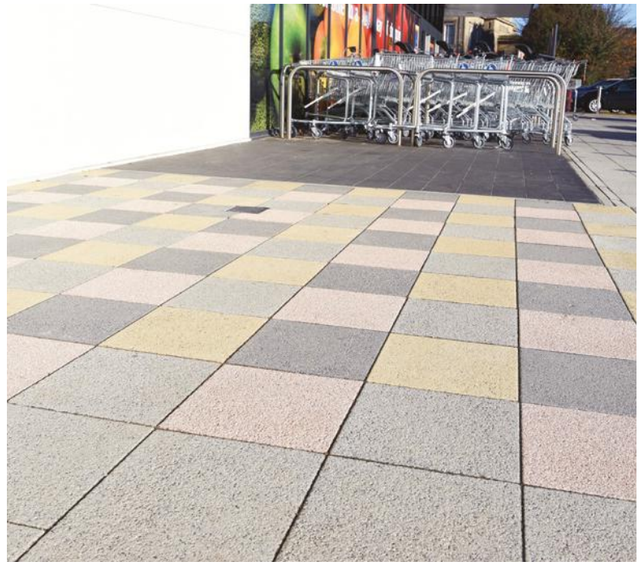
Client
Solihull Council

Landscape Architect
Raquel Leonardo, Urban Designer at Wiltshire Council

Contractor
Balfour Beatty Living Places

Groundworker
Kelbec Civils Ltd

Retail



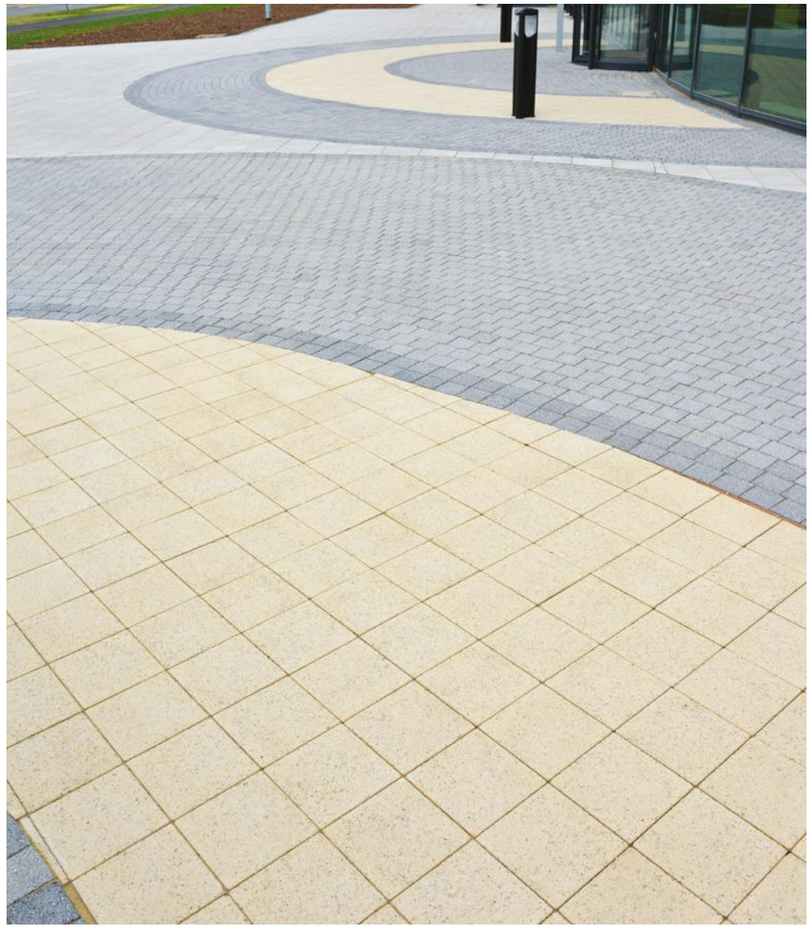
ALDI
Queens Park

Products:
Fusion
Silver, Graphite, Rose & Sandstone

Architect
Cassidy & Ashton

Contractor
Castlehouse Construction

