

UK street furniture designers & manufacturers

# **CASTLETON** Versatile planter



As UK based, designers and manufacturers, Street Design can manufacture and supply Castleton planters to order.

Choose the shape, plan sizes and heights of the planters.

Choose from a range of material and finishes. Choose from a range of accessories to ensure that the Castleton planter is manufactured to suit your specific scheme.

Castleton planters are suitable for:

modular planters roof garden planters tree planters moveable planters

Planters & Planters with Benches

**Product Details** 

**Product Specification** 

Accessories

Watering System

Adjustable Feet

Material Finishes

**Material Specifications** 

Care & Maintenance



Contact us:Telephone:01509 815335Fax:01509 815332Email:sdl@street-design.comWeb site:www.street-design.com





Castleton planters in natural finish FSC certified treated redwood with stainless steel top capping

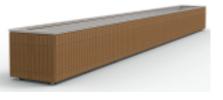
### **PLANTERS & PLANTERS WITH BENCHES**

#### Other sizes and shapes available



**3VPCA 01** Square with galvanised top **3VPCA 02** Square with stainless top

Length: 1200mm Width: 1200mm Height: 860mm All other sizes available



**Street Design Limited** 

Hayhill Industrial Estate

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Barrow upon Soar

Unit 35

**3VPCA 19** Planter with galvanised top **3VPCA 20** Planter with stainless top

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Length: 10000mm Width: 1000mm Height: 860mm All other sizes available

**3VPCA 13** Planter with stainless top

Width: 2800mm Heiaht: 460mm All other sizes available



FSC

PBC7-C00477

The mark of

**3VPCA 16** Planter with bench

Diameter: 4000mm Height: 450mm All other sizes available

TRAD

hember



#### **3VPCA 03** Rectangular with galvanised top **3VPCA 04** Rectangular with stainless top

Length: 2000mm 1000mm Width: Height: 860mm All other sizes available



Length: 4708mm

**3VPCA 17** Planter with stainless top

Length: 7000mm Width: 2500mm Heiaht: 860mm All other sizes available

#### **3VPCA 05** Circular with galvanised top **3VPCA 06** Circular with stainless top

Diameter: 1200mm Height: 860mm All other sizes available



# **3VPCA 07**

Semi circular with galvanised top **3VPCA 08** Semi circular with stainless top

Length: 2000mm Radius: 1000mm Height: 860mm All other sizes available



**3VPCA 15** Planter with bench

Length: 6900mm 3440mm Width: 450mm Height: All other sizes available



**3VPCA 09** Elliptical with galvanised top **3VPCA 11** Elliptical with stainless top

Length: 2000mm Width: 1000mm Height: 860mm All other sizes available



**3VPCA 14** Planter with stainless top

Length: 5050mm Radius: 2500mm Height: 460mm All other sizes available



**3VPCA 18** Planter with benches

Length: 7000mm Width: 2500mm Height: 860mm All other sizes available

## **PRODUCT DETAILS**

#### General

The Castleton external planter, is a versatile, multi-use and cost effective timber and metal planter, available in a choice of materials and finishes to suit your scheme and budget. The planter is available in either FSC iroko hardwood or a FSC treated European, joinery quality redwood. Planters up to 2.8x2.8m plan size will be delivered fully assembled ready for planting.

Larger planters will be manufactured in sections and delivered for assembly on site.

Shaped planters can be manufactured and supplied including:- square, rectangular, full circular, half circular, quarter circular and elliptical.

Planters are manufactured with internal steel frames to enable the planters to be moved when fully planted.

#### Construction

The Castleton, timber and metal planter, is constructed by bolting 95x45mm section vertical walling slats to an internal steel frame. The square and rectangular planters will have 45x45mm corner fillets fitted into the external corners.

The internal base is constructed using 75x50x3mm mild steel RHS and 75x50x6mm mild steel angle. The 45x10mm mild steel flat uprights and cross brace straps support the horizontal 25x5mm mild steel flats. Treated plywood sheeting is laid onto the base. 50mm high mild steel planter feet are fitted to the underside of the base frame, to ensure that the load is safely transferred to the ground. The planter has a 60.3mm Ø, mild or stainless steel CHS top rail.

When fully constructed, the inside of the planter is fully lined with a geo-textile lining, that allows water to drain through whilst retaining the soil fines.



