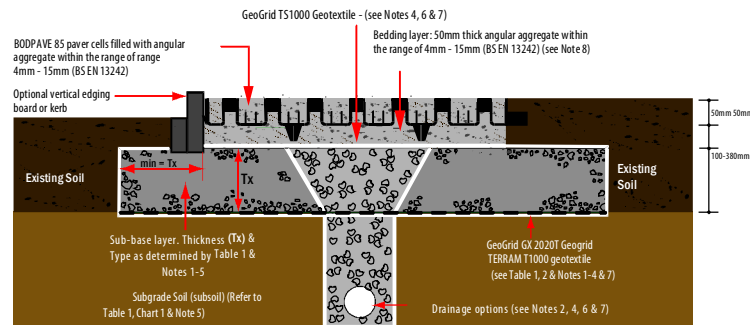


SPECIFICATION, DESIGN & INSTALLATION GUIDANCE FOR GRAVEL SURFACES

Typical Construction Profile



Installation method for BODPAVE 85

1. Install edge retention as specified: Either tanalised timber boards, concrete, steel or plastic kerbs as appropriate.
2. Ensure that the gravel/aggregate bedding layer is the correct & uniform thickness, is level & well consolidated.
3. Place the paver units: With the 2 sets of edge loop connectors facing in directions of laying, place BODPAVE 85 firmly onto the surface so that its ground spikes are pressed fully into the bedding and the base of the paver cells sit flat on the bedding layer surface. Connect adjacent pavers together by slotting the edge cell connectors down into the edge loops (LOOPS ALWAYS LEAD) & progress over the area in rows. Pavers are locked in place by snap-fit clips. If paver separation is required, clips can be dislocated using careful, firm hand or screwdriver pressure or by gently twisting the paver joints. Use protective gloves to avoid abrasions.
4. Pavers can be offset by 1 cell increments or cut to fit around obstructions & curves using a hand or power saw. The use of cut-pieces which do not have integral snap-fit connectors should be avoided wherever possible.
5. Fill pavers with specified angular decorative gravel/aggregate to finished levels. A light vibrating plate compactor may be used to consolidate the pavers and settle the fill. Top up the cells as required after settlement. It is preferable not to overfill the cells. The use of 'rounded pea gravel' is not recommended.
6. If the area is to be used for horses, it may be preferable to cover the surface with 50 – 100mm of a fine sand or bark mulch.
7. The surface may be trafficked immediately.

Design notes for BODPAVE 85

- 1 If GeoGrid GX 2020T geogrid is omitted, the total Granular Sub-Base (GSB) layer thickness (Tx) must be increased by minimum 50%.
- 2 A 'DoT Type 1' sub-base may be used provided that an adequate drainage system is installed. Alternatively, a permeable/open-graded (reduced fines) sub-base layer (i.e. Type 3) may be specified, e.g. as part of a Sustainable Urban Drainage System (SUDS).
- 3 If construction traffic axle loads will be greater than 60kN (approx' 6 Tonnes), minimum sub-base thickness over GeoGrid GX 2020T geogrid shall be 150mm. Maximum sub-base particle size should match minimum sub-base thickness but not exceed 75mm diameter. For sub-base thicknesses of around 100mm, a minimum 37.5mm particle size should be adopted to allow effective installation of GeoGrid GX 2020T geogrid.
- 4 Where drains are omitted and a 'reduced fines' sub-base is specified for SUDS, this may be covered with a GeoTrax TS1000 geotextile to avoid smaller particles migrating into the sub-base.
- 5 Specific advice on CBR% strengths, ground conditions and construction over weak ground with a CBR less than 1% is available from TERRAM. CBR% = California Bearing Ratio, a measurement of subgrade soil strength.
- 6 Typical standard drainage detail: 100mm diameter perforated pipe drains laid at minimum gradient 1:100, bedded on gravel in trench backfilled with 'DoT Type A' drainage aggregate, trench covered &/or wrapped with a GeoTrax TS1000 geotextile, pipes leading to a suitable outfall or soakaway. Drains installed down centre or one edge of areas up to 5m wide. Wider areas may require additional lateral drains at 5m - 10m centres. Drainage design to be determined by the specifier based on specific site conditions.
- 7 Drainage for a Sustainable Urban Drainage System (SUDS) application will vary according to the site but generally omits the requirement for extensive pipe & trench drainage systems within the sub-base layer and may require an additional layer of GeoTrax TS1000 geotextile at base of construction. The type of SUDS design (attenuation or infiltration) will depend upon the underlying ground conditions and not all sites are suitable for infiltration. Weak and low-permeability cohesive sub-grades are generally unsuitable for infiltration SUDS.
- 8 The selected gravel fill & bedding should be clean, free-draining, angular shaped material in the specified size range.
- 9 Maximum advised gradient for traffic applications: 12% (1:8) 7°. BODPAVE 85 has specific pegging points if required for steep slope applications. Pegging is not necessary for standard access route applications.
- 10 BODPAVE 85 complies with BS8300:2009 - "Design of buildings and their approaches to meet the needs of disabled people"- Code of Practice. (ISBN 978 0 580 57419)

Specific advice on the use of BODPAVE 85 on steep slopes, drainage suitability and Sustainable Urban Drainage Systems (SuDS) applications, can be obtained from Terram.

