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Industrial Catalogue



Production and Manufacturing

Process Engineering

Research and Development



Material Handling

Mixers

Pumps

Test and Measurement





To order, contact Cole-Parmer Instrument Company Limited at: Unit 3, River Brent Business Park, Trumpers Way, Hanwell, London W7 2QA Tel: Call free 0500 345 300 or 020 8574 7556 Fax: 020 8574 7543 www.coleparmer.co.uk, e-mail: sales@coleparmer.co.uk Cole-Parmer provides products and services to the scientific and technical communities worldwide.

We also deliver solutions to help solve your fluid handling needs. Inside this catalogue, you'll find many of our newest products not featured in our 2005-06 general catalogue, along with the basics you expect.

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Delivering Solutions You Trust

Cole-Parmer Instrument Co. Ltd. Terms and Conditions of Sale

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Prices quoted are exclusive of VAT, packing and carriage. VAT will be added to all goods and services supplied at the prevailing rate. Whilst every effort is made to maintain the prices shown in this catalogue, the Company reserves the right to modify prices at any time without notice.

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Any time for delivery stated by the Company shall be treated as an estimate only. Whilst every effort will be made to despatch goods on time, no liability can be accepted by the Company for failure to deliver within the advertised times. The Company shall not be liable for any loss or damage whatsoever (including consequential loss of profit or revenue) arising directly or indirectly from any delay on the delivery of all or any of the goods and services, howsoever caused.

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Unless otherwise expressly stipulated by the Company, credit account invoices are due and payable 30 days from the date of invoice. If an invoice becomes overdue for payment the full outstanding account becomes overdue and payable. Payment can be made by cheque or major credit cards, made payable to Cole-Parmer Instrument Company 1td

Packing and Carriage Charge

a) All ex-stock orders over £350 net value and under 25 kilos are delivered Free to UK mainland (except North Scotland) addresses.

b) All ex-stock orders under £350 net value and under 25 kilos are delivered to UK mainland address (except North Scotland) and charged as follows:

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Standard Delivery: 2-4 days, £15.00 excl. VAT

- d) All orders above 25 kilos and all orders for delivery outside the UK mainland are quoted for separately.
- e) All non-stock orders will be quoted for separately. Any orders received for non-stock items, the Company will notify the customer in advance of lead times and any additional carriage charge applicable.

Limited Warranty

Cole-Parmer Instrument Company Ltd. ("CPUK") warrants products sold by CPUK to be free from defects in materials and workmanship for a period of one year from the date of shipment, under normal use and service, unless a different warranty period is specified in the CPUK catalogue, product packaging, or web site. CPUK's sole responsibility and the customer's exclusive remedy for any claim arising out of the purchase of any product from CPUK is, at CPUK's option, repair, replacement, or credit, where applicable. otherwise agreed in writing, the foregoing warranty is limited to the country in which the product is sold. No CPUK employee, agent or representative has the authority to bind CPUK to any warranty other than the foregoing unless in writing and signed by a duly authorized officer of CPUK makes no warranty and shall have no obligation except as stated in its returned goods policy with respect to expendable or consumable products. CPUK DISCLAIMS ALL OTHER WARRANTIES, WHETHER EXPRESS, IMPLIED OR STATUTORY, INCLUDING THE WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE. In no event: (i) shall the cost of the customer's exclusive remedy exceed the purchase price of the subject product; (ii) shall CPUK be liable for any special, indirect, incidental, consequential, or exemplary damages, howsoever arising, even if CPUK has been advised of the possibility of such damages.

In no event will a warranty cover damage caused by or resulting from accident, neglect, customer abuse, misuse, modification, improper operation, maintenance or service, or unauthorized installation, alterations or repairs to the products, and in such instances the associated repair charges will be billed to the customer.

CPUK will not be responsible for shipping damage resulting from inappropriate or insufficient packaging of returned items. Items being returned must be carefully packed to prevent damage in shipment and insured against possible damage or loss.

Shortages or Damage in Transit

Claims for shortages or damage in transit must be notified in writing to the Company within three days of receipt of goods, or in the case of non-delivery within 48 hours of receiving the invoice, otherwise no liability can be accepted by the Company. Packages which have been damaged in transit should be returned to the Company as detailed under "Return of Goods"

Return of Goods

Under no circumstances will Cole-Parmer Instrument Company accept the return of any goods without prior approval by a Company official who will issue the customer a goods return number. Any goods returned which have been used in a process must also be accompanied with a Certificate of Decontamination' as detailed below under COSHH Regulations. Any returned goods must be accompanied with the Cole-Parmer

issued goods return number and the customers' letterhead instructions. The Company will be pleased to refund or credit the customer the carriage charge for returned goods found to be defective.

Supply of Goods

In the event that the Company is unable to supply goods as ordered by the customer, the Company reserves the right to offer goods of equal or superior quality comparable to or compatible with the goods ordered at the same price.

Cancellation of Orders

Where cancellation is accepted, the company will charge the customer a 30% restocking and handling charge on the net order value and where the minimum handling charge is £50.00 per order. Under no circumstances will cancellation be accepted for items specially manufactured or ordered on the customers' behalf.

New Accounts

The company will be pleased to consider any request for opening a credit account against a satisfactory bank and two trade references. Please allow two weeks for account opening procedures to be completed. If you require goods sooner, please send a cheque with your first order, or for immediate despatch of goods pay by any major credit cards.

COSHH Regulations

No goods that have been used, by law, may be returned for whatever reason without passing and being accompanied by a 'Certificate of Decontamination', which should record the media used and nature of potential contamination. Any goods returned without this documentation and suspected of being used may be quarantined and disposed of without further inspection.

Property and Title

No property or title to goods shall pass from the Company to the customer unless and until the full amount of the value of the goods as invoiced has been credited to the Company's bank account without recourse or the Company as received the full amount in cash and the customer shall indemnify the Company against any loss or damage to the goods prior to the passing of property therein whilst in the customers custody. Risk of

damage or loss of the goods shall pass to the customer at the time of delivery or, if the customer wrongfully fails to take delivery of the goods, at the time when the Company has tendered delivery of the goods.

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Mixer Selection Guide

Cole-Parmer offers a broad selection of mixers and mixer products to suit almost any application. Proper selection of a mixer requires knowledge of certain application variables:

Viscosity Value Conversion Table

Centipoise* (cp)	Centistokes (cSt)	Saybolt Second Universal (SSU)	Typical liquid
1	1	31	Water
3.2	4	40	Milk
12.6	15.7	80	No. 4 fuel oil
16.5	20.6	100	Cream
34.6	43.2	200	Vegetable oil
88	110	500	SAE 10 oil
176	220	1000	Tomato juice
352	440	2000	SAE 30 oil
880	1100	5000	Glycerine
1561	1735	8000	SAE 50 oil
1760	2200	10,000	Honey
3000	4500	20,000	Glue
5000	6250	28,000	Mayonnaise
8640	10,800	50,000	Molasses B
15,200	19,000	86,000	Sour cream
17,640	19,600	90,000	SAE 70 oil

^{*} Centipoise = centistokes x specific gravity where specific gravity is assumed to be 0.8 (except for water). To find the exact cp of your fluid: cp = cSt x (weight per liter x 0.4542)

Select Mixer Power Tables

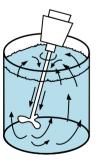
75 W power mixers						
Mixing	Viscosity					
Volume	(cps)					
200 L	1					
100 L	100					
50 L	250					
20 L	500					
4 L	1000					
2 L	2000					
1.5 L	2500					
0.75 L	5000					
0.5 L	5000					

50 W power mixers					
Viscosity (cps)					
1					
25					
100					
250					
500					
500					
1000					
1500					
2000					

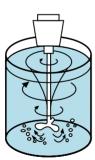
25 W power mixer	s
Mixing	Viscosity
Volume	(cps)
100 L	1
50 L	10
20 L	25
4 L	250
2 L	500
1.5 L	500
0.75 L	1000
0.5 L	1000

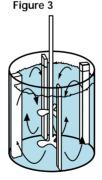
Positioning a Mixer in a Cylindrical Vessel

Figure 1









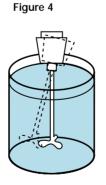


Figure 1: Aiming the shaft off center avoids vortexing and allows strong top-to-bottom turnover. This is the best position for most mixing and blending.

Figure 2: A center stirrer with a straight-blade propeller creates vortexing in an unbaffled vessel. Vortexing speeds up dispersion and dissolution of light liquids and hard-towet powders.

Figure 3: Baffles prevent vortexing and excessive aeration created by centermounted stirrers with straight blade propellers. Four vertical baffles should be equidistant around the circumference of the vessel. Baffle width should be 1/12 the diameter of the tank.

Figure 4: You may want more than one kind of stirring action for multiple-step mixing. For example, if you first need to dissolve light powders, you can center the stirrer to create a vortex. Then you can reposition the stirrer at an angle to maintain a uniform suspension or to blend in other fluids. Portable clampmount stirrers make repositioning easy.

1) Liquid viscosity: Different types of liquids display different characteristics when force is applied. Four most common types of liquid behavior are listed below—all of our mixers are to be used with fluids exhibiting Newtonian, pseudoplastic, or thixotropic behaviors. Refer to the "Viscosity Value Conversion Table" opposite for typical viscosities of common liquids and use the "Select Mixer Power Tables" opposite to estimate the power of the mixer you will need for your application.

Dilatant Liquids—viscosity increases as shear rate increases. Mixers can bog down and stall after initially mixing such liquids. Dilatant liquids include slurries, clay, and candy compounds.

Newtonian Liquids—viscosity remains constant regardless of shear rate or agitation. As mixer speed increases, flow increases proportionately. Newtonian liquids include water, mineral oils, and hydrocarbons.

Pseudoplastic Liquids—viscosity decreases as shear rate increases, but initial viscosity may be sufficiently great to prevent mixing. Typical pseudoplastic liquids are gels, latex paints, and lotions.

Thixotropic Liquids—as with pseudoplastic liquids, viscosity decreases as shear rate or agitation increases. When agitation is stopped or reduced, hysteresis occurs and viscosity increases. Often the viscosity will not return to its initial value. Thixotropic liquids include soaps, tars, shortening, glue, inks, and peanut butter.

- 2) Container capacity: tank diameter, batch height and vessel shape.
- 3) Process type: a mixer can be utilized for a range of different processes including agitation, blending, dissolving and solid suspension. The type of process will effect the positioning of the mixer, (see the "Positioning a mixer in a cylindrical vessel" opposite), the torque requirements, the running speed of the mixer and the type of impeller used.

Gentle Agitation—of a liquid

Blending—mixing of two or more liquids

Dissolving—of powder into a liquid. Consideration needs to be given to percentage weight of powder versus liquid.

Solid Suspension—of particulate matter in a liquid. Consideration needs to be given to the particle size, percentage weight of solid versus liquid and the specific gravity of the solid.

- **4) Duty cycle:** the time interval devoted to starting, running, stopping, and idling when a device is used intermittently.
- **5) Power supply:** electric (230 VAC) or airdrive mixers for areas where electricity is unsafe or impractical.

General Purpose Laboratory Mixer

- Speed range from 40 to 2000 rpm
- Clear front panel layout for ease of operation
- Mixers feature a through-type shaft that allows a shaft to be extended through the top of the mixer to allow variable depth adjustment
- Motor cut-out feature in permanent overload situation
- Continuous duty

These reliable, variable-speed mixers feature a low-speed and high-speed setting to cover the range from 40-2000 rpm. Low speed setting offers increased torque performance. Choose from a basic analogue speed control (01UK0-00) or digital display for precision speed control and reproducible settings (Models 01UK0-10, -20). The digital models are available in either a standard model for aqueous to medium viscosity liquids or the heavy duty model for more viscous liquids or larger batch sizes.

All mixers include a chuck which will accept shafts up to 10mm (3/6") in diameter and a 13mm (1/6") diameter mounting rod for connection to a stand. Order shaft, propeller, clamp and stand separately from pages 7 and 8



stirrers see page 92





01UK0-10 Standard Mixer with digital display





01UK0-20 Heavy Duty Mixer with digital display

Cat. No.	Mounting type	Speed (Low/High gear)	Max Torque (Low/High gear)	Motor Output Power	Max Viscosity mPas	Max Volume†	Dimensions (w x d x h) mm	Shpg wt	Price
IB-01UK0-00	13 mm dia. 160 mm L	40 to 400 rpm	160 / 16 Ncm	27 W	60,000	25 L	72 x 176 x 205		£466.00
IB-01UK0-10			160 / 16 Ncm	27 W	60,000	25 L	72 x 176 x 205	5 kg	£618.00
IB-01UK0-20	mounting rod 200 to 2000 rpm		225 / 22 Ncm	37 W	100,000	40 L	82 x 176 x 221		£691.00

†For water-like solution

Specifications

Supply Power: 240 VAC 50Hz Maximum Shaft Diameter: 10mm (3/8")

Overload Protection: Overheat protection reset by power switch

Protection Class: IP40

Operating Ambient: 0 to 40°C

Duty Cycle: Continuous

Accessories

Constant Torque Mixer

- Constant speed and torque under changing loads - desired speed is held constant even under changing viscosities
- Digital speed torque setting and monitoring
- Changes in viscosity can be monitored on digital display
- Clear front panel layout for ease of operation
- Mixers 01UK1-00, -10 feature a through-type shaft that allows a shaft to be extended through the top of the mixer to allow variable depth adjustment
- Motor cut-out feature in permanent overload situation - overload mode with 200% power reserve for limited time
- RS2322 interface for full computer controllability
- Continuous duty

Constant speed and torque mixers are ideal for applications where viscosity varies during the mixing process, as in the case of pseudoplastic and thixotropic fluids. Choose from the three models based on batch size and the viscosity of the media.

All models feature digital control, digital display and an RS232 and analogue output (0 to 10VDC) for data logging of speed and torque. For connection options see the accessories section below. All mixers include a chuck which will accept shafts up to 10mm (²/₈") in diameter and a 13mm (¹/₂") diameter mounting rod for connection to a stand. Order shaft, propeller, clamp and stand separately from pages 7 and 8.



Cat. No.	Mounting type	Speed (Low/High gear)	Max Torque (continuous/ intermittent duty)	Motor Output Power	Max Viscosity mPas	Max Volume†	Dimensions (w x d x h) mm	Shpg wt	Price
IB-01UK1-00		50 to 2000 rpm	20 / 40 Ncm	50 W	10,000	40 L	72 x 176 x 206		£785.00
IB-01UK1-10	13 mm dia, 160 mm L mounting rod	12 to 400 rpm 60 to 2000 rpm	200 / 400 Ncm	100 W	100,000	40 L	82 x 176 x 211	5 kg	£1,334.00
IB-01UK1-20		4 to 108 rpm 17 to 540 rpm	700 / 800 Ncm	100 W	350,000	100 L	82 x 176 x 292		£1,650.00

†For water-like solution

Specifications

Supply Power: 240 VAC 50Hz

Overload Protection: Overheat protection reset by power switch

Protection Class: IP40

Output: RS232 via Sub HDD 15-pin plug **Remote Control:** Start/Stop via contact closure

Maximum Shaft Diameter: 10mm (3/8")

Operating Ambient: 0 to 40°C Duty Cycle: Continuous

Analogue Output: 0-10VDC for speed, 0-10VDC for torque

Accessories

Laboratory/Small Scale Mixers

Selecting Your Impeller

Use the following flow diagrams and key points to determine the impeller best suited for your mixing application.



■ Propeller-Type Impeller

Action:

- For medium to high viscosities
- Ideal for homogenizations and suspensions
- Generates primarily axial flow



■ Anchor-Type Impeller

Action:

Action:

liauids

viscosities

radial flow

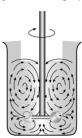
- · Low speed range
- For mixing of liquids with middle up to high viscosity

Radial Flow Impeller

· Ideal for the gassing of

For medium to high

Generates primarily



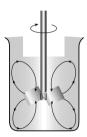
Visco Jet Mixing System

Turbulent flows are created at the taper end by acceleration, displacement and retardation. These flows advance through the stirred medium and result in the new dynamic mixing motion suitable for homogenizing both low and

high-viscosity liquids.

Your advantages:

- Only one system for nearly every mixing task
- · No air intake
- No foaming
- · No heating
- · Careful and gentle mixing
- · Short mixing periods
- Less power consumption through low mixing speed



Blade and Half-Moon Impeller

Action

- · Middle speed range
- For stirring of liquids with low up to middle viscosity



■ IB-01UK2-52 VISCO JET® 60mm SS

Material: 316ss Impeller dia.: 60mm Shaft: 500mm x 10mm dia

For use between 200-800 rpm and with a

vessel dia. 80-150mm.

Price: £228.00



■ IB-01UK2-58 VISCO JET® 80mm POM

Material: impeller plastic (POM), hub

brass, shaft 316ss Impeller dia.: 80mm Shaft: 500mm x 10mm dia

For use between 200-700 rpm and with a

vessel dia. 115-200mm.

Price: £44.00



■ IB-01UK2-54 VISCO JET® 80mm SS

Material: 316ss Impeller dia.: 80mm Shaft: 500mm x 10mm dia

For use between 200-700 rpm and with a

■ IB-01UK2-56 VISCO JET® 120mm SS

For use between 120-500 rpm and with a

vessel dia. 115-200mm.

Price: £262.00

Material: 316ss

Price: £329.00

Impeller dia.: 120mm

Shaft: 500mm x 10mm dia

vessel dia. 170-300mm.



■ IB-01UK2-60 VISCO JET® 120mm

. . . .

Material: impeller plastic (POM), hub brass, shaft 316ss

Impeller dia.: 120mm Shaft: 500mm x 10mm dia

For use between 120-500 rpm and with a

vessel dia. 170-300mm.

Price: £56.00



■ IB-01UK2-62 SS Impeller

Material: 304ss Propeller dia: 58mm Shaft: 400mm L x 8mm dia

Price: £37.00



▲ IB-01UK2-66 Ringed SS Propeller

Material: 316ss Propeller dia: 33mm Shaft: 400mm L x 8mm dia

Price: £66.00



▲IB-01UK2-64 PTFE Impeller

Material: PTFE Propeller dia: 75 Shaft: 35m L x 8mm dia

Price: £127.00



▲ IB-01UK2-68 Ringed SS Propeller

Material: 316ss Propeller dia: 45mm Shaft: 400mm L x 8mm dia

Price: £70.00

Laboratory/Small Scale Mixers



▲ IB-01UK2-70 Ringed SS Propeller

Material: 316ss Propeller dia: 66mm Shaft: 400mm L x 8mm dia

Price: £92.00



B IB-01UK2-88 Anchor Impeller

Material: PTFE

Blade size 65 x 40 x 5mm Shaft: 350mm L x 8mm dia

Price: £134.00



■ IB-01UK2-72 Crossed Blade

Impeller

Material: 304ss Blade: 50 x 12mm

Shaft: 400mm L x 8mm dia

Price: £31.00



IB-01UK2-74 Straight Blade **Impeller**

Material: 304ss Blade: 50 x 12mm

Shaft: 400mm L x 8mm dia

Price: £29.00



■ IB-01UK2-76 Pivoting Blade

Impeller Material: 304ss Blade: 60 x 15mm

Shaft: 400mm L x 8mm dia

Price: £28.00



■ IB-01UK2-78 Square Blade

Impeller

Material: 304ss Blade size: 70 x 70mm Shaft: 450mm L x 8mm dia

Price: £33.00



■ IB-01UK2-80 Collapsible Blade

Impeller

Material: 304ss Blade size: 90 x 10mm Shaft: 400mm L x 8mm dia

Price: £32.00



■ IB-01UK2-82 Half Moon

Impeller

Material: PTFF

Blade size 65 x 18 x 3mm Shaft: 350mm L x 8mm dia

Price: £101.00



IB-01UK2-84 Radial Flow

Impeller

Material: 316ss

Turbine diameter 29mm Shaft: 400mm L x 8mm dia

Price: £50.00



IB-01UK2-86 Radial Flow **Impeller**

Material: 316ss

Turbine diameter 50mm Shaft: 400mm L x 8mm dia

Price: £58.00



Stands

IB-01UK2-00 Plate Stand, base plate is 200 x 315mm, support rod is 16mm dia and 700mm long, shpg wt 5.2 kg£86.00 IB-01UK2-10 Universal Stand, base plate is 430 x 415mm, support rod is 25mm dia and 700mm long, shpg wt 5.8 kg.....£126.00 IB-50001-92 Stand, corrosion resistant, electropolished

cast steel base and 303 SS support rod is 16mm dia and

735mm long, shpg wt 5.9 kg£130.00



50001-92

Clamps

Clamps ensure sturdy connection between mixer and stand IB-08041-22 Clamp, for use with all stands, shpg wt 0.5 kg£15.28 IB-01UK2-25 Clamp, for use with all stands, shpg wt 0.5 kg......£49.00 IB-01UK2-35 Cross sleeve clamp, for use with 01UK2-00 stand, shpg wt 0.5 kg£31.00 IB-04560-24 Cross sleeve clamp, for use with all stands, shpg wt 0.5 kg£55.00



Lightnin® General Purpose Mixers

- Each mixer includes a 316 SS shaft and an A-310 impeller for highefficiency mixing
- Process capacity up to 200 L
- Choose from three control types
 Fixed speed models
 Variable speed with remote analogue controller
 Variable speed with remote digital controller
- Choose from three mounting styles
 Universal clamp mixers mount directly to a ring stand or tank rim.

 Boss head mixers require the heavy-duty dual clamp 04560-24 (sold below).

4" Tri-Clamp® mounting flange to use with tanks with a sanitary quick-connect mixer port to provide a closed system mixer.

General purpose direct-drive mixers are excellent for pilot studies of chemical, food, and waste-water treatment processes. All mixers feature a fuse-protected TENV continuous-duty motor; operate on 230 VAC, 50/60 Hz; have an on/off indicator light and are supplied with a stainless steel shaft and impeller.

Fixed Speed Mixers

Fixed speed models operate at a fixed speed of 1450 rpm. The mixer head position can be adjusted via the adjustment knob. The shaft is connected to the motor by a collet style chuck and is a non-through type design.

Remote Control Mixers

These variable speed mixers feature a remote speed controller connected to the mixer via a 1.5 m cable that lets you position the controller safely away from splashing liquids. Choose either an analogue controller or digital controller with 4 digit LED display. Through-type shaft and motor angle adjustment knob give you precise control of stirring angle and propeller depth. The shaft is connected to the motor by a collet style chuck and the through type design allows adjustment to the extension of the shaft without having to move the mixer.



Cat. No.	Mounting type	Speed	Power	Shaft length	Impeller dia	Max Volume†	Shpg wt	Price
Fixed speed mixer								
IB-035UK-00	Universal clamp	1450 rpm	30 W	457 mm	64 mm	100 L	6 kg	£460.00
Variable speed mixer with remote analogue controller								
IB-035UK-10	Universal clamp		50 W	610 mm	64 mm	200 L	5 kg	£554.00
IB-035UK-20	Boss head*	90 to 2300 rpm						£525.00
IB-035UK-30	4" Tri-clamp flange							£1034.00
Variable speed mixer with remote digital controller								
IB-035UK-40	Universal clamp							£698.00
IB-035UK-50	Boss head*	90 to 2300 rpm	50 W	610 mm	10 mm 64 mm	200 L	5 kg	£667.00
IB-035UK-60	4" Tri-clamp flange							£1178.00

^{*} Requires heavy-duty dual clamp 04560-24 sold under accessories

Specifications

Supply Voltage: 230 VAC 50/60 Hz

Shaft: 3/8" dia (one end accepts 5/16" bore impeller)

Duty cycle: continuous

Wetted parts: 316 SS



035UK-60

Accessories

IB-04560-24 Heavy-duty dual clamp. Required for boss head mount mixers. Shpg wt 1.0 kg	£120.00
IB-04546-00 Mixer stand has a black cast-iron base and a stainless steel rod.Rod measures 680 mm H x 16 mm dia. Shpg wt 8.2 kg	£132.00
IB-50001-90 Controller support platform. Mount remote controller adjacent to mixer head. Includes dual-rod clamp. Shpg wt 1.0 kg	£66.00

[†] For water-like solution

Lightnin[®] Computer Compatible Digital Mixers

- ▶ RS-232 interface for computer control and validation documentation
- Free Mixer-Connect™ software allows you to record power, torque, flow, temperature, speed, timer, direction of rotation and impeller style.
- LCD display shows speed and either power, torque, flow, process temperature or operating time.
- Each mixer includes a 316 SS shaft, three impellers for different mixing processes and a temperature probe
- Process capacity up to 400 L
- Universal mounting clamp allows mixers to mount directly to a stand or tank rim.
- ▶ Reversible rotation for 'up-pumping' experiments
- ▶ Choose from two mixer types—standard and high torque

Lightnin® LabMaster™ mixers deliver precise, programmable control of mixing speed and process power—both in the lab and at the plant! Patented mixing impellers (three included) provide maximum efficiency in high-viscosity, gas-liquid contacting, blending, and solids suspension processes. Take advantage of the reversible rotation feature—other mixers only pump downward, but this mixer can pump upward for your "uppumping" experiments.

Mixers come with an RS-232 interface kit, Mixer-Connect™ software, temperature probe, and a 3 m RJ11 to RJ22 communication cable. Easily measure, calculate, display, or record eight true repeatable fluid mixing scale-up parameters— power, torque, flow, temperature, speed, timer, direction of rotation, and impeller style—using the Mixer-Connect™ software and a computer. Use the software to control and obtain data from five mixers simultaneously! It also enables you to collect, monitor, plot, and record data for up to 32 LabMaster™ mixers without bulky interface devices. Validation data can be easily exported. Monitor input on the display or format input to ASCII files for storage on your computer.

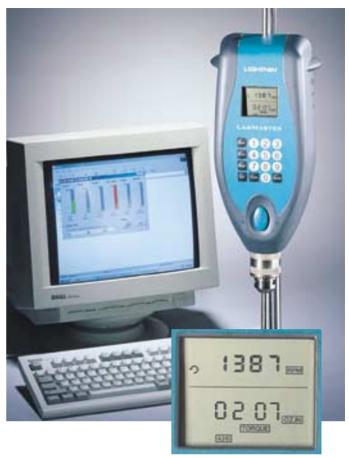
Repeatable data entry via the splash-proof digital keypad greatly enhances process consistency and ensures accurate scale-up. Visible and audible prompts guide you through program and data entry. View current running speed; and set running speed, direction, units, time, and impeller style in the SET mode. In the RUN mode, you can view current running speed and power, torque, flow, time, or temperature readings. Easily program the mixer to "scan" each of the measured parameters. The pumping capacity feature calculates flow rates for six different impeller designs—ideal for flow pattern studies and determining tank turnover rates.

Compact housing is made of chemical-resistant ABS plastic. The universal clamp lets you mount the mixer on tank rim, ring stand, or lattice framework. The clamp swivels 270° in two planes for quick setup.

Choose from two mixer types—standard and high torque.

Standard Mixers offer excellent flow and fluid shear characteristics for low-to medium-viscosity liquids. The through-shaft design lets you adjust the extension of the mixer shaft without moving the mixer drive accommodates shafts up to 3 /8" diameter.

High-Torque Mixers are recommended for your high-viscosity or high-torque applications. The nonthrough-shaft design accommodates shafts up to $^{1}/_{2}$ " diameter.



View current running speed and power, torque, flow, time, or temperature readings in the RUN mode.



Cat. No.	Description	Mounting type	Speed	Power	Shaft length	Max Volume	Shpg wt	Price
Computer compatible mixer with RS-232 interface kit, software and temperature probe								
IB-50325-25	Standard	Universal clamp	50 to 1800 rpm	30 W	610 mm	100 L	8.7 kg	£1140.00
IB-50325-45	High-torque	Universal clamp	15 to 500 rpm	80 W	610 mm	400 L	7.3 kg	£1339.00

† For water-like solution Windows - Reg TM Microsoft Corporation

Specifications

Supply Voltage: 230 VAC 50/60 Hz

Duty cycle: continuous

Shaft: 3/8" dia (one end accepts 5/16" bore impeller)

Wetted parts: 316 SS

Impellers: Standard model 1 x A310 (3.4" dia x $^{5}/_{16}$ " bore), 1 x A-100 (2.7" dia x $^{5}/_{16}$ " bore), 1 x R-100 (2.0" dia x $^{5}/_{16}$ " bore)

High-torque model 1 x A320 (5.0" dia x 3 / $_8$ " bore), 1 x A-100 (3.1" dia x 5 / $_{16}$ " bore), 1 x R-100 (2.0" dia x 5/16" bore)

Software system requirements DOS 5.0 or later, Windows® 95/98 or Windows® 3.11 or better, 4 MB RAM, 2 MB hard disk space.

Accessories

IB-04562-60 Replacement temperature probe Measures 216 mm L x 6 mm dia; 1 m cable£70.00

Lightnin® General Purpose Air-Drive Mixers

- Air-driven mixers ideal for hazardous environments
- ▶ Each mixer includes a 316 SS shaft and an A-310 impeller for high-efficiency mixing
- Process capacity up to 400 L
- Choose from three mounting styles
 Universal clamp mixers mount directly to a ring stand or tank rim.

 Boss head mixers require the heavy-duty dual clamp 04560-24 (sold below).
 4" Tri-Clamp® mounting flange to use with tanks with a sanitary quick-connect mixer port to provide a closed system mixer.

Safely use these air-drive mixers whenever electrical power is hazardous or impractical. Ideal for mixing solvents, laquers and volatile chemicals without the possibility of spark ignition.

All air-drive mixers accept an air input line pressure from 2 to 6.2 bar. Mixers are supplied with a 316 stainless steel shaft and impeller, a needle valve for controlling mixing speed and a muffler to ensure quiet operation. We recommend using an in-line filter/regulator and air lubricator which can be ordered from the accessories below.

For a closed system mixing application use the 4" Tri-Clamp® mounting flange mounting. These variable-speed mixers are ideal for sanitary applications and other applications requiring no vapor loss. A mechanical dry running seal requires no lubrication and withstands pressures up to 1.7 bar. For information on mixers with Viton® V-ring seal, suitable for pressures between -1 and 8 bar, or for ANSI flange connections, call our Application Specialists on 0500 345 300. Also call our Application Specialists to order a tank with 4" sanitary quick-connect fittings.

Cat. No.	Mounting type	Speed	Power	Shaft length	Impeller dia	Max Volume	Shpg wt	Price
Variable speed air								
IB-50322-10	Universal clamp							£562.00
IB-50322-00	Boss head*	30 to 1800 rpm	50 W	610 mm	n 64 mm	200 L	3.7 kg	£529.00
IB-035UK-70	4" Tri-clamp flange							£831.00
IB-035UK-80	Universal clamp	40 to 250 rpm	00.147	610 mm	193 mm	400 L	A lea	£854.00
IB-035UK-90	4" Tri-clamp flange	40 to 350 rpm	80 W	010111111	173 [[[[]]	400 L	4 kg	£1411.00

^{*} Requires heavy-duty dual clamp 04560-24 sold under accessories

For water-like solution

Specifications

Air inlet: 1/4" NPT(F)Duty cycle: continuousAir consumption: 226 LPM at 5.5 barWetted parts: 316 SS

Max air pressure: 6.5bar Shaft: 3/8" dia (one end accepts 5/16" bore impeller)



Accessories

IB-04560-24 Heavy-duty dual clamp. Required for boss head mount mixers. Shpg wt 1.0 kg	£120.00
IB-04546-00 Mixer stand has a black cast-iron base and a stainless steel rod.	
Rod measures 680 mm H x 16 mm dia. Shpg wt 8.2 kg	£132.00
IB-07042-75 Air filter/regulator 1/4" NPT(F) inlet/outlet ports, 0 to 8.6 bar, 5 μm filter	£50.00
IB-07042-70 Air lubricator ; ¹ / ₄ " NPT(F) ports	£38.12
IB-07042-80 Replacement filter for 07042-75	£12.76



See page 13 and 72 for a range of mixing tanks

If you require help in selecting your mixer refer to the mixer selection guide on page 4 or call our application specialists on Free Call 0500 345 300.

Lightnin® Industrial Batch Mixers

- Process capacity up to 20,000 L
- All product wetted parts are made of 316 stainless steel each mixer is supplied complete with 316 SS shaft and impeller.
- Robust aluminium housing is IP54 rated
- Universal mounting clamp allows mixers to mount directly to a stand or tank rim.
- The optimum position for mixing can be located and repeated using the unique positioning and indexing system
- Choose from two mixer types—standard direct drive mixers and high torque gear drive mixers.
- Use as 230 VAC 50 Hz 3-phase fixed speed mixer or purchase the optional inverter 036UK-50 or 036UK-60 to obtain a variable speed mixer with a 230 VAC 50 Hz 1-phase input to the inverter

Use these Batch mixers in a wide range of applications. Choose a Direct Drive model for small batch mixing or high shear applications. Select a gear dive model for mixing large batches or more viscous Liquids. Mixing shafts may be cut to suit tank depth. Contact our Applications Specialist on 0500 345 300 for help on sizing a mixer for your application.

All mixer drives have 230 VAC 50 Hz 3-phase TEFC motors. Connect the mixer to a 230 VAC 3-phase supply for use as a fixed speed mixer, or order inverter 036UK-50 or 036UK-60 for variable speed mixing. Inverters require a 230 VAC 1-phase input and will supply a 3-phase output to the mixer. The inverter is supplied as a separate inverter box, with an analogue speed control and on/off switch and can be wall mounted. Inverter requires cabling to the mixer (cable not supplied).

036UK-50















Ordering Information

Cat. No.	Description	Speed	Power	Max Volume	Drive Dimensions (H x dia)	Shaft dimensions	Impeller (overall dia)	Shpg wt	Price
IB-036UK-01	Standard	1370 rpm (90 - 1370 rpm)*	180 W	1500 L	270 mm x 203 mm	915 mm x 13 mm	115 mm	7 kg	£416.00
IB-036UK-06	Standard	1380 rpm (90 - 1370 rpm)*	250 W	2000 L	320 mm x 225 mm	1220 mm x 13 mm	115 mm	9 kg	£539.00
IB-036UK-11	Standard	1400 rpm (90 - 1370 rpm)*	750 W	3750 L	380 mm x 290 mm	1500 mm x 16mm	230 mm	20 kg	£739.00
IB-037UK-01	High-torque	290 rpm (20 - 290 rpm)*	250 W	7500 L	415 mm x 231 mm	1500 mm x 16mm	230 mm	14 kg	£999.00
IB-037UK-06	High-torque	290 rpm (20 - 290 rpm)*	370 W	10,000 L	415 mm x 231 mm	1500 mm x 16mm	230 mm	14 kg	£1166.00
IB-037UK-11	High-torque	290 rpm (20 - 290 rpm)*	750 W	20,000 L	520 mm x 273 mm	1500 mm x 20mm	255 mm	23 kg	£1317.00

For water-like solution

Specifications

Supply Voltage: 230 VAC 50 Hz 3-phase Wetted parts: 316 SS Duty cycle: continuous Mounting: Universal clamp

Accessories

IB-036UK-50 Inverter for batch mixers, for 036UK-01, -06 and 037UK-01, -06 230 VAC 1-phase input, 3-phase output Shpg wt 2 kg.....£230.00 IB-036UK-60 Inverter for batch mixers, for 036UK-11 and 037UK-11 230 VAC 1-phase input, 3-phase output Shpg wt 2 kg......£310.00 IB-04600-10 Manual mixer stand, 2.10 m maximum height (see page 13 for full specification) Shpg wt 24 kg£480.00 IB-04600-20 Winch mixer stand, 2.05 m maximum height (see page 13 for full specification) Shpg wt 34 kg£750.00

^{*} Speed range when used in conjunction with inverter 036UK-50 (order separately from accessories)

Industrial Mixer Lift Stands

- Heavy duty mixer stands
- Accommodate loads of up to 91 kg

These heavy-duty mixer stands are constructed from heavy-gauge steel and square steel tubing. Use with any of our clamp mount mixers. Stands allow you to easily raise or lower your mixer into drums or tanks up to 122 cm diameter. Each stand includes a 30.5 cm square base plate with four 14 mm mounting holes for permanent attachment to floors, dollies, etc.

Use the manual stand for lighter mixers. Move the mixer up or down in 2.5 cm increments; stand holds mixer in place with a clevis pin. The winch stand is ideal for heavier mixers. Raise the mixer to any height; winch holds the mixer in place. Choose the air-powered stand for your heaviest mixers. Air motor holds mixer in place at any level.

Cat. No.	Movement description	Minimum height	Maximum height	Shpg wt	Price
IB-04600-10	Manual	76 cm	208 cm	24 kg	£480.00
IB-04600-20	Winch	107 cm	208 cm	24 kg	£750.00
IB-04600-30	Air	107 cm	208 cm	42 kg	£970.00



Cylindrical Tanks with Covers

- Rounded corners simplify cleaning
- ► Tanks available in HDPE, Polypropylene or PVDF
- ▶ Tank capacities from 19 L to 1893 L

Cylindrical tanks are rotation-molded in one seamless piece and have an outside rim flange for strength and ease of handling.