Commercial



Space & Technology Facilities Council

Didcot, Oxfordshire

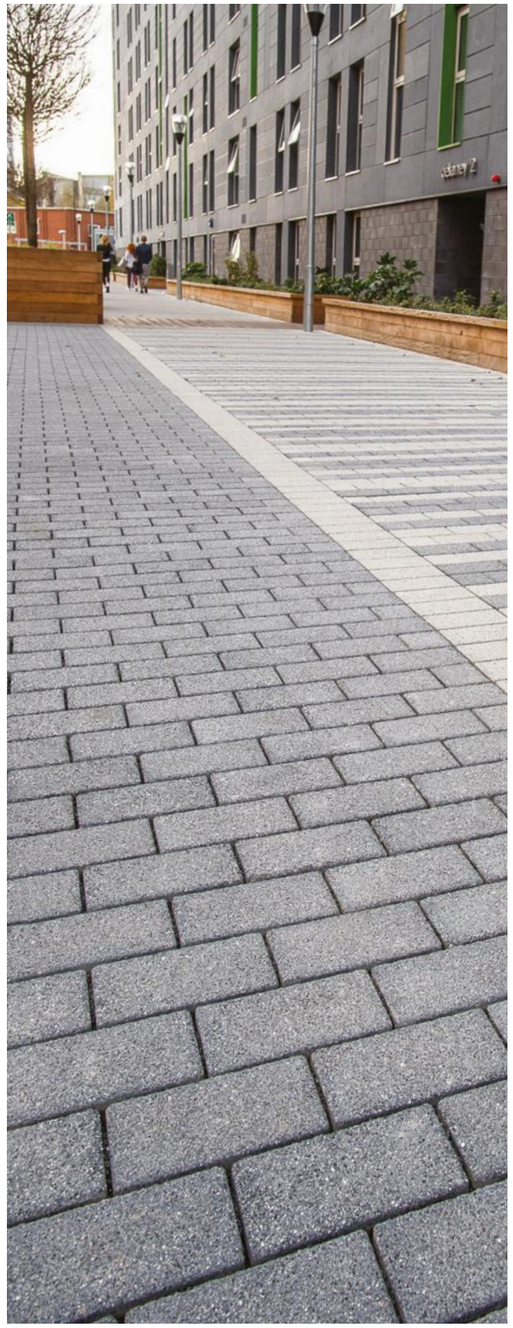
Products:
Fusion
Silver, Sandstone, Mid Grey & Graphite

Client
Rutherford Appleton Laboratory & Science and Technology Facilities Council

Architect
Fairhursts Design Group

Contractor
Willmott Dixon

Education



Peel Park Quarter

University of Salford

Products:

Hydropave Fusion
Silver & Graphite

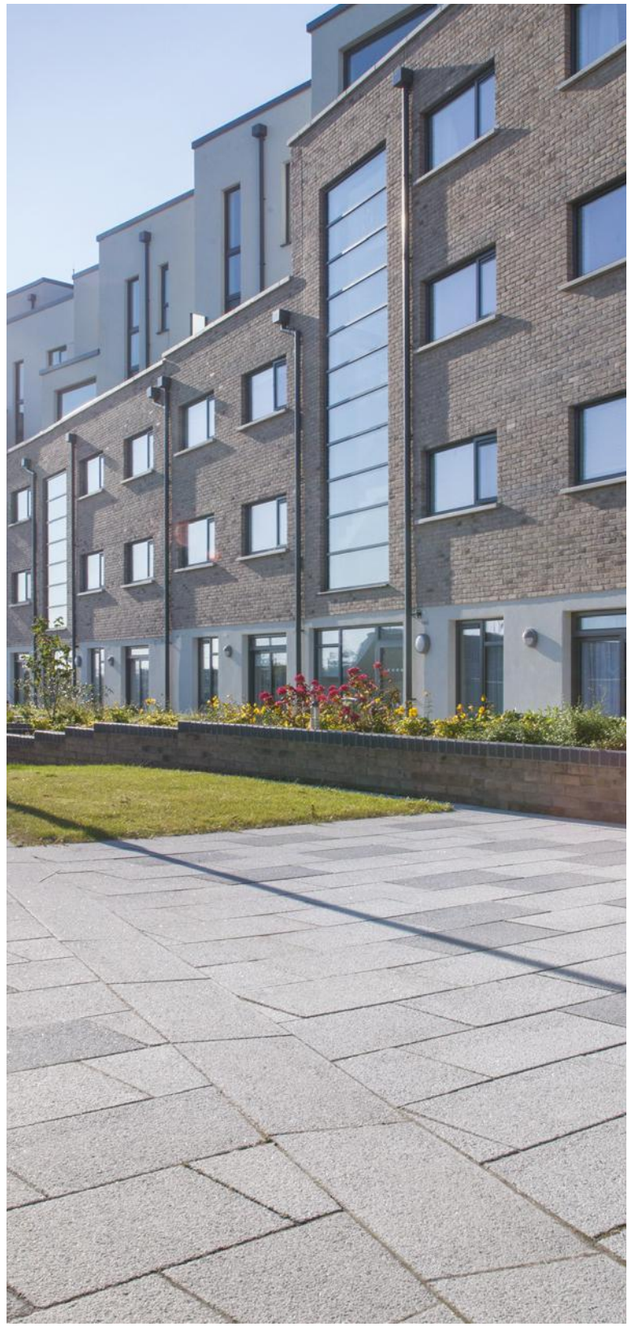
Country Kerb
Graphite Aggregate

Landscape Architect
Gillespies

Main Contractor
Graham Construction

Groundworker
Gibson Paving

Housing



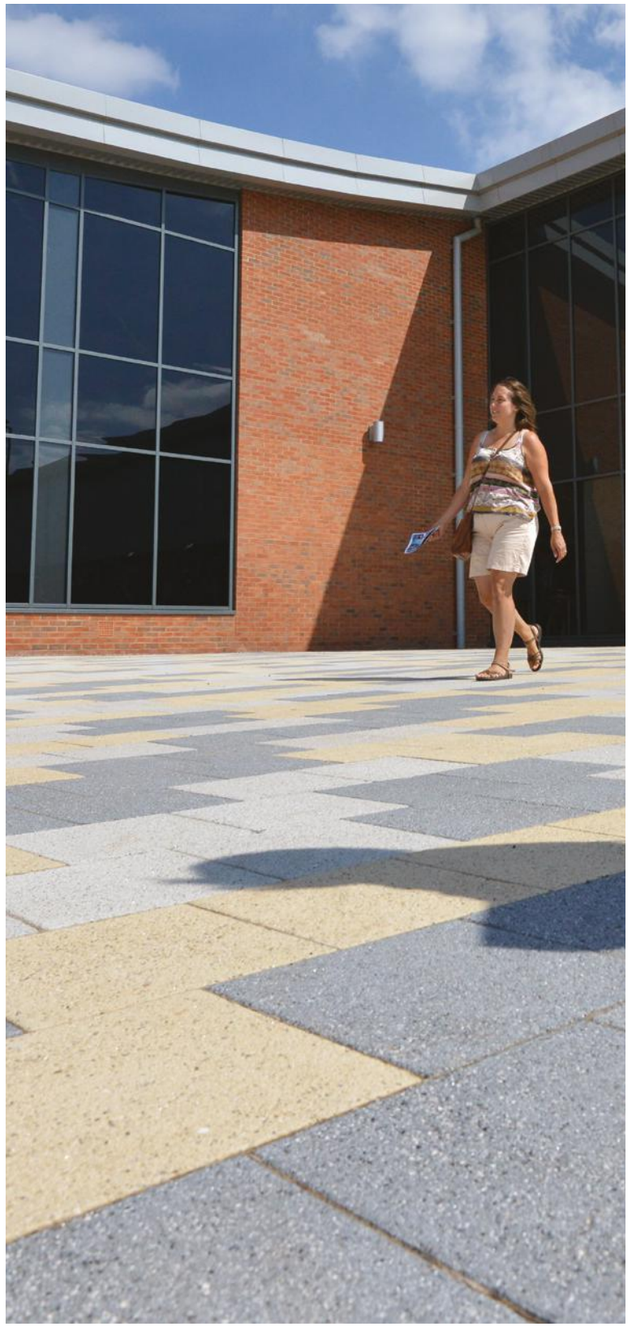
New Priory
Donaghmeade, Dublin

Products:
Fusion
Mid Grey & Silver

Architect
Dublin City Council

Groundworker
C&A Excavations Ltd

Sports & Leisure



Oak Park Active Living

Walsall, West Midlands

Products:
Fusion
Silver, Graphite & Sandstone

Client
Lichfield District Council

Architect
NORR

Main Contractor
ISG

Groundworker
Churngold Construction

Healthcare

Queen Elizabeth University Hospital
Glasgow

Products:
Hydropave Fusion
Silver

Hydropave Sienna Duo
Silver

Client
NHS Greater Glasgow & Clyde

Architect
Nightingales Associates

Landscape Architect
Gillespies / BMJ

Groundworker
Brookfield Multiplex

Instructions & Warnings

As referred to in Tobermore's Conditions of Sale

CORE TERMS (PAVING & WALLING)

Product
All products should be carefully inspected for defects or damage upon delivery and prior to being laid or fitted.

Product Information
Within Tobermore, design and development of products is a continuing process, and product information is subject to change without notice. Accordingly, please check with Tobermore to ensure that the product information you have represents the most up-to-date product information.

Installation
All products should be installed in accordance with the latest British Standard.

Colour
Tobermore produces paving and walling products with excellent density and durability, however, as with all concrete products, slight colour variations are inevitable. Although every effort is made to ensure consistency of product colour, variations can occur. In particular, single colours such as Golden, Buff, Natural, Charcoal and Red will have variations. Tobermore therefore recommends that products are thoroughly mixed on site by drawing from a minimum of four pallets.
We would always recommend that when purchasing products, especially in larger quantities, that they are all ordered and manufactured in one batch to reduce the chances of getting colour variation.
Please note that the colour of new products will inevitably vary compared to those which have been installed for a period of time as weathering does take place.
All colour illustrations in Tobermore's brochures are as accurate as the printing process will allow. For a more accurate colour match please refer to actual product samples, which can be provided.

