



HADDONSTONE

Fountains - Self Circulating





VISIT US

At East Haddon, in the rolling countryside of Northamptonshire in England, Haddonstone has beautiful show gardens and an interior showroom where visitors can see many of the designs illustrated in this catalogue in their proper settings, see opposite. The garden and showroom are open every week from Monday to Friday ~ public holidays and Christmas period excepted ~ between the hours of 9.00 am and 5.00 pm. The gardens are also open on occasional weekends as part of the National Garden Scheme (Yellow Book) to raise money for charity. Brown tourism signs guide visitors to the gardens from the A428.

Haddonstone pieces may also be viewed at stockists across the UK as well as the RHS gardens at Wisley and Harlow Carr. In addition, Haddonstone, TecLite, TecStone and Technistone designs can be seen at Pennine Stone Ltd, Askern Road, Carcroft, Doncaster DN6 8DE. Haddonstone's catalogue can be obtained from the Building Centre, Store Street, London WC1 or viewed online at:

www.haddonstone.com/view-catalogue

In the USA, Haddonstone offices have a permanent showroom display, whilst Haddonstone designs may also be viewed at stores and distributors across North America.

WHY HADDONSTONE?

Haddonstone is a unique form of cast limestone with a surface texture similar to Portland stone. The material matures and weathers like natural stone yet, piece for piece, normally costs significantly less than quarried stone.

The ability to mould the Haddonstone material into almost any shape ~ faithfully reproducing new designs or producing replicas that are virtually indistinguishable from an antique original ~ has won the company numerous contracts ranging from leading international hotels and retail developments to listed National Trust properties and prestige residential projects.

The material used in every design, from the smallest planter to the largest Corinthian column, exceeds the compressive cube strength requirements of the United Kingdom Cast Stone Association and complies with all relevant UK and European standards, whilst TecStone also meets the requirements of all US standards.

Each design is hand made by Haddonstone in the UK or USA using moulds created within the company's extensive mould shops and studios. Using these same facilities Haddonstone can even manufacture non-standard architectural stone pieces to practically any shape, size or colour.

As Haddonstone maintains original models and/or moulds for every single design in the standard collection, and utilises the very latest vapour curing technology, customers can be reassured that the high quality of each stone produced is incredibly consistent whilst retaining the individuality of a hand-made product. The company even offers a five year warranty on cast stone garden ornaments.

Haddonstone can also be an enjoyable investment. At a Sotheby's auction, four Haddonstone Plaited Baskets sold for more than twenty times their current retail value.

Haddonstone ~ one of the few things in life that can grow more beautiful and valuable with the passing of the years.

GARDEN & LANDSCAPE FOUNTAINS - SELF CIRCULATING

Small Lagoon Fountain **HC380** (not illustrated)

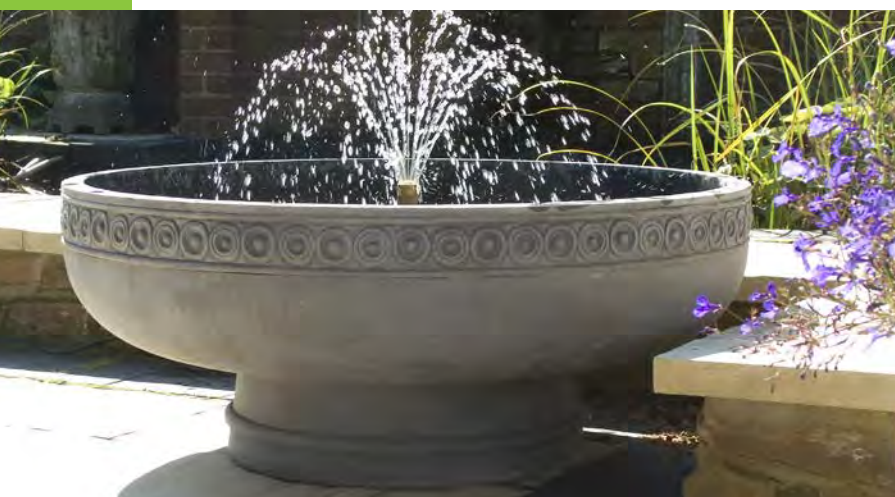
Lagoon Fountain **HC383**

Large Lagoon Fountain **HC385** (not illustrated)

New to the Haddonstone Collection, these impressive self-circulating fountains would add style to either a private garden or a commercial project. These designs are also available as planters, see page 43.