To order larger tanks, tanks with different dimensions, or tanks for special applications, call our Application Specialists on 0500 345 300 for more information.

Tanks with 114 L capacity or less have a raised-center bottom for complete drainage. Tanks with 200 L capacity or more have a spoked bottom.

High-density polyethylene (HDPE) tanks with needle-type polypropylene spigot have 1 ½ -12 female screw thread on the spigot. The spigot is mounted on a welded polyethylene boss and accepts 16 mm ID tubing.

Polyvinylidene fluoride (PVDF) tanks offer the highest chemical resistance, and a maximum service temperature of 110°C.

PVDF tanks are stress-crack resistant and easy to clean. Tanks 379 L and larger have a fiberglass-reinforced polyester outer casing for extra support. The casing is steel reinforced, chemical resistant, and maintenance free.



Ordering Information

Litres	Н	OD*	Cal	HDPE tanks		HDPE	tanks with	spigot	Polypropylene tanks			PVDF tanks			
Lilles	cm	cm	Liters	Cat. no.	Wall	Price	Cat. no.	Wall	Price	Cat. no.	Wall	Price	Cat. no.	Wall	Price
19 57 114	38 69 76	28 33 46	2 4 10	IB-06317-50 IB-06317-65 IB-06317-70	4.7 mm 4.7 mm 4.7 mm	£33.44 £82.00 £130.00	IB-06317-51 IB-06317-66 IB-06317-71	4.7 mm 4.7 mm 4.7 mm	£52.00 £114.00 £146.00	IB-06317-53 IB-06317-68 IB-06317-73	4.7 mm 4.7 mm 4.7 mm	£58.00 £102.00 £164.00	IB-06948-00 IB-06948-06 IB-06948-08	2.4 mm 2.4 mm 2.4 mm	£440.00 £821.00 £800.00
208 303 379 568	91 122 112 124	56 61 71 79	10 20 20 40	IB-06317-75 IB-06317-80 IB-06317-10 IB-06317-20	6.3 mm 6.3 mm 6.3 mm 6.3 mm	£212.00 £350.00 £420.00 £590.00	IB-06317-76 - - -	6.3 mm - - -	£227.00 - - -	IB-06317-78 IB-06317-83 IB-06317-13 IB-06317-23	6.3 mm 6.3 mm 6.3 mm 6.3 mm	£243.00 £450.00 £570.00 £700.00	IB-06948-10 - IB-06948-12 IB-06948-14	3.1 mm - 7.9 mm 7.9 mm	£1,400.00 - £2,320.00 £3,080.00
757 1041 1363 1893	130 124 124 157	91 107 122 135	100 100 100 100	IB-06317-31 IB-06317-41 IB-06317-85 IB-06318-86	6.3 mm 6.3 mm 6.3 mm 7.9 mm	£650.00 £870.00 £1,100.00 £1,630.00	- - - -	- - - -	- - - -	IB-06317-34 IB-06317-44 IB-06317-88	6.3 mm 6.3 mm 6.3 mm	£770.00 £1,020.00 £1,290.00	IB-06948-16 IB-06948-18 –	7.9 mm 7.9 mm –	£3,620.00 £4,500.00 -

^{*}Measured at bottom of tank. Add 5 cm for approximate OD at top of tank

In-Line Static Mixers

Mix fluids as you pump them through a pipe line

- ▶ These economical, long-lasting, in-line mixers are more convenient than most motorized mixers.
- In-line mixers prevent overmixing and undermixing, and resist fouling in your pipes or tubes.
- ▶ Virtually maintenance-free and need no spare parts

In-line mixers are efficient and can withstand large pressure changes—up to 103.4 bar with smallest sizes. Mixing elements in pipe and tube mixers are securely attached to the mixer walls, so internal pressure changes cannot collapse elements and stop flow.

Technical info

With in-line static mixers, the mixer does not move through the fluidthe fluid moves through the mixer. As this illustration shows, mixing takes place around the centerline and in the direction of flow.

- 1 Pump pushes a stream of liquid into the mixer.
- 2 The stream of liquid is then split and forced to the opposite outside walls.
- 3 A vortex is created along the centerline axis of the pipe.
- 4 The vortex is sheared and the process recurs with the opposite rotation. This clockwise/counterclockwise motion mixes the liquid to ensure a homogeneous end product.

Use the Reynolds equation and the table below to determine the minimum number of elements you need for efficient mixing.

Reynolds equation:

$$Re = \frac{834QS}{\mu D}$$

- Re = Reynolds number
- Q = Flow rate (Lpm)
- S = Specific gravity
- $\mu = \text{Viscosity (centipoise)}$
- D = Inside pipe diameter (inches)

Pipe	Mixers

Install these mixers directly into your process line to achieve a 100% mixed output—mixing elements are welded inside the pipe. All mixers have threaded ends. Choose PVC, 316 stainless steel, Kynar®, or Teflon® PFA. The clear PVC mixers are ideal for a visual check of your mixing processes. Models with removable elements are available on request—call our Application Specialists



Catalogue number NPT(M)		Pipe ID	No. of elements	Mixer length	Price
Clear PVC schedu	le 40 pipe mix	cers			
IB-04669-85 IB-04669-87	3/8"	0.473"	6 12	61/2" 11"	£56.00 £64.00
IB-04669-89 IB-04669-91	1/2"	0.602"	6 12	7" 12"	£72.00 £81.00
IB-04669-92 IB-04669-93	3/4"	0.804"	6 12	9" 15"	£77.00 £90.00
IB-04669-94 IB-04669-95	1"	1.029"	6 12	11" 18"	£85.00 £111.00
IB-04669-96 IB-04669-97	11/2"	1.590"	6 12	15" 28"	£102.00 £128.00
IB-04669-98 IB-04669-99	2"	2.047"	6 12	19" 35"	£124.00 £140.00
Standard PVC sch	edule 80 pipe	mixers			
IB-04669-00 IB-04669-06	1/2"	0.62"	6 12	5" 10"	£132.00 £221.00
IB-04669-02 IB-04669-08	3/4"	0.82"	6 12	7" 14"	£136.00 £225.00
IB-04669-04 IB-04669-10	1"	1.05"	6 12	10" 19"	£149.00 £242.00
IB-04669-78 IB-04669-79	11/2"	1.50"	6 12	15" 26"	£173.00 £288.00
IB-04669-83 IB-04669-81	2"	1.939"	6 12	18" 33"	£202.00 £335.00
316 stainless stee	el pipe mixers				
IB-04669-12 IB-04669-18	1/2"	0.62"	6 12	5" 10"	£181.00 £254.00
IB-04669-14 IB-04669-20	3/4"	0.82"	6 12	7" 13"	£190.00 £260.00
IB-04669-16 IB-04669-22	1"	1.05"	6 12	9" 17"	£196.00 £325.00
IB-04669-23 IB-04669-24	1½"	1.61"	6 12	13" 26"	£278.00 £462.00
IB-04669-25 IB-04669-26	2"	2.067"	6 12	17" 33"	£437.00 £749.00
Kynar schedule 80	O pipe mixers				
IB-04669-28 IB-04669-29	1/2"	0.546"	6 12	5" 9"	£198.00 £341.00
IB-04669-30 IB-04669-34	3/4"	0.82"	6 12	6" 12"	£203.00 £335.00
IB-04669-32 IB-04669-36	1"	1.05"	6 12	8" 15"	£225.00 £339.00
IB-04669-38 IB-04669-40	1½"	1.50"	6 12	12" 24"	£287.00 £399.00
IB-04669-42 IB-04669-44	2"	1.939"	6 12	16" 31"	£360.00 £480.00
Teflon PFA sched	ule 80 pipe m	ixers			
IB-04668-20 IB-04668-22	1/2"	0.546"	6 12	5" 9"	£285.00 £499.00
IB-04668-24 IB-04668-26	3/4"	0.742"	6 12	6" 12"	£311.00 £517.00

Kynar - Reg TM Elf Atochem North America Teflon - Reg TM F. I. DuPont de Nemours & Co.

Reynolds number Elements required >1000 500 to 1000

Note: If the Reynolds number is less than 500, call our Application Specialists for assistance

Disposable In-Line Mixers

Ideal for your one-time mixing applications, these disposable polyacetal mixers are available unmounted or mounted in polypropylene tubing. Adjust unmounted mixer length to get optimal mixing action—shorten by cutting or extend by using more than one mixer.

Unmounted Mixers can be used with any standard tubing having the same tubing ID as the element OD given in the table. They work well with flexible tubing.

Catalogue number	Element OD (tubing ID)	Number of elements	Mixer length	Price/ pk of 10	
IB-04667-02	3/16"	12	2 ³ /8"	£20.50	
IB-04667-12		24	4 ⁵ /8"	£23.74	
IB-04667-04	1/4"	12	3"	£20.50	
IB-04667-14		24	6"	£23.74	
IB-04667-06	3/8"	12	4 ³ / ₄ "	£23.74	
IB-04667-16		24	9 ¹ / ₂ "	£29.85	
IB-04667-08	1/2"	12	5"	£35.25	
IB-04667-18		24	10"	£46.40	

Mounted Mixers can be used with any compression fitting with the same tubing OD.

Catalogue number	Element OD (tubing ID)	Number of elements	Mixer length	Price/ pk of 10
IB-04668-02	5/16"	12	3½"	£33.81
IB-04668-12		24	5¾"	£38.12
IB-04668-04	3/8"	12	4½"	£33.81
IB-04668-14		24	7½"	£38.12
IB-04668-06	1/2"	12	6½"	£40.64
IB-04668-16		24	11¼"	£49.28
IB-04668-08	5/8"	12	8½"	£57.00
IB-04668-18		24	14½"	£64.00



Selection Details

Flowmeter Selection Guide

Cole-Parmer offer a wide variety of flowmeters and flow controllers for any application. To help you choose the best flowmeter for your application we have included some frequently asked questions about three popular flowmeter technologies. Use the application selection table opposite to narrow your selection.

Variable Area Flowmeters/Rotameters

1. How does a rotameter work?

Rotameters, or variable area flowmeters, operate on the principle that the variation in area of flow stream required to produce a constant pressure differential is proportional to the flow rate. The flowing fluid enters the bottom of the meter, passes upward through a metering tube, and around the float, exiting at the top. The flow rate is read by noting the position of the float against the calibrated scale etched on the glass.

2. Where do I take the reading?

With the Cole-Parmer flowmeters, the reading is taken at the center of the float. It is recommended that the float be at eye level to minimise reading errors.

3. What is the difference between correlated and direct reading rotameters?

A direct reading flowmeter indicates the flow rate on its scale in specific engineering units (e.g. ml/min). Direct reading scales are designed for a specific gas or liquid at a given temperature and pressure.

A correlated flowmeter is scaled along either a 65mm or a 150mm length, from which a reading is taken. The reading is then compared to a correlation table for a specific gas or liquid. This will give the actual flow in engineering units. One correlated flowmeter can be used with a variety of fluids or gases.

4. Can I use a rotameter in a vacuum application or with back pressure?

Yes, but if you have a valve, it must be placed at the outlet (top of the flowmeter).

5. What are the differences between a 150-mm vs. a 65-mm flowmeter?

A 150-mm flowmeter has a 150 mm scale length and is graduated accordingly. It provides better resolution than the more economical 65-mm flowmeter.

6. Must a rotameter be mounted vertically?

Generally, rotameters must be mounted vertically, because the float must center itself in the fluid stream. Some of our rotameters have spring loaded floats and therefore may be mounted in any orientation.

- What are the advantages of using a variable area flowmeter?
 —inexpensive, somewhat self-cleaning, no power required, available in different materials for chemical compatibility.
- 8. What are the limitations of using a variable area flowmeter?
 —no output for data transmission, sensitive to differing gas types, and not suitable for applications with varying pressure and temperature.

Mass Flowmeters

1. How does a mass flowmeter work?

A volume of gas has a known mass at standard conditions. As pressure and temperature are applied, the volume will change, but the mass remains constant. Mass flowmeters measure flow based on the molecular mass of the gas; this measurement is independent of temperature and pressure.

Can a mass flowmeter give a total accumulation of gas?
Yes, most mass flowmeters have outputs of either 0-5 VDC or
4-20 mA.

3. Do I need a filter?

Mass flowmeters require clean gases; generally any particles larger than 50 µm require a filter upstream of the meter. Check each meter for specific requirements.

4. What are the advantages of using a mass flowmeter? —measure mass directly, can handle applications whose stream temperature and line pressures fluctuate.

What are the limitations of using a mass flowmeter?
—calibrated to a specific gas type.

	Page
Flowmeter type	
Doppler	32
Flow controllers	17, 18, 20-22
Gear	31-32
Mass	16-17
Magnetic	33
Transmitter	22-23, 25-33
Turbine	25-29
Ultrasonic	30
Variable Area, inline	18, 20-22
Variable Area, panel mount	19, 23-24
Vortex	

Turbine Flowmeters

1. How does a turbine flowmeter work?

As liquid or gas flows through the turbine, it turns an impeller blade that is sensed by infrared beams, photo-electric sensors, or magnets. An electrical pulse is then generated and converted to a frequency output proportional to the flow rate.

2. Can I use a turbine flowmeter with small particles?

No. Turbine flowmeters are best used with clean, low-viscosity liquids. (although the slurry turbine body on page 34 can handle small particles).

3. What if I have air in my liquid?

Some turbine flowmeters can be used with air. However, if there are air bubbles or vapor pockets in the liquid, the reading will be inaccurate. There should be a laminar (stable) flow through the cross-section of the pipe.

4. What are the advantages of using a turbine flowmeter? —good accuracy with liquids, easy to install and maintain, signal output for totalizing, low flow rates available.

5. What are the limitations of using a turbine flowmeter? —sensitive to viscosity changes, straight pipe line required, clean liquids and gases only.

Application Selection Guide

Application	Flowmeter Type	Page
Flowmeters for micro flow rates	Variable Area Gas Mass	18-24 16-17
Flowmeters for high flow rates	Gas Mass Turbine Doppler Magnetic	16-17 25-29 32 33
Direct reading flowmeters for routine gases	Variable Area Gas Mass Turbine	18-24 16-17 25
High-accuracy flowmeters	Turbine Gear Ultrasonic Vortex	25-29 25-29 30 30
High-pressure flowmeters	Variable Area Turbine Gear	18-24 25-29 31-32
High-temperature flowmeters	Gear Turbine	31 25-29
Ultra-low pressure drop flowmeters	Variable Area Doppler	18-24 32
Fluids with particulates	Doppler Magnetic	32 33
High-viscosity fluids	Gear Doppler	31-32 32
Dark fluids	Variable Area Turbine Gear Doppler	18-24 25-29 31-32 32
Noninvasive flowmeters	Doppler	32
Flowmeters with no moving parts	Gas Mass Doppler Ultrasonic Vortex	16-17 32 30 30

Compact Gas Mass Flowmeters

- ▶ Flow rates are unaffected by pressure and temperature variations within stated limitations
- ▶ 0 to 5 VDC and 4 to 20 mA analog output
- Nonclogging straight sensor tube provides high accuracy
- ▶ All meters include a NIST traceable certificate of calibration

Flowmeters combine an advanced straight sensor tube with a restrictor flow element to provide high accuracy and repeatability. Gas flow rates are unaffected by temperature and pressure variations within limitations.

Flowmeters include a detachable 31/2-digit LCD that can be tilted up to 90° for easy reading. Mount display up to 1m away from the sensor with extension cable 32662-70. Attach optional totalizer 32650-70 to display total accumulated flow. Flowmeters come with a certificate of calibration traceable to NIST standards.

Select from aluminum or 316 stainless steel (SS) models. Wetted materials are anodized aluminum, brass, and Viton® for aluminum models; SS and Viton® for SS models.

Accuracy

These precalibrated flowmeters operate at inlet pressures between 0.34 and 4.12 bar and at gas temperatures between 15 to 25°C while maintaining the stated percent full scale accuracy and linearity. When operating beyond 0.34 to 4.12 bar, add ±0.01%/0.07 bar full scale; if operating beyond 15 to 25°C, add $\pm 0.15\%$ /°C full scale.





Specifications

Accuracy (including linearity)

Models up to 5 sL/min: $\pm 1\%$ full scale All other models: ±1.5% full scale (see below for details)

Repeatability: ±0.5% full scale

Response time: 2 seconds (typical) to within $\pm 2\%$ of actual flow rate from 25 to 100% of full-scale

Output: linear 0 to 5 VDC (1000 Ω minimum load), 4 to 20 mA (50 to 250 Ω loop resistance)

Operating ambient: 5 to 50°C

Maximum system pressure: 34.5 Bar Temperature coefficient: ±0.15%/°C full scale Pressure coefficient: ±0.01%/0.07 Bar full scale

Maximum particulate size: 5 microns Leak integrity: 1 x 10-7 sccs He (max) Transducer input power: 12 VDC, 200 mA max; polarity protected

Connections (included)

Models up to 50 sL/min: 1/4" compression fittings 100 and 200 sL/min models: 3/8" compression fittings 500 sL/min models: 1/2" compression fittings 1000 sL/min models: 3/4" NPT(F) fittings

Dimensions (not including fittings)

Models up to 5 sL/min: 76mmW x 142mmH x 25.4mmD 15 to 100 sL/min models: 92mmW x 152mmH x

32mmD

200 sL/min models: 170mmW x 168mmH x 45mmD 500 sL/min models: 178mmW x 187mmH x 64mmD 1000 sL/min models: 186mmW x 210mmH x 86mmD

Flow rate	Pressure drop	Air/N ₂	O ₂	H ₂	Ar	Price Each	Air/N ₂	O ₂	H ₂	Ar	Price Each
1 low rate	at max flow	Cat. no.	Cat. no.	Cat. no.	Cat. no.	T HOC EUGH	Cat. no.	Cat. no.	Cat. no.	Cat. no.	T TIOC EUGIT
Aluminum gas m	nass flowmeters	S					316 stainless s	teel gas mass fl	owmeters		
0 to 10 sccm	3 mbar	IB-32648-00	IB-32649-00	IB-32654-00	IB-32657-00	£390.00	IB-32648-50	IB-32649-50	IB-32654-50	IB-32657-50	£650.00
0 to 20 sccm		IB-32648-02	IB-32649-02	IB-32654-02	IB-32657-02	£390.00	IB-32648-52	IB-32649-52	IB-32654-52	IB-32657-52	£650.00
0 to 50 sccm		IB-32648-04	IB-32649-04	IB-32654-04	IB-32657-04	£390.00	IB-32648-54	IB-32649-54	IB-32654-54	IB-32657-54	£650.00
0 to 100 sccm	3 mbar	IB-32648-06	IB-32649-06	IB-32654-06	IB-32657-06	£390.00	IB-32648-56	IB-32649-56	IB-32654-56	IB-32657-56	£650.00
0 to 200 sccm		IB-32648-08	IB-32649-08	IB-32654-08	IB-32657-08	£390.00	IB-32648-58	IB-32649-58	IB-32654-58	IB-32657-58	£650.00
0 to 500 sccm		IB-32648-10	IB-32649-10	IB-32654-10	IB-32657-10	£390.00	IB-32648-60	IB-32649-60	IB-32654-60	IB-32657-60	£650.00
0 to 1 sL/min	3 mbar	IB-32648-12	IB-32649-12	IB-32654-12	IB-32657-12	£390.00	IB-32648-62	IB-32649-62	IB-32654-62	IB-32657-62	£650.00
0 to 2 sL/min		IB-32648-14	IB-32649-14	IB-32654-14	IB-32657-14	£390.00	IB-32648-64	IB-32649-64	IB-32654-64	IB-32657-64	£650.00
0 to 5 sL/min		IB-32648-16	IB-32649-16	IB-32654-16	IB-32657-16	£390.00	IB-32648-66	IB-32649-66	IB-32654-66	IB-32657-66	£650.00
0 to 15 sL/min	5 mbar	IB-32648-19	IB-32649-19	IB-32654-19	IB-32657-19	£500.00	IB-32648-68	IB-32649-68	IB-32654-68	IB-32657-68	£830.00
0 to 30 sL/min	82 mbar	IB-32648-34	IB-32649-34	IB-32654-34	IB-32657-34	£500.00	IB-32648-84	IB-32649-84	IB-32654-84	IB-32657-84	£830.00
0 to 50 sL/min	227 mbar	IB-32648-36	IB-32649-36	IB-32654-36	IB-32657-36	£500.00	IB-32648-86	IB-32649-86	IB-32654-86	IB-32657-86	£830.00
0 to 100 sL/min	557 mbar	IB-32648-42	IB-32649-42	IB-32654-42	IB-32657-42	£610.00	IB-32648-92	IB-32649-92	IB-32654-92	IB-32657-92	£950.00
0 to 200 sL/min	275 mbar	IB-32648-43	IB-32649-43	IB-32654-43	IB-32657-43	£750.00	IB-32659-00	IB-32659-02	IB-32659-04	IB-32659-06	£1150.00
0 to 500 sL/min	412 mbar	IB-32648-44	IB-32649-44	IB-32654-44	IB-32657-44	£800.00	IB-32659-10	IB-32659-12	IB-32659-14	IB-32659-16	£1220.00
0 to 1000 sL/min	687 mbar	IB-32648-45	IB-32649-45	IB-32654-45	IB-32657-45	£890.00	IB-32659-20	IB-32659-22	IB-32659-24	IB-32659-26	£1370.00

Accessories

Totalizer gives accumulated flow from the 0 to 5 VDC output signal from the controller. Mounts on top of the flow display for up to a seven-digit total.

Analogue Signal-to-RS Converter lets you collect and analyze data on your computer. Includes software; a bidirectional A/D and D/A signal conditioner with switch selectable 0 to 5 VDC and 4 to 20 mA inputs; and screw terminal connectors and a 240VAC UK power

IB-03277-70 Analogue signal-to-RS-232 converter £210.00 IB-03277-75 Analogue signal-to-RS-485 converter £210.00 Output Cables make it easy to connect your flowmeter to other instruments. Cables feature DB9(F) connectors and are 1m long. IB-32650-60 Output cable for 4 to 20 mA signal £22.00 IB-32650-65 Output cable for 0 to 5 VDC signal.....£22.00 Power Supply allows flowmeters to be powered by AC voltage. IB-03277-UK Power supply, 240 VAC UK Power supply £30.00 Extension Cable lets you extend display up to 1m for remote

IB-32662-70 Extension cable £22.00 Viton-Reg TM DuPont Dow Elastomers L.L.C.

Gas Mass Controllers

Compact Gas Mass Flow Controllers

- Available in flow ranges from 10 sccm to 1000 sL/min
- Precisely control flow rates with a built-in valve
- ▶ Controllers handle up to 34.5 bar with a leak integrity of 1 x 10⁻⁷ sccs He
- All models include a calibration certificate to NIST traceable standards

Controllers feature an advanced straight-tube sensor with a restrictor flow element to ensure laminar gas flow for accurate and repeatable results. Gas flow rates are unaffected by temperature and pressure variations within limitations.

Flow rates may be controlled by either adjusting the local setpoint potentiometer or by remotely supplying either a 4 to 20 mA or a 0 to 5 VDC signal. Send data with the 0 to 5 VDC or 4 to 20 mA output signal. Order analogue signal-to-RS converter for easy data collection and analysis on your computer.

All controllers include a detachable $3\frac{1}{2}$ -digit LCD that can be tilted up to 90° for easy reading. Mount display up to three feet away from the sensor with extension cable 32662-70. Attach the optional totalizer 32650-70 to display total accumulated flow.

Built-in polarity reversal circuit protection and resettable fuses protect the controller. Aluminum models have wetted materials of anodized aluminum, brass, and Viton®; stainless steel (SS) models have wetted materials of SS and Viton®.

Accuracy

These precalibrated flowmeters operate at inlet pressures between 0.34 and 4.12 bar and at gas temperatures between 15 to 25°C while maintaining the stated percent full scale accuracy and linearity. When operating beyond 0.34 to 4.12 bar, add $\pm 0.01\%/0.07$ bar full scale; if operating beyond 15 to 25°C, add $\pm 0.15\%/^{\circ}$ C full scale.



Adjust your flow rate locally with the built-in setpoint potentiometer



Specifications

Accuracy (including linearity)

Models up to 10 sL/min: $\pm 1\%$ full-scale All other models: $\pm 1.5\%$ full-scale (see below for details)

Repeatability: ±0.5% full-scale

Response time: 2 seconds (typical) to within $\pm 2\%$ of actual flow rate from 25 to 100% of full-scale

Output: linear 0 to 5 VDC (1000 Ω minimum load), 4 to 20 mA (50 to 500 Ω loop resistance)

Operating ambient: 0 to 50°C

Maximum system pressure: 34.5 bar Temperature coefficient: $\pm 0.15\%$ °C full-scale Pressure coefficient: $\pm 0.01\%/0.07$ bar full-scale

Maximum particulate size: 5 microns Leak integrity: 1 x 10–7 sccs He (max) Transducer input power: 12 VDC; 1100 mA max; polarity protected

Connections

Models up to 50 sL/min: 1/4" compression fittings 100 and 200 sL/min models: 3/8" compression fittings 500 sL/min models: 1/2" compression fittings 1000 sL/min models: 3/4" NPT(F) fittings

Dimensions (not including the fittings) Models up to 15 sL/min: 109mmW x143mmH x 25.4mmD 30 to 100 sL/min models: 132mmW x 152mmH x 31.8mmD

Flow rate	Pressure drop	Air/N ₂	O ₂	H ₂	Ar	Price Each	Air/N ₂	O ₂	H ₂	Ar	Price Each
i iow rate	at max flow	Cat. no.	Cat. no.	Cat. no.	Cat. no.	I IIOC LUCII	Cat. no.	Cat. no.	Cat. no.	Cat. no.	T TIOC Edon
Aluminum gas n	Aluminum gas mass flowmeters							teel gas mass fl	owmeters		
0 to 10 sccm	0.07 Bar	IB-32660-00	IB-32660-26	IB-32660-52	IB-32660-78	£590.00	IB-32661-00	IB-32661-26	IB-32661-52	IB-32661-78	£720.00
0 to 20 sccm		IB-32660-02	IB-32660-28	IB-32660-54	IB-32660-80	£590.00	IB-32661-02	IB-32661-28	IB-32661-54	IB-32661-80	£720.00
0 to 50 sccm		IB-32660-04	IB-32660-30	IB-32660-56	IB-32660-82	£590.00	IB-32661-04	IB-32661-30	IB-32661-56	IB-32661-82	£720.00
0 to 100 sccm	0.07 Bar	IB-32660-06	IB-32660-32	IB-32660-58	IB-32660-84	£590.00	IB-32661-06	IB-32661-32	IB-32661-58	IB-32661-84	£720.00
0 to 200 sccm		IB-32660-08	IB-32660-34	IB-32660-60	IB-32660-86	£590.00	IB-32661-08	IB-32661-34	IB-32661-60	IB-32661-86	£720.00
0 to 500 sccm		IB-32660-10	IB-32660-36	IB-32660-62	IB-32660-88	£590.00	IB-32661-10	IB-32661-36	IB-32661-62	IB-32661-88	£720.00
0 to 1 sL/min	0.07 Bar	IB-32660-12	IB-32660-38	IB-32660-64	IB-32660-90	£590.00	IB-32661-12	IB-32661-38	IB-32661-64	IB-32661-90	£720.00
0 to 2 sL/min		IB-32660-14	IB-32660-40	IB-32660-66	IB-32660-92	£590.00	IB-32661-14	IB-32661-40	IB-32661-66	IB-32661-92	£720.00
0 to 5 sL/min		IB-32660-16	IB-32660-42	IB-32660-68	IB-32660-94	£590.00	IB-32661-16	IB-32661-42	IB-32661-68	IB-32661-94	£720.00
0 to 15 sL/min	0.27 Bar	IB-32660-19	IB-32660-45	IB-32660-71	IB-32660-95	£720.00	IB-32661-19	IB-32661-45	IB-32661-70	IB-32661-95	£870.00
0 to 30 sL/min	0.24 Bar	IB-32660-20	IB-32660-46	IB-32660-72	IB-32660-97	£720.00	IB-32661-20	IB-32661-46	IB-32661-72	IB-32661-97	£870.00
0 to 50 sL/min	0.76 Bar	IB-32660-22	IB-32660-48	IB-32660-74	IB-32660-98	£720.00	IB-32661-22	IB-32661-48	IB-32661-74	IB-32661-98	£870.00
0 to 100 sL/min	1.37 Bar	IB-32660-24	IB-32660-50	IB-32660-76	IB-32660-99	£840.00	IB-32661-24	IB-32661-50	IB-32661-76	IB-32661-99	£980.00
0 to 500 sL/min	3.23 Bar	IB-32665-00	IB-32665-02	IB-32665-04	IB-32665-06	£1090.00	IB-32666-00	IB-32666-02	IB-32666-04	IB-32666-06	£1680.00
0 to 1000 sL/min		IB-32665-10	IB-32665-12	IB-32665-14	IB-32665-16	£1390.00	IB-32666-10	IB-32666-12	IB-32666-14	IB-32666-16	£2130.00

Accessories

 $\begin{tabular}{ll} \textbf{Totalizer} gives accumulated flow from the 0 to 5 VDC output signal from the controller. Displays up to a 7-digit total. \end{tabular}$

IB-32650-70 Totalizer£152.00

Analogue Signal-to-RS Converter lets you collect and analyze data on your computer. Includes software; a bidirectional A/D and D/A signal conditioner with switch selectable 0 to 5 VDC and 4 to 20 mA inputs; and screw terminal connectors and a 240VAC UK power supply.

IB-03277-70 Analogue signal-to-RS-232 converter.....£210.00 IB-03277-75 Analogue signal-to-RS-485 converter.....£210.00

Cable makes it easy to connect your flowmeter to any instrument that accepts analogue signals. Cables feature DB15(F) connectors with bare wire ends; 1m long.

IB-32662-70 Extension cable£22.00
Viton—Reg TM DuPont Dow Elastomers L.L.C.

Low Cost Cole-Parmer Direct **Reading Acrylic Flowmeters**

- Available with or without flow control valve.
- Use with air sampling equipment, chromatography systems, gas analyzers, and water treatment systems
- Machined from solid acrylic blocks, these variable area flowmeters have integral metering tubes for precise readings.
- Flowmeters are designed for front-panel mounting—inlet and outlet ports and mounting studs extend through the panel for
- Bench mount a flowmeter with a tripod base (order separately

Specifications

Materials of construction									
Acrylic flowmeters Fittings Valve O-rings F									
50-mm	Brass								
100-mm	Brass	Brass	Buna N	316 SS or glass					
127-mm	PVC			or grass					

Accuracy

50-mm flowmeters: ±5% full-scale 100-mm flowmeters: $\pm 3\%$ full-scale 127-mm flowmeters: ±2% full-scale Repeatability: ±0.5% full-scale Maximum pressure: 6.9 bar Media type: liquids or gases

Maximum operating temperature: 65°C

Connections

50-mm, and 100-mm flowmeters: 1/8" NPT(F)*

127-mm flowmeters: 1" NPT(F)

50-mm flowmeters: 25.4mmW x 102mmH x 54mmD 100-mm flowmeters: 35mmW x 165mmH x 54mmD 127-mm flowmeters: 44.5mmW x 276mmH x 121mmD

Shpg wt: 0.5 kg

From only



100-mm flowmeter 32461-60



100-mm flowmeter 32458-52





For Liquid Applications

Flow rate	Without Control V	alve/	With Control Valve					
1 low rate	Cat. no.	Price Each	Cat. No.	Price Each				
Flowmeters with 50-mm scale								
5-50 mL/min 10-100 mL/min 20-240 mL/min	IB-32457-30 IB-32457-32 IB-32457-34	£20.00 £20.00 £20.00	IB-32460-30 IB-32460-32 IB-32460-34	£27.00 £27.00 £27.00				
Flowmeters with 100-mm scale								
4-50 mL/min 10-120 mL/min 25-225 mL/min	IB-32458-30 IB-32458-32 IB-32458-34	£30.00 £30.00 £30.00	IB-32461-30 IB-32461-32 IB-32461-34	£37.00 £37.00 £37.00				
40-400 mL/min 40-660 mL/min 100-1500 mL/min	IB-32458-36 IB-32458-38 IB-32458-40	£30.00 £30.00 £30.00	IB-32461-36 IB-32461-38 IB-32461-40	£37.00 £37.00 £37.00				
200-3000 mL/min 0.8-9 LPM 1.5-20 LPM	IB-32458-42 IB-32458-44* IB-32458-46*	£30.00 £55.00 £55.00	IB-32461-42 IB-32461-44* IB-32461-46*	£37.00 £62.00 £62.00				
Flowmeters with 127-mm scale								
1-15 LPM 4-36 LPM 5-75 LPM	IB-32462-20 IB-32462-22 IB-32462-24	£90.00 £90.00 £90.00	- IB-32466-54 IB-32466-56	£130.00 £130.00				

^{*} Models indicated with an asterix have a 1/4" NPT(F); use tripod 32462-60

Tripod Bases

IB-32462-50 Tripod base, mounts one flowmeter with 50-mm scale. Includes three leveling screws and spirit level.....£29.85

IB-32462-55 Tripod base, mounts one flowmeter with 100-mm scale. Includes three leveling screws and spirit level (not suitable for ¹/₄" NPT(F) connection flowmeters)£29.85

IB-32462-50 Mounts one high flow 100mm scale (for *) with 1/4" NPT(F)

For Air Applications

100-mm flowmeter

32461-60 shown

with tripod base

32462-55

Flow rate	Without Control V	alve	With Control Valve					
Flow rate	Cat. no.	Price Each	Cat. no.	Price Each				
Flowmeters with 50-n	Flowmeters with 50-mm scale							
0.04-0.5 LPM	IB-32457-40	£20.00	IB-32460-40	£27.00				
0.1-1 LPM	IB-32457-42	£20.00	IB-32460-42	£27.00				
0.4-5 LPM	IB-32457-44	£20.00	IB-32460-44	£27.00				
1-10 LPM	IB-32457-46	£20.00	IB-32460-46	£27.00				
2-25 LPM	IB-32457-48	£20.00	IB-32460-48	£27.00				
4-50 LPM	IB-32457-50	£20.00	IB-32460-50	£27.00				
10-100 LPM	IB-32457-52	£20.00	IB-32460-52	£27.00				
Flowmeters with 100-	mm scale							
0.4-5 LPM	IB-32458-50	£30.00	IB-32461-50	£37.00				
1-10 LPM	IB-32458-52	£30.00	IB-32461-52	£37.00				
2-20 LPM	IB-32458-54	£30.00	IB-32461-54	£37.00				
3-30 LPM	IB-32458-56	£30.00	IB-32461-56	£37.00				
4-50 LPM	IB-32458-58	£30.00	IB-32461-58	£37.00				
10-100 LPM	IB-32458-60	£30.00	IB-32461-60	£37.00				
14-140 LPM	IB-32458-62*	£55.00	IB-32461-62*	£62.00				
30-280 LPM	IB-32458-64*	£55.00	IB-32461-64*	£62.00				
Flowmeters with 127-	mm scale							
100-700 LPM	IB-32462-30	£90.00	IB-32466-66	£130.00				
100-1400 LPM	IB-32462-32	£90.00	IB-32466-68	£130.00				
400-3400 LPM	IB-32462-34	£90.00	IB-32466-70	£130.00				

Viton-Reg TM DuPont Dow Elastomers L.L.C.

