

















Technical Information

Proline Promag 50H, 53H

Electromagnetic Flow Measuring System Flow measurement of liquids in hygienic, food or process applications



Application

Electromagnetic flowmeter for bidirectional measurement of liquids with a minimum conductivity of $\geq 5~\mu\text{S/cm}$:

- Beverages, e.g. fruit juice, beer, wine
- $\,\blacksquare\,$ Dairy products, fruit juice mixes
- Saline solutions
- Acid, alkalis etc.
- Flow measurement up to 600 m³/min (2650 gal/min)
- \blacksquare Fluid temperature up to +150 °C (+302 °F)
- Process pressures up to 40 bar (580 psi)
- CIP-/SIP cleaning
- Stainless steel housing

Approvals in food sector/hygiene sector:

 3A approval, EHEDG-certified, conform to FDA, USP Class VI

Application-specific lining material:

■ PFA

Approvals for hazardous area:

■ ATEX, FM, CSA, TIIS

Connection to process control system:

 HART, PROFIBUS DP/PA, FOUNDATION Fieldbus, Modbus RS485, EtherNet/IP

Your benefits

Promag measuring devices offer you cost-effective flow measurement with a high degree of accuracy for a wide range of process conditions.

The uniform Proline transmitter concept comprises:

- Modular device and operating concept resulting in a high degree of efficiency
- Software options for batching, electrode cleaning and pulsating flow
- Uniform operating concept

The tried-and-tested Promag sensors offer:

- No pressure loss
- Not sensitive to vibrations
- Simple installation and commissioning



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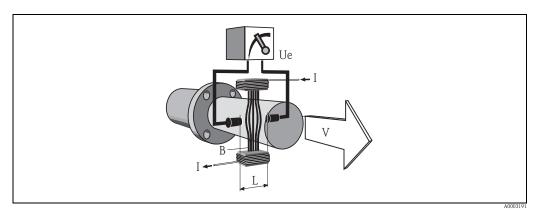
Function and system design

Measuring principle

Following Faraday's law of magnetic induction, a voltage is induced in a conductor moving through a magnetic field.

In the electromagnetic measuring principle, the flowing medium is the moving conductor.

The voltage induced is proportional to the flow velocity and is supplied to the amplifier by means of two measuring electrodes. The flow volume is calculated by means of the pipe cross-sectional area. The DC magnetic field is created through a switched direct current of alternating polarity.



 $Ue = B \cdot L \cdot v$ $Q = A \cdot v$

Ue Induced voltage

B Magnetic induction (magnetic field)

L Electrode spacing
v Flow velocity
Q Volume flow
A Pipe cross-section

I Current strength

Measuring system

The measuring system consists of a transmitter and a sensor.

Two versions are available:

- Compact version: Transmitter and sensor form a mechanical unit.
- Remote version: Sensor is mounted separate from the transmitter.

Transmitter:

- Promag 50 (user interface with push buttons for operation, two-line display, illuminated)
- Promag 53 ("Touch Control" without opening the housing, four-line display, unilluminated)

Sensor

■ Promag H (DN 2 to 150 / 1/12 to 6")

Input

Measured variable

Flow velocity (proportional to induced voltage)

Measuring ranges

Measuring ranges for liquids

Typically v=0.01 to 10 m/s (0.03 to 33 ft/s) with the specified accuracy

Flow cl	Flow characteristic values (SI units)												
	ninal neter	Recommended flow rate	Factory settings										
[mm]	[inch]	Min./max. full scale value $(v \sim 0.3 \text{ or } 10 \text{ m/s})$	Full scale value, current output (v ~ 2.5 m/s)	Pulse value (~ 2 pulses/s)	Low flow cut off $(v \sim 0.04 \text{ m/s})$								
2	1/12"	0.06 to 1.8 dm ³ /min	0.5 dm ³ /min	$0.005 dm^3$	0.01 dm ³ /min								
4	1/8"	0.25 to 7 dm ³ /min	2 dm³/min	0.025 dm^3	$0.05 \text{ dm}^3/\text{min}$								
8	3/8"	1 to 30 dm ³ /min	8 dm ³ /min	0.1 dm ³	0.1 dm ³ /min								
15	1/2"	4 to 100 dm ³ /min	25 dm ³ /min	$0.2 dm^3$	0.5 dm ³ /min								
25	1"	9 to 300 dm ³ /min	75 dm ³ /min	$0.5 dm^3$	1 dm ³ /min								
40	11/2"	25 to 700 dm ³ /min	200 dm ³ /min	1.5 dm ³	3 dm ³ /min								
50	2"	35 to 1100 dm ³ /min	300 dm ³ /min	2.5 dm ³	5 dm ³ /min								
65	_	60 to 2000 dm ³ /min	500 dm ³ /min	5 dm ³	8 dm ³ /min								
80	3"	90 to 3000 dm ³ /min	750 dm ³ /min	5 dm ³	12 dm ³ /min								
100	4"	145 to 4700 dm ³ /min	1200 dm ³ /min	10 dm ³	20 dm ³ /min								
125	5"	220 to 7500 dm ³ /min	1850 dm ³ /min	15 dm ³	30 dm ³ /min								
150	6"	20 to 600 m ³ /h	150 m ³ /h	0.03 m ³	2.5 m ³ /h								

Flow cl	Flow characteristic values (US units)												
11011	ninal neter	Recommended flow rate											
[inch]	[mm]	Min./max. full scale value $(v \sim 0.3 \text{ or } 10 \text{ m/s})$	Full scale value, current output (v ~ 2.5 m/s)	Pulse value (~ 2 pulses/s)	Low flow cut off $(v \sim 0.04 \text{ m/s})$								
1/12"	2	0.015 to 0.5 gal/min	0.1 gal/min	0.001 gal	0.002 gal/min								
1/8"	4	0.07 to 2 gal/min	0.5 gal/min	0.005 gal	0.008 gal/min								
3/8"	8	0.25 to 8 gal/min	2 gal/min	0.02 gal	0.025 gal/min								
1/2"	15	1.0 to 27 gal/min	6 gal/min	0.05 gal	0.10 gal/min								
1"	25	2.5 to 80 gal/min	18 gal/min	0.2 gal	0.25 gal/min								
11/2"	40	7 to 190 gal/min	50 gal/min	0.5 gal	0.75 gal/min								
2"	50	10 to 300 gal/min	75 gal/min	0.5 gal	1.25 gal/min								
3"	80	24 to 800 gal/min	200 gal/min	2 gal	2.5 gal/min								
4"	100	40 to 1250 gal/min	300 gal/min	2 gal	4 gal/min								
5"	125	60 to 1950 gal/min	450 gal/min	5 gal	7 gal/min								
6"	150	90 to 2650 gal/min	600 gal/min	5 gal	12 gal/min								

Operable flow range

Over 1000:1

Input signal

Status input (auxiliary input)

- U = 3 to 30 V DC, $R_i = 5 \text{ k}\Omega$, galvanically isolated
- Configurable for: totalizer(s) reset, positive zero return, error-message reset

Status input (auxiliary input) with PROFIBUS DP and Modbus RS485

- U = 3 to 30 V DC, $R_i = 3 \text{ k}\Omega$, galvanically isolated
- Switching level: 3 to 30 V DC, independent of polarity
- Configurable for: totalizer(s) reset (Modbus RS485 only), positive zero return, error-message reset, batching start/stop (optional), batch totalizer reset (optional)

Current input (only Promag 53)

- active/passive selectable, galvanically isolated, full scale value selectable, resolution: 3 μ A, temperature coefficient: typ. 0.005% o.r./°C (o.r. = of reading)
- active: 4 to 20 mA, $R_i \le 150 \Omega$, max. 24 V DC, short-circuit proof
- passive: 0/4 to 20 mA, $R_i < 150 \Omega$, max. 30 V DC

Output

Output signal

Promag 50

Current output

active/passive selectable, galvanically isolated, time constant selectable (0.01 to 100 s), full scale value selectable, temperature coefficient: typ. 0.005% o.r./°C (o.r. = of reading), resolution: $0.5~\mu$ A

- active: 0/4 to 20 mA, $R_L < 700~\Omega$ (for HART: $R_L \ge 250~\Omega$)
- passive: 4 to 20 mA; supply voltage V_S : 18 to 30 V DC; $R_i \ge 150 \Omega$

Pulse/frequency output

passive, open collector, 30 V DC, 250 mA, galvanically isolated

- Frequency output: full scale frequency 2 to 1000 Hz ($f_{max} = 1250$ Hz), on/off ratio 1:1, pulse width max. 10 s
- Pulse output: pulse value and pulse polarity selectable, max. pulse width configurable (0.5 to 2000 ms)

PROFIBUS DP interface

- Transmission technology (Physical Layer): RS485 in accordance with ANSI/TIA/EIA-485-A: 1998, galvanically isolated
- Profile version 3.0
- Data transmission rate: 9.6 kBaud to 12 MBaud
- Automatic data transmission rate recognition
- Function blocks: 1 × analog Input, 1 × totalizer
- Output data: volume flow, totalizer
- Input data: positive zero return (ON/OFF), totalizer control, value for local display
- Cyclic data transmission compatible with previous model Promag 33
- Bus address adjustable via miniature switches or local display (optional) at the measuring device

PROFIBUS PA interface

- Transmission technology (Physical Layer): IEC 61158-2 (MBP), galvanically isolated
- Profile version 3.0
- Current consumption: 11 mA
- lacktriangle Permissible supply voltage: 9 to 32 V
- Bus connection with integrated reverse polarity protection
- Error current FDE (Fault Disconnection Electronic): 0 mA
- Function blocks: 1 × analog input, 2 × totalizer
- Output data: volume flow, totalizer
- Input data: positive zero return (ON/OFF), totalizer control, value for local display
- \blacksquare Cyclic data transmission compatible with previous model Promag 33
- Bus address adjustable via miniature switches or local display (optional) at the measuring device

Promag 53

Current output

active/passive selectable, galvanically isolated, time constant selectable (0.01 to 100 s), full scale value selectable, temperature coefficient: typ. 0.005% o.r./°C (o.r. = of reading), resolution: $0.5 \mu A$

- active: 0/4 to 20 mA, $R_I < 700 \Omega$ (for HART: $R_I \ge 250 \Omega$)
- passive: 4 to 20 mA; supply voltage V_S : 18 to 30 V DC; $R_i \ge 150 \Omega$

Pulse/frequency output

active/passive selectable, galvanically isolated (Ex i version: only passive)

- active: 24 V DC, 25 mA (max. 250 mA during 20 ms), $R_I > 100 \Omega$
- passive: open collector, 30 V DC, 250 mA
- Frequency output: full scale frequency 2 to 10000 Hz (f_{max} = 12500 Hz), for EEx-ia 2 to 5000 Hz; on/off ratio 1:1, pulse width max. 10 s
- Pulse output: pulse value and pulse polarity selectable, max. pulse width configurable (0.05 to 2000 ms)

PROFIBUS DP interface

- Transmission technology (Physical Layer): RS485 in accordance with ANSI/TIA/EIA-485-A: 1998, galvanically isolated
- Profile version 3.0
- Data transmission rate: 9.6 kBaud to 12 MBaud
- Automatic data transmission rate recognition
- Function blocks: 2 × analog input, 3 × totalizer
- Output data: volume flow, calculated mass flow, totalizer 1 to 3
- Input data: positive zero return (ON/OFF), totalizer control, value for local display
- Cyclic data transmission compatible with previous model Promag 33
- Bus address adjustable via miniature switches or local display (optional) at the measuring device

PROFIBUS PA interface

- Transmission technology (Physical Layer): IEC 61158-2 (MBP), galvanically isolated
- Profile version 3.0
- Current consumption: 11 mA
- Permissible supply voltage: 9 to 32 V
- \blacksquare Bus connection with integrated reverse polarity protection
- Error current FDE (Fault Disconnection Electronic): 0 mA
- Function blocks: 2 × analog input, 3 × totalizer
- lacksquare Output data: volume flow, calculated mass flow, totalizer 1 to 3
- Input data: positive zero return (ON/OFF), totalizer control, value for local display
- Cyclic data transmission compatible with previous model Promag 33
- Bus address adjustable via miniature switches or local display (optional) at the measuring device

Modbus RS485 interface

- Transmission technology (Physical Layer): RS485 in accordance with ANSI/TIA/EIA-485-A: 1998, galvanically isolated
- Modbus device type: slave
- Address range: 1 to 247
- Bus address adjustable via miniature switches or local display (optional) at the measuring device
- Supported Modbus function codes: 03, 04, 06, 08, 16, 23
- Broadcast: supported with the function codes 06, 16, 23
- Transmission mode: RTU or ASCII
- Supported baudrate: 1200, 2400, 4800, 9600, 19200, 38400, 57600, 115200 Baud
- Response time:
 - Direct data access = typically 25 to 50 ms
 - Auto-scan buffer (data range) = typically 3 to 5 ms

FOUNDATION Fieldbus interface

- FOUNDATION Fieldbus H1
- Transmission technology (Physical Layer): IEC 61158-2 (MBP), galvanically isolated
- ITK version 5.01
- Current consumption: 12 mA
- Error current FDE (Fault Disconnection Electronic): 0 mA
- Bus connection with integrated reverse polarity protection
- Function blocks:
 - $-5 \times$ Analog Input (execution time: 18 ms each)
 - $-1 \times PID (25 \text{ ms})$
 - 1 × Digital Output (18 ms)
 - 1 × Signal Characterizer (20 ms)
 - $-1 \times \text{Input Selector}$ (20 ms)
 - $-1 \times Arithmetic (20 ms)$
 - $-1 \times Integrator (18 ms)$
- Output data: volume flow, calculated mass flow, totalizer 1 to 3
- Input data: positive zero return (ON/OFF), reset totalizer
- Link Master (LM) functionality is supported

Signal on alarm

- Current output → failure response selectable (e.g. in accordance with NAMUR recommendation NE 43)
- Pulse/frequency output → failure response selectable
- Status output (Promag 50) → "non-conductive" by fault or power supply failure
- Relay output (Promag 53) → "de-energized" by fault or power supply failure

Load

see "Output signal"

Low flow cutoff

Switch points for low flow cutoff are selectable.

Galvanic isolation

All circuits for inputs, outputs and power supply are galvanically isolated from each other.

Switching output

Status output (Promag 50, Promag 53)

Open collector, max. 30 V DC / 250 mA, galvanically isolated.