	HC380	HC383	HC385
Height:	600mm (23 ⁵ / ₈ "	600mm (23 ⁵ / ₈ "	600mm (23 ⁵ / ₈ "
Top width:	1220mm (48")	1570mm (61 ³ / ₄ "	1775mm (69 ⁷ / ₈ "
Weight:	535kg (1178 lb)	857kg (1888 lb)	1092kg (2405 lb)

Please note: HC385 will require mechanical lifting on site in all instances.



Romanesque Fountain **TLHC521**

Adapted from the Romanesque Bowl (see page 29), this low-level fountain bowl can provide an attractive self-circulating water feature to decorate any small interior or exterior setting. Includes pump. Shown with optional Brass Rose Jet X270.

Diameter: 815mm (32")

Height: 348mm (13¹¹/₁₆"

Weight: 67kg (148 lb)



Versailles Fountain **HC800**

The design for this self-circulating fountain was inspired by the fountains within the renowned Bosquet de la Colonnade at Versailles. Ideally suited for interior and exterior settings ranging from terraces and kitchen gardens to conservatories and hotel foyers. Includes pump. Optional Brass Rose Jet X270 available.

Width of bowl: 913mm (36")

Overall width of base: 675mm (26¹/₂"

Height: 390mm (15³/₈"

Weight: 210kg (463 lb)

(Registered Design No. 2077407)

General Note: Simple precautions should be taken to avoid frost damage to fountains. Water should be drained off before winter every year and not replaced until spring when any risk of hard frost has passed.



Bayeux Fountain HC130

Inspired by Romanesque architecture, this robust self-circulating fountain features stylish leaf moulding around the fountain bowls. This design was created by Haddonstone to act as a focal point in a sheltered garden or conservatory. See page 99 for Bayeux Wall Fountain.

Includes pump.

Diameter of main bowl: 950mm (37 ³/₈"")

Diameter of base: 572mm (22 ¹/₂"")

Overall height: 1525mm (60")

Weight: 222kg (489 lb)

Heaviest component: 147kg (323 lb)

Please note: will require mechanical lifting on site in all instances



Andalos Fountain C100

The twelve-sided bowl displays an hexagonal Arabesque decoration, whilst the hexagonal base has a twelve-sided decoration. Rhythmical repetition of horseshoe arches suggests the fountain could have originated in a mosque complex. Includes pump. Jardiniere available, see page 32.

Width at rim: 725mm (28½")
 Width at base: 560mm (22")
 Height: 770mm (30¼")
 Weight: 171kg (377 lb)



Bay Fountain HC185

The Bay Fountain is a new addition to the Haddonstone Collection. This stylish self-circulating fountain is ideal for enhancing a contemporary garden or landscape. Includes pump. Also available as a planter, see page 43.

Height: 400mm (15¾")
 Width at top: 1850mm (72⅞")
 Weight: 690kg (1520 lb)

Gothic Fountain C251 Upper Base A350 Lower Base A360

Illustrated as a freestanding fountain with optional Gothic Upper Base. It can also be supplied with an optional Lower Base. For diagram see Gothic Jardiniere on page 33. Supplied with offset cable hole unless specified. Includes pump.

Fountain width: 800mm (31½")
 Fountain height: 660mm (26")
 Fountain weight: 224kg (494 lb)

TS Tech Sheet No. F75



GARDEN & LANDSCAPE FOUNTAINS - SELF CIRCULATING

Eclipse Fountain GC230

Table-top fountain.
Includes pump.

Height: 285mm (11¹/₄"")
Diameter: 305mm (12")
Weight: 26kg (57 lb)



Crucible Fountain GC200

Includes pump.

Crucible planter also available,
see page 40.