^{*} Models indicated with an asterix have a 1/4" NPT(F) connection; use tripod 32462-60

Cole-Parmer Acrylic In-Line Flowmeters

- Direct reading for use with air or water Flow range for air - 3.3 LPM to 2,200 LPM Flow range for water - 0.67 LPM to 70 LPM
- Easy to install mount vertically in your system with threaded brass inserts that do not come in contact with the medium
- Built in guide rod stabilizes aluminum or stainless steel float which makes readings easier

Specifications

Repeatability: ±0.5% full scale

Maximum Operating Temperature: 65°C

Materials of Construction:

Body: acrylic Connections: PVC Guide Rod: Stainless steel O-Rings: Buna-N Connections: PVC, brass

Float: see ordering table

Maximum Pressure: 6.9 bar Media Type: Liquid or gases

Dimensions:

Meters with $^{1}\!/_{4}{}''$ connections 25.4mm W x 135.5mm H x 28.6mm D

Meters with $^{1}\!/_{2}"$ connections 38.1mm W x 235.5mm H x 41.3mm D

Meters with $^{3}/_{4}"$ connections 38.1mm W x 286.0mm H x 41.3mm D











Flow range	Float*	Accuracy	Connections (full scale)	Cat. No.	Price Each
200 to 1700 LPH	Al	±5%	1/4" NPT(M)	IB-32445-12	£40.64
500 to 3000 LPH	SS	±5%	1/4" NPT(M)	IB-32445-14	£40.64
1000 to 8500 LPH	SS	±5%	1/4" NPT(M)	IB-32445-16	£40.64
80 to 340 LPM	Al	±3%	1/2" NPT(F)	IB-32445-18†	£62.00
100 to 700 LPM	SS	±3%	1/2" NPT(F)	IB-32445-20†	£62.00
150 to 1500 LPM	SS	±3%	1/2" NPT(F)	IB-32445-22†	£62.00
200 to 2200 LPM	SS	±3%	3/4" NPT(F)	IB-32445-23†	£81.00

Flow range	Float*	Accuracy	Connections (full scale)	Cat. No.	Price Each
4 to 50 LPH	Al	±5%	1/4" NPT(M)	IB-32445-66	£40.64
15 to 100 LPH	SS	±5%	1/4" NPT(M)	IB-32445-68	£40.64
30 to 230 LPH	SS	±5%	1/4" NPT(M)	IB-32445-70	£40.64
2 to 10 LPM	Al	±3%	1/2" NPT(F)	IB-32445-72†	£62.00
2 to 20 LPM	SS	±3%	1/2" NPT(F)	IB-32445-74†	£62.00
4 to 40 LPM	SS	±3%	1/2" NPT(F)	IB-32445-76†	£62.00
6 to 60 LPM	SS	±3%	3/4" NPT(F)	IB-32445-78†	£84.00
8 to 70 LPM	SS	±3%	3/4" NPT(F)	IB-32445-80†	£84.00

High-Flow Acrylic In-Line Flowmeters

Direct reading for use with air or water

Flow range for air - up to 11,000 LPM

Flow range for water - up to 400 LPM

- Integrated union fittings on both ends for easy assembly and disassembly
- Ideal for chemical and plant service applications

Specifications

Accuracy: ±5% full scale Maximum Pressure: 6.9 bar Media Type: Liquid or gases

Maximum Operating Temperature: 65°C

Materials of Construction:

Body: acrylic Connections: PVC O-Rings: Buna-N Float: Stainless steel

Dimensions:

Meters with 1 1/2" connections 88.9mm W x 340mm H x 88.9mm D Meters with 2" connections 104.8mm W x 346mm H x 104.8mm D

Flowmeters for air						
Flow range	Shpg wt	Connections	Cat. No.	Price Each		
300 to 3000 LPM	2.3 kg	1 1/2" NPT(F)	IB-324UK-00	£185.00		
450 to 4600 LPM	2.3 kg	1 1/2" NPT(F)	IB-324UK-02	£185.00		
550 to 5500 LPM	2.3 kg	1 1/2" NPT(F)	IB-324UK-04	£185.00		
700 to 7000 LPM	2.8 kg	2" NPT(F)	IB-324UK-06	£420.00		
800 to 9000 LPM	2.8 kg	2" NPT(F)	IB-324UK-08	£420.00		
1000 to 11000 LPM	2.8 kg	2" NPT(F)	IB-324UK-10	£420.00		





Flow

Direction





Flowmeters for water						
Flow range	Shpg wt	Connections	Cat. No.	Price Each		
10 to 120 LPM	2.3 kg	1 1/2" NPT(F)	IB-324UK-50	£185.00		
15 to 150 LPM	2.3 kg	1 1/2" NPT(F)	IB-324UK-52	£185.00		
20 to 200 LPM	2.3 kg	1 1/2" NPT(F)	IB-324UK-54	£185.00		
25 to 230 LPM	2.8 kg	2" NPT(F)	IB-324UK-56	£420.00		
30 to 300 LPM	2.8 kg	2" NPT(F)	IB-324UK-58	£420.00		
40 to 400 LPM	2.8 kg	2" NPT(F)	IB-324UK-60	£420.00		

[†] Dual-scale flowmeter reads in units per hour and minute

Direct Reading Variable Area Flowmeters

- ► Flow Range: Gas 5 cc/min to 120LPM Liquid - 1cc/min to 4.4LPM
- Accuracy better than ±2.5% full scale
- Choose from models without a valve to monitor flow, or with a valve to monitor and

These versatile flowmeters are available in a wide range of direct reading scales. Choose from water, air, argon, carbon dioxide, helium, methane, nitrogen, oxygen or contact our application specialists for other options.

Flowmeters are available in either a 30 mm or 100 mm scale. Non-wetted parts for all models include an aluminium frame with a transparent TPX protective plastic front cover. Inlet and outlet connections are 1/4" BSPP(F) and the flowmeter has two M5 (male) threads for panel mounting. Alternatively the flowmeter can be used with bench stand 001UK-99 where panel mounting is not practical.

Flowmeters with the valve option come with the valve mounted on the inlet of the flowmeter, but can be reconfigured to mount the valve on the outlet. For positive pressure applications with liquids and gases, position the valve at the inlet; for vacuum applications, position at the







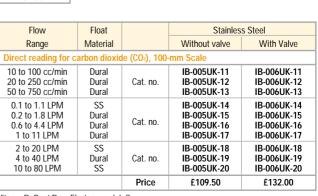
Standard 100mm Direct Reading Flowmeters for Liquids

Flow	Float		Nickel Plate	ed Brass	Stainles	ss Steel
Range	Material		Without valve	With Valve	Without valve	With Valve
Direct reading for v	vater, 100-m	m Scale				
1 to 10 cc/min 2 to 25 cc/min 4 to 60 cc/min	SS SS SS	Cat. no.	IB-001UK-50 IB-001UK-54 IB-001UK-58	IB-002UK-50 IB-002UK-54 IB-002UK-58	IB-003UK-50 IB-003UK-54 IB-003UK-58	IB-004UK-50 IB-004UK-54 IB-004UK-58
30 to 280 cc/min 40 to 480 cc/min 50 to 750 cc/min	SS SS SS	Cat. no.	IB-001UK-62 IB-001UK-66 IB-001UK-70	IB-002UK-62 IB-002UK-66 IB-002UK-70	IB-003UK-62 IB-003UK-66 IB-003UK-70	IB-004UK-62 IB-004UK-66 IB-004UK-70
0.1 to 1.2 LPM 0.3 to 3.0 LPM 0.4 to 4.4 LPM	SS SS SS	Cat. no.	IB-001UK-74 IB-001UK-78 IB-001UK-82	IB-002UK-74 IB-002UK-78 IB-002UK-82	IB-003UK-74 IB-003UK-78 IB-003UK-82	IB-004UK-74 IB-004UK-78 IB-004UK-82
		Price	£74.50	£97.00	£109.50	£132.00

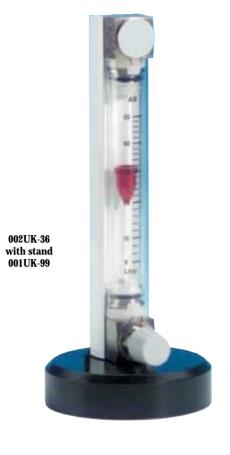
Standard 100mm Direct Reading Flowmeters for Gases

Flow	Float	t Nickel Plated Brass Stainless Steel		s Steel					
Range	Material		Without valve	With Valve	Without valve	With Valve			
Direct reading for air	Direct reading for air, 100-mm Scale								
5 to 100 cc/min	Dural	Cat. no.	IB-001UK-00	IB-002UK-00	IB-003UK-00	IB-004UK-00			
20 to 250 cc/min	Dural		IB-001UK-04	IB-002UK-04	IB-003UK-04	IB-004UK-04			
50 to 750 cc/min	Dural		IB-001UK-08	IB-002UK-08	IB-003UK-08	IB-004UK-08			
0.1 to 1.2 LPM	SS	Cat. no.	IB-001UK-12	IB-002UK-12	IB-003UK-12	IB-004UK-12			
0.2 to 2.0 LPM	Dural		IB-001UK-16	IB-002UK-16	IB-003UK-16	IB-004UK-16			
0.6 to 5.0 LPM	Dural		IB-001UK-20	IB-002UK-20	IB-003UK-20	IB-004UK-20			
1 to 10 LPM	SS	Cat. no.	IB-001UK-24	IB-002UK-24	IB-003UK-24	IB-004UK-24			
1 to 13 LPM	Dural		IB-001UK-28	IB-002UK-28	IB-003UK-28	IB-004UK-28			
2 to 26 LPM	SS		IB-001UK-32	IB-002UK-32	IB-003UK-32	IB-004UK-32			
4 to 50 LPM	Dural	Cat. no.	IB-001UK-36	IB-002UK-36	IB-003UK-36	IB-004UK-36			
10 to 100 LPM	SS		IB-001UK-40	IB-002UK-40	IB-003UK-40	IB-004UK-40			
20 to 120 LPM	SS		IB-001UK-44	IB-002UK-44	IB-003UK-44	IB-004UK-44			
		Price	£74.50	£97.00	£109.50	£132.00			

Flow	Float		Stainless	Steel			
Range	Material		Without valve	With Valve			
Direct reading for a	Direct reading for argon (Ar), 100-mm Scale						
5 to 80 cc/min 20 to 200 cc/min 40 to 660 cc/min	Dural Dural Dural	Cat. no.	IB-005UK-00 IB-005UK-01 IB-005UK-02	IB-006UK-00 IB-006UK-01 IB-006UK-02			
0.1 to 1.0 LPM 0.2 to 1.7 LPM 0.4 to 4.0 LPM 1 to 8.0 LPM	SS Dural Dural SS	Cat. no.	IB-005UK-03 IB-005UK-04 IB-005UK-05 IB-005UK-06	IB-006UK-03 IB-006UK-04 IB-006UK-05 IB-006UK-06			
1 to 11 LPM 2 to 22 LPM 4 to 44 LPM 10 to 90 LPM	Dural SS Dural SS	Cat. no.	IB-005UK-07 IB-005UK-08 IB-005UK-09 IB-005UK-10	IB-006UK-07 IB-006UK-08 IB-006UK-09 IB-006UK-10			
		Price	£109.50	£132.00			



Viton - DuPont Dow Flastomers, L.L.C.



Specifications

Accuracy: ±2.5% FS Repeatability: ±0.5% Connection: 1/4" BSPP(F) Maximum Pressure: 20 bar

Operating Temperature: -15 to 120°C

Wetted Parts:

Brass model nickel plated brass, Viton®, PTFE and

float material (see ordering table)

SS model 316 SS, Viton®, PTFE and float material

(see ordering table)

Dimensions:

32 mm W x 210 mm L x 36 mm D

Shpg wt: 0.75 kg

Range	Material		Without valve	With Valve		
Direct reading for carbon dioxide (CO ₂), 100-mm Scale						
10 to 100 cc/min 20 to 250 cc/min 50 to 750 cc/min	Dural Dural Dural	Cat. no.	IB-005UK-11 IB-005UK-12 IB-005UK-13	IB-006UK-11 IB-006UK-12 IB-006UK-13		
0.1 to 1.1 LPM 0.2 to 1.8 LPM 0.6 to 4.4 LPM 1 to 11 LPM	SS Dural Dural Dural	Cat. no.	IB-005UK-14 IB-005UK-15 IB-005UK-16 IB-005UK-17	IB-006UK-14 IB-006UK-15 IB-006UK-16 IB-006UK-17		
2 to 20 LPM 4 to 40 LPM 10 to 80 LPM	SS Dural SS	Cat. no.	IB-005UK-18 IB-005UK-19 IB-005UK-20	IB-006UK-18 IB-006UK-19 IB-006UK-20		
		Price	£109.50	£132.00		

Flow	Float		Stainless Steel	
Range	Material		Without valve	With Valve
Direct reading for h	elium (He),	100-mm Scal	e	
5 to 100 cc/min 20 to 280 cc/min 50 to 800 cc/min	Dural Dural Dural	Cat. no.	IB-005UK-21 IB-005UK-22 IB-005UK-23	IB-006UK-21 IB-006UK-22 IB-006UK-23
0.1 to 1.8 LPM 0.2 to 3.0 LPM 0.2 to 5.6 LPM 0.5 to 9.0 LPM	SS Dural Acetal Dural	Cat. no.	IB-005UK-24 IB-005UK-25 IB-005UK-26 IB-005UK-27	IB-006UK-24 IB-006UK-25 IB-006UK-26 IB-006UK-27
1 to 28 LPM 2 to 60 LPM 5 to 120 LPM 20 to 270 LPM	Dural SS Dural SS	Cat. no.	IB-005UK-28 IB-005UK-29 IB-005UK-30 IB-005UK-31	IB-006UK-28 IB-006UK-29 IB-006UK-30 IB-006UK-31
		Price	£109.50	£132.00

Flow	Float		Stainless Steel			
Range	Material		Without valve	With Valve		
Direct reading for nitrogen (N ₂), 100-mm Scale						
5 to 100 cc/min 20 to 250 cc/min 60 to 600 cc/min	Dural Dural Dural	Cat. no.	IB-005UK-43 IB-005UK-44 IB-005UK-45	IB-006UK-43 IB-006UK-44 IB-006UK-45		
0.1 to 1.2 LPM 0.2 to 2.0 LPM 0.6 to 5.0 LPM	SS Dural Dural	Cat. no.	IB-005UK-46 IB-005UK-47 IB-005UK-48	IB-006UK-46 IB-006UK-47 IB-006UK-48		
1 to 13 LPM 2 to 27 LPM 4 to 50 LPM 10 to 100 LPM	Dural SS Dural SS	Cat. no.	IB-005UK-49 IB-005UK-50 IB-005UK-51 IB-005UK-52	IB-006UK-49 IB-006UK-50 IB-006UK-51 IB-006UK-52		
		Price	£109.50	£132.00		

Flow	Float		Stainless Steel		
Range	Material		Without valve	With Valve	
Direct reading for r	nethane (CH), 100-mm S	cale		
10 to 150 cc/min 40 to 360 cc/min 0.1 to 1.1 LPM	Dural Dural Dural	Cat. no.	IB-005UK-32 IB-005UK-33 IB-005UK-34	IB-006UK-32 IB-006UK-33 IB-006UK-34	
0.1 to 1.7 LPM 0.4 to 2.8 LPM 0.4 to 4.4 LPM 1 to 7.0 LPM	SS Dural Acetal Dural	Cat. no.	IB-005UK-35 IB-005UK-36 IB-005UK-37 IB-005UK-38	IB-006UK-35 IB-006UK-36 IB-006UK-37 IB-006UK-38	
1 to 18 LPM 2 to 36 LPM 5 to 70 LPM 15 to 140 LPM	Dural SS Dural SS	Cat. no.	IB-005UK-39 IB-005UK-40 IB-005UK-41 IB-005UK-42	IB-006UK-39 IB-006UK-40 IB-006UK-41 IB-006UK-42	
		Price	£109.50	£132.00	

Flow	Float		Stainless Steel		
Range	Material		Without valve	With Valve	
Direct reading for	oxygen (O2),	100-mm Scal	е		
5 to 90 cc/min 20 to 220 cc/min 40 to 600 cc/min	Dural Dural Dural	Cat. no.	IB-005UK-53 IB-005UK-54 IB-005UK-55	IB-006UK-53 IB-006UK-54 IB-006UK-55	
0.1 to 1.1 LPM 0.2 to 1.8 LPM 0.4 to 4.4 LPM	SS Dural Dural	Cat. no.	IB-005UK-56 IB-005UK-57 IB-005UK-58	IB-006UK-56 IB-006UK-57 IB-006UK-58	
1 to 12 LPM 2 to 25 LPM 4 to 50 LPM 10 to 100 LPM	Dural SS Dural SS	Cat. no.	IB-005UK-60 IB-005UK-61 IB-005UK-62 IB-005UK-63	IB-006UK-60 IB-006UK-61 IB-006UK-62 IB-006UK-63	
		Price	£109.50	£132.00	

Accessories

IB-001UK-99 Bench stand, mounts one flowmeter£32.00
IB-001UK-92 Traceable certificate, for flowmeter calibration£90.00
IB-001UK-94 UKAS certificate, for flowmeter calibration £195.00

High Accuracy Direct Reading Variable Area Flowmeter

Flow Range:

Air - 5 ml/min to 10 LPM Water - 15 ml/min to 1.2 LPM

- ▶ High accuracy of ±1% full scale
- ▶ Long 180 mm scale allows accurate readings to be made
- Choose from models without a valve to monitor flow, or with a valve to monitor and control flow.

Long length 180 mm scales allow accurate readings to be taken making them ideal for use in the laboratory and other testing applications. Select from the economical brass flowmeter or the 316 stainless steel flowmeter for aggressive media or high purity applications. Non-wetted parts for all models include an aluminium frame with a transparent TPX protective plastic front cover. Inlet and outlet connections are 1/4" BSPP(F) and the flowmeter has two M5 (male) threads for panel mounting. Alternatively the flowmeter can be used with bench stand 001UK-99 for use on a laboratory bench top.

If required order factory traceable certificate or UKAS calibration certificate for your flowmeter in the accessories below.









Specifications

Accuracy: $\pm 1.0\%$ FS Repeatability: $\pm 0.25\%$ Connection: 1/4" BSPP(F) Maximum Pressure: 20 bar

Operating Temperature: -15 to 120°C

Wetted Parts:

Brass model nickel plated brass, Viton®, PTFE and Float material (see ordering table)

SS model 316 SS, Viton®, PTFE and Float material

(see ordering table)

Dimensions:

32 mm W x 302 mm L x 36 mm D

Shpg wt: 1.5 kg

Flow		Nickel Plate	d Brass	Stainless Steel		
Range		Without valve	With Valve	Without valve	With Valve	
Direct reading for water	r, 180-mm Scale wi	ith Dural float				
15 to 170 cc/min	Cat. no.	IB-022UK-00	IB-022UK-10	IB-022UK-20	IB-022UK-30	
25 to 250 cc/min	Cat. no.	IB-022UK-03 IB-022UK-13		IB-022UK-23	IB-022UK-33	
Direct reading for air, 18	80-mm Scale with	SS float				
0.05 to 1.3LPM	Cat. no.	IB-022UK-06	IB-022UK-16	IB-022UK-26	IB-022UK-36	
1 to 10 LPM	Cat. no.	IB-022UK-09	IB-022UK-19	IB-022UK-29	IB-022UK-39	
	Price	£111.75	£134.25	£146.75	£169.25	

Accessories

IB-001UK-99 Bench stand, mounts one flowmeter with 180mm scale	£32.00
IB-001UK-92 Traceable certificate, for flowmeter calibration	£90.00
IR-001 IK-94 IKAS certificate for flowmeter calibration	£195 00

Direct Reading Flow Transmitters and Hi/Low Alarm Variable Area Flowmeters

- ▶ Flow Range: Direct reading for air - 5 cc/min to 120LPM Direct reading for water - 1cc/min to 4.4LPM
- Accuracy better than ±2.5% full scale
- Chose from models with: 4-20mA transmitter output for control and datalogging Flowsense set point alarm for non-invasive hi or low flow

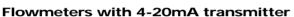
All flowmeters feature an easy to view direct reading scale. Select 4-20mA transmitter output signal for datalogging and control application or the Flowsense alarm models where hi or low flow detection is required. Models are ideal for process applications or order with bench stand 001UK-99 for use in a laboratory where panel mounting is not practical.

Flowmeters have a 100 mm direct reading scale. Non-wetted parts for all models include an aluminium frame with a transparent TPX protective plastic front cover. Inlet and outlet connections are 1/4" BSPP(F) and the flowmeter has two M5 (male) threads for panel mounting

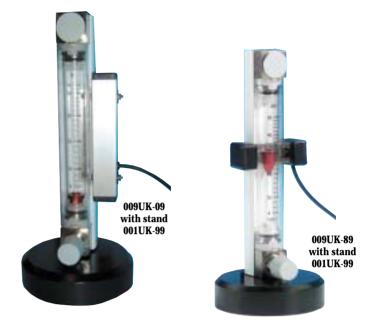








Flow	Float		Stainless Steel			
Range	Material		Without valve	With Valve		
Direct reading for water, 100-mm Scale with 4-20mA output						
15 to 100 cc/min 30 to 250 cc/min 75 to 500 cc/min	SS SS SS	Cat. no.	IB-009UK-00 IB-009UK-01 IB-009UK-02	IB-009UK-50 IB-009UK-51 IB-009UK-52		
0.15 to 1LPM 0.4 to 3 LPM 0.5 to 4 LPM	SS SS SS	Cat. no.	IB-009UK-03 IB-009UK-04 IB-009UK-05	IB-009UK-53 IB-009UK-54 IB-009UK-55		
		Price	£419.50	£442.00		



Flow	Float		Stainless Steel		
Range	Material		Without valve	With Valve	
Direct reading for air, 100-mm Scale with 4-20mA output					
0.4 to 4 LPM 1.5 to 10 LPM 3 to 15 LPM	Dural Dural Dural	Cat. no.	IB-009UK-09 IB-009UK-10 IB-009UK-11	IB-009UK-59 IB-009UK-60 IB-009UK-61	
3 to 22 LPM 5 to 35 LPM 10 to 75 LPM	SS Dural Dural	Cat. no.	IB-009UK-12 IB-009UK-13 IB-009UK-14	IB-009UK-62 IB-009UK-63 IB-009UK-64	
		Price	£419.50	£442.00	

Specifications

Accuracy: ±2.5% FS Repeatability: ±0.5% Connection: 1/4" BSPP(F) Maximum Pressure: 20 bar Operating Temperature: -5 to 60°C Dimensions: 32mmWx210mmLx36mm

Wetted Parts: SS model 316 SS, Viton®, PTFE and float material (see ordering table), Epoxy

Transmitter: 2-wire 4-20mA loop powered (requires 8-30VDC power supply, not included) and

2m output cable Shpg wt: 1.5 kg

Flowmeters with flowsense alarm

Flow	Float		Stainless Steel			
Range	Material		Without valve	With Valve		
Direct reading for water, 100-mm Scale with flowsense alarm						
1 to 10 cc/min 2 to 25 cc/min 4 to 60 cc/min	SS SS SS	Cat. no.	IB-009UK-21 IB-009UK-22 IB-009UK-23	IB-009UK-71 IB-009UK-72 IB-009UK-73		
30 to 280 cc/min 40 to 480 cc/min 50 to 750 cc/min	SS SS SS	Cat. no.	IB-009UK-24 IB-009UK-25 IB-009UK-26	IB-009UK-74 IB-009UK-75 IB-009UK-76		
0.1 to 1.2 LPM 0.3 to 3.0 LPM 0.4 to 4.4 LPM	SS SS SS	Cat. no.	IB-009UK-27 IB-009UK-28 IB-009UK-29	IB-009UK-77 IB-009UK-78 IB-009UK-79		
		Price	£205.50	£228.00		

Viton - DuPont Dow Elastomers, L.L.C.

Flow	Float		Stainless Steel		
Range	Material		Without valve	With Valve	
Direct reading for a					
5 to 100 cc/min	Dural	Cat. no.	IB-009UK-30	IB-009UK-80	
20 to 250 cc/min	Dural		IB-009UK-31	IB-009UK-81	
50 to 750 cc/min	Dural		IB-009UK-32	IB-009UK-82	
0.1 to 1.2 LPM	SS	Cat. no.	IB-009UK-33	IB-009UK-83	
0.2 to 2.0 LPM	Dural		IB-009UK-34	IB-009UK-84	
0.6 to 5.0 LPM	Dural		IB-009UK-35	IB-009UK-85	
1 to 10 LPM	SS	Cat. no.	IB-009UK-36	IB-009UK-86	
1 to 13 LPM	Dural		IB-009UK-37	IB-009UK-87	
2 to 26 LPM	SS		IB-009UK-38	IB-009UK-88	
4 to 50 LPM	Dural	Cat. no.	IB-009UK-39	IB-009UK-89	
10 to 100 LPM	SS		IB-009UK-40	IB-009UK-90	
20 to 120 LPM	SS		IB-009UK-41	IB-009UK-91	
		Price	£205.50	£228.00	

Specifications

Accuracy: ±2.5% FS Repeatability: ±0.5% Connection: 1/4" BSPP(F) Maximum Pressure: 20 bar Operating Temperature: -5 to 60°C Dimensions: 32mmWx210mmLx36mm

Wetted Parts: SS model 316 SS, Viton®, PTFE and float material (see ordering table)

Shpg wt: 1.5 kg

Accessories

IB-001UK-99 Bench stand, mounts one flowmeter with 180mm scale	£32.00
IB-001UK-92 Traceable certificate, for flowmeter calibration	£90.00
IR-001LIK-94 LIKAS certificate for flowmeter calibration	£195.00

Alarm: 2 x npn open collector (alarm o/p, setup o/p) with 150mA 24VDC max output, 3m output cable

(requires 12VDC, 30mA power supply, not included)

In-Line Direct Reading Variable Area Flow Transmitter

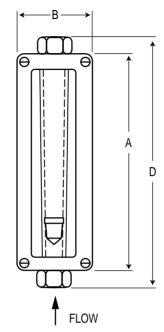
- ► Flow Ranges: Water 0.075 to 12 LPM Air 0.5 to 220 LPM
- Clear Direct Reading Scale
- 4-20mA transmitter output for control or datalogging
- Heavy duty flowmeters are fully enclosed in epoxy die cast aluminium case
- ATEX Zone 2 approved

These in-line direct reading flow transmitters are ideal for use in chemical manufacturing, water monitoring and airflow monitoring applications. They feature an easy to view Direct reading scale and a 4-20mA transmitter output signal for control or datalogging. Select from scales for either water or air at standard conditions (20°C and 1013 mbar) or contact our sales consultants for customized scales for other gases and fluids at different working pressures and temperatures.



Contact our sales consultants on 0500 345 300 for Customized scales for gases and fluids at different working pressures and temperatures













052UK-55

In-line Flowmeter With Water Flow Scale at 20°C								
Flow Range	Flow Range Adapter Float Material				Dimensions		Standard Model	
riow kange	Adapter	Fluat iviateriai	Α	В	С	D	Cat. No.	Price Each
75 to 500 cc/min	3/8" BSPP(F)	Stainless Steel	175mm	80mm	56mm	210mm	IB-053UK-00	£507.00
0.15 to 1 LPM	3/8" BSPP(F)	Stainless Steel	175mm	80mm	56mm	210mm	IB-053UK-10	£507.00
0.4 to 3 LPM	3/8" BSPP(F)	Stainless Steel	175mm	80mm	56mm	210mm	IB-053UK-20	£507.00
0.5 to 4 LPM	3/8" BSPP(F)	Stainless Steel	175mm	80mm	56mm	210mm	IB-053UK-30	£507.00
1 to 8 LPM	1/2" BSPP(F)	Stainless Steel	220mm	125mm	80mm	240mm	IB-053UK-40	£553.00
1.5 to 12 LPM	1/2" BSPP(F)	Stainless Steel	220mm	125mm	80mm	240mm	IB-053UK-50	£553.00

Specifications

Accuracy: ±2% FS Repeatability: 0.5% of flow Max Pressure: 16 Bar Temp Range: -15 to +60°C

Wetted Materials: 316SS, Borosilicate glass, Viton®

Max Pressure Drop: 25 mbar Leadwire: Cable 2m

Power/Output: 2-wire 4-20mA loop powered voltage 8-

30VDC

Loop Resistance: 800Ω max @ 24V

Approvals:

Standard model - EEx nA II T6 (suitable for Zone 2 Hazardous Area use)

In-line Flowmeter	With Air	Flow Scale	at 20°C &	1013mBar

III-IIIIe Flowineter With A	II-IIIIe Flowifietei With Ali Flow Scale at 20 C & 1013filbal									
Flour Dangs	Adapter	Float Material				Standard Model				
Flow Range	Flow Range Adapter Fi	FIUAL IVIALEITAI	Α	В	С	D	Cat. No.	Price Each		
0.4 to 4 LPM	3/8" BSPP(F)	Dural	175mm	80mm	56mm	210mm	IB-052UK-00	£507.00		
1.5 to 10 LPM	3/8" BSPP(F)	Dural	175mm	80mm	56mm	210mm	IB-052UK-10	£507.00		
3 to 15 LPM	3/8" BSPP(F)	Stainless Steel	175mm	80mm	56mm	210mm	IB-052UK-20	£507.00		
3 to 22 LPM	3/8" BSPP(F)	Dural	175mm	80mm	56mm	210mm	IB-052UK-30	£507.00		
5 to 35 LPM	3/8" BSPP(F)	Stainless Steel	175mm	80mm	56mm	210mm	IB-052UK-40	£507.00		
10 to 75 LPM	3/8" BSPP(F)	Dural	175mm	80mm	56mm	210mm	IB-052UK-50	£507.00		
20 to 150 LPM	1/2" BSPP(F)	Dural	220mm	125mm	80mm	240mm	IB-052UK-60	£553.00		
30 to 220 LPM	1/2" BSPP(F)	Stainless Steel	220mm	125mm	80mm	240mm	IB-052UK-70	£553.00		

Viton—Reg TM DuPont Dow Elastomers L.L.C.

Specifications

Accuracy: ±2% FS Repeatability: 0.5% of flow Max Pressure: 16 Bar Temp Range: -15 to +60°C Wetted Materials: 316SS, Borosilicate glass, Viton®,

Dural, Epoxy

Max Pressure Drop: 6 mbar Leadwire: Cable 2m Power/Output: 2-wire 4-20mA loop powered voltage

8-30VDC

Loop Resistance: 800Ω max @ 24V

Approvals:

Standard model - EEx nA II T6 (suitable for Zone 2 Hazardous Area use)

In-Line Stainless Steel Variable Area Flowmeters

- Flow Ranges: Water 20 to 25,000 LPH Air 0.5 to 700 m3/h
- Clear 100mm Direct Reading Scale
- Rugged Design constructed of 316 SS
- Optional Alarm

These in-line stainless steel variable area flowmeters are ideal for use in high pressure chemical manufacturing, water monitoring, airflow monitoring

They feature an easy to view 100mm Direct reading scale. Select from scales for either water or air at standard conditions (20°C and 1013 mbar) or contact our sales consultants on 0500 345 300 for customized scales for other gases and fluids at different working pressures and temperatures.









Fluid, passing through an orifice within the tube, causes a profiled float to assume a position where the dynamic forces created by the flow are balanced by the weight of the float. A magnet in the float is sensed by the FloTrak system, providing a direct reading flow rate scale. FloTrak uses a unique magnetic sensing concept, providing the most reliable magnetically coupled flowmeter available.



Ordering Information

Specifications

Instrument Type: Direct Reading 100mm Scale

Accuracy: ±2% FS Repeatability: 0.5% of flow Max Pressure: 100 Bar

Temperature Range: Ambient -30 to +65°C

Media -40 to +200°C Protection: IP65

Installation Length: 250mm

Materials: 316SS

Alarm (optional): NAMUR type single adjustable set

point. Supplied with 2m fly lead

Approvals: Display with alarm units EEx iA IIC TC

Flow Range	Adapter	Max Pressure	Displ	ay	Display with	Alarm Unit
riow Range	Auaptei	Drop	Cat. No.	Price Each	Cat. No.	Price Each
20-160 LPH	3/4" BSPP(F)	75 mbar	IB-054UK-00	£371.00	IB-055UK-00	£508.00
25-250 LPH	3/4" BSPP(F)	75 mbar	IB-054UK-05	£371.00	IB-055UK-05	£508.00
40-400 LPH	3/4" BSPP(F)	75 mbar	IB-054UK-10	£371.00	IB-055UK-10	£508.00
60-600 LPH	3/4" BSPP(F)	75 mbar	IB-054UK-15	£371.00	IB-055UK-15	£508.00
0.1-1 m ³ /h	1" BSPP(F)	100 mbar	IB-054UK-20	£390.00	IB-055UK-20	£527.00
0.2-1.6 m ³ /h	1" BSPP(F)	100 mbar	IB-054UK-25	£390.00	IB-055UK-25	£527.00
0.25-2.5 m ³ /h	1" BSPP(F)	100 mbar	IB-054UK-30	£390.00	IB-055UK-30	£527.00
0.4-4 m³/h	1" BSPP(F)	200 mbar	IB-054UK-35	£390.00	IB-055UK-35	£527.00
0.6-6 m ³ /h	2" BSPP(F)	100 mbar	IB-054UK-40	£520.00	IB-055UK-40	£657.00
1-10 m ³ /h	2" BSPP(F)	100 mbar	IB-054UK-45	£520.00	IB-055UK-45	£657.00
2-16 m³/h	2" BSPP(F)	250 mbar	IB-054UK-50	£520.00	IB-055UK-50	£657.00
2.5-25 m ³ /h	2" BSPP(F)	500 mbar	IB-054UK-55	£520.00	IB-055UK-55	£657.00

Specifications

Instrument Type: Direct Reading 100mm Scale

Accuracy: ±2% FS Repeatability: 0.5% of flow Max Pressure: 100 Bar

Temperature Range: Ambient -30 to +65°C

Media -40 to +200°C Protection: IP65

Installation Length: 250mm

Materials: 316SS

Alarm (optional): NAMUR type single adjustable set

point. Supplied with 2m fly lead

Approvals: Display with alarm units EEx iA IIC TC

In-line Flowmeter With Air Flow Scale at 20°C & 1013mBar									
Flour Dongs	Adaptor	Max Pressure	Displ	ay	Display with	Alarm Unit			
Flow Range	Adapter	Drop	Cat. No.	Price Each	Cat. No.	Price Each			
0.5-5 m ³ /h	3/4" BSPP(F)	75 mbar	IB-056UK-00	£449.00	IB-057UK-00	£586.00			
1-11 m³/h	3/4" BSPP(F)	75 mbar	IB-056UK-05	£449.00	IB-057UK-05	£586.00			
2-17 m³/h	3/4" BSPP(F)	75 mbar	IB-056UK-10	£449.00	IB-057UK-10	£586.00			
3-30 m³/h	1" BSPP(F)	100 mbar	IB-056UK-15	£468.00	IB-057UK-15	£605.00			
5-45 m³/h	1" BSPP(F)	100 mbar	IB-056UK-20	£468.00	IB-057UK-20	£605.00			
7-70 m³/h	1" BSPP(F)	100 mbar	IB-056UK-25	£468.00	IB-057UK-25	£605.00			
10-110 m ³ /h	1" BSPP(F)	200 mbar	IB-056UK-30	£468.00	IB-057UK-30	£605.00			
20-170 m ³ /h	2" BSPP(F)	100 mbar	IB-056UK-35	£598.00	IB-057UK-35	£735.00			
30-300 m³/h	2" BSPP(F)	100 mbar	IB-056UK-40	£598.00	IB-057UK-40	£735.00			
50-450 m³/h	2" BSPP(F)	250 mbar	IB-056UK-45	£598.00	IB-057UK-45	£735.00			
70-700 m³/h	2" BSPP(F)	500 mbar	IB-056UK-50	£598.00	IB-057UK-50	£735.00			

Low-Flow Liquid or Gas Flow Systems

- Combine sensors, power supply, and indicator to create your own flow system
- ► Flow ranges
 Liquid 13 ml/min to 10 LPM
 Gas 20 ml/min to 50 LPM
- ▶ Long lifetime over 35,000 mean-time life hours



- Flow sensor
- Power supply adapter
- 3 Flow rate indicator



Flow Sensors



Select these flow sensors for your low-flow gas or liquid applications. All units feature a 0 to 5 VDC output for sending data to a recorder, datalogger, or computer. Sensors for liquids can be used with a wide variety of transparent, low-viscosity (under 10 cSt) liquids. Mount horizontally for best results.

Wetted materials for Ryton® sensors are glass-filled polyphenylene sulfide (Ryton®), glass, stainless steel, sapphire, and viton®.

Catalogue number	Flow rates	rates Pressure drop at max flow		Price Each					
Ryton® sensors	Ryton® sensors for liquids*								
IB-32703-50	13 to 100 mL /min	690 mbar	1/8"	£144.00					
IB-32703-52	50 to 500 mL /min	690 mbar	1/4"	£144.00					
IB-32703-54	60 to 1000 mL /min	345 mbar	1/4"	£144.00					
IB-32703-55	0.1 to 2 LPM	415 mbar	1/ ₄ "	£144.00					
IB-32703-56	0.2 to 5 LPM	415 mbar	3/ ₈ "	£177.00					
IB-32703-58	1 to 10 LPM	415 mbar	3/ ₈ "	£236.00					
Ryton® sensors	s for gases								
IB-32700-00	20 to 100 mL /min	50 mbar	1/8"	£144.00					
IB-32700-02	40 to 200 mL /min	20 mbar	1/4"	£144.00					
IB-32700-04	100 to 500 mL /min	5 mbar	1/4"	£144.00					
IB-32700-06	0.2 to 1 LPM	5 mbar	1/4"	£144.00					
IB-32700-08	0.4 to 2 LPM	5 mbar	1/4"	£144.00					
IB-32700-10	1 to 5 LPM	5 mbar	1/4"	£144.00					
IB-32700-12	2 to 10 LPM	7 mbar	3/8"	£177.00					
IB-32700-14	4 to 20 LPM	7 mbar	3/8"	£236.00					
IB-32700-16	10 to 50 LPM	7 mbar	3/8"	£236.00					
IB-32700-18	20 to 100 LPM	7 mbar	1/2"	£236.00					
IB-32700-20	40 to 200 LPM	12 mbar	1/2"	£236.00					
IB-32700-22	100 to 500 LPM	50 mbar	1/2"	£254.00					

^{*}Flow rates given are for water and other low-viscosity fluids less than 10 centistokes.