Configurable for: error messages, Empty Pipe Detection (EPD), flow direction, limit values

Relay outputs (Promag 53)

Normally closed (NC or break) or normally open (NO or make) contacts available

(factory setting: relay 1 = NO, relay 2 = NC),

max. 30 V / 0.5 A AC; 60 V / 0.1 A DC, galvanically isolated.

Configurable for: error messages, Empty Pipe Detection (EPD), flow direction, limit values, batching contacts

Power supply

Terminal assignment

Terminal assignment, Promag 50

Order variant	Terminal No. (inputs/outputs)								
	20 (+) / 21 (-)	22 (+) / 23 (-)	24 (+) / 25 (-)	26 (+) / 27 (-)					
50***-*******	-	-	-	Current output HART					
50***-********A	-	_	Frequency output	Current output HART					
50***-********D	Status input	Status output	Frequency output	Current output HART					
50***-*********	_	_	-	PROFIBUS PA					
50***_**********J	-	_	+5 V (external termination)	PROFIBUS DP					
50***_******	*_******		Frequency output, Ex i, passive	Current output, Ex i, active, HART					
50***_*********T	-	-	Frequency output, Ex i, passive	Current output, Ex i, passive, HART					

Ground terminal \rightarrow $\stackrel{\triangle}{=}$ 10

Terminal assignment, Promag 53

The inputs and outputs on the communication board can be either permanently assigned or variable, depending on the version ordered (see table). Replacements for modules which are defective or which have to be replaced can be ordered as accessories.

Order variant	Terminal No. (inputs/outputs)								
	20 (+) / 21 (-)	22 (+) / 23 (-)	24 (+) / 25 (-)	26 (+) / 27 (-)					
Fixed communication boa	ards (fixed assignme	nt)							
53***-********A	_	-	Frequency output	Current output HART					
53***-********B	Relay output 2	Relay output 1	Frequency output	Current output HART					
53***-*********F	_	-	-	PROFIBUS PA, Ex i					
53***-*********G	_	-	-	FOUNDATION Fieldbus, Ex i					
53***-*********	_	-	_	PROFIBUS PA					
53***-*********J	_	-	_	PROFIBUS DP					
53***-********K	_	-	_	FOUNDATION Fieldbus					
53***-*********	_	-	Status input	Modbus RS485					
53***_******	-	-	Frequency output, Ex i	Current output, Ex i, active, HART					
53***_*********	-	-	Frequency output, Ex i	Current output, Ex i, passive, HART					
Flexible communication b	ooards								
53***-*********C	Relay output 2	Relay output 1	Frequency output	Current output HART					
53***-********D	Status input	Relay output	Frequency output	Current output HART					
53***-********L	Status input	Relay output 2	Relay output 1	Current output HART					
53***-********M	Status input	Frequency output	Frequency output	Current output HART					
53***-********N	Current output	Frequency output	Status input	Modbus RS485					
53***-********P	Current output	Frequency output	Status input	PROFIBUS DP					
53***-********V	Relay output 2	Relay output 1	Status input	PROFIBUS DP					
53***-********	Relay output	Current output	Frequency output	Current output HART					
53***-********4	Current input	Relay output	Frequency output	Current output HART					
53***-********	Relay output 2	Relay output 1	Status input	Modbus RS485					
Cround terminal \(\simeq \)	1	1		I					

Ground terminal \rightarrow $\stackrel{ }{ riangle}$ 10

Supply voltage

- 85 to 260 V AC, 45 to 65 Hz
- 20 to 55 V AC, 45 to 65 Hz
- 16 to 62 V DC

PROFIBUS PA and FOUNDATION Fieldbus

- Non-Ex: 9 to 32 V DC
- Ex i: 9 to 24 V DC
- Ex d: 9 to 32 V DC

Power consumption

- AC: < 15 VA (incl. sensor)
- DC: < 15 W (incl. sensor)

Switch-on current:

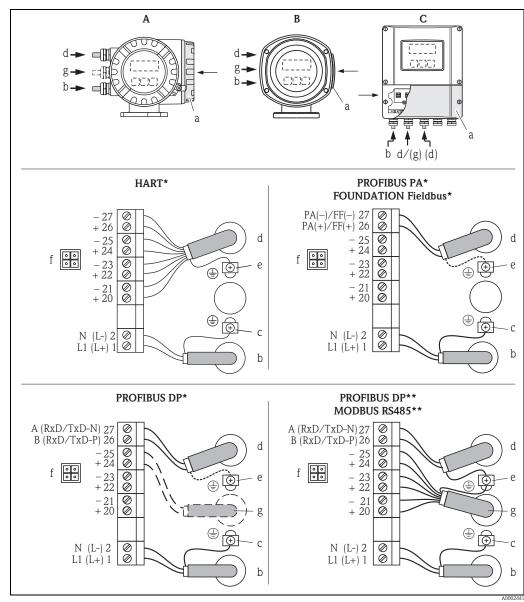
- Max. 3.0 A (< 5 ms) for 260 V AC
- Max. 8.5 A (< 5 ms) for 24 V DC

Power supply failure

Lasting at least one half cycle frequency: EEPROM saves measuring system data

- EEPROM or T-DAT (Promag 53 only) retain the measuring system data in the event of a power supply failure
- S-DAT: exchangeable data storage chip which stores the data of the sensor (nominal diameter, serial number, calibration factor, zero point etc.)

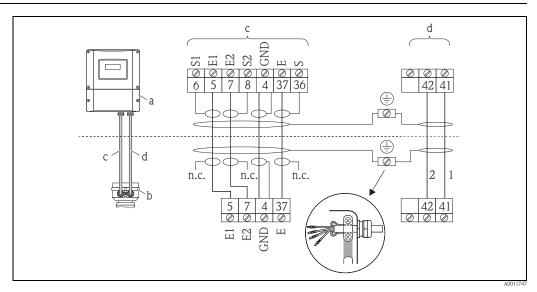
Electrical connection



Connecting the transmitter, cable cross-section max. 2.5 mm² (14 AWG)

- A View A (field housing)
- B View B (stainless steel field housing)
- C View C (wall-mount housing)
- *) Fixed communication board
- **) Flexible communication board
- a Connection compartment cover
- b Cable for power supply: 85 to 260 V AC / 20 to 55 V AC / 16 to 62 V DC
 - Terminal No. 1: L1 for AC, L+ for DC
 - Terminal No. 2: N for AC, L- for DC
- c Ground terminal for protective conductor
- d Signal cable: see "Electrical connection, terminal assignment" $\rightarrow \triangle$ 8 Fieldbus cable:
 - $\hbox{-} \textit{Terminal No. 26: DP (B) / PA + / FF + / Modbus \textit{RS485 (B) / (PA, FF: with reverse polarity protection)} \\$
 - Terminal No. 27: DP (A) / PA / FF / Modbus RS485 (A) / (PA, FF: with reverse polarity protection)
- e Ground terminal for signal cable shield / Fieldbus cable / RS485 line
- f Service adapter for connecting service interface FXA193 (Fieldcheck, FieldCare)
- g Signal cable: see "Electrical connection, terminal assignment" → 🖹 8 Cable for external termination (only for PROFIBUS DP with fixed assignment communication board):
 - Terminal No. 24: +5 V
 - Terminal No. 25: DGND

Electrical connection, remote version



Connecting the remote version

- a Wall-mount housing connection compartment
- b Sensor connection housing cover
- c Signal cable
- d Coil current cable
- n.c. Not connected, insulated cable shields

Terminal no. and cable colors: 6/5 = brown; 7/8 = white; 4 = green; 36/37 = yellow, 41 = 1, 42 = 2

Potential equalization

Perfect measurement is only ensured when the medium and the sensor have the same electrical potential.

Metal process connections

Potential matching usually takes place via the metallic process connections in contact with medium which are directly mounted on the measuring transmitter. This usually means that additional potential matching measures are unnecessary.

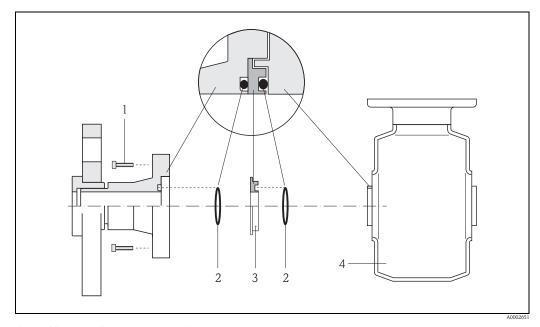
Plastic process connections (DN 2 to 25)

If the process connections are made of a synthetic material, additional ground rings or process connections with an integrated ground electrode must be used to ensure the potential between the sensor and fluid is matched. No potential matching can affect the accuracy of the measurements or cause the destruction of the sensor through the electrochemical decomposition of the electrodes.

When using ground rings, note the following points:

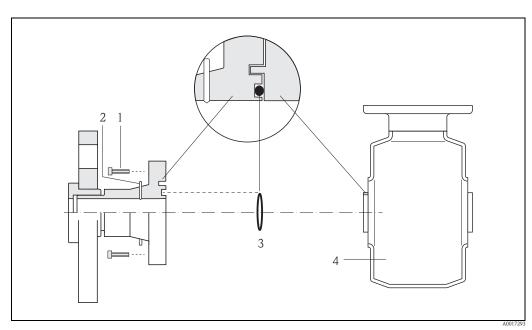
- Depending on the option ordered, plastic disks may be installed at the process connections instead of ground rings. These plastic disks serve only as spacers and have no potential matching function. In addition, they provide a sealing function at the sensor/process connection interface. For this reason, with process connections without metal ground rings, these plastic disks/seals must not be removed, or must always be installed.
- Ground rings can be ordered separately from Endress+Hauser as accessories. When placing the order, make certain that the ground rings are compatible with the material used for the electrodes. Otherwise, there is a risk that the electrodes may be destroyed by electrochemical corrosion! You can find material data on → \$\Bigsim\$ 51.
- Ground rings, including the seals, are mounted within the process connections. Therefore, the fitting length is not affected. You can find the dimensions of ground rings on $\rightarrow \stackrel{\triangle}{=} 39$.

Potential equalization via additional ground ring



- 1 Allen screw (process connection)
- 2 O-ring seals
- 3 Plastic washer (spacer) or ground ring
- 4 Sensor

Potential equalization via ground electrodes on process connection



- 1 Allen screw (process connection)
- 2 Integrated ground electrodes
- 3 O-ring seal
- 4 Sensor

Cable entries

Power supply and signal cables (inputs/outputs)

- Cable entry M20 \times 1.5 (8 to 12 mm / 0.31 to 0.47")
- Sensor cable entry for armoured cables M20 \times 1.5 (9.5 to 16 mm / 0.37 to 0.63")
- Thread for cable entries, ½" NPT, G ½"

Connecting cable for remote version

- Cable entry M20 \times 1.5 (8 to 12 mm / 0.31 to 0.47")
- Sensor cable entry for armoured cables M20 \times 1.5 (9.5 to 16 mm / 0.37 to 0.63")
- Thread for cable entries, ½" NPT, G ½"

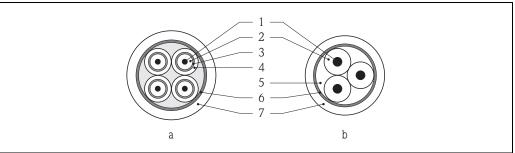
Remote version cable specifications

Coil cable

- $2 \times 0.75 \text{ mm}^2$ (18 AWG) PVC cable with common, braided copper shield ($\varnothing \sim 7 \text{ mm} / 0.28$ ")
- Conductor resistance: $\leq 37 \ \Omega/\text{km} \ (\leq 0.011 \ \Omega/\text{ft})$
- Capacitance core/core, shield grounded: ≤ 120 pF/m (≤ 37 pF/ft)
- Operating temperature: -20 to +80 °C (-68 to +176 °F)
- Cable cross-section: max. 2.5 mm² (14 AWG)
- Test voltage for cable insulation: ≤ 1433 AC r.m.s 50/60 Hz or ≥ 2026 V DC

Signal cable

- $3 \times 0.38 \text{ mm}^2$ (20 AWG) PVC cable with common, braided copper shield ($\varnothing \sim 7 \text{ mm} / 0.28$ ") and individual shielded cores
- With empty pipe detection (EPD): $4 \times 0.38 \text{ mm}^2$ (20 AWG) PVC cable with common, braided copper shield ($\varnothing \sim 7 \text{ mm} / 0.28$ ") and individual shielded cores
- Conductor resistance: $\leq 50 \ \Omega/\text{km} \ (\leq 0.015 \ \Omega/\text{ft})$
- Capacitance core/shield: ≤ 420 pF/m (≤ 128 pF/ft)
- Operating temperature: -20 to +80 °C (-68 to +176 °F)
- Cable cross-section: max. 2.5 mm² (14 AWG)



A00031

- a Signal cable
- b Coil current cable
- 1 Core
- 2 Core insulation
- 3 Core shield
- 4 Core jacket
- 5 Core reinforcement
- 6 Cable shield
- Outer jacket

Operation in zones of severe electrical interference

The measuring device complies with the general safety requirements in accordance with EN 61010 and the EMC requirements of IEC/EN 61326 and NAMUR recommendation NE 21.



Caution!

Grounding is by means of the ground terminals provided for the purpose inside the connection housing. Ensure that the stripped and twisted lengths of cable shield to the ground terminal are as short as possible.

Performance characteristics

Reference operating conditions

As per DIN EN 29104

- Medium temperature: $(+28 \pm 2)$ °C / $(+82 \pm 4)$ °F
- Ambient temperature: $(+22 \pm 2)$ °C / $(+72 \pm 4)$ °F
- Warm-up period: 30 minutes

Installation conditions

- Inlet run $> 10 \times DN$
- Outlet run $> 5 \times DN$
- Sensor and transmitter grounded.
- The sensor is centered in the pipe.

Maximum measured error

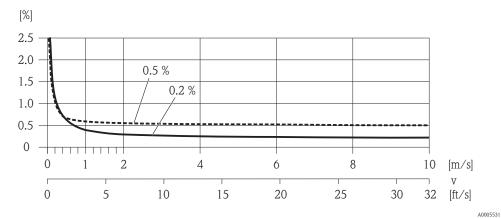
Promag 50

- Pulse output: ±0.5% o.r. ± 1 mm/s optional: ±0.2% o.r. ± 2 mm/s (o.r. = of reading)
- Current output: also typically \pm 5 μ A

Promag 53

- Pulse output: $\pm 0.2\%$ o.r. ± 2 mm/s (o.r. = of reading)
- Current output: also typically \pm 5 μ A

Fluctuations in the supply voltage do not have any effect within the specified range.