Efflorescence
Efflorescence is a white crystalline deposit that occurs naturally on the surface of concrete materials. Tobermore use market leading technology to significantly suppress the occurrence of efflorescence, however, if it occurs, it may mask the colour of the product for a period of time, but tends to be washed away gradually by rain. Tobermore do not replace products with efflorescence. Packs of products which have had packaging removed should always be re-covered with appropriate packaging to prevent the occurrence of secondary efflorescence.

Surface Scratches
Minor scuffs or bruises may occur during delivery, movement on-site, and installation (for example, during any plate vibrating process). In Tobermore's experience, these marks usually weather off through time. (EasyClean products are protected with a glue dot)

Ordering
To avoid waste, please ensure that your contractor accurately measures the area on site before ordering products. In Tobermore's experience, dimensions taken from a project plan can vary significantly from the final layout.

Manufacturing & Quality Systems
Tobermore is a BS EN ISO 9001, BS EN ISO 14001 and BES 6001 registered company. Tobermore uses an integrated management system to manage all health & safety and environmental issues**.**

Product Maintenance
Routine cleaning and maintenance is required to keep the overall appearance of products in pristine condition.

Laying multi-blend coloured paving blocks, flags and walling products
To achieve an even blend of colour when laying multi-blend **paving blocks, flags a**nd walling products, it is desirable to mix from three or four different pallets.

Queries & Complaints
Please contact one of Tobermore's Paving & Walling Centres or offices (contact details at www.tobermore.co.uk) with any queries or complaints. Any complaints must be notified to Tobermore without delay.

CORE TERMS (PAVING ONLY)

Product Maintenance
Light coloured paving blocks and flags emphasise tyre marks and oil spills on the driveway. Please note that these products will need more maintenance if overall appearance is to be maintained.

Initial Cleaning
When an area has just been paved, allow it to settle for a few days. After this, you may wish to lightly hose down the paving to remove any excess sand or dirt. The area should then be treated with a weed killer suppressant two – three times per year as required.

