APPLICATIONS

WATER TREATMENT
WASTEWATER TREATMENT
INDUSTRIAL
LEACHATE & MINING
MUNICIPAL





CD Membrane Modules

for purification of highly contaminated water

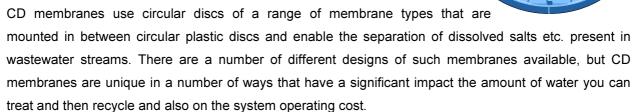


MFT's unique Circular Disc membranes empower you to dramatically reduce the volumes of wastewater that you discharge and therefore significantly reduce your Environmental Impact and Operating Costs.

Since the 1980s, a wide range of membrane types have been developed and used for treatment of wastewater. However, the development of CD membranes marked a major breakthrough in both the degree of concentration achievable and, very importantly, overall operating costs.

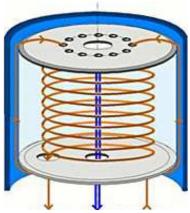
What are Circular Disc Membranes?

CD Membranes are optimised plate and frame membrane systems that can handle a much higher SDI (Silt Density Index) than other membrane filtration systems. Putting it simply, they can handle far higher solids loads than membrane conventional systems, which is a huge advantage when dealing with "dirty" water. Consequently, CD modules now have a leading position amongst plate and frame membrane technologies.



CD membranes:

- create a circular flow across each membrane surface. The permeate passes to a common central channel while the concentrate flow eventually passes to the next membrane in the stack, and so on
- can be used at pressures up to 140 bar, so you can recover and recycle a very <u>high percentage</u> of the wastewater you produce
- are largely self-cleaning, giving the membranes a long and efficient service life
- have a modular layout, making later expansion of the system very easy if you need to increase the volume you treat



Concentrate Permeate Feed

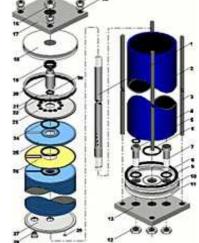
- have a very low pressure drop across the membranes, so that operating costs are far lower than competitive systems. Typically power savings can be 5 8kWh per m³ of liquid pumped!!
- can be used for a very wide range of applications and are particularly well-suited to separation of contaminants in particularly challenging applications such as landfill leachate, producing high-quality permeate for discharge.

CD-9 modules

CD membranes are installed in vertical packs inside a cylindrical pressure vessel. Each of these vessels has a total membrane area of 9m² and so each of these is a CD-9 module.

You can see how the CD modules are arranged in this "exploded" view.

Due to the unique design of the CD membranes, the pressure drop across each standard CD-9 module is only about 2 bar. This means that, when using $5 \times \text{CD-9}$ modules in series, which is a common arrangement, the total pressure drop will only be about 10 bar.



This is <u>far</u> lower than other designs, and means that your operating costs will be much lower!

Applications for CD-9 Modules

CD-9 modules are used in a wide range of applications across many business sectors and for a huge range of flow rates. <u>Just a few</u> of these applications are listed below:

- Minimising losses for surface & potable water treatment
- Treatment and re-use of leachate from landfills and mines
- Effluent Treatment for textile production and dyeing
- Brackish water and seawater desalination
- Pickling and Oily waste treatment in metals industries
- Tannery effluent treatment and recycling
- Deionisation plant wastewater recovery and recycling
- Metal production and finishing industries
- Hazardous chemical wastewater recycling
- <u>Zero Liquid Discharge (ZLD) systems</u>
- <u>M</u>inimum <u>L</u>iquid <u>D</u>ischarge (MLD) systems



Containerised system with CD-9 modules

Contact us: The list above really is just a few of the applications we can handle; if you are not sure, please just contact us to find out more and we will be very happy to discuss your specific needs.

Key Focus

When ZLD or MLD systems are required to minimise or eliminate liquid discharge, using the CD-9 modules provide a huge advantage the final either evaporation or crystallisation stage. The hugely reduced volumes produced by CD-9 modules with far less pressure loss than with other designs dramatically reduces both Capital and Operating costs for that final treatment stage.

About H+E & MFT

H+E and MFT are both part of the Aquarion Group of companies, specialising in the design and supply of both products and complete systems for the treatment of water and wastewater across a wide range of industries and applications.

H+E has been providing solutions to its clients across the world for over 100 years and therefore has a very long list of past clients, many of which we have supplied a number of plants to as they expanded.

MFT specialises in the design and manufacture of a wide range of membrane-based treatment systems for many applications, again to client across the world.

Together, H+E and MFT will supply a system designed to meet your specific needs. You may need a CD-module system to minimise the volume of water you discharge with your existing plant, or perhaps you need a completely new plant; whichever it is, we will be very pleased to talk to you.

In addition, if you wish, we will provide Technical Support, regular service visits and the occasional spare part for the operating lifetime of your system. We will provide this service on a basis that suits you.

H+E ranks among the world's leading suppliers in the fields of: water & wastewater treatment, and energy efficiency. Based on its global presence, the H+E GROUP has completed projects in over 50 countries.





Tel: +44 1403 272772

sales@he-water.co.uk www.he-water.co.uk