





- · No parts in the measurement tube
- · Conforms to hygienic requirements
- · Ideal for liquids with low or no conductivity
- Digital communication
- · Compact, light weight and energy-efficient

Type 8098 can be combined with...



ELEMENT Continuous system



Type 8802-GD **ELEMENT** Continuous system



Type 8619 multiCELL transmitter/controller



Type 8644



Valve islands

The 8098 flowmeter is a product of the FLOWave range. It uses the SAW (Surface Acoustic Waves) technology and is designed for the use in applications where all hygienic conditions are fulfilled.

This is achieved by using:

- the suitable stainless steel materials
- a tube free of any inner parts
- the ideal outer design (e.g. without any fixing components such as screws).

The main application focuses on hygienic applications and the measurement or monitoring of liquids similar to water. By way of example, water having a low or zero conductivity is a preferred field of use since the FLOWave flowmeter performs the measurements independently of the conductivity.

FLOWave offers a range of features, including flexibility advantages, ease of cleaning (e.g. CIP and SIP), compact size, light weight, easy installation and handling, and is compliant with numerous standards.

General data	
Type of fluids	Water similar homogeneous liquids, free of air and free of gas bubbles. Non emulsified liquids, no gas, no steam. Kinematic viscosity ≤ 2 mm²/s (2 cst) Non dangerous liquids complying with article 4, §1 of 2014/68/EU directive (see * on page 3)
Clamp/pipe size acc. to DIN 32676 series B ASME BPE (DIN 32676 series C)	DN15, DN25, DN40 and DN50 ¾", 1", 1 ½", 2"
Materials Wetted parts Measurement tube and clamp Unwetted parts Transmitter and sensor housings Seal / Display Cable glands / Blind plugs M12 male connector and blind plug Pressure compensating element Name plate	Stainless steel 316L/1.4435 BN2 Stainless steel 304/1.4301 VMQ silicone / Float glass, stainless steel 304/1.4301 Nickel plated brass / Black POM Nickel plated brass Diaphragm in ePTFE, support in polyester (PET), o-ring in silicone 60 Shore A, body in aluminium-zinc-alloy with nickel, copper sheating Metallized polyester
Surface finish ¹⁾ Measurement tube (inner surface) Meas. tube (outer surface), housing	Ra $< 0.8~\mu m$ (30 μ in.) or Ra $< 0.4~\mu m$ (15 μ in.) (electro-polished) Ra $< 1.6~\mu m$ (excluding welding seams)
Display	2.4", monochrome graphic (240 x 160 pixel) German, English, French languages
Electrical connection	2 cable glands M20 x 1.5 and 1 x 5 pin M12 male fixed connector
Recommended cable for Cable glands	Cable with max. operating temperature of min. 90 °C 514 mm diameter, shielded cable, 0.21.5 mm² cross-section,
M12 female connector (not supplied)	Cable with max. operating temperature of min. 80 °C 36.5 mm diameter, shielded cable,