Specifications

Accuracy: ±3% full scale including linearity

Repeatability

Ryton*: \pm 1% full scale Output: 0 to 5 VDC

Max operating ambient: 50°C
Temp coefficient: ±0.2% per °C

Max pressure

Sensors for liquids: 7 bar at 20°C Sensors for gases: 2.76 bar at 20°C Pressure sensitivity: ±0.07% per mm Hg (for air at 1 to 3 atm)

Max particulate size

Sensors for liquids: 7 microns Sensors for gases: 25 microns

Power (not included) Ryton®: 10 to 15 VDC, 30 mA

Dimensions (models up to 5 L/min) Ryton®: 60mmL x 41mmW x 38mmH

Shpg wt: 0.5 kg

Kalrez, Viton—Reg TM DuPont Dow Elastomers L.L.C. Ryton—Reg TM Phillips Petroleum Co.



2 Power Supply/Adapters

A power supply is required for these flow sensors. Order either power supply 03290-UK below or if using your own power supply order cable assembly 32700-80.

IB-03290-UK 240VAC UK Power Supply for Ryton® Sensors......£40.00 IB-32700-80 Cable assembly for Ryton® Sensors cable is 91cm long. Required when using your own power supply......£12.76

Flow Rate Indicators

Sub-Miniature 12 VDC-Powered Indicator is ideal for applications where AC power is not readily available. This 3'/2-digit LCD indicator includes an isolated transformer that converts the 12 VDC from your power supply to a regulated 9 VDC to power the display. View readings in mL/min or L/min on a 3¹/2-digit LCD. Panel cutout is 40.6mmL x 22.4mmH.

IB-32706-72 DC-powered indicator.....£72.00

Need a digital signal?

Use a analogue signal to RS converter to connect your flowmeter to your computer for data collection and analysis. Select either and RS-232 or RS-485 protocol. Converters include software; a bidirectional A/D and D/A signal conditioner with switch selectable 0 to 5 VDC and 4 to 20 mA inputs; and screw terminal connections, and a 240 VAC UK power supply.

IB-03277-70 Analogue signal-to-RS-232 converter£229.00 IB-03277-75 Analogue signal-to-RS-485 converter£229.00

Commercial Grade Flowmeters/Totalizers

A low-cost solution to light-duty process applications

- Displays either flow rate or accumulated flow in LPM or GPM
- Battery-powered to eliminate the need for expensive wiring
- Two totalizers allow for process or period-specific volume monitoring
- ATEX Zone 2 approved

These general purpose in-line flowmeters/totalizers display flow rate and accumulated flow in GPM or LPM. The NEMA enclosure is suitable for indoor/outdoor use in dusty, dirty and wet environments. This compact design makes them ideal for use in light manufacturing, pilot-plant, or quality control areas.

All flowmeters measure linearly across a range and record a cumulative volume plus a resettable volume. Meters are factory-calibrated using water but can store two application-specific K-factors determined in-process. To conserve power, the six-digit display automatically turns on with flow and then turns off four minutes after flow ceases.

Meters operate on two lithium batteries. Replacement battery kits and calibration containers can be ordered from the "Accessories" section below.

Wetted components are the Nylon or aluminum housing, Nylon rotor, tungsten carbide shaft, 316 SS rings, and ceramic bearings.

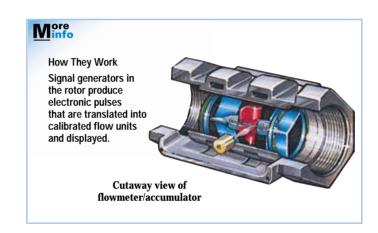








Flowmeter/totalizer 05610-04



Specifications & Ordering Information

Accuracy: ±1.5% of reading Operating temp: -10 to 60°C Power: two 3 V lithium batteries Repeatability: ±0.5% of reading Display: six-digit LCD, 1/2"H (with floating

decimal)

Battery life: 4000 hours nominal

Dimensions: 102 mmL x 51 mmW x 64 mmH

Flow rates	Flowmeters	Housing	Maximum	Pressure drop	Maximum	Flowmeters/Totalizers	
	connections	material	pressure	at max flow	particulate size	Catalogue number	Price
1 to 10 LPM (0.3 to 3.0 GPM)	1" NPT(F)	Nylon Aluminum	10.3 bar (150 psi) 20.7 bar (300 psi)	138 mbar (2 psi)	25 microns	IB-05610-01 IB-05610-02	£279.00 £264.00
10 to 190 LPM (3 to 50 GPM)	1" NPT(F)	Nylon Aluminum	10.3 bar (150 psi) 20.7 bar (300 psi)	345 mbar (5 psi)	350 microns	IB-05610-04 IB-05610-06	£271.00 £258.00
100 to 1,000 LPM (30 to 300 GPM)	2" NPT(F)	Aluminum	20.7 bar (300 psi)	483 mbar (7 psi)	350 microns	IB-05610-08	£564.00

Accessories

IB-05610-70 Calibration container; HDPE, 5-gal. capacityf	£58.00
IB-05610-71 Calibration container; HDPE, 5-liter capacityf	£52.00
IB-05610-96 Replacement battery kitf	£25.17

More Info

Need to dispense?

An aluminum nozzle, connectors, and connecting hose are available for easy fluid dispensing for flowmeters/ totalizers with 1 to 10 LPM and 10 to 190 LPM flow ranges. Call our Application Specialists for more information.



Heavy-Duty Flowmeters/Totalizers

- ▶ Battery power eliminates the need for expensive wiring
- Two totalizers allow for process or period-specific volume monitoring
- ATEX zone 2 approved

These heavy-duty in-line flowmeters/totalizers display flow rate and accumulated flow in LPM (or GPM). The compact, yet robust design makes them ideal for use in manufacturing, pilot-plant, or quality control areas.

All flowmeters measure linearly across a range and record a cumulative volume plus a resettable volume. Meters are factory-calibrated using water but can store two application-specific K-factors determined in process. To conserve power, the six-digit display automatically turns on with flow and then turns off four minutes after flow ceases.

Wetted components are 316 SS or aluminum housing, PVDF rotor and supports, tungsten carbide shaft, 316 SS retainers, and ceramic bearings. The internal parts are simple to replace for easy maintenance (contact Cole-Parmer Applications if necessary).

Meters operate on two lithium batteries. Calibration containers and replacement battery kits can be ordered from the "Accessories" section below.



Flowmeter 05609-23 with LPM display and NPT(F) connection.





Flowmeter 05609-25 with LPM display and sanitary Tri-Clover® connection.





Specifications & Ordering Information

Repeatability: ±0.1% of reading
Operating temp: -10 to 60°C

Technical info

Signal generators in the

rotor produce electronic

and displayed.

pulses that are translated into calibrated flow units

Maximum pressure: 103 bar (1500 psi)

Display: 6-digit LCD, ½"H (with floating decimal)

Power: two 3 V lithium batteries **Battery life:** 9000 hours nominal

Maximum particulate size

Models with ≤ 37.9 LPM or 10 GPM max flow rate: 125 µm Models with ≥ 37.9 LPM or 10 GPM max flow rate: 500 µm

Catalogue number	Flow range	Accuracy	Connections	Body material	Dimensions (W x H x D) mm	Price
IB-05609-01 IB-05609-03 IB-05609-05	3.8 to 37.9 LPM (1 to 10 GPM)	±2% of rdg	½" NPT(F) ½" NPT(F) ¾" Tri-Clover®*	Aluminum 316 SS 316 SS	114 x 51 x 48 114 x 51 x 48 127 x 51 x 48	£332.00 £389.00 £462.00
IB-05609-07 IB-05609-09 IB-05609-11	7.6 to 75.7 LPM (2 to 20 GPM)	±1.5% of rdg	³¼" NPT(F) ³¼" NPT(F) 1" Tri-Clover*	Aluminum 316 SS 316 SS	111 x 51 x 51 111 x51 x 51 127 x 51 x 51	£339.00 £396.00 £469.00
IB-05609-13 IB-05609-15 IB-05609-17 IB-05609-19	18.9 to 190 LPM (5 to 50 GPM)	±1.5% of rdg	1" NPT(F) 1" NPT(F) 1½" Tri-Clover* 1" ANSI†	Aluminum 316 SS 316 SS 316 SS	114 x 51 x 57 114 x 51 x 57 140 x 51 x 57 121 x 108 x 108	£344.00 £403.00 £477.00 £587.00
IB-05609-21 IB-05609-23 IB-05609-25 IB-05609-27	38 to 380 LPM (10 to 100 GPM)	±1% of rdg	1½" NPT(F) 1½" NPT(F) 2" Tri-Clover* 1½" ANSI†	Aluminum 316 SS 316 SS 316 SS	137 x 70 x 73 137 x 70 x 73 165 x 70 x 73 203 x 127 x 127	£477.00 £565.00 £638.00 £750.00
IB-05609-29 IB-05609-31 IB-05609-33 IB-05609-35	6 to 760 LPM (20 to 200 GPM)	±1% of rdg	2" NPT(F) 2" NPT(F) 2½" Tri-Clover* 2" ANSI†	Aluminum 316 SS 316 SS 316 SS	162 x 86 x 83 162 x 86 x 83 178 x 86 x 83 241 x 152 x 152	£600.00 £744.00 £819.00 £925.00

^{*}Sanitary flange †150# ANSI flange

Accessories

IB-05610-70 Calibration container; HDPE, 5-gallon capacity	£58.00
IB-05610-71 Calibration container; HDPE, 5-liter capacity	£52.00
IB-05610-96 Replacement battery kit	£25.17

Stainless Steel Turbine Flowmeters

These stainless steel turbine meters suitable for totalising and flow rate measuring of gases and liquids. The flowmeter body contains a turbine blade that rotates as the fluid flows down the line. An external magnetic pickup coil detects the passage of each blade and sends signals to the display. For use in ATEX zone 2 use turbine bodies with intrinsically safe pickups and select a display with the relevant hazardous area rating.

- Suitable for gas or liquids
- Choice of BSP or flange end fittings
- Handle particulates up to 17mm in diameter for media with particulate matter use slurry body 302UK-XX
- ▶ Durable materials of construction for use in rigorous industrial applications
- Large LCD displays show both flow rate and totalised flow
- Select displays with optional output signals and batch functions

















Turbine Bodies

BSPP Stainless	Steel Turbine	Bodies For Liquio	ls	With Stand	ard Pickups	With Intrinsically	Safe Pickups
Flow Range	Accuracy	Connections	Body Length	Cat. No.	Price Each	Cat. No.	Price Each
1-10 LPM	± 0.5% FS	1/2" BSPP(M)	70 mm	IB-30106-UK	£460.00	IB-3UK00-10	£600.00
2-20 LPM	± 0.5% FS	1/2" BSPP(M)	70 mm	IB-30100-UK	£460.00	IB-3UK00-20	£600.00
5-50 LPM	± 0.5% FS	3/4" BSPP(M)	70 mm	IB-30101-UK	£473.00	IB-3UK00-30	£613.00
14-140 LPM	± 0.5% FS	3/4" BSPP(M)	76 mm	IB-30102-UK	£473.00	IB-3UK00-40	£613.00
27-270 LPM	± 0.5% FS	1" BSPP(M)	76 mm	IB-30103-UK	£521.00	IB-3UK00-50	£661.00
55-550 LPM	± 0.5% FS	11/2" BSPP(M)	114 mm	IB-30104-UK	£558.00	IB-3UK00-60	£698.00
114-1140 LPM	± 0.5% FS	2" BSPP(M)	133 mm	IB-30105-UK	£606.00	IB-3UK00-70	£746.00

S	pe	cifi	ica	ti	on
	_			•	

Max Pressure: 250 Bar Max Pressure Drop: 250mbar Temperature: -20 to +120°C

Wetted Parts: Body, Internal Supports and

Rotor 316 Stainless Steel

Steel Turbine	Bodies For Gases	For Gases With Standard Pickups With Intrinsically Safe			Safe Pickups	
Accuracy	Connections	Body Length	Cat. No.	Price Each	Cat. No.	Price Each
± 3% FS	1/2" BSPP(M)	70 mm	IB-30206-UK	£418.00	IB-3UK01-10	£558.00
± 3% FS	1/2" BSPP(M)	70 mm	IB-30200-UK	£418.00	IB-3UK01-20	£558.00
± 3% FS	3/4" BSPP(M)	70 mm	IB-30201-UK	£442.00	IB-3UK01-30	£582.00
± 2% FS	3/4" BSPP(M)	76 mm	IB-30202-UK	£442.00	IB-3UK01-40	£582.00
± 1% FS	1" BSPP(M)	76 mm	IB-30203-UK	£473.00	IB-3UK01-50	£613.00
± 1% FS	11/2" BSPP(M)	114 mm	IB-30204-UK	£503.00	IB-3UK01-60	£643.00
± 1% FS	2" BSPP(M)	133 mm	IB-30205-UK	£545.00	IB-3UK01-70	£685.00
	Accuracy ± 3% FS ± 3% FS ± 3% FS ± 2% FS ± 1% FS ± 1% FS	Accuracy Connections ± 3% FS 1/2" BSPP(M) ± 3% FS 1/2" BSPP(M) ± 3% FS 3/4" BSPP(M) ± 2% FS 3/4" BSPP(M) ± 1% FS 1" BSPP(M) ± 1% FS 1" BSPP(M)	± 3% FS 1/2" BSPP(M) 70 mm ± 3% FS 1/2" BSPP(M) 70 mm ± 3% FS 3/4" BSPP(M) 70 mm ± 2% FS 3/4" BSPP(M) 76 mm ± 1% FS 1" BSPP(M) 76 mm ± 1% FS 11/2" BSPP(M) 114 mm	Accuracy Connections Body Length Cat. No. ± 3% FS ¹/₂" BSPP(M) 70 mm IB-30206-UK ± 3% FS ¹/₂" BSPP(M) 70 mm IB-30200-UK ± 3% FS ²/₃" BSPP(M) 70 mm IB-30201-UK ± 2% FS ²/₃" BSPP(M) 76 mm IB-30202-UK ± 1% FS 1"BSPP(M) 76 mm IB-30203-UK ± 1% FS 1¹/₃" BSPP(M) 114 mm IB-30204-UK	Accuracy Connections Body Length Cat. No. Price Each ± 3% FS ½" BSPP(M) 70 mm IB-30206-UK £418.00 ± 3% FS ½" BSPP(M) 70 mm IB-30200-UK £418.00 ± 3% FS ¾" BSPP(M) 70 mm IB-30201-UK £442.00 ± 2% FS ¾" BSPP(M) 76 mm IB-30202-UK £442.00 ± 1% FS 1" BSPP(M) 76 mm IB-30203-UK £473.00 ± 1% FS 1½" BSPP(M) 114 mm IB-30204-UK £503.00	Accuracy Connections Body Length Cat. No. Price Each Cat. No. ± 3% FS ½" BSPP(M) 70 mm IB-30206-UK £418.00 IB-3UK01-10 ± 3% FS ½" BSPP(M) 70 mm IB-30200-UK £418.00 IB-3UK01-20 ± 3% FS ¾" BSPP(M) 70 mm IB-30201-UK £442.00 IB-3UK01-30 ± 2% FS ¾" BSPP(M) 76 mm IB-30202-UK £442.00 IB-3UK01-40 ± 1% FS 1" BSPP(M) 76 mm IB-30203-UK £473.00 IB-3UK01-50 ± 1% FS 1"/» BSPP(M) 114 mm IB-30204-UK £503.00 IB-3UK01-60

Specification

Max Pressure: 250 Bar Max Pressure Drop: 12.5mbar Temperature: -20 to +120°C

Wetted Parts: Body, Internal Supports and

Rotor 316 Stainless Steel



Use slurry body for media that contains particulates

Flanged Stainless Steel Turbine Bodies For Sluries									
Cat. No.	Flow Range	Accuracy	Connections	Body Length	Max Pressure Drop	Max Particle Size	Price Each		
IB-302UK-00	114-1140 LPM	± 1.5% FS	2" ANSI 150LB Flange	165 mm	0.3 Bar	5 mm	£623.00		
IB-302UK-10	227-2270 LPM	± 1.5% FS	3" ANSI 150LB Flange	165 mm	0.3 Bar	10 mm	£802.00		
IB-302UK-20	454-4540 LPM	± 1.5% FS	4" ANSI 150LB Flange	210 mm	0.3 Bar	13 mm	£1194.00		
IB-302UK-30	908-9080 LPM	± 1.5% FS	6" ANSI 150LB Flange	240 mm	0.3 Bar	17 mm	£1685.00		

Specification

Max Pressure: Flange Rule Temperature: -20 to +120°C

Wetted Parts: Body, Internal Supports and

Rotor 316 Stainless Steel

Flanged Stainles	ss Steel Turbine Bo	dies For Liqui	ids			
Cat. No.	Flow Range	Accuracy	Connections	Body Length	Max Pressure Drop	Price Each
IB-300UK-00	1-10 LPM	± 0.5% FS	0.75" ANSI 150LB Flange	127 mm	250 mbar	£525.00
IB-300UK-05	2-20 LPM	± 0.5% FS	0.75" ANSI 150LB Flange	127 mm	250 mbar	£525.00
IB-300UK-10	5-50 LPM	± 0.5% FS	1" ANSI 150LB Flange	127 mm	250 mbar	£555.00
IB-300UK-15	14-140 LPM	± 0.5% FS	1" ANSI 150LB Flange	140 mm	250 mbar	£555.00
IB-300UK-20	27-270 LPM	± 0.5% FS	1" ANSI 150LB Flange	152 mm	250 mbar	£555.00
IB-300UK-25	55-550 LPM	± 0.5% FS	1.5" ANSI 150LB Flange	165 mm	250 mbar	£645.00
IB-300UK-30	114-1140 LPM	± 0.5% FS	2" ANSI 150LB Flange	165 mm	250 mbar	£702.00
IB-300UK-35	227-2270 LPM	± 0.5% FS	3" ANSI 150LB Flange	165 mm	250 mbar	£917.00
IB-300UK-40	454-4540 LPM	± 0.5% FS	4" ANSI 150LB Flange	210 mm	250 mbar	£1369.00
IB-300UK-45	908-9080 LPM	± 0.5% FS	6" ANSI 150LB Flange	240 mm	250 mbar	£1929.00

Specification

Max Pressure: Flange Rule Temperature: -20 to +120°C

Wetted Parts: Body, Internal Supports and

Rotor 316 Stainless Steel

Flanged Stainles	ss Steel Turbine Bo	dies For Gas	es			
Cat. No.	Flow Range	Accuracy	Connections	Body Length	Max Pressure Drop	Price Each
IB-301UK-00	0.3-4 m³/Hr	± 3% FS	0.75" ANSI 150LB Flange	127 mm	12.5 mbar	£508.00
IB-301UK-05	3-301UK-05 0.5-7 m ³ /Hr \pm 3% FS 0.75" ANSI 150LB Flange		127 mm	12.5 mbar	£508.00	
IB-301UK-10	1-14 m³/Hr	± 3% FS	1" ANSI 150LB Flange	127 mm	12.5 mbar	£542.00
IB-301UK-15	2.5-35 m³/Hr	± 2% FS	1" ANSI 150LB Flange	140 mm	12.5 mbar	£542.00
IB-301UK-20	5-70 m ³ /Hr	± 1% FS	1" ANSI 150LB Flange	152 mm	12.5 mbar	£542.00
IB-301UK-25	10-140 m³/Hr	± 1% FS	1.5" ANSI 150LB Flange	165 mm	12.5 mbar	£577.00
IB-301UK-30	18-252 m³/Hr	± 1% FS	2" ANSI 150LB Flange	165 mm	12.5 mbar	£623.00
IB-301UK-35	35-490 m ³ /Hr	± 1% FS	3" ANSI 150LB Flange	165 mm	12.5 mbar	£802.00
IB-301UK-40	70-980 m³/Hr	± 1% FS	4" ANSI 150LB Flange	210 mm	12.5 mbar	£1194.00
IB-301UK-45	140-1960 m ³ /Hr	± 1% FS	6" ANSI 150LB Flange	240 mm	12.5 mbar	£1685.00

Specification

Max Pressure: Flange Rule Temperature: -20 to +120°C

Wetted Parts: Body, Internal Supports and

Rotor 316 Stainless Steel



Displays

- Displays Flow Rate and Total
- ▶ Large LCD 40mm x 90mm with seven 17mm and eleven 8mm digits
- Selectable Units

TOTAL: L, m3, kg, lb, GAL, USGAL, bbl (barrels) or no unit FLOWRATE: L, m3, GAL, kg, lb, bbl (barrels) or no unit TIME UNITS: /second, /minute, /hour or /day

- ▶ Two totals (one resettable and an accumulated total that is not resettable)
- Data protection All settings are backed up on an EEPROM and the accumulated total is backed up every minute
- Password protection
- Optional output signals and batch functions



305UK-00

These factory configured displays are head mounted on to the turbine itself, or can be mounted remotely when used in conjunction with the remote cable 305UK-99. The large digital display shows a seven digit total and a five digit flow. The setup is easily configurable via the three touch buttons on the display. The unit is powered via a lithium battery with an average life of six years.

IB-305UK-99 Cable 1m For Remote Display Mounting£10.00

Display For Turbi	ne Bodies						
Cat. No.	ATEX Zone	Display			Functions		Price Each
		Flow Rate	Accumulated Total	Batch Controller	4-20mA o/p in relation to flow rate	pulse o/p in relation to accumulated total	
IB-305UK-00	-						£271.00
IB-305UK-03*	Zone 2 (EEX IA IIC T4 RATED)	✓	✓	X	X	X	£400.00
IB-305UK-20	-						£329.00
IB-305UK-23*	Zone 2 (EEX IA IIB T4 RATED)	✓	✓	X	✓	✓	£475.00
IB-305UK-40	-						£415.00
IB-305UK-43*	Zone 2 (EEX IA IIB T4 RATED)	✓	✓	✓	х	✓	£600.00

 $^{^{\}star}$ To use in an ATEX zone 2 environment you must use turbine bodies with intrinsically safe pickups

Specification

Display: 40mm x 90mm with seven 17mm and eleven 8mm digits

Casing: ABS - IP65

Dimensions: 130mm L x 114mm H x 71mm D (panel cutout 115mm L x 96mm H)

Power: Lithium Battery

Input Signal: Coil/Sine Wave (minimum 10mV peak to peak)

Input Frequency: 0.01Hz to 10KHz

Linearisation: 15 point

Operating Temperature: -20 to $+80^{\circ}\text{C}$

Pilot-Scale Ultrasonic Flowmeter/Transmitter

- Ideal for measuring high-purity solutions, slurries and corrosive chemicals
- Flow through design with no intrusions produces almost no pressure loss
- No mechanical seals to leak or moving parts to wear out
- Segregated design for remote placement of sensor or transmitter/display

This design is ideal for use with fluids that have physical or chemical properties different from general-use water. The sensor utilizes PFA (perfluoroalkoxy) tubing, which is a highpurity, chemically inert fluoropolymer much like PTFE or FEP.

The sensor housing is made of durable ABS plastic for placement in aggressive environments. A 5m cable allows for distant installation of the sensor.

All programming of the controller is done through the 4-button panel. To improve accuracy, the controller allows the user to program and linearize measurement for up to 15 data points. The controller panel also includes indication for an alarm that can be programmed on either flow rate (high and/or low) or totalized flow. For datalogging and process integration, the controller offers a low-flow cut-off at a user programmable 0

What's included: flow sensor, including 5m cable and controller.

Specifications & Ordering Information

Fluid type: water, slurries, chemicals Accuracy: $\pm 2\%$ of reading (water) Linearity: user determinable, 15-point

Repeatability: $\pm 0.5\%$ Operating temperature Sensor: 10 to 40°C Controller: 0 to 50°C

to 10% of full scale.

Operating pressure: 5.17 bar max

Wetted materials: PFA

Connection(s): PFA tube-end (100mm lead)

Input power: 24 VDC ±10%, 150 mA (1.5 A peak)

Enclosure rating: IP20, Controller

Display type: backlit LCD, 2-line Special indicators: 2 LED, alarm

Output signal(s): 4 to 20 mA or 0 to 10 V Scaled pulse, open collector, 30 VDC at

32986-80

20 mA

Pulse frequency (max): 5 Hz, 10 Hz or 1.000 Hz

Relay type: 2-point alarm, open collector, 30 VDC at 20 mA Panel cutout: 94mmW x 43mmH

Dimensions

Controller 97mmW x 48mmH x

Sensor 122mmL x 25mmW x 51mmH

Flow range	Connections	Voltage Output (0	to 10 V)	Current Output (4 to 20 mA)		
Tiow range	Connections	Catalogue number	Price	Catalogue number	Price	
110 to 9,000 mL/min (0.03 to 2.38 GPM)	3/8"	IB-32986-80	£1813.00	IB-32986-86	£1813.00	
230 to 18,000 mL/min (0.61 to 4.76 GPM)	1/2"	IB-32986-82	£1813.00	IB-32986-88	£1813.00	

Lab-Scale Vortex Flowmeters/Transmitters



The one-piece meter body is molded in PFA (perfluoroalkoxy), which is a high-purity, chemically inert fluoropolymer much like PTFE or FEP. The electronics housing is made of durable, chemically resistant PBT resin for placement in aggressive environments. A 3-m cable allows for onepiece wiring within most systems. Programming of two alarms included with the display version is done through the threebutton keypad. Each alarm can be programmed to activate either below/at or above/at a set flow rate.

- Ideal for ultrapure and aggressive fluids with minimal solids or conductivity
- Simple body design ensures no contamination of the process
- No moving parts to wear out, maintain or dislodge into the system

Specifications & Ordering Information

Fluid type: ultrapure water; water-like solutions

Accuracy: ± 3% of F.S. (add \pm 1 digit for display units)

Repeatability: ± 0.5% Response time: 1 sec. (63% resp.)

Operating temperature: 0-90°C

Operating pressure: 0 to 5.17 bar Wetted materials: PFA. PF Elastomer

Connection(s): PFA tube end (75mm lead)

Input Power; 12 to 24 VDC **Protection classification: IP64** Display type: 3-digit LED

Pulse frequency (max): 867 Hz Output signal(s)

Pulse: unscaled, open collector, 10 mA at 30 VDC Analogue: 3-wire 4 to 20 mA,

Relay type (display unit only):

collector, 80 mA at 30 VDC

Dimensions (body only): 46mmL x 41mmW x 61mmH

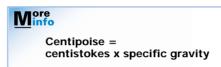
Flow range	Connections	Sensor with pulse output		Transmitte analogue		Transmitter with display/alarms				
(display resolution)		Cat. no.	Price	Cat. no.	Price	Cat. no.	Price			
Measurement in metric units										
0.50 to 4.00 L/min	1/2"	IB-32996-50	£544.00	IB-32996-60	£544.00	IB-32996-70*	£669.00			
2.0 to 16.0 L/min	3/4"	IB-32996-52	£544.00	IB-32996-62	£544.00	IB-32996-72	£669.00			
4.0 to 40.0 L/min	3/4"	IB-32996-54	£544.00	IB-32996-64	£544.00	IB-32996-74	£669.00			

^{*} Connection size is 3/4

High Accuracy Oval Gear Flowmeters







- Available in flow ranges from 8.3ml/min to 250 LPM
- High accuracy either $\pm 0.5\%$ or $\pm 1\%$ of
- Free factory calibration report issued with each flowmeter
- Accuracy is unaffected by viscosity changes
- Flow conditioning is not required

These oval gear flowmeters without displays are ideal for use in food, petroleum, pharmaceutical, or waste treatment applications. They can handle a wide range of fluid viscosities with exceptional accuracy and durability, without the need to recalibrate. Low pressure drop even allows for gravity flow application.



Specifications

For PPS Body Material

Viscosity Range: 1 to 1000 cp Max operating ambient: 80°C

Wetted Components:

PPS body & rotor, 316 SS shaft, Viton® o-rings

For Aluminum Body Material

Viscosity Range: 1 to 1000 cp Max operating ambient: 80°C

Wetted Components:
Aluminum body, PPS rotor, 316 SS shaft,

Nitrile o-rings

For 316 SS Body Material

Viscosity Range: 1 to 1000 cp Max operating ambient: 120°C

Wetted Components:

316 SS body, rotor & shaft, Viton® o-rings

Cat. No.	Flow Rates*	Accuracy % of reading	Pulse O/P	Maximum Particle Size	Max Pressure	Body Material	Connections	Dimensions	Shpg wt (kg)	Price Each
Flowmeter with	Reed Switch (Output (does	not require ext	ernal power)						
IB-134UK-75	0.5-50 LPH	+/- 1%	1547 PPL	0.127 mm	5 Bar	Aluminum	1/8" BSPP(F)	65mmL x 50mmW x 50mmH	1.0	£225.00
IB-134UK-80	0.5-50 LPH	+/- 1%	1547 PPL	0.127 mm	10 Bar	316 SS	1/8" BSPP(F)	65mmL x 50mmW x 50mmH	1.4	£320.00
IB-134UK-00					5 Bar	PPS	1/4" BSPP(F)	65mmL x 50mmW x 50mmH	0.5	£230.00
IB-134UK-05	1-100 LPH	+/- 1%	1000 PPL	0.127 mm	10 Bar	316 SS	1/4" BSPP(F)	65mmL x 50mmW x 50mmH	1.0	£320.00
IB-134UK-10					55 Bar	316 SS	1/4" BSPP(F)	65mmL x 50mmW x 50mmH	1.4	£330.00
IB-134UK-15					5 Bar	PPS	1/4" BSPP(F)	65mmL x 50mmW x 50mmH	0.5	£255.00
IB-134UK-20	15-500 LPH	+/- 1%	400 PPL	0.127 mm	10 Bar	316 SS	1/4" BSPP(F)	65mmL x 50mmW x 50mmH	1.0	£325.00
IB-134UK-25					55 Bar	316 SS	1/4" BSPP(F)	65mmL x 50mmW x 50mmH	1.4	£335.00
IB-134UK-30	1-30 LPM	+/- 0.5%	114 PPL	0.28 mm	55 Bar	Aluminum	1/2" BSPP(F)	100mmL x 96mmW x 105mmH	2.3	£355.00
IB-134UK-35	1-30 LPIVI	+7- 0.3%	114 PPL	0.20 111111	55 Bar	316 SS	1/2" BSPP(F)	100mmL x 96mmW x 105mmH	5.5	£770.00
IB-134UK-40					55 Bar	Aluminum	1" BSPP(F)	143mmL x 112mmW x 138mmH	2.8	£495.00
IB-134UK-45	6-120 LPM	+/- 0.5%	72 PPL	0.28 mm	55 Bar	316 SS	1" BSPP(F)	143mmL x 112mmW x 138mmH	5.9	£1215.00
IB-134UK-50	0-120 LPIVI	+1-0.3%	12 PPL	0.20 111111	Flange Rule	316 SS	1" ANSI 150LB Flange	170mmL x 112mmW x 138mmH	5.5	£1400.00
IB-134UK-55					Flange Rule	316 SS	1" Triclover Flange	170mmL x 112mmW x 138mmH	5.5	£1600.00
IB-134UK-60					55 Bar	Aluminum	1.5" BSPP(F)	150mmL x 144mmW x 163mmH	3.5	£725.00
IB-134UK-65	10-250 LPM	+/- 0.5%	29 PPL	0.38 mm	55 Bar	316 SS	1.5" BSPP(F)	150mmL x 144mmW x 163mmH	7.5	£1800.00
IB-134UK-70					Flange Rule	316 SS	1.5" ANSI 150LB Flange	212mmL x 144mmW x 163mmH	7.5	£2000.00
ow rates listed a	re for fluids abo	ve 5 centinois	e					Viton - DuPo	ont Dow El	astomers. L.

Flow rates listed are for fluids above 5 centipoise

Digital Flowrate/Totaliser



Monitor both flowrate and totalised value with these displays and
the oval flowmeters. All units can be run from an internal lithium
battery, eliminating the need for any external power leads.

Cat No		Output		Linearisation	Price Each					
Cat No	4-20mA	Pulse	Relay	Linearisation	FIICE Lacii					
Rate Indicator / Totalizer / Contoller With No Comms										
IB-895UK-30	✓		NO	NO	£370.00					
IB-895UK-35		1	NO	15 point	£420.00					
IB-895UK-40			3	NO	£395.00					
Rate Indicator	/ Totalizer / Cor	ntoller With RS	485 2-Wire Modb	us Communication						
IB-897UK-30			NO	NO	£400.00					
IB-897UK-35	✓	✓	INO	15 point	£450.00					
IB-897UK-40			3	NO	£425.00					

Gear Flowmeters with Mechanical Totaliser Display

- No external power source required
- Free factory calibration report issued with each
- Resettable and non-resettable totals
- Accuracy is unaffected by viscosity changes

These oval gear flowmeters with mechanical displays feature two total displays: one resettable and one nonresettable. The resettable display reads from 1 to 9,999 liters and the non-resettable display from 1 to 999,999 liters. These flowmeters do not require an external power supply. Displays can be rotated in 90° increments for a better view.

Flowmeters accurately handle a wide range of viscosities without the need to recalibrate. Meter design minimizes the number of wearable and replaceable parts, extending product life. All models have NEMA 13 (IP54) enclosure and are issued with a free factory calibration report.







138UK-20

Cat. No.	Flow Rates*	Accuracy % of reading	Maximum Particle Size	Max Pressure	Body Material	Connections	Dimensions	Shpg wt (kg)	Price Each
IB-138UK-00	1 20 LDM	. / 0.50/	0.20 mm	EE Dor	Aluminum	1/2" BSPP(F)	100mm x 115mm x 125mm	1.9	£350.00
IB-138UK-05	1-30 LPM	+/- 0.5%	0.28 mm	55 Bar	316 SS	1/2" BSPP(F)	100mm x 115mm x 125mm	2.8	£840.00
IB-138UK-10	4 120 LDM	+/- 0.5%	0.28 mm	55 Bar	Aluminum	1" BSPP(F)	143mm x 115mm x 157mm	3.7	£475.00
IB-138UK-15	IB-138UK-15 6-120 LPM	+7-0.5%	0.20 111111	JJ Dai	316 SS	1" BSPP(F)	143mm x 115mm x 157mm	5.5	£1,450.00
IB-138UK-20	6-120 LPM	+/- 0.5%	0.28 mm	Florido Dulo	316 SS	1" ANSI 150LB Flange	170mm x 115mm x 184mm	5.5	£1,650.00
IB-138UK-25	0-120 LPIVI	+7- 0.3%	0.20 111111	Flange Rule	316 SS	1" Triclover Flange	170mm x 115mm x 184mm	5.5	£1,650.00
IB-138UK-30				55 Bar	Aluminum	1.5" BSPP(F)	150mm x 115mm x 184mm	4.2	£775.00
IB-138UK-35	10-250 LPM	+/- 0.5%	0.38 mm	55 Bar	316 SS	1.5" BSPP(F)	150mm x 115mm x 184mm	7.5	£1,850.00
IB-138UK-40				Flange Rule	316 SS	1.5" ANSI 150LB Flange	212mm x 115mm x 184mm	7.5	£2,060.00

^{*} Flow rates listed are for fluids with viscosities above 5 centipoise

Viton - DuPont Dow Elastomers, L.L.C.

Specifications

For Aluminum Body Material

Viscosity Range: 1 to 1000 cp Max operating ambient: 80°C

Wetted Components:

Aluminum body, PPS rotor, 316 SS shaft, Nitrile o-rings

For 316 SS Body Material

Viscosity Range: 1 to 1000 cp Max operating ambient: 120°C

Wetted Components:

316 SS body, rotor & shaft, Viton® o-rings

Handheld Doppler Flowmeter

- Measure flow velocities in pipe sizes from 1" up to 60" in diameter
- Non invasive measurement ensures there is no contamination of fluid
- Suitable for slurries or dirty fluids

Measure flow velocity almost anywhere with this handheld doppler flowmeter. It is compact, lightweight, and battery-powered making it ideal for portable applications. Use this noninvasive flowmeter where slurries and dirty fluids are present—such as in process, construction, mining, food, and sewage/water treatment industries. Install sensor outside of pipes* with diameters ranging from 1" to 60". View flow velocity in m/s or feet/sec (switch selectable) on a 4-digit LCD. Flowmeter includes a case, sensor with 1.7m cable, tube of transducer couplant, and four AA batteries.

*Not recommended for use with transit (clay), concrete, or some fiberglass pipes.

IB-32986-00 Handheld doppler flowmeter£885.00 IB-09376-01 Replacement batteries, AA. Pack of four£5.07/pk



How

A unique flow-monitoring device utilizes the frequency shift (Doppler effect) of an ultrasonic signal to measure the flow velocities of liquids. A generating crystal in the transducer transmits a high-frequency signal through the pipe wall into the liquid. This signal is reflected by suspended particles or gas bubbles in the moving liquid and is then detected by a receiving crystal located in the sensor. The difference between transmitted and detected frequencies is directly proportional to the liquid's flow velocity.