Max. measured error in % of reading

Repeatability

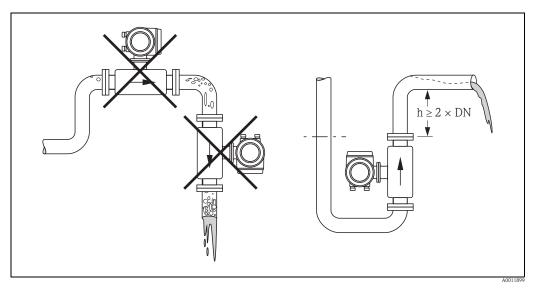
Max. $\pm 0.1\%$ o.r. ± 0.5 mm/s (o.r. = of reading)

Installation

Mounting location

Entrained air or gas bubble formation in the measuring tube can result in an increase in measuring errors. **Avoid** the following installation locations in the pipe:

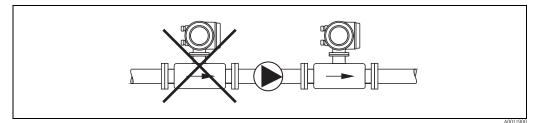
- Highest point of a pipeline. Risk of air entrainment.
- Directly upstream from a free pipe outlet in a vertical pipeline.



Mounting location

Installation of pumps

Sensors may not be installed on the pump suction side. This precaution is to avoid low pressure and the consequent risk of damage to the lining of the measuring tube. Information on the pressure tightness of the measuring tube lining $\rightarrow \stackrel{\text{\tiny lin}}{=} 22$, "Pressure tightness" section.



Installation of pumps

Partially filled pipes

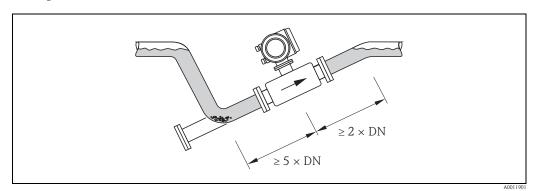
Partially filled pipes with gradients necessitate a drain-type configuration.

The empty pipe detection function (EPD) provides additional security in detecting empty or partially filled pipes.



Caution!

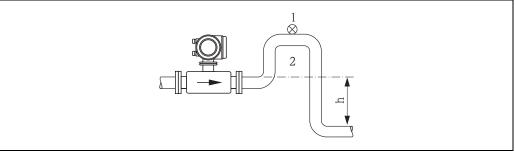
Risk of solids accumulating. Do not install the sensor at the lowest point in the drain. It is advisable to install a cleaning valve.



Installation with partially filled pipes

Down pipes

Install a siphon or a vent valve downstream of the sensor in down pipes $h \ge 5$ m (16.4 ft). This precaution is to avoid low pressure and the consequent risk of damage to the lining of the measuring tube. This measure also prevents the liquid current stopping in the pipe which could cause air locks. Information on the pressure tightness of the measuring tube lining $\rightarrow \triangle 22$, "Pressure tightness" section.



A001190

Installation measures for vertical pipes

- 1 Vent valve
- 2 Pipe siphon
- h Length of the down pipe

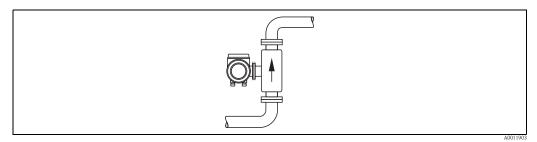
16

Orientation

An optimum orientation position helps avoid gas and air accumulations and deposits in the measuring tube. The measuring device also offers the additional empty pipe detection function (EPD) for the detection of partially filled measuring tubes, e.g. in the case of degassing fluids or varying process pressures.

Vertical orientation

This is the ideal orientation for self-emptying piping systems and for use in conjunction with empty pipe detection.



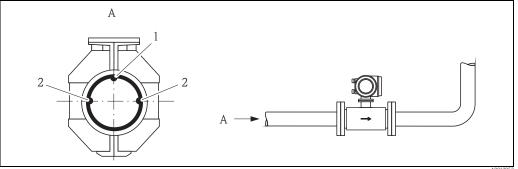
Vertical orientation

Horizontal orientation

The measuring electrode plane should be horizontal. This prevents brief insulation of the two measuring electrodes by entrained air bubbles.



Empty pipe detection only works correctly with horizontal orientation if the transmitter housing is facing upwards. Otherwise there is no guarantee that empty pipe detection will respond if the measuring tube is only partially filled or empty.



Horizontal orientation

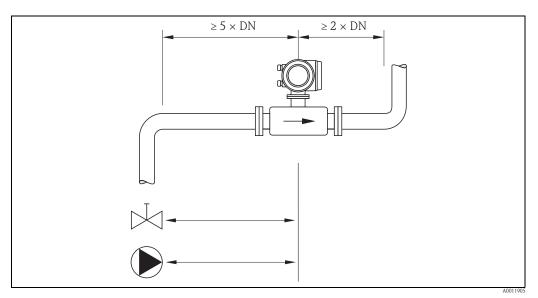
- EPD electrode for empty pipe detection (not for DN 2 to 15 / 1/12 to ½")
- 2 Measuring electrodes for signal detection

Inlet and outlet run

If possible, install the sensor well clear of assemblies such as valves, T-pieces, elbows etc.

Note the following inlet and outlet runs to comply with measuring accuracy specifications:

- Inlet run: \geq 5 × DN
- Outlet run: $\geq 2 \times DN$



Inlet and outlet run

Adapters

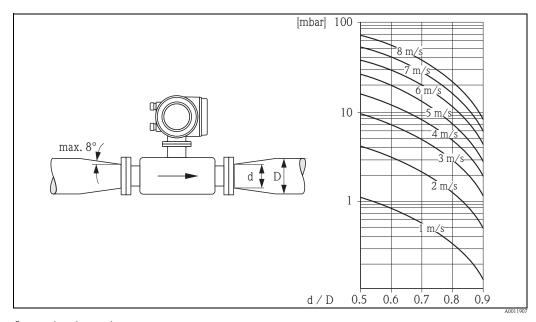
Suitable adapters to DIN EN 545 (double-flange reducers) can be used to install the sensor in larger-diameter pipes. The resultant increase in the rate of flow improves measuring accuracy with very slow-moving fluids. The nomogram shown here can be used to calculate the pressure loss caused by cross-section reduction.



Note!

The nomogram only applies to liquids of viscosity similar to water.

- 1. Calculate the ratio of the diameters d/D.
- 2. From the nomogram read off the pressure loss as a function of flow velocity (downstream from the reduction) and the d/D ratio.



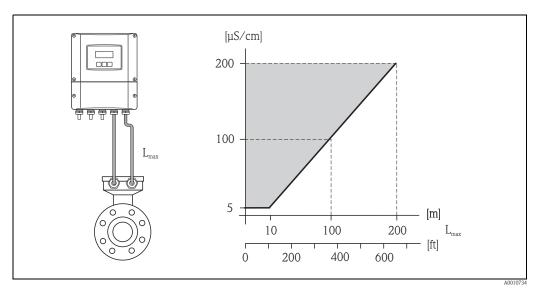
Pressure loss due to adapters

18

Length of connecting cable

When mounting the remote version, please note the following to achieve correct measuring results:

- Fix the cable run or route it in an armored conduit. Cable movements can falsify the measuring signal especially in the case of low fluid conductivities.
- Route the cable well clear of electrical machines and switching elements.
- If necessary, ensure potential equalization between sensor and transmitter.
- The permissible cable length L_{max} depends on the fluid conductivity. A minimum conductivity of 20 μ S/cm is required for measuring demineralized water.
- When the empty pipe detection function is switched on (EPD), the maximum connecting cable length is 10 m (33 ft).



Permitted length of connecting cable for remote version Area marked in gray = permitted range; L_{max} = length of connecting cable in [m] ([ft]); fluid conductivity in [μ S/cm]

Environment

Ambient temperature range

Transmitter

■ Standard: -20 to +60 °C (-4 to +140 °F)

■ Optional: -40 to +60 °C (-40 to +140 °F)



Note!

At ambient temperatures below -20 °C (-4 °F)the readability of the display may be impaired.

Sensor

-40 to +60 °C (-40 to +140 °F)



Caution!

The permitted temperature range of the measuring tube lining may not be undershot or overshot ($\rightarrow \stackrel{\triangle}{=} 21$, Section "Medium temperature range").

Please note the following points:

- Install the device at a shady location. Avoid direct sunlight, particularly in warm climatic regions.
- The transmitter must be mounted separate from the sensor if both the ambient and fluid temperatures are high.

Storage temperature

The storage temperature corresponds to the operating temperature range of the measuring transmitter and the appropriate measuring sensors.



Caution!

- The measuring device must be protected against direct sunlight during storage in order to avoid unacceptably high surface temperatures.
- A storage location must be selected where moisture does not collect in the measuring device. This will help prevent fungus and bacteria infestation which can damage the liner.
- If protecting caps or protective covers are mounted, these must not be removed before mounting the device.

Degree of protection

■ Standard: IP 67 (NEMA 4X) for transmitter and sensor.

Shock and vibration resistance

Acceleration up to 2 g following IEC 68-2-6

Interior cleaning

- CIP cleaning
- SIP cleaning

Electromagnetic compatibility (EMC)

- As per IEC/EN 61326 and NAMUR recommendation NE 21
- Emission: to limit value for industry EN 55011

Process

Medium temperature range

The permissible medium temperature depends on the sensor and the sealing material:

Sensor

■ DN 2 to 150 (1/12 to 6"): -20 to +150 °C (-4 to +302 °F)

Seals

- EPDM: -20 to +150 °C (-4 to 302 °F)
- Viton (FKM): -20 to +150 °C (-4 to 302 °F)
- Silicone (VMQ): -20 to +150 °C (-4 to 302 °F)
- Kalrez: -20 to +150 °C (-4 to 302 °F)

Conductivity

The minimum conductivity is:

- \geq 5 µS/cm for fluids generally
- \geq 20 µS/cm for demineralized water



Notel

In the remote version, the necessary minimum conductivity also depends on the cable length ($\rightarrow \stackrel{\cong}{}$ 19, Section "Length of connecting cable").

Medium pressure range (nominal pressure)

The permitted nominal pressure depends on the process connection, the seal and the nominal diameter:

Process connections DN 2 to 25 (1/12 to 1") with O-ring seal

Nominal diameter	[mm]	2	4	8	15	25	
	[inch]	1/12"	1/8"	3/8"	1/2"	1"	
Weld sockets: DIN EN ISO 1127, ODT/SMS			1 4404/3	316L: PN 40	(500 pgi)		
Couplings: ISO 228/DIN 2999, NPT			1.4404/3	10L; FIN 40	(360 psi)		
Flange: EN 1092-1 (DIN 2501)				16L: PN 40 F: PN 16 (23			
Flange: ANSI B16.5			1.4404/3	16L, PVDF:	Class 150		
Flange: JIS B2220			1.4404/3	16L: 20 K, P	VDF: 10 K		
Hose connection		1.4404/316L: PN 16 (232 psi)					
PVC adhesive fitting			PVC	: PN 16 (23	2 psi)		

Process connections DN 2 to 25 (1/12 to 1") with aseptic gasket seal

Nominal diameter	[mm]	2	4	8	15	25
	[inch]	1/12"	1/8"	3/8"	1/2"	1"
Weld sockets: DIN 11850, ODT/SMS						
Couplings: SC DIN 11851, DIN 11864-1, SMS 114	15		1 4404/	016I. DNI 16	(222 noi)	
Clamp: ISO 2852/Fig. 2, DIN 32676, L14 AM7			1.4404/3	316L: PN 16	(232 psi)	
Flange: DIN 11864-2						

Process connections DN 40 to 150 (1½ to 6") with aseptic gasket seal (1.44404/316L)

Nominal diameter [mm]	40	50	65	80	100	125	150		
[inch]	1½"	2"	-	3"	4"	5"	6"		
Weld socket: ODT/SMS		PN 16 (232 psi)							
Weld socket: DIN 11850			PN	16 (232 p	si)				
 For order codes with suffixes +CA/+CB 	PN 40 (580 psi)		PN 25 (3	62.5 psi)		PN 16 (232 psi)			
Weld socket: ISO 2037	PN 40 (580 psi)		PN 25 (3	62.5 psi)		PN16 (232 psi)		
Weld socket: ASME BPE	PN 40 (580 psi)		-	PN 16 (232 psi)					
Clamp: ISO 2852, DIN 32676, L14 AM7		PN 16 (232 psi) PN 10 (145 psi)							
Coupling: SC DIN 11851		PN 16 (232 psi)							
For order codes with suffixes +CA/+CB	PN 40 (580 psi)	11. 10 (002.0 ps.)							
Coupling: SMS 1145		PN 16 (232 psi)							
Coupling: DIN 11864-1, ISO 2853			PN	16 (232 p	si)				
For order codes with suffixes +CA/+CB	PN 40 (580 psi)	((p)					-		
Flange: DIN 11864-2	PN 16 (232 psi)								
For order codes with suffixes +CA/+CB	PN 25 (362.5 psi)	PN 16 (232 psi)				PN 10 (145 psi)		

Pressure tightness

Measuring tube lining: PFA

Nominal	diameter	Limit va	lues for abs. pres	ssure [mbar] ([ps	si]) at fluid tempe	eratures:	
[mm]	[inch]	25 °C (77 °F)	80 °C 100 °C 130 °C 150 °C 176 °F) (212 °F) (266 °F) (302 °I)				
2 to 150	1/12 to 6"	0	0	0	0	0	

Limiting flow

The diameter of the pipe and the flow rate determine the nominal diameter of the sensor.

The optimum velocity of flow is between 2 and 3 m/s (6.5 to 9.8 ft/s). The velocity of flow (v), moreover, has to be matched to the physical properties of the fluid:

- v < 2 m/s (6.5 ft/s): for small conductivities
- v > 2 m/s (6.5 ft/s): for fluids causing build-up such as high-fat milk etc.



Notel

Flow velocity can be increased, if necessary, by reducing the nominal diameter of the sensor ($\rightarrow \stackrel{\triangle}{1}$ 18, "Adapters" section).

Pressure loss

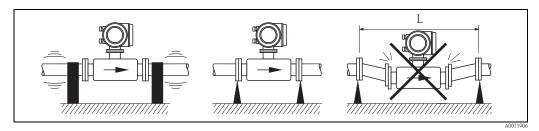
- With nominal diameters from DN 8 (3/8") no pressure loss if the sensor is installed in a pipe with the same nominal diameter.