¹⁾ according to ISO 4288

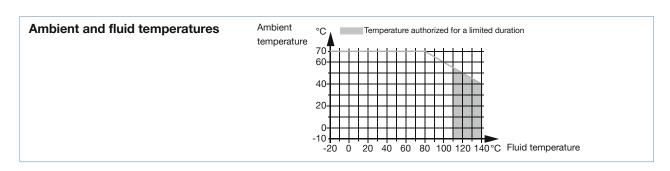
0.75 mm² cross-section



General data - continued						
Weight (approx kg)	DN15 / ¾"	DN25 / 1"	DN40 / 1 ½"	DN50 / 2"		
iiii (appioni ng)	2.2	2.4	3.2	3.4		
Flow rate measurement ¹⁾			0.12	0		
Measuring range	07 m ³ /h to	090 m ³ /h (s	ee ordering chart o	n page 8)		
Measurement deviation ²⁾						
from 10 % of F.S.* up to F.S.*		e measured v	alue			
from 1 % of F.S.* up to 10 % F.S.* Repeatability	< ±0.08 % o	T F.S.				
from 10 % of F.S.* up to F.S.*	±0.2 % of th	e measured v	alue			
from 1 % of F.S.* up to 10 % F.S.*	±0.04 % of F					
Refresh time	240 ms					
Temperature measurement						
Measuring range	-20+140 °	C (-4+284 °F)				
Measurement deviation ²⁾ for T° ≤ 100 °C	.1 % (4 0 %)					
100 °C < T° < 140 °C	±1 °C (1.8 °F) ±1.5 %					
Fluid temperature (The maximum		C (-4+230 °F)				
fluid temperature can be restricted by		,	ation process:			
the ambient operating temperature)	up to +140 °	C (284 °F) for 6	0 min.			
Maximum temperature gradient	10 °C/s (18 °F	/s) (measured by	the integrated sense	or on the device)		
Fluid nominal pressure max for						
DN15, DN25, ¾", 1", 1 ½"	PN25 (363 PS					
DN40, DN50, 2"	PN16 (290 PS	1)				
Electrical data	10 05 V D0	S (21)	1 1 1 1 1 1			
Operating voltage	1235 V DC filtered and regulated, limited energy source (according to paragraph 9.4 of the UL61010-1 standard)					
	Tolerance: ±		1 9.4 OF THE OLOTOT	u- i standard)		
Reversed polarity of DC	Protected					
Power consumption	Max. 5 W (wi	thout any consun	nption of output)			
Outputs	3 (1 digital, 1 ar	nalogue and 1 co	nfigurable: digital o	r analogue)		
Digital outputs	Overload info	ormation (throu	gh diagnostic softv	vare function)		
Transistor			ependent), open o	collector, gal-		
	vanically isol	,	y default), On/Off	throphold		
		ser configurable);	y delault), OH/OH	, triresriola,		
		35 V DC, 70	0 mA max.;			
	Max. pulse o	luration: 65 m	s;			
	Protected ag	ainst polarity r	eversals of DC	and overloads		
Frequency resolution	0.05 Hz over	02 kHz ran	ge			
Analogue output			gh diagnostic softw			
Current			nA to indicate an anically isolated	` '		
			00Ω at 35 V DC			
			C, 450 Ω at 18 \			
420 mA output uncertainty	±0.04 mA					
420 mA output resolution	0.8 μΑ					
Environment conditions						
Ambient temperature	Depends on	the fluid temp	erature (see drav	ving)		
Operation / Storage	-10+70 °C	(14+158 °F) /	-20+70 °C (-4	!+158 °F)		
Distriction formations	< 85 %, with	out condensa	ition			
Relative humidity						

Under reference conditions i.e. measuring fluid = water, ambient and water temperature = 23 °C (73.4 °F), while maintaining the minimum inlet (40 x DN) and outlet (1 x DN) distances and the appropriate internal diameter of the

^{*} F.S. = of Full scale (see ordering chart on page 8)



pipes. ²⁾ = "measurement bias" as defined in the standard JCGM 200:2012

Standards, directives and certific	ations
Protection class	IP65, IP67 (according to EN60529), NEMA 4X (according to NEMA250), if the product is wired and if the cable glands are tightened and the covers are screwed tight. Unused cable glands must be sealed with the stopper gaskets provided (mounted at the delivery of the product). Unused M12 male fixed connector must be protected with the screwed plug.
Standards and directives CE Pressure	The applied standards, which verify conformity with the EU Directives, can be found on the EU Type Examination Certificate and/or the EU Declaration of conformity (if applicable). Complying with article 4, §1 of 2014/68/EU directive*
Certificates	EHEDG (Type EL - CLASS I) ¹⁰ ; 3A (28-04); Inspection certificate 3.1; Certification of compliance ASME BPE; Calibration certificate; On request: Test report 2.2 for surface finish
Certification	
UL-Listed for US and Canada	
c(UL)us	UL61010-1 + CAN/CSA-C22.2 No.61010-1 (pending)
Specific technical data of UL-liste	ed products for US and Canada
Intended for an inner pollution	Pollution degree 2, according to EN61010-1
Installation category	Category II, according to UL61010-1

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* For the 2014/68/EU pressure directive, the device can only be used under the following conditions (depends on max. pressure, pipe diameter and fluid).