Specifications

Range: 0.1 to 9 m/s (0.30 to 30 ft/sec)

Accuracy: ±2% full scale Repeatability: ±1% full scale Display: single-line 4-digit LCD

Liquid type: fluids with particulates or bubbles; 100 ppm, 100 microns, or larger

Operating ambient: -20 to 60°C

Power: four alkaline AA batteries (included) Dimensions: 10mm W x 120mm H x 40mm D

Shpg wt: 2.7 kg

Magnetic Flowmeters

burkert Magnetic Flowmeter/Transmitter

- ▶ Excellent for metering dirty liquids or slurries with a conductivity greater than 20 µS
- No moving parts—ideal for wastewater systems, food industry, pharmaceutical, and nonhazardous industrial/chemical applications
- Simulation-Mode allows you to safely simulate all flow conditions including alarm points before operating system.
- Teach-In auto calibration function for specific
- Features 4 to 20 mA signal, a pulse output, and two 3 A relay outputs

Ideal for process applications—select from a variety of true union connections.

Large, 8-digit LCD lets you view both flow rate, volume, and menu-guided instructions. Flowmeters accommodate pipe diameters from 1/2" to 2". Fittings are available in PVC, stainless steel, and brass.





The magmeter electrode contains no moving parts and is constructed of PVDF and 316L SS.

Specifications and Ordering Information

Accuracy: ±2% of reading

Linearity: $\pm 1\%$ of reading + 0.1% of full-scale

Repeatability: $\pm 0.25\%$ of reading Fluid conductivity: greater than 20 µS

Operating temp: 0 to 60°C Maximum fluid temperature

PVC: 0 to 50°C;

PP, PVDF, brass, stainless steel:

0 to 80°C

Wetted parts: PDVF and 316L SS Enclosure rating: IP65, NEMA 4

Materials of construction

Housing: polycarbonate Front plate foil: polyester

Sensor: body in PVDF, electrodes in 316L SS

O-rings: FPM standard

Transmitter

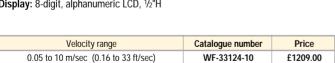
Power supply: 18 to 32 VDC, three wire Output signal: 4 to 20 mA

Pulse output: open collector NPN and PNP, 0 to 30 V, 100 mA, protected

Relay output: 2 relays, freely programmable, 3 A, 230 V

Maximum load: 900 Ω at 30 VDC; 500 Ω at 24 VDC; 100 Ω at 15 VDC

Display: 8-digit, alphanumeric LCD, 1/2"H







33124-10



PVC true union fitting 33120-52 allows for easy installation/removal

In-Line Fittings

These in-line fittings are required for installing magnetic flowmeters. Use PVC for your generalpurpose applications; true union connection is easy to install and remove. Stainless steel (SS) offers a good choice for more chemically aggressive fluids. Brass has good chemical resistance. Choose the ASTM Tri-Clamp® process connection for your sanitary applications.

Fitting	PVC, true union		Brass, NF	PT(F)	SS, NP	T(F)	SS, Tri-Clamp		
size	Cat. no.	Price	Cat. no.	Price	Cat. no.	Price	Cat. no.	Price	
1/2"	WF-33120-50	£71.00	WF-33124-50	£85.00	WF-33120-62	£162.00	_	_	
3/4"	WF-33120-52	£79.00	WF-33124-52	£95.00	WF-33120-64	£179.00	WF-33120-82	£285.00	
1"	WF-33120-54	£79.00	WF-33124-54	£95.00	WF-33120-66	£196.00	WF-33120-84	£313.00	
11/4"	WF-33120-56	£102.00	WF-33124-56	£113.00	WF-33120-68	£230.00	WF-33120-86	£375.00	
11/2"	WF-33120-58	£113.00	WF-33124-58	£119.00	WF-33120-70	£237.00	WF-33120-88	£595.00	
2"	WF-33120-60	£129.00	WF-33124-60	£129.00	WF-33120-72	£288.00	WF-33120-90	£472.00	



Stainless steel NPT(F) fitting 33120-64

Liquid Pump Selection Guide

Cole-Parmer is dedicated to providing the widest selection of quality pumps available. Whether you're involved in an experimental and research laboratory, industrial production, or original equipment manufacturing (OEM), we've got the right model for your application. To help you choose the best pump for your application, we've included this general information section. Refer to the "Guide to Liquid Pumps" below.

Transfer Applications

Pumps used most often for general transfer application include centrifugal, drum, diaphragm and air operated diaphragm (AOD)

Centrifugal pumps (pages 49-51) offer high flow rates, low pressures, and pulseless flow at a low price. These must be gravity fed or be utilized with a priming chamber. You can control the flow rate by restricting the flow at the outlet with a nozzle or valve, and in most cases, you can restrict the outlet indefinitely without damaging the pump. However, centrifugal pumps should not be run dry.

Diaphragm pumps (page 45) pulse one or two flexible diaphragms to gently displace liquid. These low-cost utility pumps are ideal for general transfer of fluids.

Dispensing, Metering & Sampling **Applications**

Pumps used most often for dispensing, metering and sampling applications include diaphragm, gear, peristaltic, piston and syringe pumps.

Diaphragm pumps (pages 39-40) are ideal for accurate industrial dosing and metering applications. Pumps can be run for long periods of maintenance free operation and provide cost effective solutions for the set rate dosing of solvents or chemicals into a process system.

Gear pumps (page 44) provide dosing and metering solution where pulseless flow is required.

Peristaltic pumps (pages 41-43) major advantage is the use of tubing as the pump chamber. The fluid does not contaminate the pump, nor does the tubing contaminate the fluid. This makes the pump easy to clean and sanitize, change of tubing can be done in seconds. These pumps are self priming and can be run dry without damage

Piston pumps (pages 36-38) are highly accurate over long periods of operation and provide excellent repeatability. Long periods between maintenance make these suitable for continuous duty applications.

Liquid Pump Terminology

Cavitation Process in which small bubbles are formed and implode violently

Dead Head The ability of a pump to continue running without damage when discharge is closed off. Only recommended for centrifugal pumps.

Density Weight per unit volume, expressed as grams per cubic centimeter.

Discharge Head The outlet pressure of a pump in operation.

Flooded Suction Liquid flows to pump inlet from an elevated source by means of gravity. Recommended for centrifugal pump installations.

Flow A measure of the liquid volume capacity of a pump. Given in liters per minute (LPM), or milliliters per minute (mL/min).

Fluids In this catalogue, the terms fluid and liquid are both used to mean a pure liquid or a liquid mixed with gases or solids that acts essentially like a liquid in pumping applications.

Head A measure of pressure, expressed in meters of head. Indicates the height of a column of water being moved by the pump (without friction losses)

Pressure The force exerted on the walls of a tank, pipe, by a liquid. Normally measured in bar.

Prime Charge of liquid required to begin pumping action when liquid source is lower than pump.

Seals Devices mounted in the pump housing and/or on the pump shaft that prevent leakage of liquid from the pump.

Self-Priming Pumps that draw liquid up from below pump inlet (suction lift), as opposed to pumps requiring flooded suction.

Shear Rate The velocity of a liquid per unit distance between two surfaces.

Specific Gravity The ratio of the weight of a given volume of liquid to pure water.

Sump A well or pit in which liquids collect below floor level; sometimes refers to an oil or water reservoir.

Total Head Sum of discharge head minus the suction head.

Viscosity The "thickness" of a liquid or its ability to flow. Most liquids decrease in viscosity and flow more easily as they get warmer

Guide To Liquid Pumps

Use the guide below to help you select the best type of pump for your application. This information is intended as a general guideline and will not hold true for all pumps within a classification; check individual pump specifications on the given pages for complete details.

Pump type	Page(s)	Max flow LPM	Max pressure	Self- priming	Pulseless flow	Fluid viscosity	Particulate matter	Run dry	Advantages
AOD	46-47	17 to 480	up to 8 bar	Excellent	Fair	Heavy	Yes	Yes	Cost effective transfer pump
Centrifugal	49-51	18 to 700	up to 8 bar	Poor	Excellent	Light	No	No	Fluid transfer at high flow rates and low pressures
Diaphragm	39-40, 45	0.013 to 18.9	up to 17.3 bar	Good	Poor	Medium	No	Yes	High-accuracy; for applications such as pH/ORP control
Drum	52-53	27 to 240	up to 2.1 bar	Poor	Excellent	Medium	No	No	Economical transfer duty pump
Gear	44	0.32 to 5.4	up to 8.6 bar	Poor	Excellent	Medium	No	No	Pulseless flow at high pressures
Peristaltic	41-43	0.009 to 2.9	up to 2.1 bar	Excellent	Fair	Heavy	Yes	Yes	Noncontaminating, available in a wide variety of tubing materials
Piston	36-38	0.0004 to 1.03	up to 6.9 bar	Good	Poor	Medium	No	No	Highest pressure and accuracy, ideal for HPLC applications
Submersible	48	80 to 500	up to 1.6 bar	Poor	Excellent	Light	No	No	Use for emptying tanks or sumps
Syringe	35	0.008 to 0.15	up to 51.7 bar	N/A	Excellent	Light	No	Yes	Low flow rates at high pressures

Cole-Parmer Syringe Pumps

- Pulse free
- High accuracy dispensing of ±0.5% and repeatability of ±0.2%.
- Flow rates down to 0.001 μL/hr



Single-Syringe Infusion Pumps

- Obtain precise flow rates down to 0.2 µL/hr
- Wide dynamic range (6000:1) provides excellent flexibility.
- Microprocessor motor control and precision gearing change settings while the pump is running.
- Nonvolatile memory retains settings even when you turn pump off.

On start-up, the alphanumeric LCD indicates current operating parameter and prompts you through setup. Microprocessor automatically selects display units based on syringe being used.

IB-74900-05 Syringe infusion pump,

Dimensions: 230mmW x 140mmH x 150mmD

Single Channel 240 VAC 50/60Hz.....£1108.00

Specifications

Power: 240VAC Type: Infusion Max no syringes: 1 Output: None Reproducibility: $\pm 0.2\%$ Accuracy: ±0.5% Flow rate per syringe: Syringe sizes accepted: 10µL to 60µL 0.2µL/hr to 500mL/hr Syringe travel rate: 9.5 x 10-6 mm/min Linear Force: 9 kg

Accessories

Gastight® high performance syringes

Gastight® high performance syringes have negligible sample loss at maximum pressures of 13.7 bar, depending on bore diameter.

These essentially inert syringes have plungers coated with Teflon (except 50 µL and 100 µL models which have stainless steel plunger with a removable Teflon tip)



Shpg wt: 2.8 kg

Attach 1/8" ID tubing directly by sliding over syringe tip.

Cat. No.	Capacity	Needle Gauge	Price/ea
Syringe with Teflon	Luer lock		
IB-07939-32	50 μL	22s	£30.57
IB-07939-33	100 μL	22s	£30.57
IB-07939-34	250 µL	22s	£30.57
IB-07939-35	500 μL	22	£30.57
IB-07939-80	1 mL	22	£36.88
IB-07939-82	2.5 mL	22	£35.94
IB-07939-83	5 mL	22	£34.89
IB-07939-84	10 mL	22	£45.63
IB-07939-85	25 mL	22	£104.00
IB-07939-86	50 mL	22	£133.00



Dual-Syringe Pumps With RS232 Interface

- Flow rates down to 0.001 µL/hr
- Wide dynamic range (100,000:1) allows flow rates from a slow trickle to a steady stream.
- RS-232 interface lets you easily control pumps from your computer.
- Nonvolatile memory retains settings even when you turn pump off.
- Programmable model lets you enter up to eight commands to perform a variety of functions including flow rate hold, pause and change direction; each command can be set to run for up to 12 hours.

Program infusion/withdrawal pumps to sequence operations: either withdrawal followed by infusion or infusion followed by withdrawal. Simple keypad programming will have you up and running quickly.

Pumps also feature two TTL inputs and two TTL outputs. The TTL inputs let you use a foot switch or a process timer to control pump operation. Use TTL outputs for 5 V signal and run indicator.

IB-74900-15 Dual syringe infusion pump, Dual Channel 240 VAC	£1785.00
IB-74900-25 Dual syringe infusion/withdrawal pump,	
Dual Channel 240 VAC 50/60Hz	£2072.00
IB-74901-05 Programmable dual syringe infusion/withdra	wal pump,
Dual Channel 240 VAC 50/60Hz	£2670.00

Specifications

Type: 74900-15 Infusion

74900-25, 74901-05 Infusion/Withdrawal

Output: RS232, 2 x TTL outputs

Accuracy: ±0.5%

Syringe sizes accepted: 10µL to 140mL

Syringe travel rate: 9.5 x 10-6 mm/min

Power: 240VAC

Max no syringes: 2 Reproducibility: ±0.2% Flow rate per syringe: 0.001µL/hr to 147mL/min

Linear Force: 18 kg Dimensions: 280mmW x 140mmH x 230mmD Shpg wt: 5.5 kg

Disposable Plastic Syringes

Use these disposable, sterile, polypropylene syringes for general purpose applications. Syringes come in an easy to open sealed package and can be autoclaved out of the package. A tip shield is included



Cat. No.	Capacity	Graduations	Price/bx			
Syringe with luer-lock tips						
IB-07940-00	1 mL	1/100 mL	£47.19/bx of 100			
IB-07940-02	3 mL	1/10 mL	£9.22/bx of 100			
IB-07940-06	5 mL	1/5 mL	£17.19/bx of 100			
IB-07940-12	10 mL	1/5 mL	£18.13/bx of 100			
IB-07940-16	20 mL	1 mL	£20.31/bx of 40			
IB-07940-20	30 mL	1 mL	£24.06/bx of 40			

Series Q Piston Pump Systems

- No valves to clog up or service
- ▶ High accuracy, better than ±1%
- Millions of maintenance free cycles

The Q series piston pumps offer superb repeatability over a lifetime of low cost maintenance - pump heads have a typical service life in excess of 50 million cycles making them ideal for continuous duty

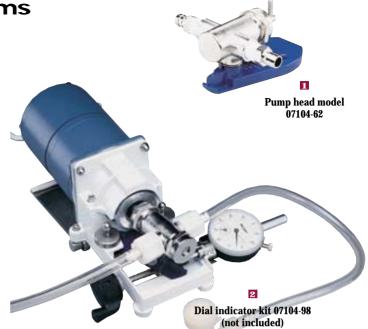
Pump systems are made up of a piston pump head and a fixed speed motor. Flow rate adjustment can be made by turning the flow control knob on the pump head assembly while the pump is operating or at rest. For high accuracy adjustment order the dial indicator kit 07104-98 which allows you to view the percentage of maximum flow in 1/1000 increments.

To order your system first select a pump head suitable for your media and then select the motor which meets the flow rate (refer to the pump head ordering table) and pressure requirements (refer to the motor ordering table).

to build a complete System...

Series Q pump head

Series Q drive



Series Q Pump Head

	-									
Catalogue	Max flow for drive			Wetted parts			Piston	Max	Port Connections	Price
Number	07108-09	07108-45	07104-15	Piston	Cylinder body	Cylinder liner	Dia	Temp	TOTA COMMECTIONS	11100
Piston Pumphead, Kynar body										
IB-07104-52 IB-07104-54 IB-07104-64	0.4 ml/min 1.6 ml/min 3.6 ml/min	27 ml/min 106 ml/min 240 ml/min	115 ml/min 460 ml/min 1035 ml/min	316 SS Ceramic Ceramic	Kynar Kynar Kynar	Carbon Ceramic Ceramic	1/8" 1/4" 3/8"	60°C 100°C 100°C	1/4" OD Compression 1/4" OD Compression 1/4" OD Compression	£275.00 £240.00 £240.00
Piston Pumphead, 316 SS body										
IB-07104-50 IB-07104-62 IB-07104-72	0.4 ml/min 1.6 ml/min 3.6 ml/min	27 ml/min 106 ml/min 240 ml/min	115 ml/min 460 ml/min 1035 ml/min	316 SS 316 SS 316 SS	316 SS 316 SS 316 SS	Carbon Carbon Carbon	1/8" 1/4" 3/8"	60°C 60°C	1/4" NPT(F) or 1/4" Hose 1/4" NPT(F) or 3/8" Hose 1/4" NPT(F) or 3/8" Hose	£375.00 £315.00 £315.00
Autoclavable Sanitary Piston Pumphead, 316 SS body and 3A-approved for use with foods										
IB-07117-20 IB-07117-22	1.6 ml/min 3.6 ml/min	106 ml/min 240 ml/min	460 ml/min 1035 ml/min	Ceramic Ceramic	316 SS 316 SS	Ceramic Ceramic	1/4" 3/8"	177°C 177°C	1/4" OD Compression 1/4" OD Compression	£400.00 £400.00

[†] Stated rpm is for 50Hz operation, running on a 60Hz electrical supply will increase rpm by approximately 18%

Kynar - Reg TM Elf Atochem North America

Specifications

Accuracy: ±1% Suction Lift: 4.5m Max viscosity: 500 cp Shpg wt: 1 kg

Series Q Drive

- Set flow anywhere from 0 to 100% of maximum flow rate
- Rated for continuous duty

Catalogue	Catalogue Description		resure for given pis	ston dia	Dimensions	Shpg Wt	Price
Number	Description	1/8"	1/4"	3/8"	(L x W x H)	kg	riice
IB-07108-09	5 RPM 230 VAC 50/60 HZ Fixed Speed TEFC Motor †	1.38 bar	5.17 bar	3.45 bar	273 x 124 x 146mm	4.6	£474.00
IB-07108-45	333 RPM 230 VAC 50/60 HZ Fixed Speed TEFC Motor †	6.9 bar	6.9 bar	6.9 bar	273 x 124 x 146mm	4.6	£474.00
IB-07104-15	1437 RPM 230 VAC 50/60 HZ Fixed Speed TEFC Motor †	6.9 bar	6.9 bar	3.45 bar	248 x 121 x 137mm	4.1	£377.00

 $[\]uparrow \, \text{Stated rpm is for 50Hz operation, running on a 60Hz electrical supply will increase rpm by approximately 18\%}$

Specifications

Power: 240 VAC 50/60Hz Motor: TEFC (totally enclosed, fan cooled) Accuracy: ±1% Temperature: 4 to 40°C

Accessories

IB-07104-98 Dial indicator kit, Allows fine adjustment of the pumps flow rate settings and provides a continuous reading of the percentage of maximum flow. The dial consists of a primary dial showing increments of 1/1000 of the maximum flow and a secondary dial indicating each 10%



Kynar tubing adapters to provide alternative connections to the 1/4" compression

IB-07115-81 Tubing adapter for 1/8" ID tubing	£27.00/pk of 2
IB-07115-83 Tubing adapter for 1/4" ID tubing	£27.00/pk of 2
IB-07115-88 Tubing adapter for 3/8" ID tubing	£27.00/pk of 2
IB-07115-89 Tubing adapter for 1/4-28 unf thread	£27.00/pk of 2
IR-07115-97 Tubing adapter for 1/9" OD tubing	f28 00/pk of 2

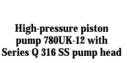
Ismatec High-Pressure Programmable Piston Pumps

Get high pressures, accurate dispensing, and great repeatability—all with one pump



- High repeatability.
- Robust stainless steel housing which is IP65 rated.
- Drives feature six dispensing modes—volume within a preset time, volume in steps, time, intermittent in time or volume, drip-free, or valve operation.
- Control speed, start/stop flow, or change fluid direction manually or remotely via an analogue input signal or RS-232 interface
- Four programme memories for saving individual application parameters or PC programmed command sequences.
- Series Q piston pump heads (included) have no valves to clog or wear out.
- Valve mode lets you control an external diverter valve (not included) for dispensing two different liquids in the same batch.
- Pumps can handle fluids with viscosities up to 500 cp.
- ▶ Produce flow rates as low as 0.04 mL/min.
- 3A sanitary standard options available for food and pharmaceutical applications.

Pumps include: a Series Q piston pump head with mounting hardware and a 6-ft power cord with three-prong U.K. plug.





Specifications & Ordering Information

Series Q Kynar® pump head

supplied with pump 780UK-20

Catalogue	Flow range	Pressure	Piston	Max temp	Pump h	lead materials of const	ruction	Autoclavable	Shpg wt		
number	(mL/min)	bar	dia	°C	Piston	Cylinder body	Cylinder liner	pump head	kg	Price	
High-pressure pistor	n pumps with Serie	s Q pump hea	ds								
IB-780UK-00 IB-780UK-02	= :										
IB-780UK-04 IB-780UK-06 IB-780UK-08	0.13 to 576	4.1 6.9 4.1	1/4"	60 60 100	316 SS 316 SS Ceramic	Kynar® 316 SS Kynar®	Carbon Carbon Ceramic	No Yes No	8.2 10.9 8.2	£2570.00 £2660.00 £2580.00	
IB-780UK-10 IB-780UK-12 IB-780UK-14	0.13 to 576	4.1 6.9 6.9	1/4"	100 177 177	Ceramic Ceramic Ceramic	Kynar® 316 SS 316 SS	Carbon Ceramic Carbon	No Yes Yes	8.2 10.0 8.2	£2570.00 £2660.00 £2660.00	
IB-780UK-16 IB-780UK-18 IB-780UK-20	0.29 to 1300	4.1 6.9 4.1	3/8"	60 60 100	316 SS 316 SS Ceramic	Kynar® 316 SS Kynar®	Carbon Carbon Ceramic	No Yes No	8.2 8.2 8.2	£2570.00 £2660.00 £2550.00	
IB-780UK-22 IB-780UK-24 IB-780UK-26	0.29 to 1300	4.1 6.9 6.9	3/8"	100 177 177	Ceramic Ceramic Ceramic	Kynar® 316 SS 316 SS	Carbon Ceramic Carbon	No Yes Yes	8.2 8.7 8.2	£2570.00 £2660.00 £2660.00	
IB-780UK-32	0.51 to 2300	4.1	1/2"	100	Ceramic	Kynar®	Ceramic	No	8.5	£2700.00	
High-pressure pistor	n pumps with Serie	s Q pump head	ds; meet 3A	Sanitary Standa	rd 02-08A1 for use v	vith foods.					
IB-780UK-28 IB-780UK-30	0.04 to 144 0.13 to 576	6.9 6.9	1/4" 3/8"	177 177	Ceramic Ceramic	316 SS 316 SS	Ceramic Ceramic	Yes Yes	8.2 10.9	£2900.00 £2900.00	

Ismatec—TM Ismatec SA Kynar—Reg TM Elf Atochem North America

Accuracy: $\pm 0.1\%$

Connections

Series Q pump heads with 316 SS cylinder bodies: ¼" NPT(F) ports with ¾" hose barb fittings (model 78021-00 includes ¼" hose barb fittings)
Series Q pump heads with Kynar® cylinder bodies: ¼" OD compression fittings

Speed: 10.0 to 1800 rpm

Remote control inputs: 0 to 5 VDC, 0 to 10 VDC, 0 to 20 mA, or 4 to 20 mA via DB15 female port; RS-232 via DB9 female port; start/stop and reverse direction via contact closure; footswitch via three-pin DIN port Dimensions

Series Q pump heads: 156mmW x 260mmH x 356mmD

Power: 115/230 VAC, 50/60 Hz **Suction lift:** 15 ft H20

Tabletop Filling Systems

- ▶ Dispense from <1 to 60 mL</p>
- ▶ Maintain high accuracy of ± 0.5% or better with high cycle rate
- ▶ Handle a wide range of viscosities
- Self priming
- Stainless steel piston pumps suitable for autoclaving
- Rugged design and suitable for daily or continuous service

Tabletop batch filling systems can be setup in a manufacturing or laboratory facility. Ideal for repetitive dispensing of free-flowing, semi-viscous fluids. The stainless steel pumps are autoclavable making these suitable for pharmaceutical solutions, cosmetic products and food additives.

For a filling system select either the single head tabletop filler or the dual head tabletop filler to double the fill rate. Select the piston pumps based on the dispense volume required and the viscosity of the liquid.

Media to the filling system is self priming and can be supplied from a floor level reservoir or an overhead supply. Fluid is dispensed through the nozzle to a container.

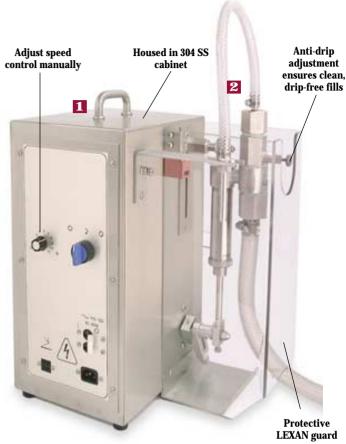
The operator activates the footswitch (included with the system) to run one filling cycle to fill a container. The dispense volume per pump stroke is set via the graduated micrometer and the speed of the dispense cycle is controlled by the speed control knob.

Tabletop filler includes: footswitch, 6-ft cord with UK plug

Pump includes: intake and discharge hose, stainless steel nozzle.

Service kit includes: spare O-rings and pump seals.





76400-00 with 76500-30

Tabletop Fillers

Cat. No.	Description	No. of pumps accepted	Compatible piston pumps	Liquid viscosity*	Fill sizes	Cycle rate*	Shpg wt kg	Price
IB-76400-05	Single head piston pump tabletop filler	1	76500-00, -10, -20, -30	Free-flowing † or semi-viscous ††	<1 to 60 mL	3 to 35 fills/minute	28	£2507.00
IB-76400-15	Dual head piston pump tabletop filler	1 or 2	76500-10, -20, -30	Free-flowing † or semi-viscous ††	<1 to 60 mL	6 to 70 fills/minute	46	£3930.00

^{*} Actual dispense rates/accuracies may vary depending on product, fluid properties, supply pressure and fill volume desired

Piston Pumps



Cat. No.	Dispensing volume	Liquid viscosity*	Intake and discharge valve type	Intake hose size	Discharge hose size	Nozzle size	Shpg wt kg	Price
IB-76500-00	0.1 to 1.0 mL	Free-flowing†	SS ball check, passively actuated	3/16" ID braid reinforced PVC	1/8" ID braid reinforced PVC	1/16" SS	1	£694.00
IB-76500-10	0.3 to 3.0 mL	Free-flowing† or semi-viscous††	SS ball check, passively actuated	3/8" ID braid reinforced PVC	1/8" ID braid reinforced PVC	1/8" SS	1	£875.00
IB-76500-20	1.5 to 15 mL	Free-flowing† or semi-viscous††	SS ball check, passively actuated	3/4" ID braid reinforced PVC	3/16" ID braid reinforced PVC	3/16" SS	1	£913.00
IB-76500-30	6.0 to 60 mL	Free-flowing† or semi-viscous††	SS ball check, passively actuated	3/4" ID braid reinforced PVC	3%" ID braid reinforced PVC	³/8" SS	1	£1082.00

^{*} Actual dispense rates/accuracies may vary depending on product, fluid properties, supply pressure and fill volume desired

Accessories

IB-76500-01 Service kit for 76500-00£52.00	IB-76500-21 Service kit for 76500-20£52.00
IB-76500-11 Service kit for 76500-10£52.00	IB-76500-31 Service kit for 76500-30£52.00

[†] Free-flowing = aqueous solutions, water-thin reagents

^{††} Semi-viscous = thin oils, conditioner, shampoo, thin syrup, saturated solutions, agar,hand/body lotion

[†] Free-flowing = aqueous solutions, water-thin reagents

^{††} Semi-viscous = thin oils, conditioner, shampoo, thin syrup, saturated solutions, agar,hand/body lotion

Chemical Metering Pumps - Manual Control

- Manual Control
- Output Ranges from 0.00225 to 76 LPH
- Maximum Pressure up to 17.3 Bar (depending on model)
- Choice of PVC, PVDF or Stainless Steel pump heads
- PVC and PVDF pump heads supplied with:

4-function valve (for priming relief, anti-siphon, back pressure and line depressurization). Injection check valve, Foot valve and 10m polyethylene tubing.

These yellow and black pumps have a rugged, totally enclosed, chemically resistant housing for protection in the harshest environments. Manually adjustable stroke length and stroke frequency are designed for accurate chemical feeds where manual or on/off control is all that is required.

These pumps have run dry capabilities for up to 30 minutes if used with non-crystalline forming liquid.



Ordering Information

Catalogue No.	Flow Rate	Max Pressure	Port Size	Dimensions LxWxH	Shpg Wt.	Price
PVC Pump Head -	Manual Control Pump					
IB-065UK-70	2.25 mL to 0.79 L/H	10.3 Bar	1/4" OD	218 x 104 x 213 mm	3.7 Kg	£263.00
IB-065UK-75	4.8 mL to 1.6 L/H	7.6 Bar	3/8" OD	218 x 104 x 213 mm	3.7 Kg	£267.00
IB-065UK-00	4.4 mL to 2.2 L/H	17.3 Bar	1/4" OD	218 x 104 x 213 mm	3.7 Kg	£280.00
IB-065UK-05	7.8 mL to 3.8 L/H	7.6 Bar	3/8" OD	218 x 104 x 213 mm	3.7 Kg	£283.00
IB-065UK-15	15.2 mL to 7.6 L/H	3.5 Bar	3/8" OD	218 x 104 x 213 mm	3.7 Kg	£301.00
IB-065UK-30	24 mL to 12 L/H	1.5 Bar	3/8" OD	218 x 104 x 213 mm	3.7 Kg	£301.00
IB-065UK-35	15 mL to 15.2 L/H	6.9 Bar	3/8" OD	305 x 145 x 246 mm	8.7 Kg	£776.00
IB-065UK-50	30.4 mL to 30.4 L/H	4.2 Bar	1/2" OD	305 x 145 x 246 mm	8.7 K	£812.00
IB-065UK-55	76 mL to 76 L/H	1.75 Bar	1/2" OD	305 x 145 x 246 mm	8.7 K	£1,007.00
PVDF Pump Head	- I - Manual Control Pump)				
IB-063UK-70	2.25 mL to 0.79 L/H	17.3 Bar	1/4" OD	218 x 104 x 213 mm	3.7 Kg	£304.00
IB-063UK-75	4.8 mL to 1.6 L/H	7.6 Bar	3/8" OD	218 x 104 x 213 mm	3.7 Kg	£312.00
IB-063UK-00	4.4 mL to 2.2 L/H	17.3 Bar	1/4" OD	218 x 104 x 213 mm	3.7 Kg	£318.00
IB-063UK-05	7.8 mL to 3.8 L/H	7.6 Bar	3/8" OD	218 x 104 x 213 mm	3.7 Kg	£327.00
IB-063UK-15	15.2 mL to 7.6 L/H	3.5 Bar	3/8" OD	218 x 104 x 213 mm	3.7 Kg	£345.00
IB-063UK-30	24 mL to 12 L/H	1.5 Bar	3/8" OD	218 x 104 x 213 mm	3.7 Kg	£345.00
IB-063UK-35	15 mL to 15.2 L/H	6.9 Bar	3/8" OD	305 x 145 x 246 mm	8.7 Kg	£821.00
IB-063UK-50	30.4 mL to 30.4 L/H	4.2 Bar	1/2" OD	305 x 145 x 246 mm	8.7 K	£861.00
IB-063UK-55	76 mL to 76 L/H	1.75 Bar	1/2" OD	305 x 145 x 246 mm	8.7 K	£1,139.00
316 SS Pump Hea	ad - Manual Control Pun	np				
IB-066UK-70	2.25 mL to 0.79 L/H	10.3 Bar	1/4" NPT(M)	191 x 104 x 171 mm	3.7 Kg	£408.00
IB-066UK-75	4.8 mL to 1.6 L/H	7.6 Bar	1/4" NPT(M)	191 x 104 x 171 mm	3.7 Kg	£408.00
IB-066UK-00	4.4 mL to 2.2 L/H	17.3 Bar	1/4" NPT(M)	191 x 104 x 171 mm	3.7 Kg	£422.00
IB-066UK-05	7.8 mL to 3.8 L/H	7.6 Bar	1/4" NPT(M)	191 x 104 x 171 mm	3.7 Kg	£422.00
IB-066UK-15	15.2 mL to 7.6 L/H	3.5 Bar	1/4" NPT(M)	191 x 104 x 171 mm	3.7 Kg	£436.00
IB-066UK-30	24 mL to 12 L/H	1.5 Bar	1/4" NPT(M)	191 x 104 x 171 mm	3.7 Kg	£436.00
IB-066UK-35	15 mL to 15.2 L/H	6.9 Bar	1/4" NPT(M)	305 x 145 x 246 mm	8.7 Kg	£912.00
IB-066UK-50	30.4 mL to 30.4 L/H	4.2 Bar	1/2" NPT(M)	305 x 145 x 246 mm	8.7 Kg	£1,176.00
IB-066UK-55	76 mL to 76 L/H	1.75 Bar	1/2" NPT(M)	305 x 145 x 246 mm	8.7 Kg	£1,301.00

Front view of manual control pump

Specifications

Power: 240VAC 50Hz Duty Cycle: Continuous Protection Rating: IP65

Strokes/min: 1 to 100 (adjustable)
Metering Accuracy: ±2%

Metering Accuracy: ±2%
Suction Lift (Dry): 1.5m
Maximum Temperature: 50°C

Wetted Parts:

065UK- series PVC head and fittings, ceramic balls, PTFE diaphragm, polyprel seal ring 063UK- series PVDF head and fittings, ceramic balls,

PTFE diaphragm, PVDF/PTFE seal ring

066UK- series SS head, balls and fittings, PTFE

diaphragm and seal ring



Valves

Bypass Valve—Internal to many pump heads that allow fluid to be recirculated if a given pressure limit is exceeded.

Check Valve—Allows liquid to flow in one direction only. Generally used in discharge line to prevent reverse flow.

Valve Terminology

Foot Valve—A type of check valve with a built-in strainer. Used at point of liquid intake to retain liquid in system, preventing loss of prime when liquid source is lower than pump.

Relief Valve—Used at the discharge of a positive displacement pump. An adjustable, spring-loaded valve opens when a preset pressure is reached. Used to prevent excessive pressure buildup that could damage the pump or motor.

Chemical Metering Pumps - Remote Control

- Programmable microprocessor controlled dosing pump Choice of three remote control modes; pulse multiply, pulse divide or 0(4)-20mA.
- LCD display and 4-key tactile keypad
 The pump has an LCD display to provide the user with easy operational status.
- Power control A user can select one of six programmed power control settings via the keypad to help reduce the pumps noise, shock and vibration.
- Output Ranges from 0.0044 to 76 LPH
- Maximum Pressure up to 17.3 Bar (depending on model)
- Choice of PVC, PVDF or Stainless Steel pump heads
- PVC and PVDF pump heads supplied with: 4-function valve (for priming relief, anti-siphon, back pressure and line depressurization). Injection check valve, Foot valve and 10m polyethylene tubing.

These remotely controlled metering pumps are designed for easy integration into chemical feed systems. The stroke rate may be controlled manually or by an external signal generated by a flowmeter, controller, transmitter, PLC or other device. Divide or multiply a digital (pulse) input or program a response to an analogue 0(4)-20mA input. Remote on/off and low level inputs are standard. The clear liquid crystal display provides the user with operational status. The unique 6-level power control reduces system shock and extends the life of the pump.

These pumps have run dry capabilities for up to 30 minutes if used with non-crystalline forming liquid.

To control the pump with a 0(4)-20mA signal you require the optional input cable 064UK-99.

Accessories

IB-064UK-99 Input cable for 0(4)-20mA signal£21.00



Contact our sales team on 0500 345 300 for service kits and replacement 4 function valves for these pumps.