Vibrations

Secure the piping and the sensor if vibration is severe.



Caution!



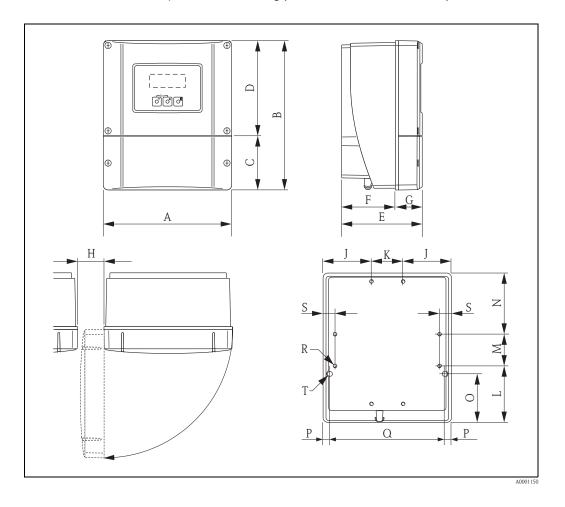
Measures to prevent vibration of the measuring device

 $L > 10 \ m \ (33 \ ft)$

Mechanical construction

Design, dimensions

Transmitter remote version, wall-mount housing (non Ex-zone and II3G/Zone 2)



Dimensions (SI units)

A	В	С	D	Е	F	G	Н	J	K
215	250	90.5	159.5	135	90	45	> 50	81	53
L	М	N	О	P	α	R	S	Т	1)
95	53	102	81.5	11.5	192	8 × M5	20	2 × Ø 6,5	

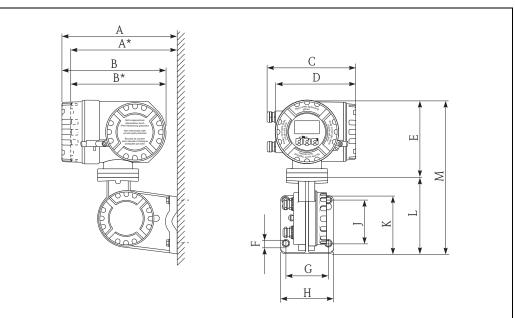
 $^{^{\}rm 1)}$ Securing screw for wall mount: M6 (screw head max. 10.5 mm) All dimensions in [mm]

Dimensions (US units)

А	В	С	D	Е	F	G	Н	J	K
8.46	9.84	3.56	6.27	5.31	3.54	1.77	> 1.97	3.18	2.08
L	M	N	О	P	Ω	R	S	T 1)	
3.74	2.08	4.01	3.20	0.45	7.55	8 × M5	0.79	2 × Ø 0,26	

 $^{^{\}rm 1)}$ Securing screw for wall mount: M6 (screw head max. 0.41") All dimensions in [inch]

Transmitter remote version, connection housing (II2GD/Zone 1)



Dimensions (SI units)

А	A*	В	B*	С	D	Е	ØF	G	Н	J	K	L	М
265	242	240	217	206	186	178	8.6 (M8)	100	130	100	144	170	355

All dimensions in [mm]

Dimensions (US units)

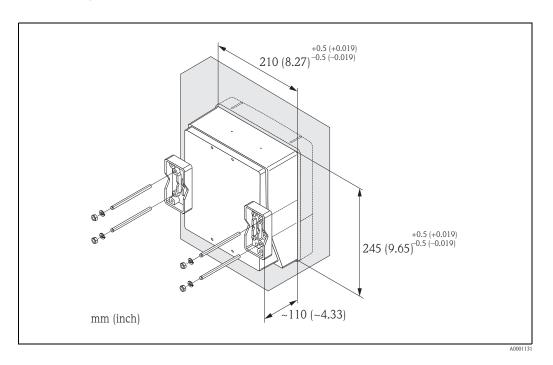
Α	A*	В	В*	С	D	Е	ØF	G	Н	J	K	L	M
10.4	9.53	9.45	8.54	8.11	7.32	7.01	0.34 (M8)	3.94	5.12	3.94	5.67	6.69	14.0

All dimensions in [inch]

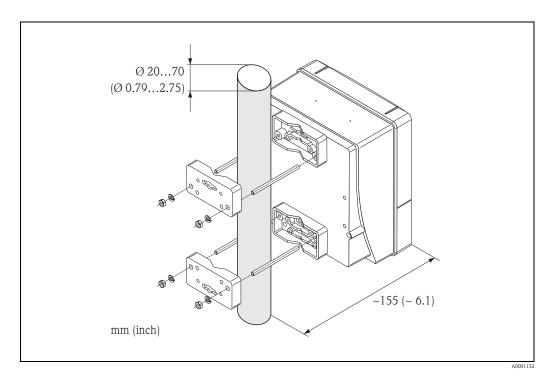
There is a separate mounting kit for the wall-mounted housing. It can be ordered from Endress+Hauser as an accessory. The following installation variants are possible:

- lacksquare Panel mounting
- Pipe mounting

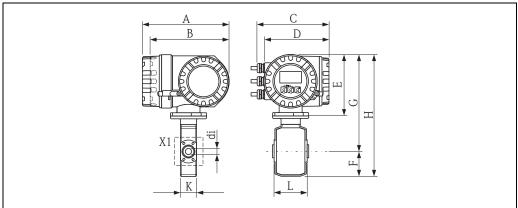
Panel mounting



Pipe mounting



Compact version, aluminum field housing DN 2 to 25 (1/12 to 1")



A0005426

Dimensions in SI units

DN	L	A	В	С	D	Е	F	G	Н	K	X1	di
2										43		2.25
4										43		4.5
8	86	227	207	187	168	160	55	252	307	43	M6 × 4	9
15										43		16
25										56		26

Total length depends on the process connections.

All dimensions in [mm]

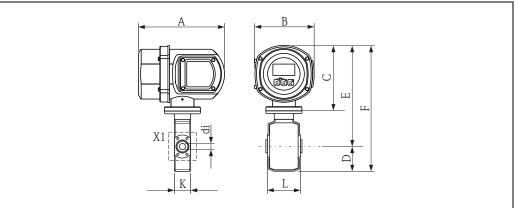
Dimensions in US units

DN	L	А	В	С	D	Е	F	G	Н	K	X1	di
1/12"										1.69		0.09
1/8"										1.69		0.18
3/8"	3.39	8.94	8.15	7.36	6.61	6.30	2.17	9.92	12.1	1.69	M6 × 4	0.35
1/2"										1.69		0.63
1"										2.20		0.89

Total length depends on the process connections.

All dimensions in [inch]

Compact version, stainless steel field housing DN 2 to 25 (1/12 to 1")



A0005427

Dimensions in SI units

DN	L	А	В	С	D	Е	F	K	X1	di
2								43		2.25
4								43		4.5
8	86	225	153	168	55	261	316	43	M6 × 4	9
15								43		16
25								56		26

Total length depends on the process connections.

All dimensions in [mm]

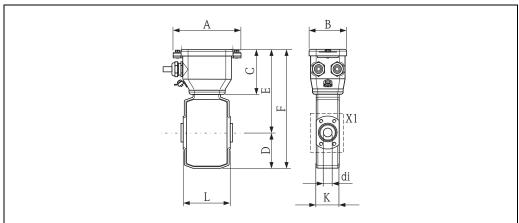
Dimensions in US units

DN	L	А	В	С	D	Е	F	K	X1	di
1/12"								1.69		0.09
1/8"								1.69		0.18
3/8"	3.39	8.86	6.02	6.61	2.17	10.3	12.4	1.69	M6 × 4	0.35
1/2"								1.69		0.63
1"								2.20		0.89

Total length depends on the process connections.

All dimensions in [inch]

Sensor, remote version DN 2 to 25 (1/12 to 1")



Dimensions in SI units

DN	L	А	В	С	D	Е	F	K	X1	di
2								43		2.25
4								43		4.5
8	86	127	70	75	55	136	191	43	M6 × 4	9.0
15								43		16.0
25								56		26.0

Total length depends on the process connections. All dimensions in [mm]

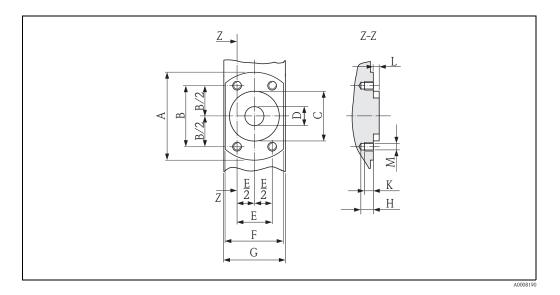
Dimensions in US units

DN	L	А	В	С	D	Е	F	K	X1	di
1/12"								1.69		0.09
1/8"								1.69		0.18
3/8"	3.39	5.00	2.76	2.95	2.17	5.35	7.52	1.69	M6 × 4	0.35
1/2"								1.69		0.63
1"								2.20		0.89

Total length depends on the process connections.

All dimensions in [inch]

Sensor, front view (without process connections) DN 2 to 25 (1/12 to 1")



Dimensions in SI units

DN	А	В	С	D	Е	F	G	Н	K	L	М
2				9							
4	62	41.6	34	9	24	42	43				
8	02	41.0	34	9	24	42	43	8.5	6	4	M6
15				16							
25	72	50.2	44	26	29	55	56				

All dimensions in [mm]

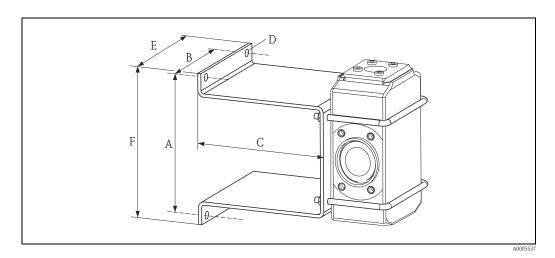
Dimensions in US units

DN	А	В	С	D	Е	F	G	Н	K	L	M
1/12"				0.35							
1/8"	2.44	1.64	1 24	0.35	0.94	1.65	1.60				
3/8"	2.44	1.64	1.34	0.35	0.94	1.05	1.69	0.33	0.24	0.16	M6
1/2"				0.63							
1"	2.83	1.98	1.73	0.89	1.14	2.17	2.20				

All dimensions in [inch]

30

Sensor, wall mounting kit DN 2 to 25 (1/12 to 1")



Dimensions in mm (inch)

A	В	С	ØD	Е	F
125 (4.92")	88 (3.46")	120 (4.72")	7 (0.28")	110 (4.33")	140 (5.51")

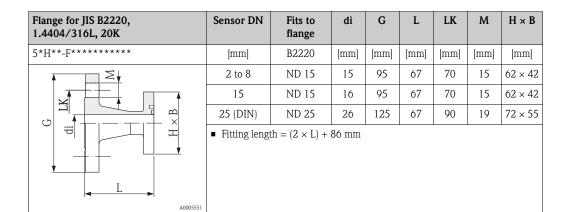
Process connections DN 2 to 25 (1/12 to 1") with O-ring seal

Weld socket for DIN EN ISO 1127, 1.4404/316L	Sensor DN	Fits to piping	di	G	L	H × B
5*H**-B******	[mm]	DIN EN ISO 1127	[mm]	[mm]	[mm]	[mm]
	2 to 8	13.5 × 1.6	10.3	13.5	20.3	62 × 42
	15	21.3 × 1.6	18.1	21.3	20.3	62 × 42
S S S S S S S S S S S S S S S S S S S	25 (DIN)	33.7 × 2.0	29.7	33.7	20.3	62 × 52
T T	■ Fitting leng	$th = (2 \times L) + 86 \text{ mm}$	1			
A0005547						

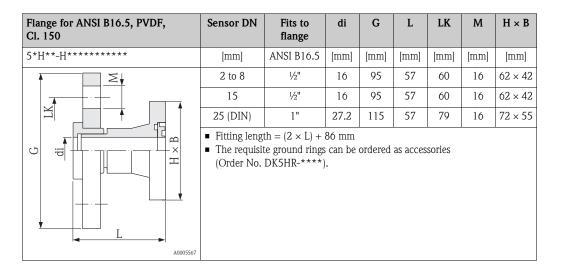
Weld socket for ODT/SMS, 1.4404/316L	Sensor DN	Fits to piping	di	G	L	H × B
5*H**-C******	[mm]	ODT/SMS 1127	[mm]	[mm]	[mm]	[mm]
	2 to 8	13.5 × 2.3	9.0	13.5	20.3	62 × 42
	15	21.3 × 2.65	16.0	21.3	20.3	62 × 42
U iii X	25 (DIN)	33.7 × 3.25	27.2	33.7	20.3	72 × 55
T T	■ Fitting leng	$th = (2 \times L) + 86 \text{ mn}$	n			
A0005548						

Flange for EN 1092-1 (DIN 2501), Form B, 1.4404/316L, PN 40	Sensor DN	Fits to flange 1)	di	G	L	LK	M	H × B
5*H**-D******	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
<u> </u>	2 to 8	DN 15	17.3	95	56.2	65	14	62 × 42
	15	DN 15	17.3	95	56.2	65	14	62 × 42
N N N N N N N N N N N N N N N N N N N	25 (DIN)	DN 25	28.5	115	56.2	85	14	72 × 55
	1) EN 1092-1	DIN 2501)					•	
L D	Fitting lengtFitting lengt	$h = (2 \times L) + h$ to DVGW (2))				
A0005549								

Flange for ANSI B16.5, 1.4404/316L, Cl. 150	Sensor DN	Fits to flange 1))	di	G	L	LK	M	H × B
5*H**-E******	[mm]	[inch]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
→ □ ≥↓	2 to 8	1/2"	15.7	89	66.0	60.5	15.7	62 × 42
	15	1/2"	16.0	89	66.0	60.5	15.7	62 × 42
M ×	25 (1" ANSI)	1"	26.7	108	71.8	79.2	15.7	72 × 55
di ib	1) ANSI B16.5			•	•			
	■ Fitting lengt	$th = (2 \times L) +$	86 mm					
L								
A0005550								



Flange for EN 1092-1 (DIN2501), PVDF, PN16	Sensor DN	Fits to flange	di	G	L	LK	M	H × B
5*H**-G******	[mm]	EN 1092-1 (DIN 2501)	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
¥ ≥	2 to 8	DN 15	16	95	57	65	14	62 × 42
4	15	DN 15	16	95	57	65	14	62 × 42
	25 (DIN)	DN 25	27.2	115	57	85	14	72 × 55
L L	■ The requisit	th = (2 × L) + th to DVGW (2 te ground rings DK5HR-***)	200 mm can be		as acces	sories		