Type of Fluid	Conditions
Fluid group 1, article 4, §1.c.i	DN ≤ 25
Fluid group 2, article 4, §1.c.i	DN ≤ 32 or PN*DN ≤ 1000
Fluid group 1, article 4, §1.c.ii	DN ≤ 25 or PN*DN ≤ 2000
Fluid group 2, article 4, §1.c.ii	DN ≤ 200 or PN ≤ 10 or PN*DN ≤ 5000

Design and materials view

The 8098 FLOWave flowmeter consists of a S097 flow sensor and a SE98 transmitter.

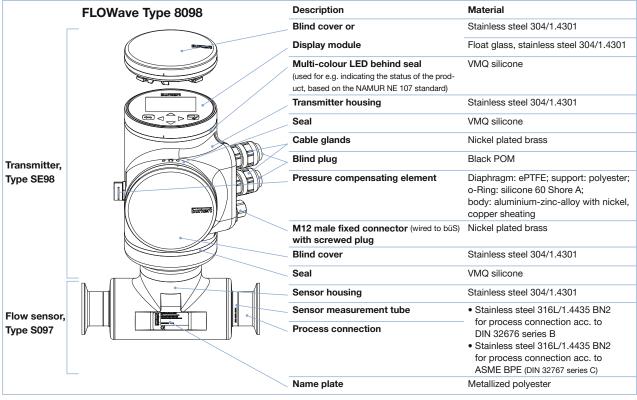
The flow sensor includes the measurement tube equipped with interdigital transducers, the sensor housing and the clamp process connections in accordance to the standards ISO, ASME BPE.

At present the sensor size ranges from DN15 to DN50 or from ¾" to 2" covering a process pressure up to PN40.

The flowmeter is available as a compact device with or without display. The high resolution display with includes a capacitive working keypad for all user's interactive actions guided by a user friendly menu system.

The output signals include one analogue output and one digital output; while a third output signal can be switched between analogue and digital through parameterization. Electrical connection is done on push-in connectors via two cable glands and/or one M12 connector.

The detailed parts and materials are displayed in the following picture:



 $^{^{\}scriptsize 1)}$ The EHEDG compliance is only valid if used in combination with gaskets from Combifit International B.V.



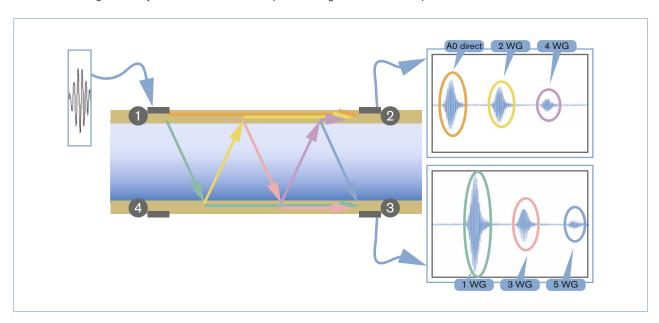
Operating principle

The technology used is based on SAW (Surface Acoustic Waves). The kind of wave propagation is similar to what happens when it comes to earth-quakes in the nature.

In the case of FLOWave it is a miniaturized signal, not running on the surface of the earth but on a measurement tube. FLOWave uses so called interdigital transducers which are placed on flattened areas of the tube surface. There are at least 4 of them. Each one acts as emitter as well as receiver. Two of them (no. 1 and 4) are emitting in the forward flow direction, the others (no. 2 and 3) in the backward flow direction. The propagation time is measured from emitter to receiver. The difference between the wave propagation times in the forward and backward directions is proportional to the volume flow.

The high performance measurement is based on:

- Each emitter creates multiple receiving signals at two other receivers
- The results are based on the reception of the signals that pass through the liquid one or more times.
- Several measurements can be performed based on the collected information. Many properties of the liquid can be derived, including its velocity and information about the presence of gas bubbles or solid parts.