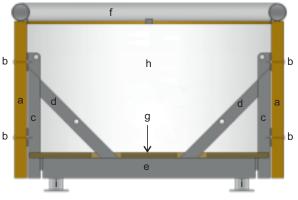
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Typical plan sizes,	heights and	l basic shap	pes of Castl	eton planter	S	
Plan dimensions and material options	all other sizes, heights and plan shapes can be manufactured and supplied					
Square			Planter heigh	nts		
1.0 x 1.0m	460mm	660mm	860mm	1060mm	1260mm	
FSC softwood	•	•	•	•	•	
FSC iroko hardwood	•	•	•	•	•	
1.5 x 1.5m						
FSC softwood	•	•	•	•	•	
FSC iroko hardwood	•	•	•	•	•	
2.0 x 2.0m						
FSC softwood	•	•	•	•	•	
FSC iroko hardwood	•	•	•	•	•	
Rectangular			•	•	•	
2.0 x 1.0m						
FSC softwood	•	•	•	•	•	
FSC iroko hardwood	•	•	•	•	•	
2.8 x 1.0m						
FSC softwood	•	•	•	•	•	
FSC iroko hardwood	•	•	•	•	•	
Full circular		-	•	-	-	
1.0m diameter						
FSC softwood	•	•	•	•	•	
FSC iroko hardwood	•	•	•	•	٠	
1.5m diameter						
FSC softwood	•	•	•	•	•	
FSC iroko hardwood	•	•	•	•	•	
2.0m diameter						
FSC softwood	•	•	•	•	•	
FSC iroko hardwood	•	•	•	•	•	

# Section thro' planter



- a 95 x 45mm FSC vertical timber wall slats Kev
  - b M10 x 65mm cup square coachbolts
  - c 45 x 10mm mild steel flat uprights
  - d 45x10mm mild steel flat cross brace
  - e 75x50x3mm mild steel RHS bearers
  - f 60.3mm Ø x 3mm mild steel CHS top rail
  - q 18mm FSC treated Eucalyptus plywood
  - h Geotextile membrane filter lining
  - i 50mm high FSC timber blocks



Street Design Limited

Hayhill Industrial Estate

Barrow upon Soar Leicestershire LE12 8LD

Unit 35

PRODUCT	SPECIFICATION	

Technical information								
Material								
Vertical walling slats	95 x 45mm FSC treated redwood or FSC iroko hardwood							
External corner detail	45 x 45m	45 x 45mm FSC treated redwood or FSC iroko hardwood						
Top tubular rail	60.3mm Ø x 3mm mild steel or stainless steel CHS							
Internal frame uprights and cross brace	45x10mm mild steel flat							
Base frame bearers	75x50x3mm mild steel RHS and 75x50x6mm mild steel ang				el angle			
Base flooring	18mm FSC treated Eucalyptus plywood							
Fixings	M10 size - bright zinc plated							
Standard finish	Natural with galvanised or dull polished top tubular rail							
Optional finish	Stained with powder coated or mirror polished top rail							
	Tree anchor fittings Bench seating Watering systems LED lighting Base skirting boards Trellis panels and pergola structures Inner tower planters							
Guarantee	All planters are guaranteed for 15 years minimum							
Planter heights (mm)	460	660	860	1060	1260	1460		
Planting depths (mm)	232	432	632	832	1032	1232		
Weights			1					
FSC treated redwood (kgs / linear m.)	17	23	29	35	41	47		
FSC iroko hardwood ( kgs / linear m.)	20	27	34	41	48	55		
FSC treated base (kgs / m <sup>2</sup> )	15	15	15	15	15	15		
Light fill material can be based on:	1000 kgs / m <sup>3</sup>							
Heavy fill material can be based on:	2000 kgs / m <sup>3</sup>							

#### Timber policy

All treated softwood planters are manufactured using materials obtained from growers who operate under the Forest Stewardship Council (FSC).

All iroko hardwood planters are manufactured using materials obtained from growers who operate under the Forest Stewardship Council (FSC).

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### Construction

All Street Design products are designed and manufactured using only quality. durable materials, construction details and fixings, to provide a long-lasting, durable life expectancy.

### Assembly

Planters up to 2.8 x 2.8m will be delivered to site fully assembled for off loading and positioning on site. Planters larger than 2.8m will be supplied in sections for bolting together on site.