Catalogue No	Flow Rate	Max Pressure	Port Size	Dimensions LxWxH	Shpg Wt.	Price
PVC Pump Head -	Digital Remote Control	Pump				
IB-067UK-00	0.08 mL to 1.58 L/H	9.7 Bar	1/4" OD	238 x 105 x 238 mm	3.7 Kg	£452.00
IB-067UK-05	0.07 mL to 2.3 L/H	17.3 Bar	1/4" OD	238 x 105 x 238 mm	3.7 Kg	£488.00
IB-067UK-15	0.13 mL to 3.79 L/H	7.6 Bar	3/8" OD	238 x 105 x 238 mm	3.7 Kg	£493.00
IB-067UK-30	0.25 mL to 7.6 L/H	3.4 Bar	3/8" OD	238 x 105 x 238 mm	3.7 Kg	£510.00
IB-067UK-35	0.25 mL to 15.2 L/H	6.9 Bar	3/8" OD	305 x 145 x 246 mm	8.7 Kg	£928.00
IB-067UK-50	0.57 mL to 30.4 L/H	4.2 Bar	1/2" OD	305 x 145 x 246 mm	8.7 Kg	£964.00
IB-067UK-55	1.27 mL to 76 L/H	1.75 Bar	1/2" OD	305 x 145 x 246 mm	8.7 Kg	£1,161.00
PVDF Pump Head	- Digital Remote Contro	ol Pump				
IB-064UK-75	0.08 mL to 1.58 L/H	9.7 Bar	1/4" OD	238 x 105 x 238 mm	3.7 Kg	£488.00
IB-064UK-00	0.07 mL to 2.3 L/H	17.3 Bar	1/4" OD	238 x 105 x 238 mm	3.7 Kg	£526.00
IB-064UK-05	0.13 mL to 3.79 L/H	7.6 Bar	3/8" OD	238 x 105 x 238 mm	3.7 Kg	£539.00
IB-064UK-15	0.25 mL to 7.6 L/H	3.4 Bar	3/8" OD	238 x 105 x 238 mm	3.7 Kg	£553.00
IB-064UK-30	0.25 mL to 15.2 L/H	6.9 Bar	3/8" OD	305 x 145 x 246 mm	8.7 Kg	£973.00
IB-064UK-45	0.57 mL to 30.4 L/H	4.2 Bar	1/2" OD	305 x 145 x 246 mm	8.7 Kg	£1,015.00
IB-064UK-50	1.27 mL to 76 L/H	1.75 Bar	1/2" OD	305 x 145 x 246 mm	8.7 Kg	£1,292.00
316 SS Pump Hea	nd - Digital Remote Conf	rol Pump				
IB-068UK-00 IB-068UK-05 IB-068UK-15 IB-068UK-30	0.08 mL to 1.58 L/H 0.07 mL to 2.3 L/H 0.13 mL to 3.79 L/H 0.25 mL to 7.6 L/H	9.7 Bar 17.3 Bar 7.6 Bar 3.4 Bar	1/4" NPT(M) 1/4" NPT(M) 1/4" NPT(M) 1/4" NPT(M)	211 x 105 x 196 mm 211 x 105 x 196 mm	4.5 Kg 4.5 Kg 4.5 Kg 4.5 Kg	£592.00 £630.00 £630.00 £644.00
IB-068UK-35	0.25 mL to 15.2 L/H	6.9 Bar	1/4" NPT(M)	305 x 145 x 246 mm	8.7 Kg	£1,065.00
IB-068UK-50	0.57 mL to 30.4 L/H	4.2 Bar	1/2" NPT(M)	305 x 145 x 246 mm	8.7 Kg	£1,329.00
IB-068UK-55	1.27 mL to 76 L/H	1.75 Bar	1/2" NPT(M)	305 x 145 x 246 mm	8.7 Kg	£1,454.00



Specifications

Power: 240VAC 50Hz **Duty Cycle: Continuous Protection Rating: IP65**

Strokes/min: 1 to 100 (adjustable) Metering Accuracy: ±2% Suction Lift (Dry): 1.5m Maximum Temperature: 50°C

Input Signal: Contact closure, transistor, 0(4)-20mA Wetted Parts:

067UK- series PVC head and fittings, ceramic balls, PTFE diaphragm, polyprel seal ring

064UK- series PVDF head and fittings, ceramic balls, PTFE diaphragm, PVDF/PTFE seal ring 068UK- series SS head, balls and fittings, PTFE

diaphragm and seal ring

Flurofilm - Reg TM LMI Milton Roy

Ismatec High-Accuracy Low-Flow Pumps

- ▶ Up to 24 high-accuracy channels in one pump
- Dispense in any of four modes or pump continuously
 Roller steps: 8 steps/revolution (1 to 9999 steps)
 By time: 0.1 seconds to 999.9 hours

 - Batches: set delay between dispensed volumes
 - Drip-free: program back steps to prevent drips
- Analogue input and output controls
- RS232 interface

These multi channel pumps feature planetary gears that drive eight stainless steel rollers in unison for smooth rotation and accurate liquid flow. The four-digit LED display shows flow rate or rpm. Use the MAX button to instantly increase speed for priming or flushing without disturbing your programmed settings. Combine tubing sizes and formulations to suit your application. Click'n'go cartridges feature automatic occlusion for simplified use and reproducible results. Install cartridges in one direction for low pulsation; in opposite direction for higher counter pressure.

Order two-stop tubing from table at the bottom of the page.



Ordering Information

Cat. No.	Flow range per channel	Channels	Channels Speed		Dimensions (W x H x D mm)	Shpg wt	Price
Low-speed planeta	ry gear-driven pump						
IB-78001-00	0.0012 to 8.86 mL/min	4	0.11 to 11.25 rpm	Two-stop	174 x 130 x 178	5.5 kg	£1644.00
IB-78001-10	0.0012 to 8.86 mL/min	8	0.11 to 11.25 rpm	Two-stop	174 x 130 x 222	5.9 kg	£1862.00
IB-78001-20	0.0012 to 8.86 mL/min	12	0.11 to 11.25 rpm	Two-stop	174 x 130 x 260	6.9 kg	£1987.00
IB-78001-30	0.0012 to 8.86 mL/min	16	0.11 to 11.25 rpm	Two-stop	174 x 130 x 302	7.8 kg	£2121.00
IB-78001-40	0.0012 to 8.86 mL/min	24	0.11 to 11.25 rpm	Two-stop	174 x 130 x 380	8.7 kg	£2387.00
Standard-speed pla	netary gear-driven pump						
IB-78001-02	0.004 to 35.43 mL/min	4	0.4 to 45 rpm	Two-stop	174 x 130 x 178	5.5 kg	£1597.00
IB-78001-12	0.004 to 35.43 mL/min	8	0.4 to 45 rpm	Two-stop	174 x 130 x 222	5.9 kg	£1815.00
IB-78001-22	0.004 to 35.43 mL/min	12	0.4 to 45 rpm	Two-stop	174 x 130 x 260	6.9 kg	£1944.00
IB-78001-32	0.004 to 35.43 mL/min	16	0.4 to 45 rpm	Two-stop	174 x 130 x 302	7.8 kg	£2074.00
IB-78001-42	0.004 to 35.43 mL/min	24	0.4 to 45 rpm	Two-stop	174 x 130 x 380	8.7 kg	£2340.00

Specification

Accuracy: better than $\pm 1\%$ Tubing: two-stop

Number of rollers: eight Pressure: up to 1.5 bar

Duty cycle: continuous

Power: 115/230 VAC (switch selectable)

Remote control capabilities: RS-232 to control operating functions (DB9 male);

0 to 5, 0 to 10 VDC, 0 to 20, 4 to 20 mA for speed control

start/stop, direction, and autostart via contact closure (DB15 male);

footswitch and hand dispenser (three-pin DIN port)

Two-Stop Colour Coded Tubing

wo-Stop Colour Co	oded Tubing				Catalogu	ie Number	
Tubing ID mm	Colour-coded stops	Low Speed drive mL/min	Standard Speed drive mL/min	Tygon 12 x 16" tubes / pk	Silicone (pt cured) 6 x 16" tubes / pk	Viton 12 x 12" tubes / pk	PharMed 12 x 16" tubes / pk
0.19 0.25 0.38 0.44 0.51	Orange/red Orange/blue Orange/green Green/yellow Orange/yellow	0.001 to 0.08 0.002 to 0.11 0.003 to 0.20 0.004 to 0.35 0.006 to 0.39	0.004 to 0.20 0.007 to 0.36 0.008 to 0.45 0.015 to 0.84 0.023 to 1.00	IB-95601-10 IB-95601-12 IB-95601-14 IB-95601-16 IB-95601-18	- - - -	- - - -	IB-95701-12 - - IB-95701-18
0.64 0.76 0.89 1.02 1.14	Orange/white Black/black Orange/orange White/white Red/red	0.008 to 0.50 0.01 to 0.64 0.01 to 0.82 0.01 to 1.11 0.02 to 1.40	0.029 to 1.89 0.040 to 2.45 0.043 to 2.84 0.063 to 3.96 0.080 to 5.10	IB-95601-22 IB-95601-24 IB-95601-26 IB-95601-28 IB-95601-30	IB-95602-22 IB-95602-24 IB-95602-26 IB-95602-28 IB-95602-30	- - IB-07606-26 - IB-07606-30	- - - IB-95701-26 - -
1.30 1.42 1.52 1.65 1.85	Gray/gray Yellow/yellow Yellow/blue Blue/blue Green/green	0.03 to 1.67 0.04 to 2.00 0.02 to 2.22 0.03 to 2.68 0.04 to 3.11	0.10 to 6.50 0.12 to 8.10 0.14 to 8.70 0.15 to 10.0 0.21 to 12.9	IB-95601-32 IB-95601-34 IB-95601-36 IB-95601-38 IB-95601-40	IB-95602-32 IB-95602-34 IB-95602-36 IB-95602-38 IB-95602-40	- IB-07606-34 - IB-07606-38 -	IB-95701-32 - IB-95701-36 - IB-95701-40
2.06 2.29 2.54 2.79	Purple/purple Purple/black Purple/orange Purple/white	0.06 to 4.06 0.07 to 4.85 0.08 to 5.36 0.11 to 6.42	0.23 to 14.2 0.28 to 24.3 0.33 to 29.26 0.35 to 37.15	IB-95601-42 IB-95601-44 IB-95601-46 IB-95601-48	IB-95602-42 IB-95602-44 IB-95602-46 IB-95602-48	IB-07606-42 - IB-07606-46 IB-07606-48	IB-95701-44 - IB-95701-48
Price per pack				£30.57	£38.12	£54.00	£42.44

Masterflex Peristaltic Pumps

- ▶ Non Contaminating all media remains in the tubing therefore eliminating contamination between the media and the pump.
- Simple Operation simple to operate and can be installed in a matter of minutes.
- Self Priming when starting, the pumps generate sufficient suction to draw fluid from the source into the tubing and through the pump.
- Run Dry without damaging the pump.

MASTERFLEX tubing pump systems are perfect for use in the laboratory, manufacturing plant or field. The convenient modular design of the system (Tubing + Pumphead + Drive) allows you to use one pump for many applications, making MASTERFLEX extremely versatile and cost effective. The easy-loading pump head design, coupled with wide-ranging tubing formulations makes MASTERFLEX the best choice for all your fluid handling needs.

Tubing

New Tygon Chemical Resistant (2001) Tubing Outstanding chemical resistance - withstands acetone, DMSO, MEK, ketones and more. Meets FDA and USP criteria for contact with food, beverages and pharmaceuticals

Select the precision pump tubing for standard applications or high-performance precision pump tubing for applications requiring better pressure generation, suction lift, ability to pump viscous fluids, and longer tubing life. Select the required tubing formulation based upon the media you will be pumping. For further details on tubing formulations, chemical compatibility properties, agency approvals and performance characteristics contact our application specialists on Call Free 0500 345 300.

	Flow Rate In mL/min										
Pump	Speed		Precision pump tubing High-performance precision pump tubing								
Cat. No.	эрсси	L/S 13	L/S 14	L/S 16	L/S 25	L/S 17	L/S 18	L/S 15	L/S 24	L/S 35	L/S 36
07554-85	7 to 200 rpm	0.42 to 14	1.4 to 43	5.6 to 160	12 to 330	20 to 570	27 to 770	12 to 330	20 to 570	27 to 770	34 to 970
07554-95	20 to 600 rpm	1.2 to 36	4.2 to 130	16 to 480	34 to 1000	56 to 1700	76 to 2300	34 to 1000	56 to 1700	76 to 2300	96 to 2900
07523-70	1.6 to 100 rpm	0.1 to 6	0.4 to 21	1.4 to 80	3 to 170	5 to 280	6 to 380	3 to 170	5 to 280	6 to 380	8 to 480
07523-60	10 to 600 rpm	0.6 to 36	2.1 to 130	8 to 480	17 to 1000	28 to 1700	38 to 2300	17 to 1000	28 to 1700	38 to 2300	48 to 2900

							High-performance precision pump tubing					
						L/S 17	L/S 18	L/S 15	L/S 24	L/S 35	L/S 36	
Silicone	7.6m	IB-96410-13	IB-96410-14	IB-96410-16	IB-96410-25	IB-96410-17	IB-96410-18	IB-96410-15	IB-96410-24	IB-96410-35	IB-96410-36	
(Platinum Cured)		£28.20	£32.00	£37.00	£52.00	£50.00	£53.00	£49.00	£61.00	£77.00	£83.00	
Tygon Lab	15.2m	IB-06409-13	IB-06409-14	IB-06409-16	IB-06409-25	IB-06409-17	IB-06409-18	IB-06409-15	IB-06409-24	IB-06409-35	IB-06409-36	
(R-3603)		£15.00	£21.00	£27.42	£40.00	£45.00	£62.00	£51.00	£79.00	£90.00	£91.00	
Tygon Food	15.2m	IB-06419-13	IB-06419-14	IB-06419-16	IB-06419-25	IB-06419-17	IB-06419-18	IB-06419-15	IB-06419-24	IB-06419-35	IB-06419-36	
(B-44-4X)		£15.00	£20.00	£29.00	£44.00	£46.00	£70.00	£54.00	£75.00	£85.00	£90.00	
Tygon Chemical	15.2m	IB-06475-13	IB-06475-14	IB-06475-16	IB-06475-25	IB-06475-17	IB-06475-18	IB-06475-15	IB-06475-24	IB-06475-35	IB-06475-36	
Resistant (2001)		£34.00	£38.00	£54.00	£68.00	£72.00	£95.00	£99.00	£108.00	£121.00	£157.00	
Norprene	15.2m	IB-06404-13	IB-06404-14	IB-06404-16	IB-06404-25	IB-06404-17	IB-06404-18	IB-06404-15	IB-06404-24	IB-06404-35	IB-06404-36	
(A 60 G)		£21.25	£22.00	£23.50	£28.00	£30.00	£39.00	£41.00	£47.00	£71.00	£85.00	
PharMed	7.6m	IB-06485-13	IB-06485-14	IB-06485-16	IB-06485-25	IB-06485-17	IB-06485-18	IB-06485-15	IB-06485-24	IB-06485-35	IB-06485-36	
(65)		£41.00	£50.00	£53.00	£53.00	£63.00	£68.00	£56.00	£75.00	£72.00	£89.00	
Viton	7.6m	IB-06412-13 £65.00	IB-06412-14 £72.00	IB-06412-16 £95.00	IB-06412-25 £129.00	IB-06412-17 £151.00	IB-06412-18 £185.00	IB-06412-15 £201.00	IB-06412-24 £251.00	IB-06412-35 £316.00	IB-06412-36 £348.00	

Pump Head

The automatic tubing retention system eliminates the need for adjustments of the Easy-Load® II pump heads. Simply load the pump tubing and begin pumping. Select the precision pump tubing for standard applications or high-performance precision pump tubing for applications requiring better pressure generation, suction lift, ability to pump viscous fluids, and longer tubing life.

- PPS housing with SS or CRS rotor available.
 Choose economical CRS rotors, or SS rotors for greater durability and chemical resistance
- Two-, three-, and four-channel mounting hardware available Order mounting hardware separately from mounting hardware table below.



Total number of heads	For Easy-Load® II Stainless stee	•
needed	Cat. No.	Price/st
One	IB-77200-01	£10.00
Two	IB-77200-02	£19.00
Three	IB-77200-03	£22.00
Four	IB-77200-04	£24.00

Ordering Information

Easy-Load® II pump head with CRS rotor

IB-77200-50 Easy-Load® II pump head for precision pump tubing (L/S 13, 14, 16, 25,17 and 18). Supplied with single mounting hardware£120.00

IB-77200-52 Easy-Load® II pump head for high-performance precision pump tubing (L/S 15, 24, 35 and 36). Supplied with single mounting hardware£120.00

Easy-Load® II pump head with SS rotor

IB-77200-60 Easy-Load® II pump head for precision pump tubing (L/S 13, 14, 16, 25,17 and 18). Supplied with single mounting hardware£165.00

IB-77200-62 Easy-Load® II pump head for high-performance precision pump tubing (L/S 15, 24, 35 and 36). Supplied with single mounting hardware£165.00

3 Drive

Select either economy drive for low cost pumping solutions or the digital dispensing drive if you require accurate dispensing, to dispense by volume or utilize remote control pumping capabilities.

to build a complete

- Select tubing based on desired flow rate and chemical compatibility with media.
- 2 Select Number of pumpheads based on application
- 3 Select Drive based on pumping application





- ► Flow rate of 0.42 to 2900 mL/min per channel Flow rate depends on rpm and pump tubing size
- Separate single-turn speed control and on/off switch Maintain speed setting while turning on/off
- Stackable painted steel housing; IP22 rated Protects drive from falling water
- Multichannel capability
 Up to two channels depending on model



07523 Series drive with pump head 77200-60

L/S Digital Dispensing Drive

- Flow rate of 0.1 to 2900 mL/minper channel
 Flow rate depends on rpm and pump tubing size
- Dispense by volume Set dispense volume in mL
- Stackable ABS plastic housing; IP23 rated Splash resistant
- Multichannel capability
 Up to four channels depending on model
- Remote control capability Via DB15 female connector on back of the drive Speed control input: 0 to 20mA, 4 to 20mA or 0 to 10V Start/stop/purge: requires open collector or contact closure Pumping direction: requires open collector or contact closure
- Membrane keypad for easy programming Select tubing size and enter desired flow rate in mL/min. Keypad can then be locked to prevent accidents or tampering

	Flow Rate In mL/min										
Pump	Speed			Precision p	-performance p	rformance precision pump tubing					
Cat. No.	Эрсси	L/S 13	L/S 14	L/S 16	L/S 25	L/S 17	L/S 18	L/S 15	L/S 24	L/S 35	L/S 36
07554-85	7 to 200 rpm	0.42 to 14	1.4 to 43	5.6 to 160	12 to 330	20 to 570	27 to 770	12 to 330	20 to 570	27 to 770	34 to 970
07554-95	20 to 600 rpm	1.2 to 36	4.2 to 130	16 to 480	34 to 1000	56 to 1700	76 to 2300	34 to 1000	56 to 1700	76 to 2300	96 to 2900
07523-70	1.6 to 100 rpm	0.1 to 6	0.4 to 21	1.4 to 80	3 to 170	5 to 280	6 to 380	3 to 170	5 to 280	6 to 380	8 to 480
07523-60	10 to 600 rpm	0.6 to 36	2.1 to 130	8 to 480	17 to 1000	28 to 1700	38 to 2300	17 to 1000	28 to 1700	38 to 2300	48 to 2900

Ordering Information

Cat. No.	rpm	Speed Control	Pump Heads Accepted	Dimensions L x W x H	Power (50/60Hz)	Shpg wt	Price
07554-85	7 to 200	±5%	2	229 x 178 x 152 mm	190 to 260 VAC	3.7 Kg	£361.00
07554-95	20 to 600	±5%	1	229 x 178 x 152 mm	190 to 260 VAC	3.7 Kg	£361.00
07523-70	1.6 to 100	±0.25%	4	292 x 178 x 178 mm	Dual Voltage 90 to 130VAC and 190 to 260VAC	6.7 Kg	£1,015.00
07523-60	10 to 600	±0.25%	2	292 x 178 x 178 mm	Dual Voltage 90 to 130VAC and 190 to 260VAC	6.7 Kg	£1,015.00



TUBING

Save 10% on 4 to 9 packs, 15% on 10 to 19 packs, and 20% on 20 to 99 packs.

Cole-Parmer Gear Pumps

- Pulseless flow
- Precision, leak free delivery of fluids

to build a complete **System**..

Console Drive or Modular Drive System

2 Micropump® A-Mount Pump head

Variable Flow Drives

Select either the analogue drive for low cost pumping solution or the digital dispensing drive if you require accurate flow, to dispense by volume or utilize remote control pumping capabilities.



Variable-Speed Analogue Drive

- Separate single-turn speed control and on/off switch Maintain speed setting while turning on/off
- Stackable painted steel housing; IP22 rated Protects drive from falling water

IB-75211-15 Analogue drive, 230 VAC 50/60Hz, 2.0A£444.00

Specifications for Analogue Drive

Speed: 50 to 5000rpm Duty cycle: continuous

Motor Type: PMDC 0.07-hp Shpg wt: 4.6 kg

Gear pumps are designed for pulseless fluid transfer at low to moderate flow rates and moderate to high pressures. Modular design offers flexibility - configure to your specific needs.



Digital Dispensing Drive

- Dispense by volume Set dispense volume in mL
- Remote control capability
 Via DB15 female connector on back of the drive
 Speed control input: 0 to 20mA, 4 to 20mA or 0 to 10V
 Start/stop: requires open collector or contact closure
- Membrane keypad for easy programming Select pump head size (gear code) and enter desired flow rate in mL/min.
 Keypad can then be locked to prevent accidents or tampering
- Stackable ABS plastic housing; IP23 rated Splash resistant

IB-75211-35 Digital dispensing drive, 230 VAC 50/60Hz.....£930.00

IB-07595-42 Foot switch, for remote start/stop control of 75211-35

Specifications for Digital Dispensing Drive

Speed: 60 to 3600rpm
Temperature: 0 to 40°C
Motor Type: PMDC 0.1-hp

Duty cycle: continuous

Dimensions: 197mm W x 185mm H x 290mm L

Shpg wt: 4.6 kg

Micropump A-Mount Suction Shoe Gear Pump Heads

Magnetically driven, precision geared pump head with unique suction shoe design provides smooth, accurate, pulseless fluid delivery. Chemically resistant to a wide range of materials due to wetted parts. Pump heads are compact and easy to service.



Specification & Ordering Information

Catalogue	mL/rev	Flow range for o	drive ml/min†	Max diff		Wetted parts		Internal	Price
Number	IIIL/Iev	75211-15 75211-35		bar	Body	Gears	Seals	bypass	Pilce
IB-07002-27	0.084	4.2 to 420	5.0 to 302	2.75	316 SS	Graphite	PTFE	No	£406.00
IB-07002-14	0.092	4.6 to 460	5.5 to 331	5	316 SS	PPS	PTFE	No	£406.00
IB-73004-00	0.261	13.1 to 1305	15.7 to 939	8.6	316 SS	PEEK	Viton	Yes	£411.00
IB-07003-02	0.564	28.2 to 2820	33.8 to 2030	5	316 SS	PPS	Viton	Yes	£384.00
IB-07003-04	1.090	54.5 to 5450	65.4 to 3924	5	316 SS	PPS	Viton	Yes	£470.00

† Flow rates based on water at room temperature and no back pressure

Viscosity: 0.2 to 1500 cp for all models except 07002-

27 and 07003-04 0.2 to 100 cp

Port size: 1/8" NPT(F)

Suction lift: 24" H20 (1750 rpm) Temperature: -46 to 177°C Max system pressure: 20 Bar

Reversible: no

Automatic-Demand Diaphragm Pumps

- Can run-dry without damage
- Self-priming up to 2.4m
- All models feature factory set pressure switches to protect the pump from damage - pumping stops when the switch pressure is reached and restarts when pressure drops below the maximum pressure
- ▶ No metal wetted parts can be used with corrosive liquids

Pumps are available in either 240VAC models or 12VDC and with a variety of diaphragm material making these pumps ideal for general transfer duties as well as spraying and use in portable water systems. Pumps have a built in pressure/demand switch to stop the pumps when the switch pressure is reached and restart the pump when the pressure drops below the maximum operating pressure. Order in-line filters for these pumps below.



Motor: Permanent magnet

Duty Cycle: Intermittent

Max Fluid Temperature: PP Body 54°C, Nylon Body 71°C Self-priming: Up to 2.4m

Run-dry: Yes

Protection Rating: IP44

Shpg Wt: 3 kg



0-4 N-	M Fl		Wetted Materials		Pressu	ire	Dates	
Cat. No.	Max Flow	Port	Body	Diaphragm and Check Valve	Maximum	Switch*	Price	
Input Voltage: 240V	AC 50Hz							
IB-01UK5-00	5.6 LPM	1/4" NPT(F)	PP	Santoprene®	4.1 Bar	4.8 Bar	£119.39	
IB-01UK5-05	7 LPM	3/8" NPT(F)	PP	Santoprene®	3.5 Bar	4.1 Bar	£117.39	
IB-01UK5-10	7 LPM	3/8" NPT(F)	PP	Buna	3.5 Bar	4.1 Bar	£120.75	
IB-01UK5-15	7 LPM	3/8" NPT(F)	PP	Viton®	3.5 Bar	4.1 Bar	£137.35	
IB-01UK5-20	7 LPM	1/4" NPT(F)	Nylon	EPDM	5.9 Bar	6.6 Bar	£149.29	
IB-01UK5-25	7 LPM	1/4" NPT(F)	Nylon	Buna	5.9 Bar	6.6 Bar	£149.29	
IB-01UK5-30	13.2 LPM	¹/₂" Barb	PP	Santoprene®/EPDM	1.7 Bar	2.1 Bar	£150.17	
Input Voltage: 12VE	OC .							
IB-01UK6-00	6.5 LPM	1/4" NPT(F)	Nylon	EPDM	5.9 Bar	6.6 Bar	£126.65	
IB-01UK6-05	6.5 LPM	1/4" NPT(F)	Nylon	Buna	5.9 Bar	6.6 Bar	£126.65	
IB-01UK6-10	7.3 LPM	1/4" NPT(F)	PP	Santoprene*	4.1 Bar	4.8 Bar	£100.65	
IB-01UK6-15	7.6 LPM	3/8" NPT(F)	PP	Santoprene®	3.5 Bar	4.1 Bar	£95.41	
IB-01UK6-20	7.6 LPM	3/8" NPT(F)	PP	Buna	3.5 Bar	4.1 Bar	£96.48	
IB-01UK6-25	7.6 LPM	3/8" NPT(F)	PP	Viton	3.5 Bar	4.1 Bar	£112.73	
IB-01UK6-30	18.9 LPM	3/4" Barb	PP	Santoprene®/EPDM	2.8 Bar	3.1 Bar	£144.17	
IB-01UK6-35	18.9 LPM	³/₄" Barb	PP	Santoprene®/Viton®	2.8 Bar	3.1 Bar	£144.17	

^{*} Factory Set - Pump will automatically switch off once this pressure is achieved and switch back on once the pressure drops below the maximum setting Santoprene® - Monsanto Chemical Co, Viton® - DuPont Dow Elastomers, L.L.C.

In-Line Strainers

- Maximum pressure of 5 bar
- Maximum free flow of 26 LPM
- Stainless steel size 40 mesh

Use these in-line strainers to prevent particulate matter damaging the automatic-demand diaphragm pumps by installing them on the inlet side of the pump.

All strainers have a maximum pressure of 5 bar and have a PP base with a polycarbonate base, EPDM O-rings and stainless steel size 40 mesh (0.425mm openings). Select either inline (straight through) or 90° elbow configuration.

Cat. No.	Inlet	Outlet	Screen	Configuration	Price
IB-01UK7-00	3/4" Barb	³/₄" Barb	40 mesh	Inline	£10.49
IB-01UK7-10	¹/2" Barb	1/2" Barb	40 mesh	Inline	£10.49
IB-01UK7-20	³/8" Barb	³/8" Barb	40 mesh	Inline	£10.49
IB-01UK7-30	3/8" NPT(M)	³/8" Barb	40 mesh	90°	£10.49



Specifications

 $\textbf{Wetted Parts:} \ \ \text{Polypropylene (PP), Polycarbonate (PC), EPDM, Stainless steel (SS)}$

Max Pressure: 5 bar

Air Operated Diaphragm Pumps

- ► Flow range of 0.6 to 480 LPM
- Available in Polypropylene (PP), Aluminum (Al) or 316 Stainless Steel (SS) housing Use PP with chemically aggressive and neutral liquids together with low flammability liquids

Use AI with neutral and/or flammable liquids

SS options are rated for use in ATEX zone 2 and are suitable for highly flammable liquids as well as neutral and nonflammable liquids

- Capable of pumping a wide variety of liquids, including shear sensitive or fragile liquids like paint, ink and clay slips
- Pumps suspended particles up to 6.4 mm in diameter
- Self-priming can be mounted above or below the liquid level
- Runs Dry without damage to the pump or piping making them ideal for transfer applications and tank emptying
- Oil-less operation requires no oil to lubricate air valves resulting in reduced maintenance and operating costs



These Air Operated Diaphragm (AOD) pumps are suitable for pumping volatile or shear sensitive liquids. Available in a choice of housings these are inherently explosion proof as they have no electrical contacts and contain no heat generating components. The stainless steel models are rated for use in ATEX zone 2. They are all self-priming and can be run dry. It is recommended you install these pumps into your compressed air line via an in-line air filter/regulator (see below).

IB-75300-96 Air Filter/Regulator with 5µ filter, 1/4" NPT(F) ports, 5-125 psi @ 90 cfm£66.00

Flow curves for any of these pumps are available by contacting our sales consultants on call free 0500 345300.





A - Low Flow AOD Pump (max flow 17 LPM)

- suitable for liquids up to 3,000 cps
- suitable for dry operation
- self-priming up to 4 m
- unbalanced air valve design eliminates stalling
- maximum size of solids: 0.8 mm





B - Mid Flow AOD Pump (max flow 55 LPM)

- suitable for liquids up to 30.000 cps
- suitable for dry operation
- self-priming up to 4 m
- unbalanced air valve design eliminates stalling
- maximum size of solids: 2.4 mm
- stainless steel models approved for use in ATEX zone 2







- High Flow AOD Pump (max flow 150 LPM)

- suitable for liquids up to 30,000 cps
- suitable for dry operation
- self-priming up to 6.5 m
- unbalanced air valve design eliminates stalling
- maximum size of solids: 3.0 mm
- stainless steel models approved for use in ATEX zone 2





- Very High Flow AOD Pump (max flow 480 LPM)

- ▶ suitable for liquids up to 30,000 cps
- suitable for dry operation
- self-priming up to 6.5 m
- unbalanced air valve design eliminates stalling
- maximum size of solids: 6.4 mm
- stainless steel models approved for use in ATEX zone 2

						Poi	t Size	Air Inlet Req	uirements			
Key	Cat. No.	Max Flow	Max Pressure	Max Solid Size Dia	Max Temp	Inlet	Outlet	Connection	Max Pressure	Dimensions (H x L x W) mm	Shpg W	Price Each
AOD	Pump - Wetted Pa	arts: Polyprop	ylene, Santopre	ene®								
A	IB-02UK1-00	17 LPM	7 bar	0.8 mm	80°C	3/8" NPT(F)	1/4" NPT(F)	1/4" NPT(F)	7 bar	143 x 185 x 140	2 kg	£275.00
AOD	Pump - Wetted Pa	arts: Polyprop	ylene, PTFE									
A	IB-02UK2-00	17 LPM	7 bar	0.8 mm	80°C	3/8" NPT(F)	1/4" NPT(F)	1/4" NPT(F)	7 bar	143 x 1851 x 140	2 kg	£295.00
В	IB-02UK2-10	55 LPM	7 bar	2.4 mm	80°C	1/2" NPT(F)	1/2" NPT(F)	1/4" NPT(F)	7 bar	288 x 215 x 164	4 kg	£486.00
C	IB-02UK2-20	150 LPM	8 bar	3.0 mm	80°C	1" Flange	1" Flange	1/4" NPT(F)	8 bar	400 x 317 x 203	9 kg	£746.00
D	IB-02UK2-30	480 LPM	8 bar	6.4 mm	80°C	1 1/2" Flange	1 1/2" Flange	1/2" NPT(F)	8 bar	625 x 495 x 292	20 kg	£1995.00
AOD	Pump - Wetted Pa	arts: Aluminiu	m, PTFE									
В	IB-02UK3-10	55 LPM	7 bar	2.4 mm	100°C	1/2" NPT(F)	1/2" NPT(F)	1/4" NPT(F)	7 bar	203 x 191 x 286	4 kg	£698.00
C	IB-02UK3-20	150 LPM	8 bar	3.0 mm	100°C	1" Flange	1" Flange	1/4" NPT(F)	8 bar	203 x 318 x 400	9 kg	£795.00
D	IB-02UK3-30	480 LPM	8 bar	6.4 mm	100°C	1 1/2" Flange	1 1/2" Flange	1/2" NPT(F)	8 bar	495 x 333 x 292	20 kg	£1257.00
AOD	Pump - Wetted Pa	arts: 316 Stair	nless Steel, PTF	E, (approved for	use in ATEX zo	one 2 areas)						
В	IB-02UK4-10	55 LPM	7 bar	2.4 mm	100°C	1/2" NPT(F)	1/2" NPT(F)	1/4" NPT(F)	7 bar	203 x 191 x 286	7 kg	£1142.00
C	IB-02UK4-20	150 LPM	8 bar	3.0 mm	100°C	1" Flange	1" Flange	1/4" NPT(F)	8 bar	203 x 318 x 400	16 kg	£1449.00
D	IB-02UK4-30	480 LPM	8 bar	6.4 mm	100°C	1 1/2" Flange	1 1/2" Flange	1/2" NPT(F)	8 bar	495 x 333 x 292	42 kg	£2300.00

Santoprene® - Monsanto Chemical Co,

Specifications

 $\textbf{Viscosity:} \ \, \text{key A 3,000 cps, all other keys 30,000 cps}$

Duty Cycle: Continuous

Self-priming: Key A and B up 4m; Key C and D 6.5m

Run-dry: Yes

Approvals: Stainless steel models 02UK4-XX suitable for use in ATEX zone 2

Submersible Pumps

- ▶ 240 VAC motor with thermal protector
- Supplied with auto stop/start float switch

▲ Offering unbeatable value for money this submersible pump is suitable for pumping clean water or seawater. Made from strong corrosion resistant polypropylene.

Specifications

Motor: 240VAC 50Hz **Duty Cycle:** Continuous Max Fluid Temperature: 35°C Wetted Materials: Polypropylene, Aluminum, Stainless steel, Ceramics

■ These durable polypropylene, multi-purpose pump is designed for use with dirty water containing suspended solids with a diameter of up to 25mm.

Specifications

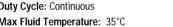
Motor: 240VAC 50Hz **Duty Cycle: Continuous** Max Fluid Temperature: 35°C Wetted Materials: Polypropylene, Aluminum, Stainless steel, Ceramics

Heavy duty cast iron pumps designed for use of dirty water containing suspended samples up to a diameter of 16mm. Water must be chemically neutral, without abrasives.

Specifications

Motor: 240VAC 50Hz **Duty Cycle:** Continuous Wetted Materials: Cast iron, Stainless

Max Fluid Temperature: 35°C







Key	Cat. No.	Max Flow	Max Head	Max Particle Size	Max Submersion Depth	Power Cable Length	Discharge Port	Shpg Wt	Price
A	IB-01UK4-00	80 LPM	6 m	-	10 m	10 m	30mm Hose Barb	2 kg	£52.00
В	IB-01UK4-10	130 LPM	5.1 m	25 mm dia	10 m	10 m	32mm Hose Barb	4 kg	£77.00
	IB-01UK4-20	210 LPM	7.1 m	25 mm dia	10 m	10 m	32mm Hose Barb	4 kg	£99.00
C	IB-01UK4-30	340 LPM	11.3 m	16 mm dia	10 m	10 m	40mm Hose Barb	18 kg	£186.00
	IB-01UK4-40	500 LPM	15.7 m	16 mm dia	10 m	10 m	40mm Hose Barb	19 kg	£360.00

Hose

Tubing	ID	Max Pressure @ 20°C	10 m F	ack	25 m Pa	ack	50 m Pack		
rubing	lD lD	IVIAX FIESSUIE @ 20 C	Cat. No.	Price/pk	Cat. No.	Price/pk	Cat. No.	Price/pk	
PVC Layflat Hose	1" (25 mm)	5.5 bar	IB-01UK8-00	£20.00	IB-01UK8-10	£51.00	IB-01UK8-20	£94.00	
PVC Layflat Hose	1 1/4" (32 mm)	5.5 bar	IB-01UK8-01	£25.00	IB-01UK8-11	£64.00	IB-01UK8-21	£118.00	
PVC Layflat Hose	1 1/2" (38 mm)	5.5 bar	IB-01UK8-02	£16.00	IB-01UK8-12	£42.00	IB-01UK8-22	£77.00	
PVC Layflat Hose	2" (50 mm)	4.5 bar	IB-01UK8-03	£20.00	IB-01UK8-13	£53.00	IB-01UK8-23	£98.00	
Kanaflex Hose	1" (25 mm)	5.5 bar	IB-01UK9-00	£30.00	IB-01UK9-10	£78.00	IB-01UK9-20	£145.00	
Kanaflex Hose	1 1/4" (32 mm)	4.0 bar	IB-01UK9-01	£34.00	IB-01UK9-11	£88.00	IB-01UK9-21	£163.00	
Kanaflex Hose	1 1/2" (38 mm)	4.0 bar	IB-01UK9-02	£41.00	IB-01UK9-12	£107.00	IB-01UK9-22	£199.00	
Kanaflex Hose	2" (50 mm)	4.0 bar	IB-01UK9-03	£47.00	IB-01UK9-13	£123.00	IB-01UK9-23	£229.00	



SS Hose Clamps

SS strap and screw housing with a carbon steel screw. Band-type worm drive. Box of 10.



Catalogue	Clam	ıp dia	Price/
number	Min	Max	bx of 10
IB-06403-10	7/32"	5/8"	£7.39
IB-06403-20	9/16"	11/16"	£7.51
IB-06403-30	11/16"	11/4"	£7.73
IB-06403-40	¹³ / ₁₆ "	11/2"	£7.51
IB-06403-50	13/16"	13/4"	£7.73
IB-06403-60	11/16"	2"	£7.73
IB-06403-70	15/16"	21/4"	£7.91
IB-06403-80	2"	23/4"	£8.09

Centrifugal Water Pump

A range of stainless steel closed coupled centrifugal pump for pumping clean water.