This figure indicates the receiving signals for just interdigital transducer 1 acting as emitter. The emitter excitation produces the SAW with a frequency of more than 1 MHz.

There are two effects appearing:

- A wave propagates along the surface of the tube (see orange line).
- A wave couples into the liquid (see green line) and propagates towards the other side of the tube under a certain angle. This angle depends mainly on the propagation speed on the surface and in the liquid, respectively.
- Upon reaching the opposite side of the tube, two effects take place
 - A wave couples into the tube and propagates (see green line) to receiver $\boldsymbol{3}$
 - A wave couples out to the liquid (see yellow line) and propagates again to the opposite side of the tube.

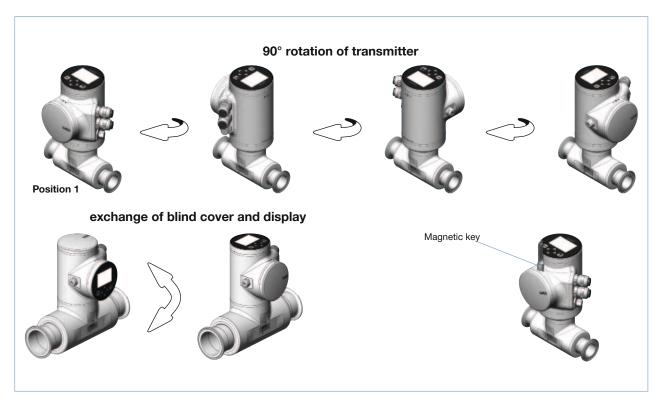
These effects get repeated at each reflection, resulting in all the different colour-coded signals indicated in the figure.



Installation

The product is delivered as described in position 1 in the picture below. The position of the SE98 transmitter can be changed in 90° steps. The position of the display module and the blind cover can also be changed in steps of 90° both on the top of the unit and on the front face.

For safety reasons the display module and blind cover on the top or front are locked. The display module and blind cover can be unlocked with a magnetic key which is included in the delivery of each device.



Minimum straight inlet and outlet distances must be observed. According to the pipe design, necessary distances can be bigger or use a flow conditioner to obtain the best results. The minimum inlet and outlet distances can be determined according to the standard ISO 9104.1991.

The device can be installed into either horizontal, oblique or vertical pipes. But an installation on a vertical pipe will be better to prevent air or gas bubbles inside the measurement area.

For proper operation always ensure a totally filled measurement tube.

Conformity to 3A and EHEDG requires an angle of at least 3° against horizontal to ensure complete draining however this not necessary for proper operation of FLOWave.

The suitable pipe size can be selected using the diagram flow rate/velocity/DN (see diagramm on next page).

The flowmeter is not designed for gas or steam flow measurement.



Diagram flow rate/velocity/DN

Example:

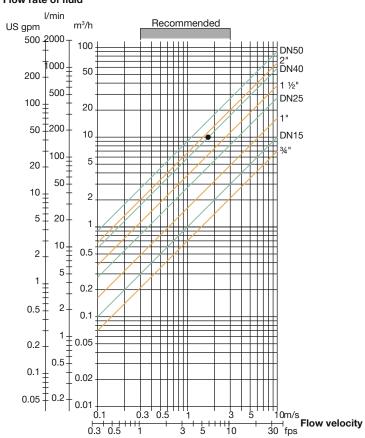
• Flow rate: 10 m³/h

• Ideal flow velocity: 1...3 m/s

For these specifications, the diagram indicates a pipe

size of DN40

Flow rate of fluid

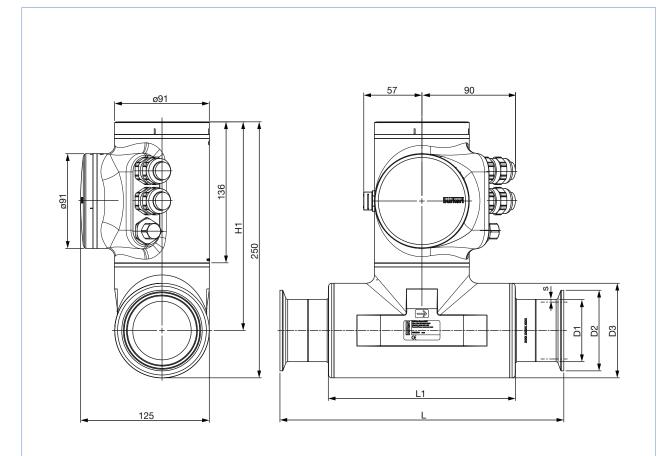


Measurement deviation per measurement area

DN	Flow velocity [m/s]	0.1	1	10
3/4"	Flow rate range [m³/h]	0.07	0.7	7
		< ±0.08 % of F.S.	±0.4 % of the m	neasured value
15	Flow rate range [m³/h]	0.10	1.0	10
		< ±0.08 % of F.S.	±0.4 % of the m	neasured value
1"	Flow rate range [m³/h]	0.14	1.4	14
		< ±0.08 % of F.S.	±0.4 % of the m	neasured value
25	Flow rate range [m³/h]	0.25	2.5	25
		< ±0.08 % of F.S.	±0.4 % of the m	neasured value
1 ½"	Flow rate range [m³/h]	0.35	3.5	35
		< ±0.08 % of F.S.	±0.4 % of the m	neasured value
40	Flow rate range [m³/h]	0.56	5.6	56
		< ±0.08 % of F.S.	±0.4 % of the m	neasured value
2"	Flow rate range [m³/h]	0.64	6.4	64
		< ±0.08 % of F.S.	±0.4 % of the m	neasured value
50	Flow rate range [m³/h]	0.90	9.0	90
		< ±0.08 % of F.S.	±0.4 % of the m	neasured value

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Dimensions [mm]



Clamp/p	oipe size	Standard								
[mm]	[inch]	Clamp	Process pipe	H1	D1	s	D2	D 3	L1	L
15	-	DIN 32676 series B	DIN 11866 series B	220	21.30	1.60	50.5	60.3	105	168
		DIN 32676 series B*	DIN 11866 series B	220	21.30	1.60	34.0	60.3	105	168
-	3/4	ASME BPE (DIN 32676 series C)	DIN 11866 series C (ASME BPE)	220	19.05	1.65	25.0	60.3	105	143
25	-	DIN 32676 series B	DIN 11866 series B	220	33.70	2.00	50.5	60.3	120	175
-	1	ASME BPE (DIN 32676 series C)	DIN 11866 series C (ASME BPE)	220	25.40	1.65	50.5	60.3	105	143
40	-	DIN 32676 series B	DIN 11866 series B	200	48.30	2.00	64.0	91.0	180	273
-	1 ½	ASME BPE (DIN 32676 series C)	DIN 11866 series C (ASME BPE)	200	38.10	1.65	50.5	91.0	180	273
50	-	DIN 32676 series B	DIN 11866 series B	200	60.30	2.00	77.5	91.0	180	273
-	2	ASME BPE (DIN 32676 series C)	DIN 11866 series C (ASME BPE)	200	50.80	1.65	64.0	91.0	180	273

similar to DIN 32676 series B but with clamp 34.0



Ordering chart for 8098 FLOWave flowmeter

NOTE:

To set up a device without a display, please use the USB-büS interface, Type 8920 (has to be ordered separately - see accessories on page 9)

Clamp acc. to DIN 32676 series B (ISO 1127) process connection for pipe acc. to DIN 11866 series B (ISO 1127)