### Materials

Hardwood planters are constructed from FSC iroko hardwood, from sustainable sources. Softwood planters are constructed using FSC European redwood that has been Wolmanit CX treated, for a desired service life of 30 years minimum. All mild steel fixings will be M10 size and have a bright zinc plated finish. Planters will be fitted with a geotextile filter fabric lining, which allows the water to drain through the planter, while retaining the fill material.

### Standard finish

FSC treated softwood and iroko hardwood will be left natural to reduce the need for re-staining and help reduce maintenance costs.



FSC natural iroko hardwood elliptical planters in manufacture



### **Optional finish**

If required, timber planters can be supplied with a stained finish using 3 coats of quick drying water based wood stain, to the colour of vou choice. Material samples available on request.

### Options

Castleton planters are manufactured to order.

Before we can manufacture the planters, we need to know the following:

- plan size and shapes
- heights
- material
- finish
- · details of accessories required

### Accessories

To enhance your Castleton planter and create a product that is suitable for your specific application, you can add from a range of planter accessories.

- Tree anchors
- · Adjustable feet
- Watering system
- Integral bench seating
- Inner tower planters
- LED lighting
- Base skirting
- Pergola structures
- Trellis panels
- Plaques

FSC natural iroko hardwood

full circular planter with

Spalding planter bench



Large FSC natural treated softwood planters

### ACCESSORIES

Castleton planters can be manufactured and supplied to include a range of optional accessories.

Planters can incorporate; adjustable feet, tree anchor fittings, watering systems, bench seating, LED lighting, pergolas and trellis panels.

#### Adjustable feet

Castleton planters can be manufactured with optional adjustable feet to allow the planter to be height adjusted to ensure that the top of the planter is level. The adjustable feet, allow the planter to be levelled after relocation. See separate page for Adjustable Feet details.

#### Watering system

Castleton planters can be supplied with a choice of 2 watering systems. Street Design can supply either a reservoir system, with filler pipe or the Mona, subterranean tank system. See separate page for Watering System details.

#### Moveable planters

Castleton planters can be supplied with an internal steel frame to allow the planters to be moved whilst fully planted. The steel frame provides additional strength and ensures suitable supports for the forklift tines.

#### LED lighting

Castleton planters can be supplied with apertures cut into the sides of the planters or we can add timber bearers or metal brackets to accommodate your specified LED lighting products.

Please contact the sales office to discuss your specific requirements.

#### Pergola structures and trellis panels

By extending the planter uprights, pergola structures and trellis panels can be integrated into the planter construction. Pergolas and trellis allow high level planting and create shaded areas for seating.



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#### Tree anchor fittings

Castleton planters can be fitted with galvanised mild steel tree anchor points. They can be fitted at the bottom of the planter to help support the root ball and they can be fitted at the top of the planter to help provide support for the tree.

#### Bench seating

Integral planter benches, with or without armrests, can be supplied with Castleton planters. As standard 2 bench designs are available. Other designs can be included upon request. The Bexley bench consists of 4 no. 70x45mm timber slats and the Spalding bench has 145x45mm wide bench slats. which run from back to front. The slatted benches bolt onto galvanised mild steel brackets, attached to the planter sides. Benches can be fitted to 1, 2, 3 or 4 sides to suit your requirements. The choice of material and finish is the same as for the planter. As standard the brackets will have a galvanised finish. As an optional extra, they can be polyester powder coated.

Full	circu	lar p	lantei	benc	h confi	gurat	ions



Full circular planters can have guarter, half or full circular planter benches

#### Half circular planter bench configurations



Half circular planters can have planter benches to the straight side only, the curved side only or both the straight and curved sides

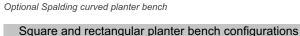


Optional Bexley curved planter bench





Optional aperture for LED light fitting







bench on

1 side





bench on 2

sides adjacent



bench on 3

sides (mitred)







bench on 3 sides

bench on 4 sides

bench on 4 sides (mitred)



### WATERING SYSTEMS

### Watering System 1 - Street Design reservoir system

The Street Design watering accessory is a reservoir system with hydroleca sacks, that maximises the available water.

The system ensures the optimum use of the water and nutrients, delivering the maximum quantity directly to the roots of the plants, resulting in improved root development and optimal plant growth.