- Rugged stainless steel pump body
- Self-priming for trouble free use
- Built in overload motor protector with automatic reset
- Suitable for continuous duty

03037-UK 03036-UK 03035-UK Performance at 50 Hz 0003034-UK 03033-UK 03033-UK 03033-UK

Specifications

Motor: 230VAC 50Hz Single Phase TEFC

Motor Speed: 2800rpm Protection Rating: IP54 Duty: Continuous Max Pressure: 6 Bar Max Temperature: 45°C Max Suction: 8m at 20°C

Wetted Parts: 304 SS, Noryl, Carbon, Ceramic, Viton®

Cat. No.	Max Flow Rate	Max Head	Suction Port	Discharge Port	Shpg wt	Price Each
IB-03032-UK	45 LPM	32 m	1" BSPP(F)	1" BSPP(F)	5.1 Kg	£125.00
IB-03033-UK	45 LPM	36 m	1" BSPP(F)	1" BSPP(F)	5.5 Kg	£136.00
IB-03034-UK	45 LPM	42 m	1" BSPP(F)	1" BSPP(F)	6.1 Kg	£146.00
IB-03035-UK	70 LPM	41 m	11/4" BSPP(F)	1" BSPP(F)	10.3 Kg	£131.00
IB-03036-UK	70 LPM	45 m	11/4" BSPP(F)	1" BSPP(F)	10.8 Kg	£157.00
IB-03037-UK	70 LPM	50 m	11/4" BSPP(F)	1" BSPP(F)	11.5 Kg	£188.00

Stainless Steel Centrifugal Liquid Pump

A range of stainless steel closed coupled centrifugal pump for pumping clean water and moderately aggressive liquids

- Rugged stainless steel construction
- Durable aluminum motor casing
- Built in overload motor protector with automatic reset
- Suitable for continuous duty



Specifications

Motor: 220/240VAC 50Hz Single Phase TEFC

Motor Speed: 2900rpm Protection Rating: IP55 Duty: Continuous Max Pressure: 8 Bar Max Temperature: 60°C

Wetted Parts: 304 SS, Carbon, Ceramic, Viton®

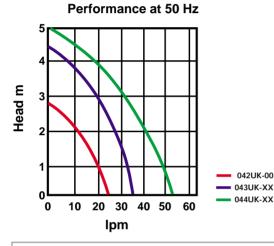
Cat. No.	Max Flow Rate	Max Head	Suction Port	Discharge Port	Shpg wt	Price Each
IB-03028-UK	80 LPM	30 m	11/4" BSPP(F)	1" BSPP(F)	10.5 Kg	£203.00
IB-03027-UK	90 LPM	22 m	11/4" BSPP(F)	1" BSPP(F)	9.5 Kg	£177.00
IB-03030-UK	160 LPM	32 m	11/4" BSPP(F)	1" BSPP(F)	12 Kg	£257.00
IB-03029-UK	180 LPM	22.5 m	11/4" BSPP(F)	1" BSPP(F)	10.5 Kg	£219.00
IB-03031-UK	250 LPM	23 m	11/2" BSPP(F)	1" BSPP(F)	16.5 Kg	£305.00

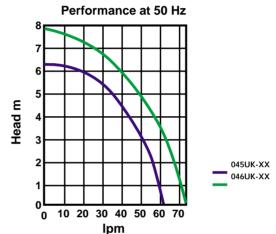
Magnetically Coupled Chemical Pumps

Magnetically coupled leak proof centrifugal pumps offered in a range of configurations making them suitable for most chemical transfer or circulation duties. Select from a range of models to provide a choice of flow rates and pumphead material for compatibility with your media: these pumps should not be run dry.

- Suitable for use with corrosive fluids
- Options available for flow rates up to 700 LPM
- Choice of pumphead material offer wide chemical compatibility
- Leak proof construction
- Built-in overload protection
- Suitable for continuous duty







Cat. No.	Max Flow	Max	Max	Head	Conne	ction	Overall [Dimensions	mmShpg	Price	
Cat. No.	IVIAX FIOW	Head	Pressure	Туре	Inlet	Outlet	Н	L	W	wt	Each
IB-042UK-00	18 LPM	2.8 m	0.28 bar	Polypropylene	3/8" NPT(F)	1/4" NPT(M)	136	188	99	2 Kg	£160.00
IB-043UK-00	35 LPM	4.4 m	0.44 bar	Polypropylene	3/4" BSPP(F)	1/2" NPT(M)	139	232	105	3.5 Kg	£240.00
IB-043UK-20	33 LPIVI	4.4 111	0.44 bar	Kynar (PVDF)	74 DSPP(F)	72 INP I (IVI)	139	232	103	3.6 Kg	£325.00
IB-044UK-00			0.5 bar	Polypropylene						3.7 Kg	£250.00
IB-044UK-10	50 LPM	5 m	0.5 bar	Ryton	1" BSPP(F)	1/2" NPT(M)	154	252	144	3.8 Kg	£285.00
IB-044UK-20		JU LFIVI	3 111	0.5 bar	Kynar (PVDF)	1 B3FF(I) /2 INFT(IVI)	134	232	144	3.8 Kg	£375.00
IB-044UK-30			0.5 bar	316 Stainless Steel						5.2 Kg	£1600.00
IB-045UK-00			0.625 bar	Polypropylene						3.7 Kg	£275.00
IB-045UK-10	65 LPM	4 2E m	0.625 bar	Ryton	1" BSPP(F)	1/2" NPT(M)	154	252	144	3.8 Kg	£295.00
IB-045UK-20	00 LPIVI	6.25 m	0.625 bar	Kynar (PVDF)	I DSPP(F)	/2 INPT(IVI)	104	202	144	3.8 Kg	£375.00
IB-045UK-30			0.625 bar	316 Stainless Steel						5.3 Kg	£1600.00
IB-046UK-00	70 LDM	7.5 m	0.75 bar	Polypropylene	1" BSPP(F) 1/2" NPT(N	1/ " NIDT/NA)	154	252	144	4 Kg	£375.00
IB-046UK-20	70 LPM	7.5 m	0.75 bar	Kynar (PVDF)		72 INPT(IVI)	154	252	144	4.1 Kg	£480.00

Viton—Reg TM DuPont Dow Elastomers L.L.C.

Specifications

Motor: TEFC 240VAC 50Hz Single Phase Duty: Continuous Protection Rating: Model 042UK-00 IP44, all others IP55

Wetted Parts:

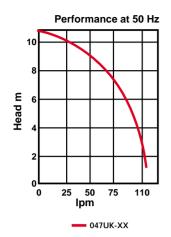
For Kynar (PVDF) Head For Polypropylene Head For Ryton Head For 316 Stainless Steel Head Body: PP Body: 316 SS Body: Ryton Body: Kynar Impeller: PP Impeller: Ryton Impeller: Kynar Impeller: 316 SS Magnet: PP Magnet: Ryton Magnet: Kynar Magnet: 316 SS Spindle: Ceramic Spindle: Ceramic Spindle: Ceramic Spindle: Ceramic O Ring: Viton® O Ring: Viton® O Ring: Viton® O Ring: Viton®

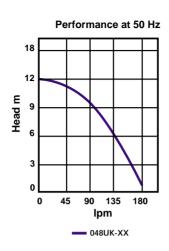
Max Temperature: 93°C Max Temperature: 93°C Max Temperature: 92°C Max Temperature: 92°C



For 3-phase or air motor options contact our Sales Consultants on 0500 345 300

Centrifugal Pumps







Medium Flow Cer	Medium Flow Centrifugal Pumps													
Cat. No.	Max Flow	Max	Max	Head	Conne	ction	Overa	II Dimensio	ns	Shpg	Price			
Cat. No.	IVIAX I IUVV	Head	Pressure	Туре	Inlet	Outlet	Н	L	W	Wt	Each			
IB-047UK-00	110 I DM	11 m	1.1 bar	Polypropylene	1" BSPP(F)	3/4" BSPP(M)	161	365	170	9.4 Kg	£500.00			
IB-047UK-20	110 LPM	11111	1.1 bar	Kynar (PVDF)	I DSFF(I)	/4 DSFF(IVI)	101	303	170	9.5 Kg	£740.00			
IB-048UK-00			1.2 bar	Polypropylene						11.3 Kg	£650.00			
IB-048UK-20	180 LPM	180 LPM	180 LPM	180 LPM	12 m	1.2 bar	Kynar (PVDF)	1 1/2" NPT(F)	1" NPT(M)	171	407	192	11.4 Kg	£885.00
IB-048UK-30			1.2 bar	316 Stainless Steel						13.7 Kg	£2,340.00			

Specifications

Motor: TEFC 240VAC 50Hz Single Phase

Wetted Parts:

For Polypropylene Head Body, Impeller, Magnet: PP Spindle: Ceramic, O Ring: Viton®

Max Temperature: 88°C

Duty: Continuous

For Kynar (PVDF) Head

Body, Impeller, Magnet: Kynar Spindle: Ceramic, O Ring: Viton®

Max Temperature: 93°C

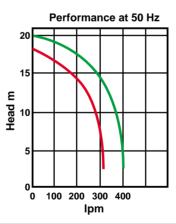
Protection Rating: IP55

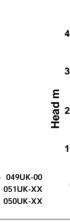
For 316 Stainless Steel Head

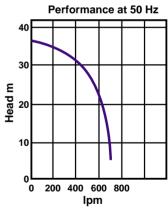
Body, Impeller, Magnet: 316 SS Spindle: Ceramic, O Ring: Viton®

Max Temperature: 121°C









High Flow Centrif	High Flow Centrifugal Pumps											
Cat. No.	Cat. No. Max Flow Max Max Head Connection Overall Dimensions mmShpg							Price				
Cat. NO.	IVIAX FIUW	Head	Pressure	Туре	Inlet	Outlet	Н	L	W	Wt	Each	
IB-049UK-20	275 LPM	18.3 m	1.8 bar	Kynar (PVDF)	2" NPT(M)	1 1/2" NPT(M)	234	488	230	16.5 Kg	£1480.00	
IB-050UK-00	400 LPM	20 m	2.0 bar	Polypropylene	2" NPT(M)	1 1/2" NPT(M)	223	564	229	30 Kg	£1985.00	
IB-050UK-20	400 LPIVI	20 111	2.0 bar	Kynar (PVDF)	Z INPT(IVI)	1 72 INPT(IVI)	223	304	229	30.2 Kg	£2550.00	
IB-051UK-30	700 LPM	36 m	3.6 bar	316 Stainless Steel	3" NPT(M)	2" NPT(M)	310	691	384	37 Kg	£4500.00	
IB-051UK-20	700 LPIVI	30 111	3.6 bar	Kynar (PVDF)	3 NPT(IVI)	2 INPT(IVI)	310	091	384	68.6 Kg	£3900.00	

Viton—Reg TM DuPont Dow Elastomers L.L.C.

Specifications

Motor: TEFC 415VAC 50Hz 3-Phase

Wetted Parts:

For Polypropylene Head Body, Impeller, Magnet: PP Spindle: Ceramic, O Ring: Viton®

Max Temperature: 88°C

Duty: Continuous

For Kynar (PVDF) Head

Body, Impeller, Magnet: Kynar Spindle: Ceramic, O Ring: Viton®

Max Temperature: 93°C

Protection Rating: IP55

For 316 Stainless Steel Head

Body, Impeller, Magnet: 316 SS Spindle: Ceramic, O Ring: Viton®

Max Temperature: 121°C

Complete Drum and Laboratory Pumps

- ▶ Transfer fluid to and from a variety of containers drums, glass carboys, canisters or narrow-necked bottles
- Polypropylene or 316 stainless steel construction
- Splash-proof motor and on-off switch
- Lightweight and economical

For filling, emptying, transferring or dispensing small amounts of fluid out of carboys, canisters, narrow-necked bottles or drums with waterlike viscosities. These pumps are ideal for use in laboratories, chemical store rooms and workshops.

Select either polypropylene or stainless steel tubes and from tube lengths 0.5 to 1m. Pumps come complete with pump tube, a motor with a two speed switch and overload cut-out switch. Order the optional accessory kit which includes wall hanger, nozzle, spout, 1.5m PVC hose, and hose clamps.



Cat.	Max	Max			Tube		Wetted	Shpg	Price
No.	Flow	Head	Type	Length	Outlet	Outer Dia.	Parts	Wt	Each
IB-02UK5-00				0.5 m	1" BSPP(M), also includes 13mm ('½") and 19mm (³ ¼") 25 mm		PP, ETFE, Ceramic Oxide,	1.8 kg	£276.00
IB-02UK5-02	27 LPM	5 m	PP	0.7 m			PTFE, Carbon, Viton®,	2.0 kg	£296.00
IB-02UK5-04				1.0 m	Hose Barb adapters		Hastelloy C	2.1 kg	£333.00
IB-02UK5-10				0.5 m	1" BSPP(M), also includes		PP, ETFE, Ceramic Oxide,	1.8 kg	£276.00
IB-02UK5-12	47 LPM	6.8 m	PP	0.7 m	13mm (1/2") and 19mm (3/4")	32 mm	32 mm PTFE, Carbon, Viton®,	2.0 kg	£296.00
IB-02UK5-14				1.0 m	Hose Barb adapters		Hastelloy C	2.1 kg	£333.00
IB-02UK5-20				0.5 m			21/ CC FTFF DTFF	2.8 kg	£460.00
IB-02UK5-22	57 LPM	8.5 m	SS	0.7 m	3/4" BSPP(M)	28 mm	316 SS, ETFE, PTFE, Carbon	3.0 kg	£465.00
IB-02UK5-24				1.0 m			22.2011	3.2 kg	£470.00

Specifications

Power: 240VAC 50Hz **Protection Rating: IP24 Duty Cycle: Continuous**

Max Viscosity: 500 cp

Max Operating Temperature: 45°C Viton® - Reg TM DuPont Dow Elastomers L.L.C.

Complete Drum and Container Pumps

- Pump tube and motor sold together for your convenience
- Maintenance is reduced with no mechanical seals
- Electric or air options for use in ATEX Zone 2
- Pumps can be run dry

Drum and container pumps are engineered to safely transfer a variety of liquids from drums, tanks and small storage vessels. Order a dispensing tap and tubing from the accessories below for added control.

- The standard electric motor has a variable speed switch for infinite speed control and a thermal cut-out switch. It is splash proof (IP 24) and is supplied with a 5m power cord.
- **B** The ATEX zone 2 electric motor has a variable speed switch and a no-volt release to prevent any unintentional re-starting after a voltage discontinuity. The motor is rated to IP 55 and is supplied with a 5m power cord.
- The ATEX zone 2 air motor can provide speed control by adjusting either the air supply pressure of volume. The motor includes an exhaust silencer, order filter-regulator and earthing cable from accessories below.











		Max	Max	Max		Tube		Wetted	Shpg	Cat.	Price
Key	Motor	Flow	Head	Viscosity	Туре	Length	Outer Dia. Tube/Foot valve	Parts	Wt	No.	Each
	FI+-:- 240 VAC					0.7 m			3.3 kg	IB-02UK6-00	£548.00
A	Electric 240 VAC 50 Hz	150 LPM	7.5 m	800 cp	PP	1.0 m	41/43 mm	PP, ETFE, Hastelloy C	3.7 kg	IB-02UK6-02	£558.00
	00112					1.2 m			4 kg	IB-02UK6-04	£569.00
						0.7 m			3.5 kg	IB-02UK6-10	£750.00
A	Electric 240 VAC 50 Hz	150 LPM	7.5 m	800 cp	PVDF	1.0 m	41/43 mm	PVDF, ETFE, Hastelloy C	3.8 kg	IB-02UK6-12	£811.00
	30112					1.2 m			4 kg	IB-02UK6-14	£863.00
	FI					0.7 m			4.6 kg	IB-02UK6-20	£762.00
A	Electric 240 VAC 50 Hz	180 LPM	7.5 m	800 cp	SS	1.0 m	41/43 mm	316 SS, ETFE	5.3 kg	IB-02UK6-22	£774.00
	30112					1.2 m			5.7 kg	IB-02UK6-24	£834.00
	Electric 240 VAC					0.7 m			7.3 kg	IB-02UK6-50	£1,082.00
В	50 Hz (ATEX Zone	220 LPM	12 m	900 cp	SS	1.0 m	41/43 mm	316 SS, ETFE	8 kg	IB-02UK6-52	£1,094.00
	2 - Eex de IIC T6)					1.2 m			8.4 kg	IB-02UK6-54	£1,154.00
						0.7 m			3.1 kg	IB-02UK6-60	£835.00
C	Air (ATEX Zone 2 -	240 LPM	13 m	1,200 cp	SS	1.0 m	41/43 mm	316 SS, ETFE	3.8 kg	IB-02UK6-62	£847.00
	Eex cp IIC T6)					1.2 m			4.2 kg	IB-02UK6-64	£907.00

Specifications

Outlet: 1 1/4" BSPP(M) **Duty Cycle:** Continuous Max Temperature: 45°C

Accessories

IB-02UK6-90 Air Filter-Regulator for use with 02UK6-6X includes water separator, pressure gauge and lubricator, ports 1/4" BSPP(F)£136.98

Choose from these convenient kits to complete your pumping system. All kits include a dispensing tap with all the relevant hose and connectors to fit to the pumps listed above.

IB-02UK6-92 Accessory kit for acid and alkalis, use with pumps 02UK6-00, -02, -04

Suitable for transferring acids and alkalis like chromic acid, fruit acid, hydrochloric acid, hydrofluoric acid, phosphoric acid

and sulphuric acid (up to 80%), potassic alkali, soda alkali, liquid fertilizers, etc. **Kit includes** 19mm hose connection, 2 m long PVC hose (19mm ID), 2 hose clips, quick action tap PP/FPM (ID 19mm) and PP compression gland.

IB-02UK6-93 Accessory kit for concentrated acid and alkalis, use with pumps 02UK6-10, -12, -14

Suitable for transferring concentrated acids and alkalis like chloric acid, chromic acid, hydrobromic acid,

hydrofluoric acid, nitric acid, sulphuric acid and sodium hypochlorite.

Kit includes 19mm hose connection, 2 m long chemical hose (19mm ID), 2 hose clips, quick action tap

PVDF/FPM (ID 19mm) and PP compression gland.....

IB-02UK6-94 Accessory kit for concentrated highly flammable liquids, use with pumps 02UK6-50, -52, -54, -60, -62, -64)

Suitable for transferring high flammability liquids like acetone, butyl alcohol, ethyl alcohol, methyl alcohol, petrol, toluene, xylene, etc. Kit includes Earth ground wire, 2 m long electrically conductive chemical hose (19mm ID) with swaged hose fittings in

IB-02UK6-95 Accessory kit for universal applications, use with pumps 02UK6-50, -52, -54, -60, -62, -64)

Suitable transferring different liquids in the following industries: food, cosmetics, pharmaceutical, paint and varnishes.

Replacement Motors

Cat. No.	Power	Protection Rating	Approval Rating	Shpg Wt	Price
IB-02UK6-01	Electric 240 VAC 50 Hz	IP 24	-	2.4 kg	£295.00
IB-02UK6-51	Electric 240 VAC 50 Hz	IP 55	Zone 2 (Eex de IIC T6)	5.1 kg	£615.00
IB-02UK6-61	Air (air consumption 840 LPM @ 6 bar)	-	Zone 2 (Eex cp IIC T6)	0.9 kg	£368.00

Replacement Tube Sets

Cat. No.	Tube Length	Tube Material	Approval Rating	Shpg Wt	Price
IB-02UK6-06	0.7 m	PP	-	0.9 kg	£253.00
IB-02UK6-07	1.0 m	PP	-	1.3 kg	£263.00
IB-02UK6-08	1.2 m	PP	-	1.6 kg	£274.00
IB-02UK6-16	0.7 m	PVDF	-	1.1 kg	£455.00
IB-02UK6-17	1.0 m	PVDF	-	1.4 kg	£516.00
IB-02UK6-18	1.2 m	PVDF	-	1.6 kg	£568.00
IB-02UK6-26	0.7 m	316 SS	Zone 0 T4	2.2 kg	£467.00
IB-02UK6-27	1.0 m	316 SS	Zone 0 T4	2.9 kg	£479.00
IB-02UK6-28	1.2 m	316 SS	Zone 0 T4	3.3 ka	£539.00



Dispensing Kits

Choose from these convenient kits to complete your drum pumping system. All kits include a dispensing tap with all the relevant hose and connectors to fit to the pumps listed above.

IB-02UK6-92 Accessory kit for acid and alkalis

IB-02UK6-93 Accessory kit for concentrated acid and alkalis

IB-02UK6-94 Accessory kit for concentrated highly flammable liquids

IB-02UK6-95 Accessory kit for universal applications



Air Cadet® Vacuum/Pressure Pumps

- ▶ TCompact size makes pumps ideal for portable applications
- TUnique cavity configuration minimizes dead space and air entrapment

Single-head pumps are economically priced and can handle many tough vacuum/pressure applications. Choose from two models to accommodate your electrical requirements. Single-head pumps include thread tape made of Teflon® PTFE resin, two polyethylene 3/8" NPT(M) x 3/8" hose barb adapters, and a 6-ft power cord with UK plug. Pump with DC motor includes 12" leads with no ground

Note: Do not use metal fittings with any air cadet pump.



Cat. No.	Free Air Capacity	Max Vacuum	Max Pressure	Power	Noise Rating	Dimensions (L x W x H) mm	Shpg Wt	Price
IB-07530-50	14.1 LPM	336 mbar	1.24 bar	230 VAC 50 Hz, 0.8 A	72 dB(A)	185 x 101 x 140	3.2 kg	£140.00
IB-07530-25	22.6 LPM	403 mbar	1.03 bar	12 VDC, 4 A	72 dB(A)	185 x 101 x 140	2.3 kg	£170.00

Specifications

Wetted Parts: Noryl(r) pump head, nitrile diaphragm, PTFE and polyethylene

adapters

Port size: 3/8" hose barb

Duty Cycle: 07530-50 max 6 hour cycle 07530-25 Continuous

Max Operating Temperature: 35°C

Accessories

IB-06413-30 Tygon® Vacuum Tubing, ³/₈" ID x ¹/₈" OD 10' (3 m)£59.00/pk **IB-07530-06** Replacement Pumphead for 07530-25, -50£21.22

Noryl® - Reg TM General Electric Co. Teflon® - Reg TM E.I. DuPont de Nemours & Co Tygon® - Reg TM Saint-Gobain

Self-Cleaning Dry Vacuum System™

- Self cleaning purge activates on shut-down this cleans the pump heads and greatly increases reliability
- 2 mbar version for DMF and other high boilers
- Integral vacuum gauge
- Gas ballast to prevent bumping and foaming
- System includes an inlet separator to trap liquids and an exhaust separator to collect ejected condensed vapours
- Ideal for stripping volatile solvents

These two-stage all PTFE vacuum pumps are ideal for continuous duty cycles for use with gel dryers, concentrators or rotary evaporators for stripping solvents including DMF, DMSO, pentane, and alcohol and methylene chloride. The Self-Cleaning feature automatically runs room air through the pump for two minutes at shutdown to rid the pump of residue - ensuring quicker pump-down to ultimate vacuum and longer membrane service life.

The gas pathway is designed to quickly purge out liquids or particulates from entering the pump via a glass inlet separator. The gas ballast (vent switch) can then be opened to leak air in to the second stage of the pump to minimise condensation when heavy vapours are being pumped. The exhaust separator collects any liquid droplets or particulates from the pumps purge cycle.

Chose required model based on required ultimate vacuum required. Both analogue and digital display models allow regulation of the vacuum level, which helps minimise potential foaming or bumping within the evaporator flask.

Specifications

Power: 240VAC 50Hz 5A **Duty Cycle:** Continuous Purge Cycle Duration: 3 min Max Operating Temperature: 40°C Noise Level: 50 dB(A) or less

Shpg Wt: 13.6 kg



Catalogue Number	IB-026UK-00	IB-026UK-01
Dial Gauge Type	Analogue	Digital
Free Air Capacity	1.7 m ³ /h (28 LPM)	1.6 m³/h (27 LPM)
Max Vacuum (without gas ballast)	12 mbar	2.7 mbar
Max Vacuum (with gas ballast)	14 mbar	4.7 mbar
Ports (Inlet/Outlet)	7 mm H	ose Barb
Dimensions	422 mmL x 305 r	mmW x 287 mmH
Wetted Parts	PTFE, gla	ss, Kalrez®
Price	£1,373.63	£2,136.75

Vacuubrand® Diaphragm Vacuum Pumps

- Continuous oil free pumping
- Long lifetime, easy to change diaphragms and valves
- Ideal for use in process plants and laboratories - including vacuum filtration, vacuum degasing, vacuum impregnation distillation and gel dryers
- Quiet operation all models are rated at or under 45 dB(A)
- Optional gas ballast valve for working with condensables
- Select either the 79103-series pump for general purpose applications 79104-series pump with chemical resistant wetted parts for highly corrosive applications
- 79103-series is supplied with a silencer on the outlet



Specifications & Ordering Information

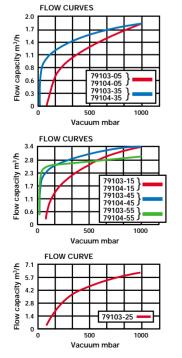
Wetted Parts: 79103-series: Viton®, Aluminium, polyamide and PVC; 79104-series: PTFE, Kalrez® and ETFE resins

Port Size: 79103-series: Inlet 10mm Hose Barb Outlet: 1/4" BSPT(F); 79104-series: Inlet/Outlet 10mm Hose Barb

Power: 230VAC 50/60Hz Duty Cycle: Continuous Noise Level: 45dB(A) or less Max Temperature: 80°C

Cat. No.	No. of stages	Gas ballast	Volume Flow rate	Max Vacuum	Motor Power	Dimensions (L x W x H)	Shpg Weight	Price Each
General-Purpose dia	phragm pump	S						
IB-79103-05	1	No	1.9 m³/h	80 mbar	0.12 kW	275 x 173 x 175mm	8.2 Kg	£499.00
IB-79103-15	1	No	3.7 m³/h	80 mbar	0.18 kW	266 x 235 x 175mm	11.8 Kg	£703.00
IB-79103-25	1	No	6.5 m³/h	80 mbar	0.20 kW	315 x 235 x 200mm	18.2 Kg	£1284.00
IB-79103-35	2	Yes	1.9 m³/h	9 mbar	0.18 kW	266 x 235 x 164mm	11.8 Kg	£703.00
IB-79103-45	2	Yes	3.7 m³/h	9 mbar	0.20 kW	315 x 235 x 200mm	18.2 Kg	£1212.00
IB-79103-55	3	Yes	3.3 m³/h	2 mbar	0.20 kW	315 x 235 x 176mm	16.8 Kg	£1352.00
Chemical-resistant d	liaphragm pun	nps						
IB-79104-05	1	No	1.7 m³/h	80 mbar	0.12 kW	258 x 173 x 178mm	6.6 Kg	£752.00
IB-79104-15	1	No	3.4 m³/h	80 mbar	0.18 kW	266 x 241 x 160mm	10.5 Kg	£997.00
IB-79104-35	2	Yes	1.7 m³/h	9 mbar	0.18 kW	266 x 241 x 170mm	10.5 Kg	£997.00
IB-79104-45	2	Yes	2 x 1.7 m ³ /h	9 mbar	0.20 kW	315 x 241 x 170mm	16.3 Kg	£1930.00
IB-79104-55	3	Yes	3.0 m³/h	2 mbar	0.20 kW	315 x 241 x 176mm	16.2 Kg	£2100.00

Kalrez, Viton—Reg TM DuPont Dow Elastomers L.L.C.





More

For a range of ATEX approved vacuum pumps please contact our sales consultants on 0500 345 300.

Tubing Selection Guide

					Chen	nical resist	tance sumn	nary		I	Permeabi	lity (appr	ox)†	
Formulation	Operating temperature	Resin certification(s)	Duro- meter	weak,	Strong.	Bases, weak	Strong.	Otone	light.	Units:	sec-cm ²	nm -cm Hg	x 10 ⁻¹⁰	Main page
				4	<i>%</i>		No.			CO ₂	H ₂	02	N ₂	
C-FLEX®	−73 to 135°C	FDA, USP, USDA, GMP	50 (A)	A	A	A	A	_	В	_	_	150	_	56
Kynar*	−40 to 127°C	FDA, USP, USDA	80 (D)	A	A	A	A	A	A	_	_	_	_	58
Norprene®	−60 to 135°C	GMP	61 (A)	A	В	A	C	A	В	1200	_	80	200	56
Nylon	−51 to 93°C	None	_	A	D	A	C	C	D	20	19	5.4	1.1	57
Polypropylene	0 to 121°C	FDA, USDA	75 (D)	A	D	В	В	C	D	90	_	25	4	58
PTFE	-240 to 260°C	FDA, USP, GMP	50 (D)	A	A	A	A	A	A	6.8	_	_	1.0	58
Silicone, peroxide-cured	−51 to 238°C	FDA, USP, GMP	50 (A)	В	D	A	A	A	_	20,132	6579	7961	2763	57
Tygon [®] fuel/lubricant	−37 to 74°C	GMP	57 (A)	В	C	C	D	A	A	100	_	12	22	56
Tygon [®] lab; vacuum	−50 to 74°C	FDA, GMP	55 (A)	A	D	A	D	В	D	360	_	40	80	57

Chemical Resistance Classifications

A-No damage after 30 days of constant exposure.

B—Little or no damage after 30 days of constant exposure.

-Some effect after 7 days of constant exposure. Effects may include: cracking, crazing, loss of strength, discoloration, softening, or swelling. Softening and swelling are reversible in some cases.

D—Not recommended for continuous use. Immediate damage may

"—" Test data unavailable or not applicable.



Use the "Tubing Selection Guide" above to help you select the appropriate tubing for your application.

Chemical resistance and tubing wear may vary according to use always test the tubing you select under the actual conditions.

C-FLEX® Tubing

Cole-Parmer 6424-71



high performance and long life.

Characteristics: Exceptional tensile and tear strength, good biocompatibility, excellent chemical resistance, low gas permeability, and a smooth surface.

Resin certification: Resin is FDA-compliant (21 CFR 177.2600); meets USP 23 Class VI and USDA requirements. Tubing is manufactured according to GMP.

Temperature range: -73 to 135°C

Sterilize: With autoclave, ethylene oxide, or gamma irradiation.

Catalogue	Din	nensions: in. (n	nm)	Max bar	Price/
number	ID	OD	Wall	at 21°C	25-ft pk
IB-06424-59	1/50 (0.5)	1/12 (2.1)	1/32 (0.8)	2.07	£14.02
IB-06424-60	1/32 (0.8)	3/32 (2.4)	1/32 (0.8)	2.14	£11.51
IB-06424-62	1/16 (1.6)	1/8 (3.2)	1/32 (0.8)	1.03	£13.12
IB-06424-63	3/32 (2.4)	5/32 (4.0)	1/32 (0.8)	0.97	£15.28
IB-06424-64	1/8 (3.2)	3/16 (4.8)	1/32 (0.8)	0.69	£15.64
IB-06424-67	1/8 (3.2)	¹ / ₄ (6.4)	1/16 (1.6)	1.45	£17.80
IB-06424-65	5/32 (4.0)	⁷ / ₃₂ (5.6)	1/32 (0.8)	0.69	£16.00
IB-06424-66	3/16 (4.8)	¹ / ₄ (6.4)	1/32 (0.8)	0.62	£16.36
IB-06424-03	3/16 (4.8)	⁵ / ₁₆ (8.0)	1/16 (1.6)	0.90	£22.03
IB-06424-69	3/16 (4.8)	⁷ / ₁₆ (11.2)	1/8 (3.2)	1.52	£51.00
IB-06424-71	1/4 (6.4)	3/8 (9.6)	1/16 (1.6)	0.83	£27.33
IB-06424-72	1/4 (6.4)	7/16 (11.2)	3/32 (2.4)	1.17	£35.61
IB-06424-74	1/4 (6.4)	1/2 (12.8)	1/8 (3.2)	1.17	£46.76
IB-06424-75	5/16 (8.0)	7/16 (11.2)	1/16 (1.6)	0.69	£28.77
IB-06424-76	5/16 (8.0)	1/2 (12.8)	3/32 (2.4)	1.10	£39.56
IB-06424-12	3/8 (9.6)	¹ / ₂ (12.8)	1/16 (1.6)	0.69	£31.29
IB-06424-79	3/8 (9.6)	⁵ / ₈ (16.0)	1/8 (3.2)	0.97	£53.00
IB-06424-19	1/2 (12.8)	¹¹ / ₁₆ (17.6)	3/32 (2.4)	0.69	£61.00
IB-06424-81	1/2 (12.8)	³ / ₄ (19.1)	1/8 (3.2)	0.69	£75.00

C-Flex - Reg TM Consolidated Polymer Technologies, Inc.

Tygon® Fuel and Lubricant Tubing



Applications: Fuels and industrial lubricants—gasoline, kerosene, heating oils, cutting compounds, and glycol-based coolants. Resists most hydrocarbons.

Characteristics: Resists embrittlement and swelling, ozone- and UV-resistant, with low-extractability. Translucent yellow.

Resin certification: Tubing is manufactured according to GMP.

Temperature range: -37 to 74°C Sterilization: Not recommended.

Catalogue	Din	nensions: in. (r	nm)	Max bar	Price/
	ID	OD	Wall	at 21°C	50-ft pk
IB-95633-00	³ / ₃₂ (2.4)	³ / ₁₆ (4.8)	³ / ₆₄ (1.2)	3.59	£22.66
IB-95633-01	¹ / ₈ (3.2)	¹ / ₄ (6.4)	¹ / ₁₆ (1.6)	3.59	£28.05
IB-95633-02	³ / ₁₆ (4.8)	⁵ / ₁₆ (8.0)	¹ / ₁₆ (1.6)	2.55	£39.92
IB-95633-03	¹ / ₄ (6.4)	³ / ₈ (9.6)	1/16 (1.6)	2.07	£48.20
IB-95633-04	⁵ / ₁₆ (8.0)	⁷ / ₁₆ (11.2)	1/16 (1.6)	1.72	£58.00
IB-95633-05	³ / ₈ (9.6)	¹ / ₂ (12.8)	1/16 (1.6)	1.45	£68.00
IB-95633-06	⁷ / ₁₆ (11.2)	%16 (14.4)	¹ / ₁₆ (1.6)	1.31	£80.00
IB-95633-08	¹ / ₂ (12.8)	3/4 (19.2)	¹ / ₈ (3.2)	2.07	£153.00
IB-95633-09	⁵ / ₈ (16.0)	7/8 (22.4)	¹ / ₈ (3.2)	1.72	£178.00
IB-95633-10	³ / ₄ (19.2)	1 (25.4)	¹ / ₈ (3.2)	1.45	£195.00

Tygon - Reg TM Norton Co.

Norprene® Tubing

NORPRENE® TUBING

Applications: For applications requiring excellent chemical, heat, ozone, and ultraviolet (UV) light resistance.

Characteristics: Nonconductive, heat-sealable, non-aging, nonoxidizing, with superior acid and alkali resistance. Opaque black

Resin certification: Tubing is manufactured according to GMP.

Temperature range: -60 to 135°C Sterilize: With autoclave

Dimensions: in. (mm) OD Max bai at 21°C Price/ 50-ft pk Wall ³/₁₆ (4.8) ¹/₄ (6.4) ½16 (1.6) ½16 (1.6) £21.58 IB-06410-01 1/16 (1.6) 2.34 IB-06410-02 1/8 (3.2) 1.31 1/8 (3.2) 1/16 (1.6) IB-06410-03 1/8 (3.2) 3/8 (9.6) 2 34 £41.00 0.90 IB-06410-04 £23.74 3/16 (4.8) 5/16 (8.0) 1/4 (6.4) 3/8 (9.6) 1/16 (1.6) £27.33 IB-06410-05 0.69 ⁷/₁₆ (11.2) ¹/₂ (12.8) ¹/₁₆ (11.2) ³/₃₂ (2.4) ¹/₈ (3.2) ¹/₁₆ (1.6) IB-06410-06 1/4 (6.4) 1/4 (6.4) 1.03 £43.16 IB-06410-07 £64.00 1.31 IB-06410-08 5/16 (8.0) £33.81 IB-06410-09 5/16 (8.0) 1/2 (12.8) 3/32 (2.4) 0.83 £52.00 3/8 (9.6) 1/16 (1.6) IB-06410-10 1/2 (12.8) 0.48 £37.76 IB-06410-11 3/8 (9.6) %16 (14.4) £62.00 3/32 (2.4) 0.69 3/8 (9.6) 7/16 (11.2) 5/8 (16.0) 9/16 (14.4) 1/8 (3.2) 1/16 (1.6) IB-06410-12 0.90 £85.00 IB-06410-13 0.41 £69.00 IB-06410-14 ½16 (1.6) £56.00 ¹¹/₁₆ (17.6) IB-06410-15 1/2 (12.8) 3/32 (2.4) 0.55 £82.00 IB-06410-16 5/8 (16.0) 13/16 (20.8) 3/32 (2.4) 0.48 £110.00 IB-06410-17 5⁄8 (16.0)́ 7/8 (22.4) 1/8 (3.2) 0.55 £124.00 IB-06410-18 3/4 (19.1) 1 (25.4) 1/8 (3.2) 0.48 £149.00 11/4 (31.8) £187.00 1 (25.4) IB-06410-19

Norprene - Rea TM Norton Co

Tubing

Tygon® Lab Tubing



Applications: General laboratory use.