Clamp/ pipe size	Meas- urement tube (outer	Meas- urement tube	Clamp Dimensions D1 x s, D2	Operating voltage	Maxi- mal flow	Electrical connection	Display	Certific	cations	Item no.			
[mm]	surface), housing	(inner sur- face)	51 x 3, 52	voltage	rate	Connection		3A (28-04)	EHEDG ¹⁾				
15	1.6 µm	0.8 µm	21.3 x 1.6 - Cl: 50.5	1235 V DC	10 m³/h	2 cable glands	Yes	Yes	No	566 187			
		(30 μin.)	21.3 x 1.6 - Cl: 34.0			M20 x 1.5	Yes	Yes	No	566 235			
			21.3 x 1.6 - CI: 50.5			+ 1 male fixed connector M12	No	Yes	No	566 191			
			21.3 x 1.6 - Cl: 34.0			COTTILECTOR IN 12	No	Yes	No	566 236			
		0.4 µm	21.3 x 1.6 - CI: 50.5				Yes	Yes	No	566 195			
	(15 μin.)	(15 μin.) 21.	21.3 x 1.6 - Cl: 34.0				Yes	Yes	No	566 237			
			21.3 x 1.6 - CI: 50.5				No	Yes	No	566 199			
			21.3 x 1.6 - Cl: 34.0				No	Yes	No	566 238			
25	1.6 µm	0.8 µm		33.7 x 2.0 - CI: 50.5	33.7 x 2.0 - CI: 50.5	33.7 x 2.0 - CI: 50.5	33.7 x 2.0 - CI: 50.5 12		2 cable glands	Yes	Yes	No	566 188
		(30 μin.)			M20 x 1.5	No	Yes	No	566 192				
		0.4 µm				+ 1 male fixed connector M12	Yes	Yes	No	566 196			
		(15 μin.)				COTTRECTOR IN 12	No	Yes	No	566 200			
40	1.6 µm	0.8 µm	48.3 x 2.0 - Cl: 64.0	1235 V DC	56 m³/h	2 cable glands	Yes	Yes	No	566 189			
		(30 µin.)				M20 x 1.5	No	Yes	No	566 193			
		0.4 µm				+ 1 male fixed connector M12	Yes	Yes	No	566 197			
		(15 μin.)				COTTRECTOR WITZ	No	Yes	No	566 201			
50	1.6 µm	0.8 µm	60.3 x 2.0 - CI: 77.5	1235 V DC	90 m ³ /h	2 cable glands	Yes	Yes	No	566 190			
		(30 μin.)				M20 x 1.5	No	Yes	No	566 194			
		0.4 µm						+ 1 male fixed	+ 1 male fixed connector M12	Yes	Yes	No	566 198
		(15 μin.)				COTTIECTOR INTE	No	Yes	No	566 202			

Clamp acc. to ASME BPE (DIN 32676 series C) process connection for pipe acc. to DIN 11866 series C (ASME BPE)

Clamp/ pipe size	Meas- urement tube (outer	Meas- urement tube	Clamp Dimensions D1 x s, D2	Operating voltage	Maxi- mal flow	Electrical connection	Display	Certific	ations	Item no.																		
[inch]	surface), housing	(inner sur- face)	D1 X 5, D2	voitage	rate	Connection		3A (28-04)	EHEDG ¹⁾																			
3/4	1.6 µm	0.8 µm	19.05 x 1.65 -	1235 V DC	7 m³/h	2 cable glands	Yes	Yes	Yes	566 203																		
		(30 µin.)	Cl: 25.0			M20 x 1.5	No	Yes	Yes	566 207																		
		0.4 µm				+ 1 male fixed connector M12	Yes	Yes	Yes	566 211																		
		(15 μin.)				COMMECTOR WITZ	COMMECTOR IN 12	No	Yes	Yes	566 215																	
1	1.6 µm	0.8 µm	25.4 x 1.65 -	1235 V DC	14 m³/h	2 cable glands	Yes	Yes	Yes	566 204																		
		(30 μin.)	Cl: 50.5			M20 x 1.5	No	Yes	Yes	566 208																		
		0.4 µm			+ 1 male fixed connector M12	Yes	Yes	Yes	566 212																			
		(15 µin.)																						COTTRECTOR IVITZ	No	Yes	Yes	566 216
1 ½	1.6 µm	0.8 µm	38.1 x 1.65 -	CI: 50.5 M2 + 1 m	35 m ³ /h	1235 V DC 35 m ³ /h	n 2 cable glands	Yes	Yes	Yes	566 205																	
		(30 µin.)	CI: 50.5				M20 x 1.5	No	Yes	Yes	566 209																	
		0.4 µm				+ 1 male fixed connector M12	Yes	Yes	Yes	566 213																		
		(15 µin.)					Connector IVI12	No	Yes	Yes	566 217																	
2	1.6 µm	0.8 µm	50.8 x 1.65 -	1235 V DC	64 m ³ /h	2 cable glands	Yes	Yes	Yes	566 206																		
		(30 μin.)	CI: 64.0			M20 x 1.5	No	Yes	Yes	566 210																		
		0.4 µm			1.4 UM		+ 1 male fixed	Yes	Yes	Yes	566 214																	
		(15 µin.)				connector M12	No	Yes	Yes	566 218																		