Height: 620mm (24³/₈"")
Width: 500mm (19³/₄"")
Weight: 105kg (231 lb)



Original design concept: Alfresco Garden Furnishings



Lotus Bud Fountain GC320 Includes pump.

Will need topping up regularly - not suitable for continuous unattended running. Large bowl requires mechanical lifting on site in all instances.

Height: 1600mm (63")
Max diameter: 1125mm (44¹/₄"")
Total weight: 582kg (1280 lb)
Heaviest component: 267kg (587 lb)



Arcadian Double Fountain GC300 Includes pump.

Will need topping up regularly - not suitable for continuous unattended running.

Height: 1155mm (45¹/₂"")
Max width: 845mm (33¹/₄"")
Total weight: 170kg (374 lb)
Heaviest component: 73kg (161 lb)

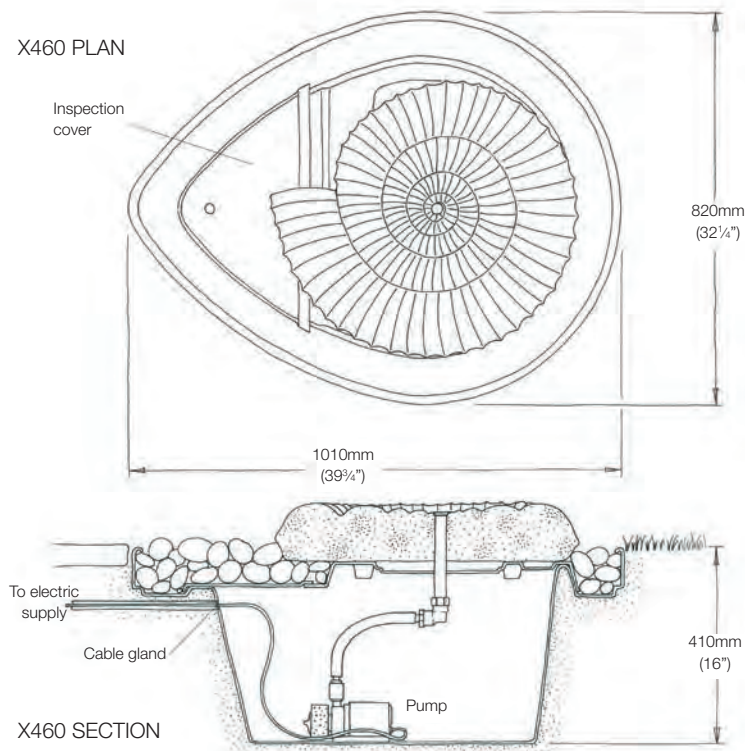
GARDEN & LANDSCAPE FOUNTAINS - SELF CIRCULATING

Haddonstone launched the Pebble Bowl concept to enable fountains to be positioned in places where excavation is not possible, or desirable - making Pebble Bowls ideal for patios or garden rooms.

Each Pebble Bowl is also available with an optional GC710C Pebble Bowl Support to raise the fountain off the ground, see below left.

Each fountain centrepiece is also available with a robust Pebble Pool, which requires excavation, as follows:
X465 Pebble Pool [650mm (25½") diameter, 305mm (12") depth] or X460/X461 Pebble Pool [ovoid 1010 x 820mm (39¾" x 32¼"), 410mm (16") depth]. See diagrams right, Ammonite Fountain GC101 shown.

The appropriate Pebble Pool is identified alongside each product description where relevant.



Pebble Bowl Support GC710C

Shown with Lotus Flower Pebble Bowl Fountain, see page 97, (not included).
Optional for all Arcadian Pebble Bowl Fountains.

Height: 210mm (8¼")
Overall diameter: 420mm (16½")
Weight: 39kg (86 lb)



AquaStack Fountain GC191 (with 7 sections)

Includes pump and X465 Pebble Pool. Pebbles not supplied.

Height of stone: 380mm (15")
Length of each section:
315mm (12⅜")
Total weight: 27kg (59 lb)

General Note: The innovative AquaStack system enables customers to build their own fountains by choosing the number of GC190A sections required - each being fitted over a central copper pipe at the preferred angle. GC190A height: 40mm (1⅞")



AquaStack Pebble Bowl Fountain GC194 (with 12 sections)

Includes pump. For optional Pebble Bowl Support, see GC710C left.