#### General

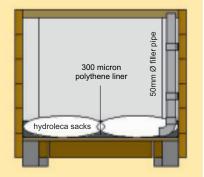
The system consists of a 300 micron thick black polythene liner, hydroleca (pulverised ash granules) sacks and a rigid plastic filler pipe.

The system delivers water directly to the roots via 50mm diameter, rigid plastic pipe, eliminating water wastage. This encourages deep root growth, improving long term drought resistance. The high level filler pipe provides an easy access point for watering and soluble fertiliser application.

#### Installation

Planters are supplied with the Water System 1 already installed.

Ensure the hydroleca sacks are in the correct position. They will move during transportation. Check that all the plastic pipe connections are properly fitted. The planter is ready for drainage material, filling and planting.



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Section thro' planter with Watering System 1



Polythene liner with filler pipe



Hydroleca sacks laid out in base of planter

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Watering System 2 - MONA subterranean tank system

# Mona watering system

Factory fitted into planter / tree container

The Mona Plant System (MPS) is an advanced, well proven and easy to use subterranean irrigation system. It is the cost effective and environmentally friendly solution for both interior and exterior landscaping.

The Mona Plant System ensures that the water and nutrients are delivered in the right quantity to the root of the plants, resulting in improved root development and optimal plant growth.

#### General

The system consists of storage tanks, flexible linking pipes and a flexible filler pipe with filler pipe cap. The system delivers water directly to the roots via capillary action, eliminating water wastage. This encourages deep root growth, improving long term drought resistance. The cap and lid provides an easy access point for watering and soluble fertiliser application.

### Factory installation

All necessary water tanks, pipes, end caps and air pipes with level indicator, are factory fitted into the planters / tree containers, prior to delivery.

#### Filling planters

Ensure that the distance between the top of the link tank and the lowest part of the root does not exceed 150mm.

For full details visit: www.green-tech.co.uk



Water storage tanks and filler pipe



Planter ready for soil and planting



Completed planter

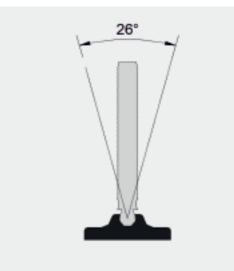
## ADJUSTABLE FEET

#### General details

As an extra cost option, Street Design planters can be supplied with adjustable feet. They allow the planter to be levelled, before filling and planting.

Adjustable feet are particularly useful if the planters are likely to be relocated to a new position.

The adjustable foot screw fits into a hex nut, located on the underside of the planter base.



#### Specification

The adjustable foot comprises of a M30 Ø threaded bar, with spherical end section, press fitted into a black reinforced polyamide base. The swivel base can tilt through 360° to accommodate sloping ground levels. The threaded bar is BZP (bright zinc plated) treated.



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### Base diameter

M30 adjustable foot with swivel base. The base diameter is 122mm.

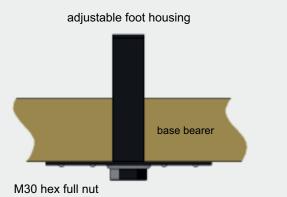
#### Swivel base

The swivel base can adjust to allow for sloping ground with a fall of up to 1 in 2.06 (26°).



# Bolt down base

For extra security, it is possible to drill and bolt through the base of the adjustable feet.



Adjustable Foot Mounting Plate



**Adjustable Foot** 

### Fitting and adjustment

The M30 adjustable foot with swivel base, is screwed into adjustable foot mounting plate.

The mild steel mounting plate with adjustable foot housing, is fixed to the underside of the planter base.

A M30 hex full nut is welded to the underside of the mounting plate. The adjustable foot is adjusted with a 26mm wrench.

### **MATERIAL FINISHES**



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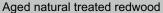


The mark of

#### Standard finishes

#### FSC treated redwood standard finish

As standard, all FSC treated redwood planters will be supplied with a natural finish. The preservative treatment process will colour the timber a light brown/green.



Left to weather naturally, the timber will eventually turn a silver grey colour.

#### FSC iroko hardwood standard finish

As standard, all FSC iroko hardwood planters will be supplied with a natural finish. Due to the nature of the material and the density of the grain, iroko hardwood is not capable of taking a preservative treatment. Iroko hardwood is a naturally durable material, giving a life expectancy in excess of a treated softwood.