5*H**-J*********************************	[mm] 2 to 8	B2220 ND 15	[mm] 16	[mm]	[mm]	[mm]	[mm]	[mm]
		ND 15	16			. ,	[]	[111111]
	15		10	95	57	70	15	62 × 42
		ND 15	16	95	57	70	15	62 × 42
	25 (DIN)	ND 25	27.2	125	57	90	19	72 × 55
A0005567	 The requisit 	h = (2 × L) + e ground rings DK5HR-***)	can be	ordered	as acces	sories		

External pipe thread, ISO 228/ DIN 2999, 1.4404/316L	Sensor DN	Fits to internal thread	di	G	L	S	H × B
5*H**-K******	[mm]	[inch]	[mm]	[inch]	[mm]	[mm]	[mm]
, S , ,	2 to 8	R 3/8"	10	3/8"	40	10.1	62 × 42
	15	R ½"	16	1/2"	40	13.2	62 × 42
X X X X X X X X X X X X X X X X X X X	25 (1" ANSI)	R 1"	25	1"	42	16.5	72 × 55
A0005503	■ Fitting leng	$th = (2 \times L) + 86 t$	mm				

Internal pipe thread, ISO 228/ DIN 2999, 1.4404/316L	Sensor DN	Fits to external thread	di	G	D	L	S	H × B
5*H**-L*******	[mm]	[inch]	[mm]	[inch]	[mm]	[mm]	[mm]	[mm]
S	2 to 8	Rp 3/8"	9	3/8"	22	45	13	62 × 42
	15	Rp ½"	16	1/2"	27	45	14	62 × 42
	25 (1" ANSI)	Rp 1"	27.2	1"	40	51	17	72 × 55
L H	■ Fitting leng	th = (2 × L) + 86 m	nm					
A0005565								

Hose connection 1.4404/316L	Sensor DN	Fits to inside diameter	di	L	H × B
5*H**-M/N/P*******	[mm]	[mm]	[mm]	[mm]	[mm]
	2 to 8	13	10.0	49	62 × 42
	15	16	12.6	49	62 × 42
× × ×	15	19	16.0	49	62 × 42
T T	■ Fitting lengt	$h = (2 \times L) + 86 \text{ mm}$			
A0005562					

PVC adhesive fitting	Sensor DN	Fits to pipe	di	G	L	H × B
5*H**-R/S*******	[mm]	[mm] /[inch]	[mm]	[mm]	[mm]	[mm]
	2 to 8	½" [inch]	21.5	27.3	38.5	62 × 42
	2 to 8	20 × 2 [mm] (DIN 8062)	20.2	27.0	38.5	62 × 42
S H	15	20 × 2 [mm] (DIN 8062)	20.2	27.0	28.0	62 × 42
L L	■ The requisit	th = $(2 \times L) + 86$ m te ground rings can l DK5HR-***).		as accessori	es	

Process connections DN 2 to 25 (1/12 to 1") with aseptic gasket seal

Weld socket for DIN, 1.4404/316L	Sensor DN	Fits to piping	di	G	L	H × B
5*H**-U*******	[mm]	DIN 11850	[mm]	[mm]	[mm]	[mm]
	2 to 8	14 × 2	10	14	23.3	62 × 42
Jal	15	20 × 2	16	20	23.3	62 × 42
X B	25 (DIN)	30 × 2	26	30	23.3	72 × 55
L H	■ If pigs are used	= (2 × L) + 86 mm I for cleaning, it is e and process conf	essential to			eters of

[mm]	OD T (0) (0				
[]	ODT/SMS	[mm]	[mm]	[mm]	[mm]
2 to 8	12.7 × 1.65	9.0	12.7	16.1	62 × 42
15	19.1 × 1.65	16.0	19.1	16.1	62 × 42
25 (1" ANSI)	25.4 × 1.65	22.6	25.4	16.1	72 × 55
■ If pigs are used	l for cleaning, it is	essential to			eters of
	15 25 (1" ANSI) Fitting length: If pigs are used	15 19.1 × 1.65 25 (1" ANSI) 25.4 × 1.65 ■ Fitting length = (2 × L) + 86 mm ■ If pigs are used for cleaning, it is	15 19.1 × 1.65 16.0 25 (1" ANSI) 25.4 × 1.65 22.6 ■ Fitting length = (2 × L) + 86 mm ■ If pigs are used for cleaning, it is essential to	15 19.1 × 1.65 16.0 19.1 25 (1" ANSI) 25.4 × 1.65 22.6 25.4 ■ Fitting length = (2 × L) + 86 mm ■ If pigs are used for cleaning, it is essential to take the in	15 19.1 × 1.65 16.0 19.1 16.1 25 (1" ANSI) 25.4 × 1.65 22.6 25.4 16.1

Clamp ISO 2852, Fig.2, 1.4404/316L	Sensor DN	Fits to piping	Clamp ISO 2852, DN	di	G	L	H × B
5*H**-W******	[mm]	ISO 2037 / BS 4825-1	[mm]	[mm]	[mm]	[mm]	[mm]
1	25 (1" ANSI)	Tube 24.5 × 1.65	25	22.6	50.5	44.3	72 × 55
A0005560	■ If pigs are u	th = $(2 \times L) + 86$ n used for cleaning, it tube and process co	is essential to			e diame	ters of

Clamp DIN 32676, 1.4404/316L	Sensor DN	Fits to piping	di	G	L	H × B
5*H**-0*******	[mm]	DIN 11850	[mm]	[mm]	[mm]	[mm]
H × B	2 to 8	Tube 14 × 2 (DN 10)	10	34.0	41.0	62 × 42
	15	Tube 20 × 2 (DN 15)	16	34.0	41.0	62 × 42
	25 (DIN)	Tube 30 × 2 (DN 25)	26	50.5	44.5	72 × 55
L	 Fitting length = (2 × L) + 86 mm If pigs are used for cleaning, it is essential to take the inside diameters of measuring tube and process connection (di) into account! 					

Tri-Clamp for L14 AM7, 1.4404/316L	Sensor DN	Fits to piping	di	G	L	H × B
5*H**-1*******	[mm]	OD	[mm]	[mm]	[mm]	[mm]
A0003872	2 to 8	Tube 12.7 × 1.65 (OD ½")	9.4	25.0	28.5	62 × 42
	15	Tube 19.1 × 1.65 (ODT ¾")	15.8	25.0	28.5	62 × 42
	25 (1" ANSI)	Tube 25.4 × 1.65 (ODT 1")	22.1	50.4	28.5	72 × 55
	 Fitting length = (2 × L) + 86 mm If pigs are used for cleaning, it is essential to take the inside diameters of measuring tube and process connection (di) into account! 					

Coupling SC DIN 11851, threaded adapter, 1.4404/316L	Sensor DN	Fits to piping	di	G	L	H × B
5*H**-2******	[mm]	DIN 11850	[mm]	[mm]	[mm]	[mm]
G di Gi	2 to 8	Tube 12 × 1 (DN 10)	10	Rd 28 × 1/8"	44	62 × 42
	15	Tube 18 × 1.5 (DN 15)	16	Rd 34 × 1/8"	44	62 × 42
	25 (DIN)	Tube 28 × 1 or 28 × 1.5 (DN 25)	26	Rd 52 × 1/6"	52	72 × 55
A0005553	 ■ Fitting length = (2 × L) + 86 mm ■ If pigs are used for cleaning, it is essential to take the inside diameters of measuring tube and process connection (di) into account! 					

Coupling DIN 11864-1, aseptic threaded adapter, Form A, 1.4404/316L	Sensor DN	Fits to piping	di	G	L	H×B	
5*H**-3*******	[mm]	DIN 11850	[mm]	[mm]	[mm]	[mm]	
H × B	2 to 8	Tube 13 × 1.5 (DN 10)	10	Rd 28 × 1/8"	42	62 × 42	
	15	Tube 19 × 1.5 (DN 15)	16	Rd 34 × 1/8"	42	62 × 42	
	25 (DIN)	Tube 29 × 1.5 (DN 25)	26	Rd 52 × 1/6"	49	72 × 55	
LA000555	■ If pigs are	 Fitting length = (2 × L) + 86 mm If pigs are used for cleaning, it is essential to take the inside diameters of measuring tube and process connection (di) into account! 					

Flange DIN 11864-2, aseptic grooved flange, Form A, 1.4404/316L	Sensor DN	Fits to piping	di	G	L	LK	M	H×B
5*H**-4******	[mm]	DIN 11850	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
\\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\	2 to 8	Tube 13 × 1.5 (DN 10)	10	54	48.5	37	9	62 × 42
S S S S S S S S S S S S S S S S S S S	15	Tube 19 × 1.5 (DN 15)	16	59	48.5	42	9	62 × 42
	25 (DIN)	Tube 29 × 1.5 (DN 25)	26	70	48.5	53	9	72 × 55
L	0			sential to	o take tl	ne insid	e diame	ters of

Coupling SMS 1145, threaded adapter, 1.4404/316L	Sensor DN	Fits to piping	SMS 1145 DN	di	G	L	H × B
5*H**-5*******	[mm]	OD	[mm]	[mm]	[mm]	[mm]	[mm]
	25 (1" ANSI)	1"	25	22.6	Rd 40 × 1/6"	30.8	72 × 55

■ Fitting length = $(2 \times L) + 86 \text{ mm}$

If pigs are used for cleaning, it is essential to take the inside diameters of measuring tube and process connection (di) into account!

measuring tube and process connection (di) into account!

Process connections orderable only as accessories with O-ring seal (DN 2 to 25 / 1/12 to 1")

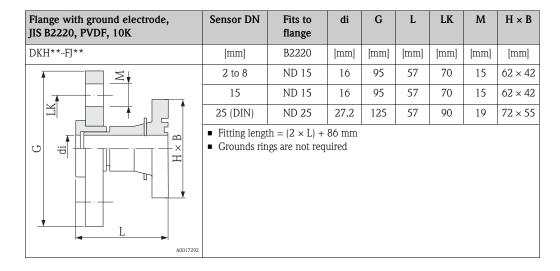
A0005564

External pipe thread, 1.4404/316L	Sensor DN	Fits to internal thread	di	G	L	S	H × B
DKH**-GD**	[mm]	NP	[mm]	[inch]	[mm]	[mm]	[mm]
. s	2 to 8	NPT 3/8"	10	3/8"	50	15.5	62 × 42
	15	NPT ½"	16	1/2"	50	20.0	62 × 42
W X	25 (1" ANSI)	NPT 1"	25	1"	55	25.0	72 × 55
A0005563	■ Fitting length	$= (2 \times L) + 86 \text{ mn}$	1				

Internal thread, 1.4404/316L	Sensor DN	Fits to external thread	di	G	D	L	S	H × B
DKH**-GC**	[mm]	NP	[mm]	[inch]	[mm]	[mm]	[mm]	[mm]
S	2 to 8	NPT 3/8"	8.9	3/8"	22	45	13	62 × 42
	15	NPT ½"	16.0	1/2"	27	45	14	62 × 42
E X H	25 (1" ANSI)	NPT 1"	27.2	1"	40	51	17	72 × 55
L	■ Fitting len	$gth = (2 \times L) + 86$	mm					
A0005565								

Flange with ground electrode EN 1092-1 (DIN 2501), PVDF, PN 16	Sensor DN	Fits to flange	di	G	L	LK	M	H × B
DKH**-FG**	[mm]	EN 1092-1 (DIN 2501)	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
→ ≥↓	2 to 8	DN 15	16	95	57	65	14	62 × 42
	15	DN 15	16	95	57	65	14	62 × 42
	25 (DIN)	DN 25	27.2	115	57	85	14	72 × 55
L L L L L L L L L L L L L L L L L L L	■ Fitting leng	th = $(2 \times L)$ + th to DVGW (2) angs are not req	200 mm)				

Flange with ground electrode ANSI B16.5, PVDF, Cl. 150	Sensor DN	Fits to flange	di	G	L	LK	M	H × B
DKH**-FH**	[mm]	ANSI B16.5	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
¥ ≥	2 to 8	1/2"	16	95	57	60	16	62 × 42
1	15	1/2"	16	95	57	60	16	62 × 42
	25 (DIN)	1"	27.2	115	57	79	16	72 × 55
A0017292	0 0	$th = (2 \times L) + th = (2 \times L) + th = 1$						



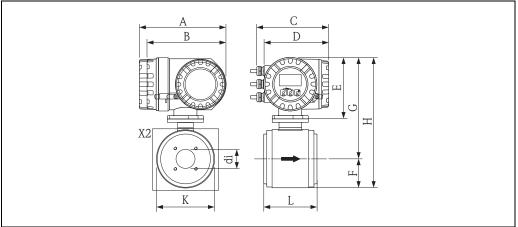
Process connections orderable only as accessories with aseptic gasket seal (DN 15)

Tri-Clamp L14 AM17 1.4404/316L	Sensor DN	Fits to piping	di	G	L	H × B
DKH**-HF**	[mm]	OD	[mm]	[mm]	[mm]	[mm]
	15	Tube 25.4 × 1.65 (ODT 1")	22.1	50.4	28.5	62 × 42
T H X B	■ If pigs are used	= $(2 \times L) + 86$ mm d for cleaning, it is es e and process connec				eters of
A0005555						

Ground rings (accessories for PVDF flanges / PVC adhesive fitting) (DN 2 to 25 / 1/12 to 1")

Ground ring 1.4435/316L, Alloy C-22, tantalum	Sensor DN	di	В	С	D
DK5HR - ***	[mm]	[mm]	[mm]	[mm]	[mm]
□	2 to 8	9.0	22.0	17.6	33.9
1	15	16.0	29.0	24.6	33.9
	25 (1" ANSI)	22.6	36.5	31.2	43.9
D Qqi	25 (DIN)	26.0	39.0	34.6	43.9
0.5 0.5 1.9 - 3.4 - 4.5					
A0005568					

Compact version, aluminum field housing DN 40 to 150 (1½ to 6")



Dimensions in SI units

DN	L	А	В	С	D	Е	F	G	Н	K	X2	di
40	140						53.5	252	305.5	107	M8 × 4	34.8
50	140						60	258.5	318.5	120	M8 × 4	47.5
65	140						67.5	266	333.5	135	M8 × 6	60.2
80	140	227	207	187	168	160	74	272.5	346.5	148	M8 × 6	72.9
100	140						87	285.5	372.5	174	M8 × 6	97.4
125	200						103	301.5	404.5	206	M10 × 6	120.0
150	200						117	315.5	432.5	234	M10 × 6	146.9

Total length depends on the process connections.