Overall height: 650mm (25⅝")
Bowl width: 720mm (28½")
Total weight: 84kg (185 lb)
Heaviest component: 42kg (93 lb)

Ammonite Fountain GC101

Includes pump and X460 Pebble Pool. Pebbles not supplied.
Not available as a Pebble Bowl Fountain.

Height of stone: 120mm (4³/₄"")
Width of stone: 625mm (24¹/₂"")
Weight of stone: 53kg (116 lb)



Lotus Flower Pebble Bowl Fountain GC143

Includes pump. For optional Pebble Bowl Support, see page 96.

Overall height: 315mm (12³/₈"")
Bowl width: 720mm (28¹/₂"")
Total weight: 80kg (176 lb)
Heaviest component: 42kg (93 lb)

Lotus Flower Fountain GC141 (not illustrated)

Includes pump and X465 Pebble Pool.

Height of stone: 145mm (5³/₄"")
Width of stone: 500mm (19³/₄"")
Weight of stone: 32kg (70 lb)



Spiral Egg Pebble Bowl Fountain GC123

Includes pump. For optional Pebble Bowl Support, see page 96.

Overall height: 670mm (26³/₈"")
Bowl width: 720mm (28¹/₂"")
Total weight: 130kg (286 lb)
Heaviest component: 80kg (176 lb)

Spiral Egg Fountain GC121 (not illustrated)

Includes pump and X465 Pebble Pool.

Height of stone: 500mm (19³/₄"")
Max. width of stone: 380mm (15")
Weight of stone: 80kg (176 lb)



Ball Pebble Bowl Fountain GC163

Includes pump. For optional Pebble Bowl Support, see page 96.

Overall height: 525mm (20⁵/₈"")
Bowl width: 720mm (28¹/₂"")
Total weight: 97kg (214 lb)
Heaviest component: 47kg (104 lb)

Ball Fountain GC161 (not illustrated)

Includes pump and X465 Pebble Pool.

Diameter of stone: 355mm (14")
Weight of stone: 47kg (104 lb)

GARDEN & LANDSCAPE FOUNTAINS - SELF CIRCULATING

Triple Ball Fountain GC162

Includes pump, plumbing and X461 Pebble Pool. Glass beads not supplied. Not available as a Pebble Bowl Fountain.

Max height of stone: 355mm (14")
Total weight: 124kg (273 lb)
Heaviest component: 47kg (104 lb)



Ring Maze Fountain GC181

Includes pump and X465 Pebble Pool. Pebbles not supplied.

Height of stone: 80mm (3 1/8")
Max. width of stone: 540mm (21 1/4")
Weight of stone: 27kg (59 lb)

Ring Maze Pebble Bowl Fountain GC183 (not illustrated)

Includes pump. For optional Pebble Bowl Support, see page 96.

Overall height: 230mm (9")
Bowl width: 720mm (28 1/2")
Total weight: 76kg (167 lb)
Heaviest component: 42kg (93 lb)



Spiral Tower Pebble Bowl Fountain GC157

Includes pump. For optional Pebble Bowl Support, see page 96.

Overall height: 870mm (34 1/4")
Bowl width: 720mm (28 1/2")
Total weight: 104kg (229 lb)
Heaviest component: 62kg (137 lb)

Spiral Tower Fountain GC156 (not illustrated)

Inc. pump and X460 Pebble Pool.

Height of stone: 800mm (31 1/2")
Base width of stone: 200mm (7 7/8")
Overall width of stone: 250mm (9 7/8")
Weight of stone: 62kg (137 lb)



Arcadian Single Fountain GC131

Includes pump and X460 Pebble Pool. Pebbles not supplied. Not available as a Pebble Bowl Fountain.

Height of stone: 470mm (18 1/2")
Max width of stone: 457mm (18")
Weight of stone: 27kg (59lb)



Dedicated to
the memory of
Adrian Coles

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