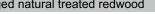
#### Aged natural iroko hardwood

Left to weather naturally, the timber will eventually turn a silver grey colour.

#### Mild steel standard finish

After fabrication, the 60.3mm diameter top rail will be hot dip galvanised.











#### Stainless steel standard finish

After fabrication, the 60.3mm diameter top rail will be dull polished.



#### Optional finishes at extra cost

FSC iroko hardwood optional finish

#### FSC treated redwood wood optional finish

As an optional extra, the FSC treated redwood can be supplied with a stained finish. This will be applied after the timber treatment process. The standard stain will be 3 coats of Ronseal quick drying water based stain. The standard colour will be teak. Other stains and colours can be applied upon request.

As an optional extra, the FSC iroko hardwood

planters can be supplied with a stained finish. The standard stain will be 3 coats of Ronseal

quick drying water based stain. The standard

colour will be teak. Other stains and colours can



Optional teak stained finish



Optional teak stained finish

### Mild steel optional finish

be applied upon request.

After fabrication and hot dip galvanising, the 60.3mm diameter top rail can be polyester powder coated.

They can be powder coated to any RAL colour depending on product quantity and stock levels of powder colours.

Depending on stock levels the powders are available in 3 gloss levels; gloss, satin and matt.



Optional polyester powder coated finish



### MATERIAL SPECIFICATION

#### Standard planter

Uprights and cross brace straps 50x10mm mild steel flat. **Base frame** 75x50x3mm mild steel RHS and 75x50x6mm mild steel angle. **Planter feet** 48.3mm Ø mild steel CHS with welded 88.9mm Ø base plate. Horizonal flats 25x5mm mild steel flat. Vertical slats FSC 95x45mm FIN PAR Wolmanit CX treated European redwood or FSC 95x45mm FIN PAR iroko hardwood. Tubular metal top rail Either 60.3mm Ø mild steel CHS or 60.3mm Ø grade 304 stainless steel CHS. **Base floor** 18mm FSC Eucalyptus treated plywood. Internal lining Geotextile filter fabric membrane. **Fixing bolts** M10x65mm coach bolts with a BZP finish.

#### Optional planter accessories

#### Adjustable feet

M30 adjustable feet with swivel base. See Adjustable Foot page for full details.

## Tree anchors

25x5mm mild steel flat, hot dip galvanised. **Watering system** 

Choose either the Street Design reservoir system or the Mona tank system. See Watering System page for full details.

#### **Planter benches**

FSC bench slats to match planter material in either FSC treated European redwood or iroko hardwood, bolted to hot dip galvanised mild steel bench brackets.



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Base skirting

**Moveable planters** 

Pergola structures

cross bearers.

Trellis panels

**LED** lighting

Material samples

internal mild steel frame.

vertical trellis timber slats.

planting or tiered planting.

Inner tower planters

planter.

Optional planter accessories continued

fixed to blocks fixed to the underside of the

Castleton planters are manufactured with an

Pergola structures can be manufactured as an

uprights can be extended to carry the upper

can be extended to carry the horizontal and

Castleton planters can be supplied with co-

Material samples are available on request.

ordinating inner tower planters to create feature

integral part of the planter construction. The steel

horizontal 145x45mm section timber bearers and

Trellis panels can be manufactured as an integral

part of the planter construction. The steel uprights

12mm thick Marine grade plywood boards, screw

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### General specification

#### Construction

All Street Design products are designed and manufactured using only quality, durable materials, construction details and fixings, to provide a long-lasting, durable life expectancy.

#### Assembly

Castleton planters up to 2.8 x 2.8m will be delivered to site fully assembled for off loading and positioning on site. Planters larger than 2.8m will be supplied in sections for bolting together on site.

#### Timber policy

All treated softwood products are manufactured using materials obtained from growers who operate under the Forest Stewardship Council (FSC). All iroko hardwood products are manufactured using materials obtained from growers who operate under the Forest Stewardship Council (FSC).

### Materials

Hardwood products are constructed using FSC iroko hardwood, from sustainable sources. Softwood products are constructed using FSC European redwood that has been Wolmanit CX treated, for a desired service life of 30 years minimum. All mild steel fabricated components will be hot dip galvanised after fabrication to BS EN ISO 1461:2009.

All stainless steel fabricated components will be grade 304. Grade 316 can be specified if the location or project requires it.