FOR GRAVEL SURFACES

Table 1: Sub-Base Guidance

The following table is for general guidance only. Please contact us for scheme specific advice.

| APPLICATION/LOAD | CBR % OF SUBGRADE | SUB-BASE THICKNESS | GEOTEXTILE (A) | GEOGRID (B) | |
|--------------------|-------------------|--------------------|----------------|-------------|---------|
| LIGHT DUTY (CARS) | OVER 6 % | 150 mm | TS1000 | | |
| | 4 - 6 % | 200 mm | TS1000 | | |
| | CBR 8% | 2 - 4 % | 230 mm | TS1000 | GX20/20 |
| | | 1 - 2 % | 350 mm | TS1000 | GX20/20 |
| | BELOW 1 % | CONTACT US | | | |
| MEDIUM DUTY (7.5T) | OVER 6 % | 150 mm | TS1000 | | |
| | 4 - 6 % | 200 mm | TS1000 | GX20/20 | |
| | CBR 10% | 2 - 4 % | 300 mm | TS1000 | GX30/30 |
| | | 1 - 2 % | 430 mm | TS1000 | GX30/30 |
| | BELOW 1 % | CONTACT US | | | |
| HEAVY DUTY (HGV) | OVER 6 % | 230 mm | TS1000 | GX20/20 | |
| | 4 - 6 % | 310 mm | TS1000 | GX30/30 | |
| | CBR 15% | 2 - 4 % | 470 mm | TS1000 | GX30/30 |
| | | 1 - 2 % | CONTACT US | | |
| | BELOW 1% | CONTACT US | | | |

Table 2: Paving Grid Specification

| Description | Data |
|--------------------------------|---|
| Product | BODPAVE 85 |
| Material | 100% recycled polyethylene |
| Colour | Black & Green |
| Paver dimensions | 500mm x 500mm x 50mm + 35mm ground spike |
| Installed Paver size | 500mm x 500mm (4 grids per m ²) |
| Nominal internal cell size | Castellated 67mm Plaque & 46mm Round Shaped |
| Structure Type | Rigid-walled, flexible semi-closed cell combination |
| Cell wall thickness | 2.5mm – 4.4mm |
| Weight (Nominal) | 1.56 kg/paver - (6.24kg/m ²) |
| Load bearing capacity (filled) | < 400 tonnes/m ² |
| Crush Resistance (unfilled) | < 250 tonnes |
| Basal support & Anti-Shear | Integral 35mm long Cross & T section ground spikes (18 per paver) |
| Open cell % | Top 92% / Base 75% |
| Connection type | Overlapping Edge Loop & Cell connection |
| Interlock Mechanism | Integral self locking Snap-Fit Clips |
| Chemical resistance | Excellent |
| UV resistance | High |
| Toxicity | Non Toxic |

This field guide is provided as an aid to assessing the mechanical stabilisation requirements in commonly encountered site conditions. TERRAM accepts no responsibility for any loss or damage resulting from the use of this guide.

* Regular tight turning of vehicles and "dry" steering may cause damage to the units and/or displace gravel infill; vehicle manoeuvring should be carefully considered at specification/design stage.
Gravel filled units may require some maintenance when subjected to regular channelised and turning traffic loadings.

- Please note that some colour/shade variations may occur in recycled HDPE, but these will be minimised as much as is possible in the manufacturing process. In addition, virgin polymer may be used to manufacture green pavers when recycled green HDPE is in short supply

The information contained herein is, to the best of our knowledge, accurate in all material respects. However, since the circumstances and conditions in which such information and the products mentioned herein can be used may vary and are beyond our control, no representation or warranty, express or implied, of any nature whatsoever is or will be made and no responsibility or liability is or will be accepted by us, any of our affiliates or our or their respective directors, officers, employees or agents in relation to the accuracy or completeness or use of the information contained herein or of any such products and any such liability is hereby expressly excluded to the maximum extent permitted by law.



For more information, contact us today or visit our website:

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