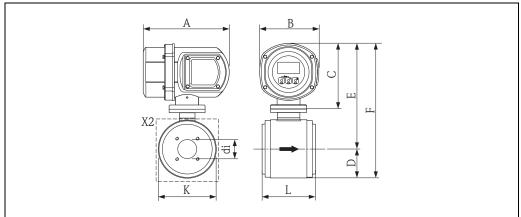
All dimensions in [mm]

Dimensions in US units

DN	L	A	В	С	D	Е	F	G	Н	K	X2	di		
11/2"	5.51								2.11	9.92	12.36	4.21	M8 × 4	1.37
2"	5.51									2.36	10.18	12.76	4.72	M8 × 4
3"	5.51	8.94	8.15	7.36	6.61	6.30	2.91	10.73	13.64	5.83	M8 × 6	2.87		
4"	5.51	0.94	0.13	7.50	7.50	0.01	0.01	0.01	0.30	3.43	3.43 11.24 14.67 6.85	M8 × 6	3.83	
5"	7.87							4.06	11.87	15.93	8.11	M10 × 6	4.72	
6"	7.87						4.61	12.42	17.03	9.21	M10 × 6	5.78		

Total length depends on the process connections. All dimensions in [inch]

Compact version, stainless steel field housing DN 40 to 150 (1½ to 6")



Dimensions in SI units

DN	L	А	В	С	D	Е	F	K	X2	di
40	140				53.5	261.5	315	107	M8 × 4	34.8
50	140				60	268	328	120	M8 × 4	47.5
65	140				67.5	275.5	343	135	M8 × 6	60.2
80	140	220	153	171	74	282	356	148	M8 × 6	72.9
100	140				87	295	382	174	M8 × 6	97.4
125	200				103	311	414	206	M10 × 6	120.0
150	200				117	325	442	234	M10 × 6	146.9

Total length depends on the process connections.

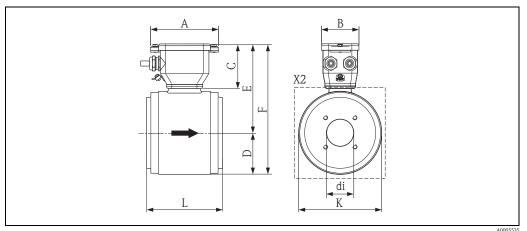
All dimensions in [mm]

Dimensions in US units

DN	L	А	В	С	D	Е	F	K	X2	di
11/2"	5.51				2.11	10.30	12.40	4.21	M8 × 4	1.37
2"	5.51				2.36	10.55	12.91	4.72	M8 × 4	1.87
3"	5.51	8.66	6.02	6.73	2.91	11.10	14.02	5.83	M8 × 6	2.87
4"	5.51	0.00	0.02	0.73	3.43	11.61	15.04	6.85	M8 × 6	3.83
5"	7.87				4.06	12.24	16.30	8.11	M10 × 6	4.72
6"	7.87				4.61	12.80	17.40	9.21	M10 × 6	5.78

Total length depends on the process connections. All dimensions in $\left[\text{inch}\right]$

Sensor, remote version DN 40 to 150 (1½ to 6")



A000333.

Dimensions in SI units

DN	L	А	В	С	D	Е	F	K	X2	di
40	140				53.5	138.5	192	107	M8 × 4	34.8
50	140				60	145	205	120	M8 × 4	47.5
65	140				67.5	152.5	220	135	M8 × 6	60.2
80	140	125	70	75	74	159	233	148	M8 × 6	72.9
100	140				87	172	259	174	M8 × 6	97.4
125	200				103	188	291	206	M10 × 6	120.0
150	200				117	202	319	234	M10 × 6	146.9

Total length depends on the process connections.

All dimensions in [mm]

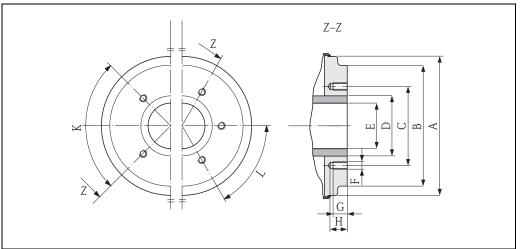
Dimensions in US units

DN	L	А	В	С	D	Е	F	K	X2	di
1½"	5.51				2.10	5.45	7.56	4.17	M8 × 4	1.37
2"	5.51				2.35	5.71	8.07	4.69	M8 × 4	1.87
3"	5.51	4.92	2.76	2.95	2.91	6.26	9.17	5.79	M8 × 6	2.87
4"	5.51	4.92	2.70	2.93	3.42	6.77	10.20	6.81	M8 × 6	3.83
5"	7.87				4.05	7.40	11.46	8.07	M10 × 6	4.72
6"	7.87				4.60	7.95	12.56	9.17	M10 × 6	5.78

Total length depends on the process connections.

All dimensions in [inch]

Sensor, front view (without process connections) DN 40 to 150 (1½ to 6")



10005500

Dimensions in SI units

DN	A	В	С	D	Е	F	G	Н	K 90° ±0.5°	L 60° ±0.5°
									Threade	ed holes
40	99.7	85.8	71.0	48.3	34.8	M 8	12	17	4	_
50	112.7	98.8	83.5	60.3	47.5	M 8	12	17	4	_
65	127.7	114.8	100.0	76.1	60.2	M 8	12	17	_	6
80	140.7	133.5	114.0	88.9	72.9	M 8	12	17	_	6
100	166.7	159.5	141.0	114.3	97.4	M 8	12	17	_	6
125	198.7	191.5	171.0	139.7	120.0	M 10	15	20	_	6
150	226.7	219.5	200.0	168.3	146.9	M 10	15	20	_	6

All dimensions in [mm]

Dimensions in US units

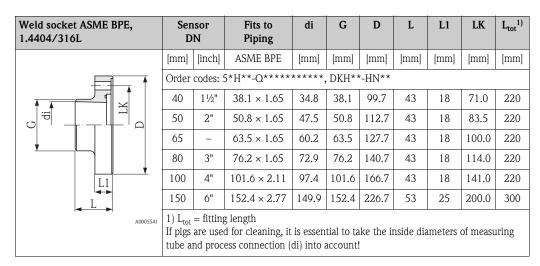
DN	A	В	С	D	Е	F	G	Н	K 90° ±0.5°	L 60° ±0.5°
									Threade	ed holes
11/2"	3.93	3.38	2.80	1.90	1.37	M 8	0.47	0.67	4	_
2"	4.44	3.89	3.29	2.37	1.87	M 8	0.47	0.67	4	-
3"	5.54	5.26	4.49	3.50	2.87	M 8	0.47	0.67	_	6
4"	6.56	6.28	5.55	4.50	3.83	M 8	0.47	0.67	-	6
5"	7.82	7.54	6.73	5.50	4.72	M 10	0.59	0.79	_	6
6"	8.93	8.64	7.87	6.63	5.78	M 10	0.59	0.79	_	6

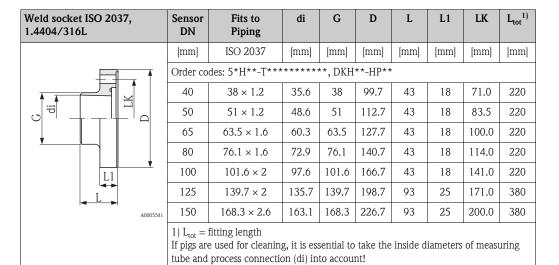
All dimensions in [inch]

Process connections DN 40 to 150 (1½ to 6") with a septic gasket seal

Weld socket for DIN, 1.4404/316L	Sensor DN	Fits to piping	di	G	D	L	L1	LK	L _{tot} 1)	
	[mm]	DIN 11850	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	
—	Order co	des: 5*H**-U**	*****	**, DKI		*				
	40	41 × 1.5	38	43	92.0	42	19	71.0	220	
	50	53 × 1.5	50	55	105.0	42	19	83.5	220	
	65	70 × 2	66	72	121.0	42	21	100.0	220	
	80	85 × 2	81	87	140.7	73	18	114.0	280	
L1	100	104 × 2	100	106	166.7	73	18	141.0	280	
L	125	129 × 2	125	129	198.7	53	25	171.0	300	
A0005541	150	154 × 2	150	154	226.7	53	25	200.0	300	
	Order codes: 5*H**-U********+CA/+CB, DKH**-HR**+CA/+CB									
	40	41 × 1.5	38.0	41	99.7	43	18	71.0	220	
	50	53 × 1.5	50.0	53	112.7	43	18	83.5	220	
	65	70 × 2	66.0	70	127.7	43	18	100.0	220	
	80	85 × 2	81.0	85	140.7	43	18	114.0	220	
	100	104 × 2	100.0	104	166.7	43	18	141.0	220	
	If pigs ar	fitting length e used for cleanin process connecti	0,			e inside (diameter	s of meas	suring	

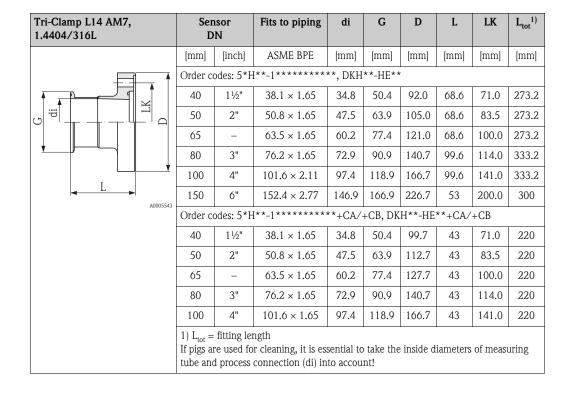
Weld socket for ODT/SMS, 1.4404/316L	Sensor DN	Fits to Piping	di	G	D	L	L1	LK	L _{tot} 1)		
	[mm]	OD/SMS	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]		
₽	Order co	Order codes: 5*H**-V***********, DKH**-HB**									
	40	38.1 × 1.65	35.3	40	92	42	19	71.0	220		
	50	50.8 × 1.65	48.1	55	105	42	19	83.5	220		
	65	63.5 × 1.65	59.9	66	121	42	21	100.0	220		
	80	76.2 × 1.65	72.6	79	140.7	73	18	114.0	280		
L1	100	101.6 × 1.65	97.5	104	166.7	73	18	141.0	280		
A0005541	If pigs are	fitting length e used for cleanin process connection	0,			e inside d	liameters	of meas	uring		





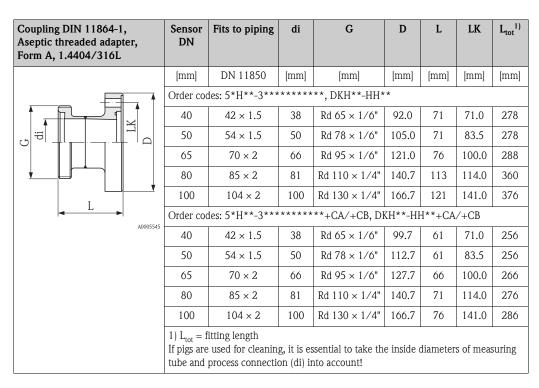
Clamp ISO 2852, Fig. 2, 1.4404/316L	Sensor DN	Fits to piping	Clamp ISO 2852 nominal diameter	di	G	D	L	LK	L _{tot} 1)
	[mm]	ISO 2037/ BS 4825-1	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
—	Order co	des: 5*H**-W*	********,	DKH**	-HC**				
	40	38.0 × 1.6	38.0	35.6	50.5	92.0	68.5	71.0	273
	50	51.0 × 1.6	51.0	48.6	64.0	105.0	68.5	83.5	273
	65	63.5 × 1.6	63.5	60.3	77.5	121.0	68.5	100.0	273
	80	76.1 × 1.6	76.1	72.9	91.0	140.7	99.5	114.0	333
Ţ	100	101.6 × 2.0	101.6	97.6	119.0	166.7	99.5	141.0	333
A0005544	125	139.7 × 2.0	139.7	135.7	155.0	198.7	53.0	171.0	300
1000374	150	168.3 × 2.6	168.3	163.1	183.0	226.7	53.0	200.0	300
	Order co	des: 5*H**-W*	********	CA/+C	B; DKH	**-HC*	*+CA/-	+CB	
	40	38.0 × 1.6	38.0	35.6	50.5	99.7	43	71.0	220
	50	51.0 × 1.6	51.0	48.6	64.0	112.7	43	83.5	220
	65	63.5 × 1.6	63.5	60.3	77.5	127.7	43	100.0	220
	80	76.1 × 1.6	76.1	72.9	91.0	140.7	43	114.0	220
	100	101.6 × 2.0	101.6	97.6	119.0	166.7	43	141.0	220
1) L_{tot} = fitting length If pigs are used for cleaning, it is essential to take the inside diameters of measuring tube and process connection (di) into account!							ring		

Clamp DIN 32676, 1.4404/316L	Sensor DN	Fits to piping	di	G	D	L	LK	L _{tot} 1)		
	[mm]	DIN 11850	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]		
	Order cod	des: 5*H**-0***	*****	*, DKH**	-HD**	•				
	40	41 × 1.5	38	50.5	92.0	61.5	71.0	259		
	50	53 × 1.5	50	64.0	105.0	61.5	83.5	259		
	65	70 × 2	66	91.0	121.0	68.0	100.0	272		
	80	85 × 2	81	106.0	140.7	99.0	114.0	332		
	100	104 × 2	100	119.0	166.7	99.0	141.0	332		
A0005539	125	129 × 2	125	155.0	198.7	53.0	171.0	300		
N000339	150	154 × 2	150	183.0	226.7	53.0	200.0	300		
	Order codes: 5*H**-0********+CA/+CB, DKH**-HD**+CA/+CB									
	40	41 × 1.5	38	50.5	99.7	43	71.0	220		
	50	53 × 1.5	50	64.0	112.7	43	83.5	220		
	65	70 × 2	66	91.0	127.7	43	100.0	220		
	80	85 × 2	81	106.0	140.7	43	114.0	220		
	100	104 × 2	100	119.0	166.7	43	141.0	220		
	If pigs are	itting length used for cleanin process connection	-			ide diamet	ers of mea	suring		