All mild steel fixings will be bright zinc plated, and all stainless steel fixings will be A2 (grade 304). A4 (grade 316) can be specified if the location or project requires it.

Planters will be fitted with a geotextile filter fabric lining, which allows the water to drain through the planter, while retaining the fill material.

#### Finishes

FSC treated softwood and iroko hardwood will be left natural to reduce the need for re-staining and help reduce maintenance costs. If required, timber planters can be supplied with a stained finish using 3 coats of quick drying water based wood stain, to the colour of you choice.

Mild steel components will be left with a galvanised finish only. If required, after hot dip galvanising, the mild steel components can be polyester powder coated, to the colour of your choice. The galvanised parts are prepped, treated and sprayed with the polyester powder, before being baked in an oven.

Stainless steel components will have a dull polished finish. If required, the stainless steel components can be supplied with a mirror polished or bead blasted finish.

#### Guarantee

All planters are guaranteed for 15 years minimum. This guarantee is a minimum and is dependant on the product not being misused or abused. All the materials, treatments and construction will allow for a life expectancy considerably longer than this.



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#### General

All Castleton planter products are manufactured using quality materials, treatments and finishes. The timber slats are manufactured from either FSC treated redwood or FSC iroko hardwood. The mild steel will be hot dip galvanised after fabrication. The stainless steel will be supplied with a dull polished (brushed) finish. All products require a varied amount of maintenance, depending on the environment, usage and weather conditions. Natural timber, galvanised steel and stainless steel will only require cleaning. In time, stained timber will require re-coating.

#### Maintaining the standard FSC treated redwood finish

Natural finish treated redwood can be washed down with a mild detergent. More stubborn surface marks can be removed with a light, hand sand with a 120 grit, or higher grade sandpaper. Excessive sanding should be avoided.



#### Maintaining the optional FSC treated redwood finish

Stained, treated redwood will need to be re-coated after a period of time. The stain can either start to fade, become dull (oxidised) or incur some surface break up. Lightly sand down the timber using a 120 grit, or higher grade sandpaper. We recommend that the timber is re-stained with the original stain colour and manufacturer. Details can be obtained from Street design Limited. Apply the stain evenly, with brush strokes running parallel with the woodgrain, in thin layers, building up the finish as recommended by the stain manufacturer.



#### Maintaining the standard FSC iroko hardwood finish

Natural finish iroko hardwood can be washed down with a mild detergent. More stubborn surface marks can be removed with a light, hand sand with a 120 grit, or higher grade sandpaper. Excessive sanding should be avoided.

#### Maintaining the optional FSC iroko hardwood finish

Stained, iroko hardwood will need to be re-coated after a period of time. The stain can either start to fade, become dull (oxidised) or incur some surface break up. Lightly sand down the timber using a 120 grit, or higher grade sandpaper. We recommend that the timber is re-stained with the original stain colour and manufacturer. Details can be obtained from Street design Limited. Apply the stain evenly, with brush strokes running parallel with the woodgrain, in thin layers, building up the finish as recommended by the stain manufacturer.



#### Maintaining the standard mild steel finish

Hot dip galvanised mild steel is a very durable and hard wearing finish. Dirt can be washed off with warm water and a mild detergent. Always use clean water and cleaning cloths to avoid surface contamination.

After cleaning, any severe marks can be over painted with a cold galvanised, (zinc rich) aerosol spray.



#### Maintaining the optional mild steel finish

Polyester powder coated finishes should be washed down with clean warm water and a mild detergent. Minor touching up can be done with an aerosol to match the original powder coated colour. Details can be obtained from Street Design Limited. More severe damage can be repaired by sanding down, by manual or mechanical means, beyond the damaged area, sufficiently far as to ensure that any step in the powder coated finish is removed. This will ensure that after re-finishing the repair will be difficult to detect.

#### Maintaining the standard stainless steel finish

Dull polished (brushed) stainless steel should be washed down with clean, warm water with a mild detergent. More severe marks can be removed by using a fine abrasive, such as a Scotchbrite or stainless steel scouring pad. As dull polishing is a process of applying fine linear scratches evenly over the surface, it is extremely important that rubbing down with a abrasive pad is done carefully in a straight line parallel to the existing grained finish. Rust marks or stains are usually caused by environmental contamination from dissimilar materials laid against, or near to, the stainless steel. These stains can be removed as described above.