 $^{^{1)}}$ The EHEDG compliance is only valid if used in combination with gaskets from Combifit International B.V.



Ordering chart for accessories for Type 8098 (has to be ordered separately)

Specification		Item no.
	USB-büS-Interface (see drawing below)	772 426
Churchael	Unlocking magnetic key	690 309
	5 pin M12 female straight cable plug with plastic threaded locking ring, to be wired	917 116
	5 pin M12 female and male straight cable plug moulded on cable (1 m, shielded)	772 404
1	5 pin M12 female and male straight cable plug moulded on cable (3 m, shielded)	772 405





Standard configuration – request for quotation

Please fill out this form and send to your local Bürkert Sales Centre with your inquiry or order

You can fill out the fields directly in the PDF file before printing out the form.

Note

		Contact perso	n			OU
Customer no.		Dept.				
Address		Tel./Fax				
Town / Postcode		E-Mail				
= Mandatory fields	Quantity		Des	ired delivery date		
Operating data						
Process fluid						
Type of fluid	X Liquids					
	min.	max	Κ.	Unit		
Flow rate (Q) ¹⁾					1) Standard unit: Fluid Q = m ³ /h	
Temperature						
Absolute pressure						
Viscosity						
Density						
Donoity						
Cortifications						
	3.722)	1				
Certifications Test report 2.2 acc. to EN 10204 (Item no. 80 Inspection certificate 3.1 acc. to EN 10204			EHEDG -	TYPE EL-CLASS	1)	
Test report 2.2 acc. to EN 10204 (Item no. 80	(included in delivery)		_	TYPE EL-CLASS 4 (included in delivery)	1)	
Test report 2.2 acc. to EN 10204 (Item no. 80 Inspection certificate 3.1 acc. to EN 10204 Certification of Conformity for the Surface	l (included in delivery) Quality no. 804 175)		3A - 28 0			
Test report 2.2 acc. to EN 10204 (Item no. 80 Inspection certificate 3.1 acc. to EN 10204 Certification of Conformity for the Surface DIN 4762; EN ISO 4287; EN ISO 4288 (Item Certification of Conformity for Passivating	Quality no. 804 175) and Electropolishing		3A - 28 0	4 (included in delivery)	ed in delivery)	
Inspection certificate 3.1 acc. to EN 10204 Certification of Conformity for the Surface DIN 4762; EN ISO 4287; EN ISO 4288 (Item Certification of Conformity for Passivating Processes (Item no. 444 900)	Quality no. 804 175) and Electropolishing luded in delivery) tition with gaskets from Combit ith the FLOWave is requested,		3A - 28 0 Calibration FDA certive.	4 (included in delivery) on certificate (include	ed in delivery)	
Test report 2.2 acc. to EN 10204 (Item no. 80 Inspection certificate 3.1 acc. to EN 10204 Certification of Conformity for the Surface DIN 4762; EN ISO 4287; EN ISO 4288 (Item Certification of Conformity for Passivating Processes (Item no. 444 900) Certification of compliance ASME BPE (Incl. The EHEDG compliance is only valid if used in combina Note: If a certification which is not included in delivery with	Quality no. 804 175) and Electropolishing luded in delivery) tition with gaskets from Combit ith the FLOWave is requested, ur Bürkert office.	, please order it s	3A - 28 0 Calibration FDA certive.	4 (included in delivery) on certificate (include) ficate (included in del	ed in delivery)	