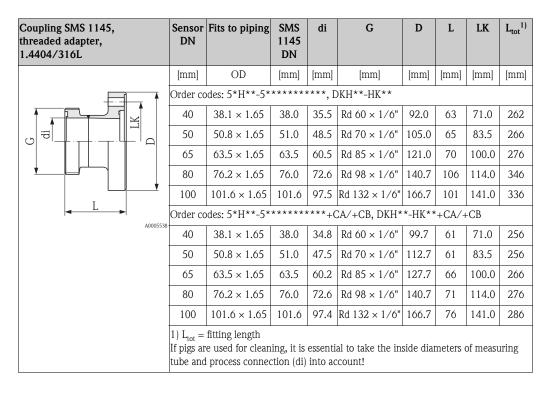


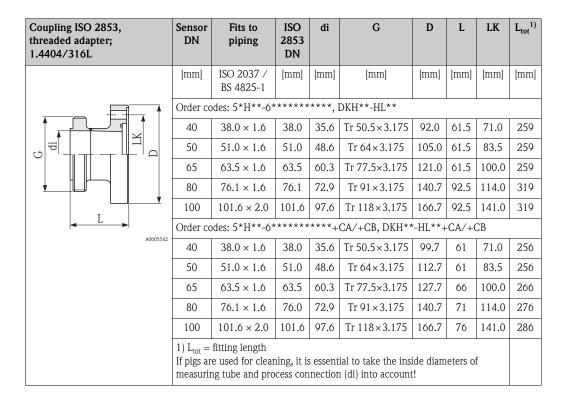
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Coupling SC DIN 11851, 1.4404/316L	Sensor DN	Fits to piping	di	G	D	L	LK	L _{tot} 1)		
	[mm]	DN 11850	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]		
	Order codes: 5*H**-2**********, DKH**-HG**									
	40	42 × 1.5	38	Rd 65 × 1/6"	92.0	72	71.0	280		
	50	54 × 1.5	50	Rd 78 × 1/6"	105.0	74	83.5	284		
	65	70 × 2	66	Rd 95 × 1/6"	121.0	78	100.0	292		
	80	85 × 2	81	Rd 110 × 1/4"	140.7	114	114.0	362		
	100	104 × 2	100	Rd 130 × 1/4"	166.7	123	141.0	380		
L →	125	129 × 2	125	Rd 160 × 1/4"	198.7	93	171.0	380		
A0005540	150	154 × 2	150	Rd 160 × 1/4"	226.7	98	200.0	390		
	Order codes: 5*H**-2********+CA/+CB, DKH**-HG**+CA/+CB									
	40	42 × 1.5	38	Rd 65 × 1/6"	99.7	63	71.0	260		
	50	54 × 1.5	50	Rd 78 × 1/6"	112.7	63	83.5	260		
	65	70 × 2	66	Rd 95 × 1/6"	127.7	68	100.0	270		
	80	85 × 2	81	Rd 110 × 1/4"	140.7	73	114.0	280		
	100	104 × 2	100	Rd 130 × 1/4"	166.7	78	141.0	290		
1) L_{tot} = fitting length If pigs are used for cleaning, it is essential to take the inside diameters of measuring tube and process connection (di) into account!								suring		



Flange DIN 11864-2, Aseptic flat flange, Form A, 1.4404/316L	Sensor DN	Fits to piping	di	G	D	L	LK 1	LK 2	L _{tot} 1)
	[mm]	DN 11850	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]
	Order coo	les: 5*H**-4***	*****	**, DKF	I**-HJ**	r			
	40	42 × 1.5	38	82	92.0	64	71.0	65	264
	50	54 × 1.5	50	94	105.0	64	83.5	77	264
	65	70 × 2	66	113	121.0	64	100.0	95	264
	80	85 × 2	81	133	140.7	129	114.0	112	392
	100	104 × 2	100	159	166.7	129	141.0	137	392
L	125	129 × 2	125	190	198.7	84	171.0	161	362
A0005546	150	154 × 2	150	220	226.7	84	200.0	188	362
	Order codes: 5*H**-4********+CA/+CB, DKH**-HJ**+CA/+CB								
	40	42 × 1.5	38	82	99.7	56	71.0	65	246
	50	54 × 1.5	50	94	112.7	56	83.5	77	246
	65	70 × 2	66	113	127.7	56	100.0	95	246
	80	85 × 2	81	133	140.7	68	114.0	112	270
	100	104 × 2	100	159	166.7	72	141.0	137	278
	If pigs are	itting length used for cleanin process connection				e inside (diameter	s of meas	suring





Distance disk (accessory for DN 80 to 100/3 to 4")

Distance disk, 1.4435/316L	Senso	or DN	di	D1	D2	L
DK5HB - ****	[mm]	[inch]	[mm]	[mm]	[mm]	[mm]
· · · · · · · · · · · · · · · · · · ·	80	3"	72.9	140.7	141	33
	100	4"	97.4	166.7	162	33
Ø Di P						
A0017294						

Weight Weight in SI units

Nominal diameter	Compact ve	ersion (DIN)	Remote version (v	vithout cable; DIN)
DN	Aluminum field housing	Stainless steel field housing	Sensor	Transmitter (wall- mount housing)
[mm]	[kg]	[kg]	[kg]	[kg]
2	5.2	5.7	2.0	6
4	5.2	5.7	2.0	6
8	5.3	5.8	2.0	6
15	5.4	5.9	1.9	6
25	5.5	6.0	2.8	6
40	7.1	7.6	4.1	6
50	7.6	8.1	4.6	6
65	8.4	8.9	5.4	6
80	9	9.5	6.0	6
100	10.3	10.8	7.3	6
125	15.7	16.2	12.7	6
150	18.1	18.6	15.1	6

- Transmitter (compact version): 3.4 kg
 Weight data valid for standard pressure ratings and without packaging material.

Weight in US units

Nominal diameter	Compact version (DIN)		Remote version (v	vithout cable; DIN)
DN	Aluminum field housing	Stainless steel field housing	Sensor	Transmitter (wall- mount housing)
[in]	[lbs]	[lbs]	[lbs]	[lbs]
1/12"	11.5	12.6	4	13
1/8"	11.5	12.6	4	13
3/8"	11.7	12.8	4	13
1/2"	11.9	13.0	4	13
1"	12.1	13.2	6	13
11/2"	15.7	16.8	4.1	13
2"	16.8	17.9	4.6	13
3"	19.8	20.9	6.0	13
4"	22.7	23.8	7.3	13
5"	34.6	35.7	12.7	13
6"	39.9	41.0	15.1	13

- Transmitter (compact version): 7.5 lbs
 Weight data valid for standard pressure ratings and without packaging material.

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Measuring tube specifications

Nominal diameter		Pressure rating ¹⁾	Internal diameter ²⁾	
		EN (DIN)	PI	FA
[mm]	[inch]	[bar]	[mm]	[inch]
2	1/12"	PN 16 / PN 40	2.25	0.09
4	1/8"	PN 16 / PN 40	4.5	0.18
8	3/8"	PN 16 / PN 40	9.0	0.35
15	1/2"	PN 16 / PN 40	16.0	0.63
-	1"	PN 16 / PN 40	22.6	0.89
25	-	PN 16 / PN 40	26.0	1.02
40	11/2"	PN 16 / PN 25 / PN 40	35.3	1.39
50	2"	PN 16 / PN 25 / PN 40	48.1	1.89
65	-	PN 16 / PN 25 / PN 40	59.9	2.36
80	3"	PN 16 / PN 25 / PN 40	72.6	2.86
100	4"	PN 16 / PN 25 / PN 40	97.5	3.84
125	5"	PN 10 / PN 16	120.0	4.72
150	6"	PN 10 / PN 16	146.5	5.77

¹⁾ Pressure rating depends on the process connection and the seals used.

Material

- Compact housing: powder coated die-cast aluminum or stainless-steel field housing (1.4301/304) Wall-mounted housing: powder coated die-cast aluminum
- Window material: glass or polycarbonate
- Sensor housing: stainless steel 1.4301/304
- Wall mounting kit (holder panel): 1.4301/304
- Measuring tube: stainless steel 1.4301/304
- Lining material: PFA (USP Class VI; FDA 21 CFR 177.1550; 3A)
- Flanges:
 - All connections 1.4404/316L
 - Flanges (EN (DIN), ANSI, JIS) made of PVDF
 - Adhesive fitting made of PVC
- Ground rings: 1.4435/316L (optional: Alloy C-22, Tantalum)
- Electrodes:
 - Standard: 1.4435/316L
 - Optional: Alloy C-22, Tantalum, Platinum (up to DN 25 / 1" only)
- - DN 2 to 25 (1/12 to 1"): O-Ring (EPDM, Viton, Kalrez), gasket seal (EPDM*, Viton, Silicone*)
 - DN 40 to 150 (1½ to 6"): gasket seal (EPDM*, Silicone*)
 - * = USP Class VI; FDA 21 CFR 177.2600; 3A

²⁾ Internal diameter of process connections.

Material load diagram



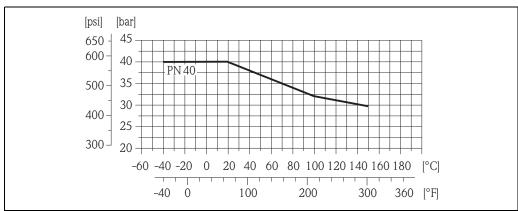
Caution!

The following diagrams contain material load diagrams (reference curves) for flange materials with regard to the medium temperature.

Process connections 2 to 25 (1/12 to 1") with O-ring seal

Weld socket to DIN EN ISO 1127, ODT/SMS; coupling to ISO 228/DIN 2999, NPT

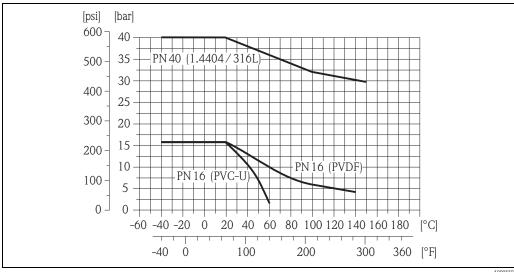
Materials: 1.4404/316L



A0005586

Flange connection to EN 1092-1 (DIN 2501), adhesive fitting

Materials: 1.4404/316L, PVDF, PVC-U

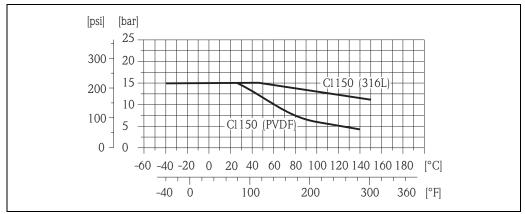


A000559

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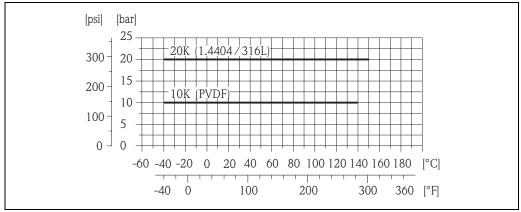
Flange connection to ANSI B16.5

Materials: 1.4404/316L, PVDF



A000559

Flange connection to JIS B2220 Materials: 1.4404/316L, PVDF

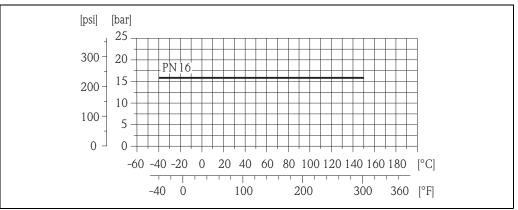


A000559

Process connections 2 to 25 (1/12 to 1") with aseptic gasket seal

Weld socket to DIN 11850, ODT/SMS; Coupling to SC DIN 11851, DIN 11864-1, SMS 1145 Clamp to ISO 2852, DIN 32676, L14 AM7 Flange to DIN 11864-2

Material: 1.4404/316L

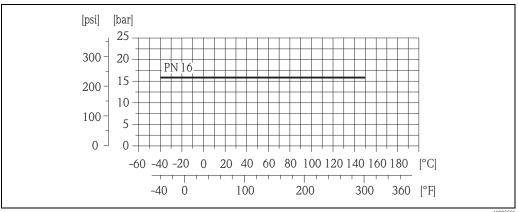


A000559

Process connections 40 to 150 (1½ to 6") with aseptic gasket seal

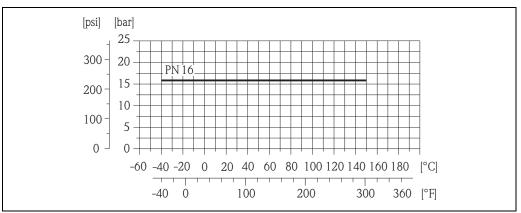
Weld socket to ODT/SMS Coupling to SMS 1145

Material: 1.4404 / 316L

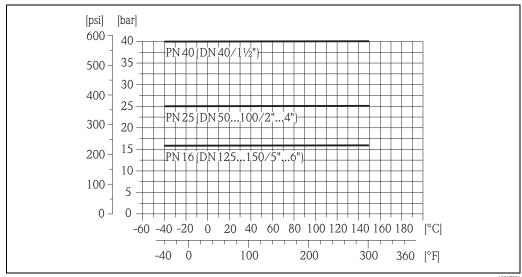


Weld socket to DIN 11850 Coupling to SC DIN 11851

Material: 1.4404/316L

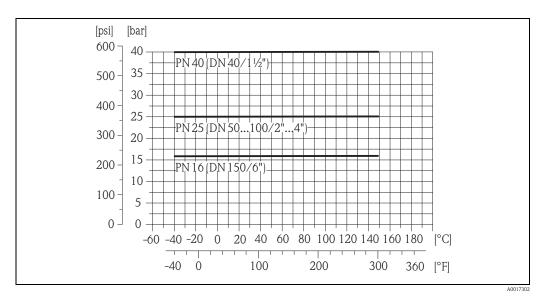


For order codes with suffixes +CA/+CB:

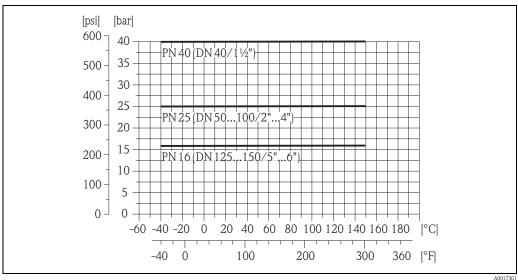


Weld socket to ASME BPE

Material: 1.4404/316L



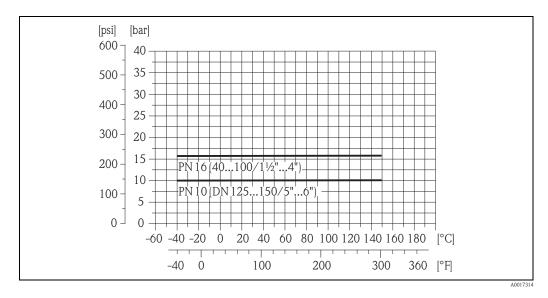
Weld socket to ISO 2037 Material: 1.4404 / 316L