General Cleaning
Paving requires regular maintenance, including regular sweeping to prevent the build up of detritus. Tobermore recommends that paving is cleaned two – three times per year.
For general cleaning of dirt and algae, vigorous brushing with a stiff yard brush with plenty of hot detergent solution (washing up liquid or non-bio washing powder), thoroughly rinsed with clean water, should suffice. Repeated treatment may be required for paved areas sited beneath trees or in permanent/near permanent shade.
A light power hose at medium pressure is generally all that is required to clean general dirt and grime. Any jointing material which is removed must be replaced. Do not use high pressure powerwashers as aggressive power-washing can damage the product surface. A trial area should be tested before large scale powerwashing takes place. (Important: EasyClean products should not be pressure washed. Please refer to specific EasyClean information)

Moss, Lichen and Algae
Thick growths of moss or lichen must be removed first by scraping out the joints and then treating the area with a moss killer such as anti-moss paving cleaner. Anti-moss is designed to remove moss, lichens and algae. It is best applied in dry weather. After being applied it will take a few days to be fully effective. Once the moss and lichens have been killed, they can easily be brushed off. Anti-moss also leaves a residue in the sand joint which will help reduce the likelihood of re-growth. The manufacturer's instructions should always be followed when using any cleaning agent.

Weeds
Large weeds should be removed by hand and then the area treated with a weed killer (available from any good garden centre). Smaller weeds can then be treated directly with weed killer and these weeds should start to die within days. The manufacturer's instructions should always be followed when using any weed killing agent.

Block Paving Sealer
It is possible to seal block paving with a resin material which combats staining and weed growth and which also enhances colour and appearance. The acrylic sealer is sprayed onto the block paving and forms a 'skin' on top of the paving and the jointing material giving an easily maintained finish. The manufacturer's instructions should always be followed when using any sealing agent. (Important: Do not use sealers on EasyClean products)

FOR HYDROPAVE PRODUCTS

Installation - Hydropave
Tobermore recommends that its Hydropave products be installed in conjunction with a BS EN 7533-13:2009 designed permeable paving system.
Note: A permeable paving design relies heavily on using the correct aggregates. Prior to installation, we would ask you to test both the 4/20mm coarse graded aggregate and also the 6.3-2mm bedding and jointing grit as per the relevant British Standard specification (BS EN 13242:2002). In particular, the material should be categorised as LA20 according to Table 9, SZ18 according to Table 10 and MDE15 according to Table 11 within this standard. The grit should be insoluble in dilute hydrochloric acid and should be naturally occurring material. In our experience, incorrect use of aggregates is one of the most common reasons for failure of a permeable paving system.

Joint Filling
All joints must be filled to the top with 6.3 – 2mm grit to prevent movement and spalling of the blocks. We recommend that after a few weeks use, any joints which have settled and are not full, are topped up with grit. Joints should be kept filled at all times. You will need approximately one tonne of grit for every 100m2 of 80mm paving.
Note: Care should be taken that the permeable joints do not become contaminated as work on the scheme is completed. Special care needs to be taken when soft landscaping is carried out so that soil does not enter the joints. When this type of work is being carried out, the surface of the permeable paving should be protected by an appropriate cover to protect the joints from being contaminated.

Hydropave Maintenance
Please refer to Tobermore's detailed 'Permeable Paving Maintenance Guidelines' available on our website: www.tobermore.co.uk

Tobermore

Contact Us

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NI: 028 7964 2411

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technical@tobermore.co.uk

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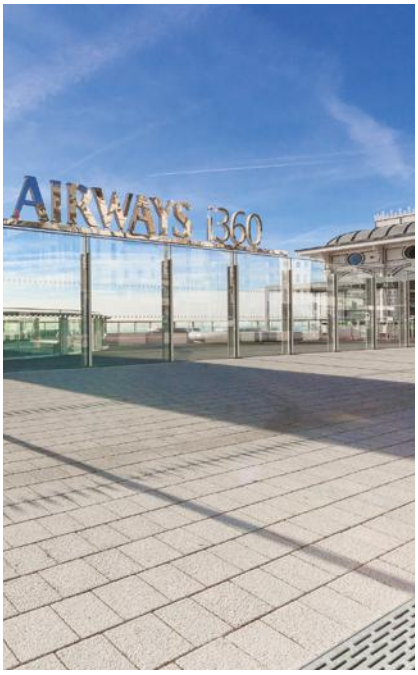
Paving



Walling & Retaining Walls

Facing Brick