A0017301

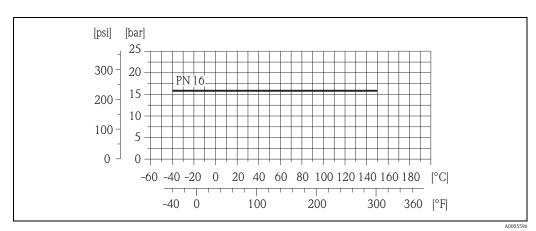
Clamp to ISO 2852, DIN 32676, L14 AM7

Material: 1.4404/316L

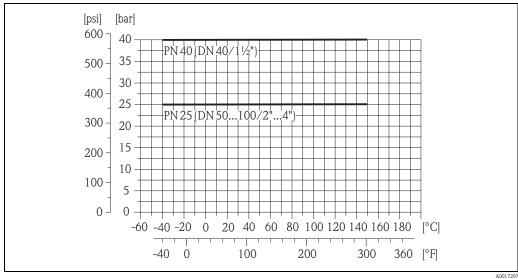


Coupling to DIN 11864-1, ISO 2853

Material: 1.4404/316L

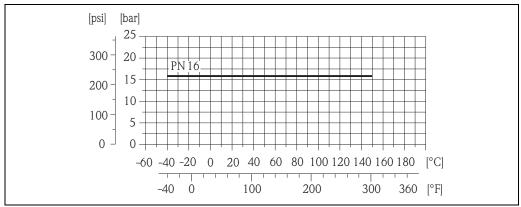


For order codes with suffixes +CA/+CB:

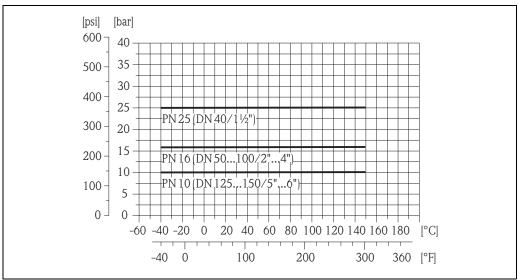


Flange connection to DIN 11864-2

Material: 1.4404/316L



For order codes with suffixes +CA/+CB:



Fitted electrodes

Measuring electrodes and empty pipe detection electrodes

- Standard with: 1.4435/316L, Alloy C-22, Tantalum, Platinum
- DN 2 to 15 (1/12 to $\frac{1}{2}$ "): without empty pipe detection electrode

Process connections

With O-ring:

- Weld sockets (DIN EN ISO 1127, ODT/SMS)
- Flange (EN (DIN), ANSI, JIS)
- PVDF flange (EN (DIN), ANSI, JIS)
- External pipe thread
- Internal pipe thread
- Hose connection
- PVC adhesive fittings

With gasket seals:

- Weld sockets (DIN 11850, ODT/SMS, ASME BPE, ISO 2037)
- Clamps (ISO 2852, DIN 32676, L14 AM7)
- Coupling (DIN 11851, DIN 11864-1, ISO 2853, SMS 1145)
- Flange (DIN 11864-2)

Surface roughness

(All data refer to parts in contact with medium)

- Measuring tube lining with PFA: $\leq 0.4 \mu m (15 \mu in)$
- Electrodes:
 - -1.4435/316L, Alloy C-22, Tantalum, Platinum: ≤ 0.3 to 0.5 μm (12 to 20 μin)
- Process connection made of stainless steel: \leq 0.8 μ m (31 μ in)

Operability

Local operation

Display elements

- Liquid crystal display: backlit, two lines (Promag 50) or four lines (Promag 53) with 16 characters per line
- Custom configurations for presenting different measured-value and status variables
- Totalizer
 - Promag 50: 2 totalizers
 - Promag 53: 3 totalizers

Operating elements

Unified operation concept for both types of transmitter:

Promag 50:

- Local operation via three keys (-, +, E)
- Quick Setup menus for straightforward commissioning

Promag 53:

- Local operation via three keys (¬, +, •)
- \blacksquare Application–specific Quick Setup menus for straightforward commissioning

Language packages

Language packages available for operation in different countries:

Promag 50, Promag 53:

- Western Europe and America (WEA):
 English, German, Spanish, Italian, French, Dutch, Portuguese
- Eastern Europe and Scandinavia (EES):
 English, Russian, Polish, Norwegian, Finnish, Swedish, Czech
- South and east Asia (SEA): English, Japanese, Indonesian

Promag 53:

■ China (CN):

English, Chinese

You can change the language package via the operating program "FieldCare".

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Remote operation

- Promag 50: Remote control via HART, PROFIBUS DP/PA
- Promag 53: Remote control via HART, PROFIBUS DP/PA, Modbus RS485, FOUNDATION Fieldbus

Certificates and approvals

The measuring system is in conformity with the statutory requirements of the EC Directives. Endress+Hauser confirms successful testing of the device by affixing to it the CE mark. C-tick symbol The measuring system meets the EMC requirements of the "Australian Communications and Media Authority (ACMA)". Ex approval Information about currently available Ex versions (ATEX, FM, CSA) can be supplied by your Endress+Hauser Sales Center on request. All explosion protection data are given in a separate documentation which is available upon request. Sanitary compatibility ■ 3A approval and EHEDG-certified ■ Seals → conform to FDA (apart from Kalrez seals)

Certification FOUNDATION Fieldbus

The flow device has successfully passed all the test procedures carried out and is certified and registered by the Fieldbus Foundation. The device thus meets all the requirements of the following specifications:

- Certified to FOUNDATION Fieldbus Specification
- The device meets all the specifications of the FOUNDATION Fieldbus H1.
- Interoperability Test Kit (ITK), revision status 5.01 (device certification number: on request)
- The device can also be operated with certified devices of other manufacturers
- Physical Layer Conformance Test of the Fieldbus Foundation

Certification Modbus RS485

The measuring device meets all the requirements of the MODBUS/TCP conformity test and has the "MODBUS/TCP Conformance Test Policy, Version 2.0". The measuring device has successfully passed all the test procedures carried out and is certified by the "Modbus/TCP Conformance Test Laboratory" of the University of Michigan.

Certification PROFIBUS DP/PA

The flowmeter has successfully passed all the test procedures carried out and is certified and registered by the PNO (PROFIBUS User Organization). The device thus meets all the requirements of the following specifications:

- Certified to PROFIBUS PA, profile version 3.0 (device certification number: on request)
- The device can also be operated with certified devices of other manufacturers (interoperability)

Pressure equipment directive

The measuring devices can be ordered with or without PED (Pressure Equipment Directive). If a device with PED is required, this must ordered explicitly. This is not possible or required for devices with nominal diameters of DN 25 (1") or smaller.

- With the identification PED/G1/III on the sensor nameplate, Endress+Hauser confirms conformity with the "Basic safety requirements" of Appendix I of the Pressure Equipment Directive 97/23/EC.
- Devices with this identification (with PED) are suitable for the following types of fluid:
 - Fluids of Group 1 and 2 with a steam pressure of greater than, or smaller and equal to 0.5 bar $\left(7.3\;\text{psi}\right)$
 - Unstable gases
- Devices without this identification (without PED) are designed and manufactured according to good engineering practice. They correspond to the requirements of Art. 3, Section 3 of the Pressure Equipment Directive 97/23/EC. Their application is illustrated in Diagrams 6 to 9 in Appendix II of the Pressure Equipment Directive 97/23/EC.

Other standards and guidelines

■ EN 60529

Degrees of protection by housing (IP code)

■ EN 61010

Safety requirements for electrical equipment for measurement, control and laboratory use.

■ IEC/EN 61326

"Emission in accordance with requirements for Class A". Electromagnetic compatibility (EMC requirements)

■ NAMUR NE 21:

Electromagnetic compatibility (EMC) of industrial process and laboratory control equipment.

■ NAMUR NE 43:

Standardization of the signal level for the breakdown information of digital transmitters with analog output signal.

■ NAMUR NE 53:

Software of field devices and signal-processing devices with digital electronics.

■ ANSI/ISA-S82.01

Safety Standard for Electrical and Electronic Test, Measuring, Controlling and related Equipment - General Requirements. Pollution degree 2, Installation Category II.

■ CAN/CSA-C22.2 No. 1010.1-92

Safety requirements for Electrical Equipment for Measurement and Control and Laboratory Use. Pollution degree 2, Installation Category II

Ordering information

Detailed ordering information is available from the following sources:

- In the Product Configurator on the Endress+Hauser website: www.endress.com → Select country
 → Instruments → Select device → Product page function: Configure this product
- From your Endress+Hauser Sales Center: www.endress.com/worldwide

Product Configurator - the tool for individual product configuration:

- Up-to-the-minute configuration data
- Depending on the device: Direct input of measuring point-specific information such as measuring range or operating language
- Automatic verification of exclusion criteria
- Automatic creation of the order code and its breakdown in PDF or Excel output format
- Ability to order directly in the Endress+Hauser Online Shop

Accessories

Various accessories, which can be ordered separately from Endress+Hauser, are available for the transmitter and the sensor. The Endress+Hauser service organization can provide detailed information on the order codes of your choice.

Device-specific accessories

For the transmitter

Accessory	Description
Promag 53 and Promag 50 transmitter	Transmitter for replacement or for stock. Use the order code to define the following specifications:
	 Approvals Degree of protection / version Cable type for the remote version Cable entries Display / power supply / operation Software Outputs / inputs
Software packages for Promag 53	Software add-ons on F-CHIP, can be ordered individually: - ECC electrode cleaning - Batching
Input/output conversion kit for Promag 53	Conversion kit with appropriate slot modules for converting the present input/output configuration to a new version.
Mounting kit for Promag 53 transmitter	Mounting kit for wall-mounted housing (remote version). Suitable for: Wall mounting Pipe mounting Panel mounting Mounting set for aluminum housings.
	Suitable for pipe mounting.
Cable for remote version	Coil and signal cables, various lengths. Reinforced cable on request.
Wall mounting kit	Wall mounting kit for Promag H transmitter.

For the sensor

Accessory	Description
Mounting kit	Mounting kit for Promag H, comprising: 2 Process connections Screws Seals
Adapter connection for Promag 53	Adapter connections for installing Promag 53 H instead of Promag 30/33 A or Promag 30/33 H DN 25.
Ground rings:	If the process connections are made of PVC or PVDF, ground rings are necessary to ensure that potential is matched. A set comprises 2 ground rings.
Set of seals	For regular replacement of the seals of the Promag H sensor.
Welding jig	Weld nipples as process connection: Welding jig for installation in pipes.
Spacer	A spacer is required if a sensor of DN 80 to 100 is replaced in an existing installation and the new sensor is shorter.

Communication-specific accessories

Accessory	Description
HART handheld terminal Field Xpert SFX 100	Handheld terminal for remote configuration and for obtaining measured values via the HART current output (4 to 20 mA). Contact your Endress+Hauser representative for more information.
FOUNDATION FIELDBUS handheld terminal 375	Handheld terminal for remote configuration and for obtaining measured values via FOUNDATION Fieldbus-H1. Contact your Endress+Hauser representative for more information.
Fieldgate FXA320	Gateway for remote interrogation of HART sensors and actuators via web browser: 2-channel analog input (4 to 20 mA) 4 binary inputs with event counter function and frequency measurement Communication via modem, Ethernet or GSM Visualization via Internet/Intranet in the web browser and/or WAP cellular phone Limit value monitoring with alarm signaling by e-mail or SMS Synchronized time stamping of all measured values.
Fieldgate FXA520	Gateway for remote interrogation of HART sensors and actuators via web browser: Web server for remote monitoring of up to 30 measuring points Intrinsically safe version [EEx ia]IIC for applications in hazardous areas Communication via modem, Ethernet or GSM Visualization via Internet/Intranet in the web browser and/or WAP cellular phone Limit value monitoring with alarm signaling by e-mail or SMS Synchronized time stamping of all measured values Remote diagnostics and remote configuration of connected HART devices
FXA195	The Commubox FXA195 connects intrinsically safe smart transmitters using the HART protocol to the USB port of a personal computer. This enables remote operation of the transmitter with operating software (e.g. FieldCare). Power is supplied to the Commubox via the USB port.

Service-specific accessories

Accessory	Description
Applicator	Software for selecting and configuring flowmeters. Applicator can be downloaded from the Internet or ordered on CD-ROM for installation on a local PC. Contact your Endress+Hauser representative for more information.
Fieldcheck	Tester/simulator for testing flowmeters in the field. When used in conjunction with the "FieldCare" software package, test results can be imported into a database, printed and used for official certification. Contact your Endress+Hauser representative for more information.
FieldCare	FieldCare is Endress+Hauser's FDT-based plant asset management tool. It can configure all smart field units in your system and helps you manage them. By using the status information, it is also a simple but effective way of checking their status and condition.
FXA193	The FXA193 service interface connects the device to the PC for operation via FieldCare.
Memograph M graphic display recorder	The Memograph M graphic display recorder provides information on all the relevant process variables: Measured values are recorded correctly, limit values are monitored and measuring points analyzed. The data are stored in the 256 MB internal memory and also on a SD card or USB stick. The ReadWin® 2000 PC software is part of the standard package and is used for configuring, visualizing and archiving the data captured.

Documentation

- Flow Measurement (FA005D/06)
- Operating Instructions Promag 50 (BA046D/06 and BA049D/06)
- Operating Instructions Promag Promag 50 PROFIBUS PA (BA055D/06 and BA056D/06)
- Operating Instructions Promag Promag 53 (BA047D/06 and BA048D/06)
- Operating Instructions Promag Promag 53 FOUNDATION Fieldbus (BA051D/06 and BA052D/06)
- Operating Instructions Promag 53 Modbus RS485 (BA117D/06 and BA118D/06)
- Operating Instructions Promag Promag 53 PROFIBUS DP/PA (BA053D/06 and BA054D/06)
- Supplementary documentation on Ex-ratings: ATEX, IECEx, FM, CSA, NEPSI
- Special documentation Promag 53: Data transmission via EtherNet/IP (SD00146D)

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