Characteristics: Long life, won't age or oxidize, fits tightly to glass and metal,

bends to small radius curves, nontoxic, and transparent. Resin certification: Resin is FDA-compliant (21 CFR 175.300). Tubing is manufactured according to GMP.

Temperature range: -50 to 74°C

Sterilize: With ethylene oxide or autoclave for 30 min at 121°C, 1 bar. After autoclaving, dry at no more than 66°C for 2 to 21/2 hour.

Catalogue	Din	nensions: in. (n	nm)	Max bar	Price/
	ID	OD	Wall	at 21°C	50-ft pk
IB-06408-62	1/16 (1.6)	1/8 (3.2)	1/32 (0.8)	3.38	£8.09
IB-06408-63	3/32 (2.4)	5/ ₃₂ (4.0)	1/32 (0.8)	2.76	£10.61
IB-06408-47	1/8 (3.2)	1/4 (6.4)	1/16 (1.6)	2.97	£29.49
IB-06408-71	1/8 (3.2)	3/8 (9.6)	1/8 (3.2)	5.66	£63.00
IB-06408-65	5/32 (4.0)	1/ ₃₂ (5.6)	1/32 (0.8)	1.72	£14.38
IB-06408-66	3/16 (4.8)	¹ / ₄ (6.4)	1/32 (0.8)	1.66	£17.44
IB-06408-03	3/16 (4.8)	⁵ / ₁₆ (8.0)	1/16 (1.6)	2.21	£48.00
IB-06408-48	3/16 (4.8)	⁷ / ₁₆ (11.2)	1/8 (3.2)	4.00	£90.00
IB-06408-49	1/4 (6.4)	⁵ / ₁₆ (8.0)	1/32 (0.8)	1.31	£23.02
IB-06408-50	1/4 (6.4)	³ / ₈ (9.6)	1/16 (1.6)	1.72	£46.76
IB-06408-72	1/4 (6.4)	7/16 (11.2)	³ / ₃₂ (2.4)	2.34	£77.00
IB-06408-51	1/4 (6.4)	1/2 (12.8)	¹ / ₈ (3.2)	2.97	£94.00
IB-06408-52	5/16 (8.0)	7/16 (11.2)	¹ / ₁₆ (1.6)	1.45	£57.00
IB-06408-53	5/16 (8.0)	1/2 (12.8)	³ / ₃₂ (2.4)	2.00	£83.00
IB-06408-54	5/16 (8.0)	9/16 (14.4)	¹ / ₈ (3.2)	2.48	£106.00
IB-06408-12	3/8 (9.6)	1/2 (12.8)	¹ / ₁₆ (1.6)	1.24	£67.00
IB-06408-55	3/8 (9.6)	9/16 (14.4)	³ / ₃₂ (2.4)	1.72	£85.00
IB-06408-56	3/8 (9.6)	5/8 (16.0)	¹ / ₈ (3.2)	2.21	£119.00
IB-06408-15	7/16 (11.2)	9/16 (14.4)	¹ / ₁₆ (1.6)	1.10	£77.00
IB-06408-18	1/2 (12.8)	5/8 (16.0)	¹ / ₁₆ (1.6)	0.97	£80.00
IB-06408-57	1/2 (12.8)	¹¹ / ₁₆ (17.6)	3/ ₃₂ (2.4)	1.38	£106.00
IB-06408-74	1/2 (12.8)	³ / ₄ (19.2)	1/ ₈ (3.2)	1.72	£144.00
IB-06408-25	5/8 (16.0)	¹³ / ₁₆ (20.8)	3/ ₃₂ (2.4)	1.17	£132.00
IB-06408-58	5/8 (16.0)	⁷ / ₈ (22.4)	1/ ₈ (3.2)	1.45	£170.00
IB-06408-31	3/4 (19.2)	1 (25.4)	1/ ₈ (3.2)	1.24	£187.00
IB-06408-36	1 (25.4)	11/4 (31.8)	1/8 (3.2)	0.97	£237.00
IB-06408-59	1 (25.4)	13/8 (35.0)	3/16 (4.8)	1.31	£372.00
IB-06408-75	1½ (31.7)	11/2 (38.10)	1/8 (3.1)	1.17	£288.00
IB-06408-76	1¼ (31.7)	13/4 (44.4)	1/4 (6.3)	2.07	£635.00
IB-06408-77	1½ (38.1)	2 (50.8)	1/8 (3.1)	1.79	£749.00

Tygon - Reg TM Norton Co.

Tygon® Food and Beverage Tubing



Formulation: Tygon® B-44-3

Applications: Food and beverage processing and dispensing.

Characteristics: Nonwetting, odorless, tasteless, and nontoxic. Transparent. Resin certification: Resin is FDA-compliant (21 CFR 177.1520), NSF-listed (Standard 51), and meets 3A standards for food and beverage handling.

Temperature range: -45 to 74°C

Sterilize: With ethylene oxide or autoclave for 30 min at 121°C, 1 bar.

Catalogue	Dim	nensions: in. (n	Max bar	Price/	
number	ID	OD	Wall	at 21°C	50-ft pk
IB-95631-01	¹ / ₁₆ (1.6)	³ / ₁₆ (4.8)	½ (1.6)	7.45	£18.34
IB-95631-05	¹ / ₈ (3.2)	¹ / ₄ (6.4)	½ (1.6)	4.28	£27.33
IB-95631-09	3/16 (4.8)	5/16 (8.0)	1/16 (1.6)	3.10	£37.76
IB-95631-13	¹ / ₄ (6.4)	³ / ₈ (9.6)	¹ / ₁₆ (1.6)	2.48	£44.96
IB-95631-16	⁵ / ₁₆ (8.0)	⁷ / ₁₆ (11.2)	¹ / ₁₆ (1.6)	2.07	£52.00
IB-95631-19	³ / ₈ (9.6)	¹ / ₂ (12.8)	¹ / ₁₆ (1.6)	1.79	£62.00
IB-95631-25	½ (12.8)	³ / ₄ (19.2)	1/8 (3.2)	2.48	£136.00
IB-95631-26	⅓ (16.0)	⁷ / ₈ (22.4)	1/8 (3.2)	2.07	£157.00
IB-95631-28	¾ (19.2)	1 (25.4)	1/8 (3.2)	1.79	£174.00
IB-95631-30	1 (25.4)	1 ¹ / ₄ (31.8)	1/8 (3.2)	1.38	£225.00

Peroxide-Cured Silicone Tubing



Characteristics: Excellent heat resistance, low compression set, odorless, nontoxic. Translucent.

Resin certification: Resin is FDA-compliant (21 CFR 177.2600) and meets USP 23 Class VI requirements. Tubing is manufactured according to GMP.

Temperature range: -51 to 238°C

Sterilize: With autoclave or gamma irradiation.

Catalogue	Dir	nensions: in. (n	nm)	Max bar	Price/
number	ID	OD	Wall	at 21°C	25-ft pk
IB-06411-59	1/50 (0.5)	¹ / ₁₂ (2.1)	1/32 (0.8)	2.07	£19.78
IB-06411-60	1/32 (0.8)	³ / ₃₂ (2.4)	1/32 (0.8)	2.14	£19.78
IB-06411-62	1/16 (1.6)	¹ / ₈ (3.2)	1/32 (0.8)	1.03	£14.02
IB-06411-63	3/32 (2.4)	⁵ / ₃₂ (4.0)	1/32 (0.8)	0.97	£17.80
IB-06411-64	1/8 (3.2)	³ / ₁₆ (4.8)	1/32 (0.8)	0.69	£23.02
IB-06411-67	1/8 (3.2)	¹ / ₄ (6.4)	1/16 (1.6)	1.45	£32.37
IB-06411-68	1/8 (3.2)	³ / ₈ (9.6)	1/8 (3.2)	1.72	£46.76
IB-06411-65	5/32 (4.0)	⁷ / ₃₂ (4.0)	1/32 (0.8)	0.69	£24.82
IB-06411-66	³ / ₁₆ (4.8)	¹ / ₄ (6.4)	1/32 (0.8)	0.62	£24.82
IB-06411-03	³ / ₁₆ (4.8)	⁵ / ₁₆ (8.0)	1/16 (1.6)	0.90	£30.57
IB-06411-69	³ / ₁₆ (4.8)	⁷ / ₁₆ (11.2)	1/8 (3.2)	1.52	£65.00
IB-06411-70	¹ / ₄ (6.4)	⁵ / ₁₆ (8.0)	1/32 (0.8)	0.55	£31.29
IB-06411-71	1/4 (6.4)	³ / ₈ (9.6)	¹ / ₁₆ (1.6)	0.83	£32.73
IB-06411-72	1/4 (6.4)	⁷ / ₁₆ (11.2)	³ / ₃₂ (2.4)	1.17	£44.96
IB-06411-74	1/4 (6.4)	¹ / ₂ (12.8)	¹ / ₈ (3.2)	1.17	£64.00
IB-06411-75	5/16 (8.0)	⁷ / ₁₆ (11.2)	¹ / ₁₆ (1.6)	0.69	£36.69
IB-06411-76	5/16 (8.0)	½ (12.8)	³ / ₃₂ (2.4)	1.10	£56.00
IB-06411-77	5/16 (8.0)	¾6 (14.4)	¹ / ₈ (3.2)	1.38	£77.00
IB-06411-12	3/8 (9.6)	½ (12.8)	¹ / ₁₆ (1.6)	0.69	£39.20
IB-06411-78	3/8 (9.6)	¾6 (14.4)	³ / ₃₂ (2.4)	0.83	£62.00
IB-06411-79	3/8 (9.6)	⁵ / ₈ (16.0)	¹ / ₈ (3.2)	0.97	£79.00
IB-06411-80	1/2 (12.8)	⁵ / ₈ (16.0)	¹ / ₁₆ (1.6)	0.55	£62.00
IB-06411-19	1/2 (12.8)	¹¹ / ₁₆ (17.6)	³ / ₃₂ (2.4)	0.69	£70.00
IB-06411-55	1/2 (12.8)	³ / ₄ (19.2)	¹ / ₈ (3.2)	0.83	£90.00
IB-06411-82	5/8 (16.0)	¹³ / ₁₆ (20.8)	³ / ₃₂ (2.4)	0.69	£96.00
IB-06411-58	5/8 (16.0)	⁷ / ₈ (22.4)	¹ / ₈ (3.2)	0.83	£101.00
IB-06411-83	3/4 (19.2)	1 (25.4)	¹ / ₈ (3.2)	0.62	£134.00



TUBING

save 10% save 15% Mix and match packs of any items from the "green" tables to save!

Nylon Tubing



Applications: General-purpose lab use.

Characteristics: Abrasion-resistant, heat- and light-stabilized. Resists cracking and kinking. Extremely low-level water absorption. Translucent.

Resin certification: None. Temperature range: -51 to 93°C

Sterilize: With ethylene oxide or gamma irradiation.

Catalogue	Dim	ensions: in. ((mm)	Max bar	Price/pk
number	ID	OD	Wall	at 21°C	Tricerpic
IB-06489-04	0.080 (2.0)	1/8 (3.2)	0.023 (0.6)	68.97	£8.99/50-ft
IB-06489-06	3/16 (4.8)	1/4 (6.4)	1/32 (0.8)	17.24	£26.25/50-ft
IB-06489-10	%2 (7.1)	3/8 (9.6)	3/64 (1.2)	21.38	£40.28/50-ft
IB-06489-12	3/8 (9.6)	1/2 (12.8)	1/16 (1.6)	17.24	£59.00/50-ft
IB-06489-18	½ (12.8)	5/8 (16.0)	¹ / ₁₆ (1.6)	41.38	£144.00/100-ft
IB-06489-20	9/16 (14.4)	3/4 (19.2)	3/32 (2.4)	54.38	£234.00/100-ft

Tubing



PTFE Tubing

Applications: Demanding lab, chemical, electrical, mechanical, pharmaceutical, and automotive applications. Good for high-purity work. PTFE tubing withstands extreme temperatures.

Characteristics: Chemically inert, nontoxic, and virtually nonporous. Excellent crackand stress-resistance. Low coefficient of friction. Translucent.

Resin certification: Resin is FDA-compliant (21 CFR 177.1550); meets USP 23 Class VI requirements. Tubing is manufactured according to GMP.

Temperature range: -240 to 260°C

Sterilize: With autoclave, ethylene oxide, or use dry heat.

Catalogue	Din	nensions: in. (n	nm)	Max bar	
number	ID	OD	Wall	at 21°C	Price/pk
Standard (Englis	sh) PTFE tubing				
IB-06407-41	1/32 (0.8)	1/16 (1.6)	1/64 (0.4)	25.52	£8.99/25-ft
IB-06605-00	1/32 (0.8)	1/16 (1.6)	1/64 (0.4)	25.86	£6.00/12-ft
IB-06407-42	1/16 (1.6)	1/8 (3.2)	1/32 (0.8)	25.52	£8.09/12-ft
IB-06605-01	3/32 (2.4)	5/32 (4.0)	1/32 (0.8)	20.28	£7.58/12-ft
IB-06605-02	¹ / ₈ (3.2)	³ / ₁₆ (4.8)	1/32 (0.8)	16.55	£9.19/12-ft
IB-06605-13	¹ / ₈ (3.2)	¹ / ₄ (6.4)	1/16 (1.6)	25.86	£21.29/12-ft
IB-06605-11	⁵ / ₃₂ (4.0)	¹ / ₄ (6.4)	3/64 (1.2)	18.90	£20.32/12-ft
IB-06407-44	³ / ₁₆ (4.8)	¹ / ₄ (6.4)	1/32 (0.8)	12.07	£20.00/12-ft
IB-06605-14	³ / ₁₆ (4.8)	5/16 (8.0)	1/16 (1.6)	20.28	£31.29/12-ft
IB-06605-03	¹ / ₄ (6.4)	5/16 (8.0)	1/32 (0.8)	9.45	£15.16/12-ft
IB-06605-15	¹ / ₄ (6.4)	3/8 (9.6)	1/16 (1.6)	16.55	£45.48/12-ft
IB-06407-46	¹ / ₆₄ (7.6)	3/8 (9.6)	1/25 (1.0)	9.86	£38.48/12-ft
IB-06605-04	5/16 (8.0)	3/8 (9.6)	1/32 (0.8)	7.79	£20.97/12-ft
IB-06605-16	5/16 (8.0)	1/16 (11.2)	1/16 (1.6)	14.00	£64.00/12-ft
IB-06605-05	3/8 (9.6)	1/16 (11.2)	1/32 (0.8)	6.62	£25.48/12-ft
IB-06605-17	3/8 (9.6)	1/2 (12.8)	1/16 (1.6)	12.07	£68.00/12-ft
IB-06407-48	² / ₅ (10.2)	½ (12.8)	1/20 (1.4)	9.45	£47.48/12-ft
IB-06605-06	⁷ / ₁₆ (11.2)	½ (12.8)	1/32 (0.8)	5.72	£27.74/12-ft
IB-06605-19	⁷ / ₁₆ (11.2)	¾6 (14.3)	1/16 (1.6)	10.62	£80.00/12-ft
IB-06605-07	¹ / ₂ (12.8)	¾6 (14.3)	1/32 (0.8)	5.03	£35.16/12-ft
IB-06605-20	1/2 (12.8)	5/8 (16.0)	1/16 (1.6)	9.45	£91.00/12-ft
IB-06605-08	9/16 (14.3)	5/8 (16.0)	1/32 (0.8)	4.55	£37.42/12-ft
IB-06605-21	9/16 (14.3)	11/16 (17.5)	1/16 (1.6)	8.55	£110.00/12-ft
IB-06605-09	5/8 (16.0)	11/16 (17.6)	1/32 (0.8)	4.07	£42.90/12-ft
IB-06605-22	5/8 (16.0)	3/4 (19.2)	1/16 (1.6)	7.79	£128.00/12-ft
IB-06605-10	11/16 (17.5)	3/4 (19.1)	1/32 (0.8)	3.72	£49.68/12-ft
IB-06605-23	11/16 (17.5)	13/16 (20.6)	1/16 (1.6)	7.10	£131.00/12-ft
IB-06605-25	3/4 (19.0)	7/8 (22.2)	1/16 (1.6)	6.62	£145.00/12-ft
Metric PTFE tub	oing				
IB-06407-10	1.48 mm	3 mm	0.76 mm	25.52	£8.09/12-ft
IB-06407-15	2.48 mm	4 mm	0.76 mm	15.52	£10.07/12-ft
IB-06407-20	4.48 mm	6 mm	0.76 mm	12.07	£16.00/12-ft
IB-06363-10	6.00 mm	7 mm	0.50 mm	2.07	£32.01/25-ft
IB-06407-22	6.22 mm	8 mm	0.89 mm	10.69	£26.25/12-ft
IB-06407-30	7.98 mm	10 mm	1.01 mm	9.86	£40.28/12-ft
IB-06363-20	8.00 mm	9 mm	0.50 mm	2.07	£34.89/25-ft
IB-06363-40	9.46 mm	12 mm	1.27 mm	9.45	£47.48/12-ft
IB-06363-30	10.0 mm	11 mm	0.50 mm	2.07	£44.24/25-ft

Tubing Accessories

Benchtop Tubing Cutter

Steel blade makes right-angle cuts in plastic tubing 1/16" to 5/8" OD.



IB-06438-10 Benchtop cutter.....£7.34

IB-06438-11 Replacement blade£3.59

Polypropylene (PP) Tubing



Applications: General lab and industrial use such as injection molding and hot fill applications. Polypropylene tubing is more rigid than polyethylene tubing.

Characteristics: Good chemical resistance; avoid strong oxidizing agents.

Resin certification: Resin is FDA-compliant (21 CFR 177.1520); meets USDA requirements.

Temperature range: 0 to 121°C

Sterilize: With autoclave or ethylene oxide.

Catalogue	Din	nensions: in. (n	nm)	Max bar	Price/
number	ID	OD	Wall	at 21°C	100-ft pk
IB-06500-01	³ / ₃₂ (2.4)	¹ / ₈ (3.2)	1/64 (0.4)	18.62	£10.00
IB-06500-02	¹ / ₈ (3.2)	¹ / ₄ (6.4)	1/16 (1.6)	22.41	£14.35
IB-06500-03	⁹ / ₆₄ (3.6)	³ / ₁₆ (4.8)	1/40 (0.6)	20.00	£14.52
IB-06500-04	³ / ₁₆ (4.8)	¹ / ₄ (6.4)	1/32 (0.8)	18.62	£15.48
IB-06500-05	³ / ₁₆ (4.8)	5/16 (8.0)	1/16 (1.6)	19.31	£16.77
IB-06500-06	¹ / ₄ (6.4)	5/16 (8.0)	1/32 (0.8)	15.52	£19.68
IB-06500-07	¹ / ₄ (6.4)	3/8 (9.6)	1/16 (1.6)	18.62	£20.97
IB-06500-08	¹⁹ / ₆₄ (7.6)	3/8 (9.6)	1/25 (1.0)	15.52	£20.65
IB-06500-09	5/16 (8.0)	⁷ / ₁₆ (11.2)	¹ / ₁₆ (1.6)	15.86	£27.42
IB-06500-11	3/8 (9.6)	¹ / ₂ (12.8)	¹ / ₁₆ (1.6)	14.21	£29.03
IB-06500-12	1/2 (12.8)	⁵ / ₈ (16.0)	¹ / ₁₆ (1.6)	11.38	£38.39

Kynar® Tubing



Applications: High-purity applications and corrosive chemical transfer—an inexpensive alternative to fluoropolymer tubing.

Characteristics: Polyvinylidene fluoride (PVDF) material is kink resistant; has excellent chemical resistance, and is odorless and nontoxic. Translucent.

Resin certification: Resin is FDA-compliant (21 CFR 177.2600); meets USP 23 Class VI and USDA requirements.

Temperature range: -40 to 127°C

Sterilize: With autoclave and gamma irradiation.

Catalogue	Dir	nensions: in. (r	nm)	Max bar	Price/
number	ID	OD	Wall	at 21°C	25-ft pk
IB-95100-00	¹ / ₈ (3.2)	1/4 (6.4)	¹ / ₁₆ (1.6)	24.14	£25.48
IB-95100-02	¹¹ / ₆₄ (4.2)	1/4 (6.4)	³ / ₆₄ (1.2)	12.41	£20.00
IB-95100-04	³ / ₁₆ (4.8)	5/16 (8.0)	¹ / ₁₆ (1.6)	20.00	£30.00
IB-95100-06	¹ / ₄ (6.4)	3/8 (9.6)	¹ / ₁₆ (1.6)	16.55	£38.06
IB-95100-08	5/ ₁₆ (8.0)	⁷ / ₁₆ (11.2)	¹ /16 (1.6)	13.79	£44.19
IB-95100-10	3/ ₈ (9.6)	¹ / ₂ (12.8)	¹ /16 (1.6)	12.41	£51.00
IB-95100-12	1/ ₂ (12.8)	⁵ / ₈ (16.0)	¹ /16 (1.6)	10.00	£68.00
IB-95100-14	5/ ₈ (16.0)	³ / ₄ (19.2)	¹ /16 (1.6)	8.28	£84.00
IB-95100-16	³ / ₄ (19.2)	⁷ / ₈ (22.2)	1/16 (1.6)	6.90	£95.00
IB-95100-18	⁷ / ₈ (22.2)	1 (25.4)	1/16 (1.6)	6.21	£110.00
IB-95100-20	1 (25.4)	1 ¹ / ₄ (31.8)	1/8 (3.2)	9.66	£235.00

Kynar - Reg TM Elf Atochem North America

Hand-Held Tubing Cutter

Steel blade coated with Teflon® resin produces clean, straight cuts through tubing up to 11/4" ID (cuts polyethylene tubing up to 11/2" ID). Order carrying pouch and replacement blade separately below.



IB-06438-90 Hand-held tubing cutter	£16.45
IB-06438-81 Tubing cutter pouch	£6.58
IB-06438-92 Replacement blade for	
hand-held tubing cutter 06438-90	£3.81

Teflon-Rea TM F. I. DuPont de Nemours & Co.

Material

HDPF

Nylon

Natural PP

Kynar*

HDPE

Nylon

Natural PP

Kynar®

HDPF

Nylon

Natural PP

Kvnar^e

HDPE

Nylon

Natural PP

Kynar*

HDPE

Nvlon

Natural PP

Kynar®

HDPE

Nylon

Natural PP

Kynar®

HDPF

Nylon

Natural PP

PP

Barbed Fittings Kits

Catalog number

IB-31514-01

IB-31514-02

IB-31514-03

IB-31514-04

IR-31514-05

IB-31514-06

IB-31514-07

IB-31514-08

IB-31514-09

IB-31514-10

IB-31514-11

IB-31514-12

IB-31514-33

IB-31514-34

IB-31514-35

IB-31514-36

IB-31514-13

IB-31514-14

IB-31514-15

IB-31514-16

IB-31514-17

IB-31514-18

IB-31514-19

IB-31514-20

IB-31514-21

IB-31514-22

IR-31514-23

IB-06358-91

Price

£25.00

£25 00

£26.56

£36.25

£20.63

£20.63

£20.63

£58.00

£25 94

£25.94

£26.56

£74.00

£28.13

£29.38

£29.38

£33 13

£29.38

£20 38

£29.38

£63.00

£29.38

£23.75

£31.88

£41.88

£25.00

£20.63

£26.56

£96.00

Barbed Fitting Kits

Fitting sizes

Straight: 1/16", 3/32", 1/8", 5/32", 3/16", 1/4"

Reducing: 1/16" x (3/32", 1/8"); "1/8" x (1/16", 3/32", 5/32", 5/32", 3/16", 1/4");

1/4" x (5/32, 3/16, 5/16)"

Press in Plugs 1/16", 3/32", 1/8"

Straight: 1/4", 5/16", 3/8", 1/2", 5/8", 3/4", 1"

Reducing: 1/4" x (5/16", 3/8", 1/2", 5/8");

3/8" x (5/16", 1/2", 5/8") 1/2" x (5/16", 5/8") 5/16" x 5/8"

10-32 taper x 1/16", 3/32", 1/8", barb;

1/8" NPT (M) x 1/8", 5/32", 1/4", 5/32", 3/8";

1/4"NPT (M) x 1/8", 5/32", 3/16", 1/4", 5/32", 3/8", 1/2";

3/8"NPT (M) x 1/4", 5/32", 3/8", 1/2"; 1/2"NPT (M) x 1/4", 3/8", 1/2", 5/8", 3/4"

1/8" NPT(M) x (1/4", 3/8"); 1/4" NPT(M) x (1/4", 3/8", 1/2");

3/8" NPT(M) x (1/4", 3/8", 1/2"); 1/2" NPT(M) x (1/4", 3/8", 1/2", 3/4");

3/4" NPT(M) x (1/4", 3/8", 1/2", 3/4", 1"); 1" NPT(M) x 1" barb.

Nipples: 1/8" NPT(M), 1/4" NPT(M), 3/8" NPT(M), 1/2" NPT(M).

Elbows: 1/16", 3/32", 1/8", 5/32", 3/16", 1/4", 5/16"

Tees: 1/16", 3/32", 1/8", 5/32", 3/16", 1/4", 5/16"

Y-connectors: 1/16", 3/16", 1/4", 3/8"

Elbows: 1/4", 3/8", 1/2", 5/8", 3/4", 1".

Tees: 1/4", 3/8", 1/2", 5/8", 3/4",

Elbows: 10-32 taper x (1/16", 1/8") barbs;

1/8" NPT(M) x (1/8", 5/32", 1/4", 5/16", 3/8") barbs.

Tees: 10-32 taper x (1/16", 3/32", 1/8"); 1/8" NPT(M) x (1/8", 5/32", 1/4", 3/8").

Barbed connector/reducer kits

Threaded barb adapter kits

Barbed elbow/tee/Y-connector kits

Threaded elbow/tee/plug/nipple kits

Organize your workstation with these convenient barbed fittings kits. Assorted fittings come in an impact-resistant plastic box with secure snap-shut latches to prevent spillage. Labeled compartments let you easily locate the fittings you want. Choose from four materials: black nylon, natural polypropylene, HDPE, and natural Kynar®. Order storage racks separately below. (Kits only, not assorted packs.)



A T	B
Y	7

High-Density Polyethylene (HDPE).

Very good chemical resistance. Temp range: -53 to 87°C.

Nylon. Good chemical resistance. Temp range: -40 to 93°C.

Natural Polypropylene (PP) Very good chemical resistance.

Temp range: -17 to 135°C.

Kynar®. Excellent chemical resistance. Temp range: -62 to 35°C.





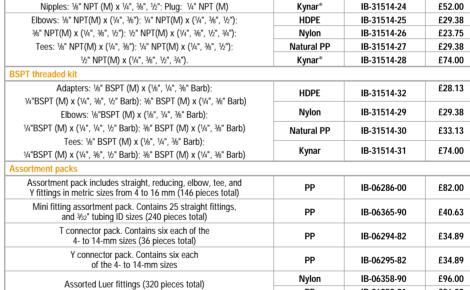














IB-31513-12 Storage rack holds four small kits. For kits 31514-01, -02, -03, -04, -17, -18, -19, -20, -25, -26, -27, -28£13.28 IB-31513-32 Storage rack holds four large kits. For all other kits besides those listed above. (Storage racks are not for assortment packs)......£19.38

Labeled compartments help you find the fitting you want in a snap!

Hose Barb/Pipe Fittings

Barbed Fittings

Barbed fittings are designed for quick and easy assembly without tools. Combine these simple, economical fittings with our flexible tubing for use in your low-pressure applications (generally less than 2 bar). Order flexible tubing on pages 53-54.

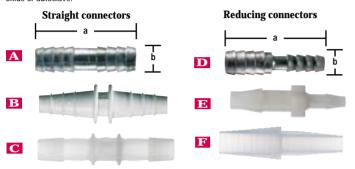
High-Density polyethylene (HDPE). Very good chemical resistance. Temp range: –53 to 87°C. Sterilize by ethylene oxide only.

White polypropylene (PP). Very good chemical resistance. Temp range: -17 to 135°C. Sterilize

Clear polypropylene (PP). Very good chemical resistance. Temp range: 0 to 135°C. Sterilize by

Kynar®. Excellent chemical resistance. Temp range: -62 to 135°C. Sterilize by ethylene oxide or autoclave.

 $\textbf{Teflon}^{\texttt{e}} \ \textbf{PFA}. \ \textbf{Nonporous and chemically inert. Temp range: -17 to 204°C}. \ \textbf{Sterilize by ethylene}$ oxide or autoclave



	Tubing		Standard packs				
Key	ID	Material	Catalogue number	Qty/ pk	Price/ pk		
Straight of	connectors						
A	1/8" 3/16" 1/4" 5/16"	HDPE	IB-06477-60 IB-06456-10 IB-06456-20 IB-06477-62	10 10 10 10	£3.15 £3.15 £3.15 £3.81		
A	3/8" 1/2" 5/8"	HDPE	IB-06456-31 IB-06456-40 IB-06477-64	10 10 10	£3.57 £3.57 £4.41		
A	³ / ₄ " 1"	HDPE	IB-06477-66 IB-06477-68	10 10	£5.25 £5.68		
В	4-6 mm 6-8 mm 8-10 mm	White PP	IB-06288-10 IB-06288-20 IB-06288-30	10 10 10	£8.09 £9.89 £10.25		
В	10-12 mm 12-14 mm 14-16 mm	White PP	IB-06288-40 IB-06288-50 IB-06288-60	10 10 10	£10.61 £11.87 £12.76		
C	1/ ₁₆ " 3/ ₃₂ " 1/ ₈ " 5/ ₃₂ "	Kynar®	IB-30703-00 IB-30703-01 IB-30703-02 IB-30703-03	10 10 10 10	£9.23 £10.61 £10.91 £12.76		
C	3/16" 1/4" 5/16" 3/8"	Kynar®	IB-30703-04 IB-30703-05 IB-30703-06 IB-30703-07	10 10 10 10	£12.80 £14.27 £16.54 £17.00		

	Tubing		Standard packs				
Key	ID	Material	Catalogue number	Qty/ pk	Price/ pk		
D	1/4" X 1/8" 1/4" X 3/16" 3/8" X 1/4" 1/2" X 1/4"	HDPE	IB-06477-70 IB-06477-71 IB-06477-72 IB-06477-73	10 10 10 10	£3.36 £3.36 £3.36		
D	1/2" x 3/8" 5/8" x 3/8" 5/8" x 1/2"	HDPE	IB-06477-74 IB-06477-75 IB-06477-76	10 10 10	£3.36 £3.57 £3.57		
Е	³ / ₃₂ " X ¹ / ₁₆ " ¹ / ₈ " X ¹ / ₁₆ " ¹ / ₈ " X ³ / ₃₂ " ¹ / ₄ " X ⁵ / ₃₂ "	Nylon	IB-31500-20 IB-31500-21 IB-31500-22 IB-31500-23	25 25 25 25 25	£7.91 £7.91 £7.91 £8.45		
F	6 mm x 5 mm 9 mm x 5 mm 13 mm x 5 mm	Clear PP	IB-06458-10 IB-06458-20 IB-06458-30	12 12 12	£15.00 £12.03 £12.03		
F	9 mm x 6 mm 13 mm x 6 mm 13 mm x 9 mm	Clear PP	IB-06458-40 IB-06458-50 IB-06458-60	12 12 12	£15.00 £15.00 £12.03		

Kynar - Reg TM Elf Atochem North America Teflon - Reg TM E.I. Du Pont de Nemours & Co.

NPT male pipe adapters





	Thread x			imension	s	Star	ndard pa	cks
Key	Tubing ID	Material	a	b	Orifice	Catalogue number	Qty/ pk	Price/ pk
NPT	NPT male pipe adapters, NPT(M) x tubing ID							
G	1/8" X ³ /16" 1/8" X ¹ /4" 1/8" X ⁵ /16" 1/8" X ³ /8"	HDPE	1½" 1½" 1½" 1½"	⁷ / ₁₆ " ⁷ / ₁₆ " ⁷ / ₁₆ "	1/8" 1/8" 7/32" 1/4"	IB-06450-10 IB-06450-11 IB-06477-00 IB-06450-12	10 10 10 10	£2.55 £2.55 £2.76 £2.55
G	1/4" X ³ / ₁₆ " 1/4" X ¹ / ₄ " 1/4" X ⁵ / ₁₆ " 1/ ₄ " X ³ / ₈ "	HDPE	15/8" 15/8" 15/8" 15/8"	9/16" 9/16" 9/16" 9/16"	1/8" 5/32" 7/32" 1/4"	IB-06450-20 IB-06450-21 IB-06477-01 IB-06450-30	10 10 10 10	£2.74 £2.74 £2.98 £2.94
G	1/4" X 1/2" 3/8" X 1/4" 3/8" X 5/16" 3/8" X 3/8"	HDPE	15/8" 15/8" 15/8" 15/8"	9/16" 11/16" 11/ ₁₆ " 11/ ₁₆ "	11/ ₃₂ " 5/ ₃₂ " 7/ ₃₂ " 1/ ₄ "	IB-06450-31 IB-06450-32 IB-31600-13 IB-06450-40	10 10 10 10	£2.94 £3.38 £3.38 £3.59
G	3/8" x 1/2" 3/8" x 5/8" 1/2" x 3/16" 1/2" x 1/4"	HDPE	15/8" 15/8" 13/4" 13/4"	11/ ₁₆ " 11/ ₁₆ " 7/ ₈ " 7/ ₈ "	3/8" 15/32" 1/8" 5/32"	IB-06450-41 IB-06477-02 IB-31600-14 IB-06450-50	10 10 10 10	£3.59 £3.59 £3.59 £3.59
G	¹ / ₂ " x ³ / ₈ " ¹ / ₂ " x ¹ / ₂ " ¹ / ₂ " x ⁵ / ₈ "	HDPE	1 ³ / ₄ " 1 ³ / ₄ " 1 ³ / ₄ "	7/8" 7/8" 7/8"	1/ ₄ " 3/ ₈ " 15/ ₃₂ "	IB-06450-51 IB-06450-60 IB-06477-03	10 10 10	£3.59 £3.36 £3.59
G	1/2" X 3/4" 3/4" X 1/4" 3/4" X 3/8"	HDPE	13/4" 13/4" 13/4"	7/8" 11/8" 11/8"	5/8" 5/32" 1/4"	IB-06477-04 IB-31600-15 IB-31600-16	10 10 10	£3.59 £4.02 £4.02
G	3/4" X 1/2" 3/4" X 5/8" 3/4" X 3/4"	HDPE	1 ¹³ / ₁₆ " 1 ¹³ / ₁₆ " 1 ¹³ / ₁₆ "	11/8" 11/8" 11/8"	¹³ / ₃₂ " ⁷ / ₁₆ " ¹⁹ / ₃₂ "	IB-06450-72 IB-06477-05 IB-06477-06	10 10 10	£4.02 £4.02 £3.78
Ħ	1/8" X ⁵ / ₃₂ " 1/8" X 1/4" 1/4" X 1/4"	Teflon® PFA	1 ⁷ /16" 19/16" 19/16"	1/2" 5/8" 5/8"	1/ ₁₆ " 1/ ₈ " 1/ ₈ "	IB-06373-90 IB-06373-91 IB-06373-92	1 1 1	£6.36 £8.09 £8.09
Ħ	¹ /4" X ³ /8" ³ /8" X ³ /8"	Teflon® PFA	1 ⁹ / ₁₆ " 1 ⁹ / ₁₆ "	⁵ /8" 1 ³ /16"	1/4" 1/4"	IB-06373-93 IB-06373-94	1 1	£8.99 £8.99





	Thread x			imension	S	Stan	dard pa	cks	
Key	Tubing ID	Material	a	b	Orifice	Catalogue number	Qty/ pk	Price/ pk	
NPT	NPT male nine adanters. NPT(M) x tubing ID								
I	1/16" X 1/16" 1/16" X 3/32" 1/16" X 1/8" 1/16" X 5/32"	Kynar®	²³ / ₃₂ " ¹³ / ₁₆ " ²⁹ / ₃₂ " 1"	3/8" 3/8" 3/8" 3/8"	1/ ₃₂ " 1/ ₁₆ " 3/ ₃₂ " 3/ ₃₂ "	IB-30704-00 IB-30704-01 IB-30704-02 IB-30704-03	10 10 10 10	£9.35 £8.59 £10.25 £9.69	
Ι	1/16" x 3/16" 1/8" x 1/16" 1/8" x 3/32" 1/8" x 1/8"	Kynar®	1 ³ / ₃₂ " ²³ / ₃₂ " ¹³ / ₁₆ " ²⁹ / ₃₂ "	3/8" 1/2" 1/2" 1/2"	1/8" 1/32" 1/16" 3/32"	IB-30704-04 IB-30704-05 IB-30704-06 IB-30704-07	10 10 10 10	£12.41 £11.75 £13.12 £13.43	
Ι	1/8" x 5/32" 1/8" x 1/4" 1/8" x 3/8" 1/4" x 1/4"	Kynar®	1" 1½" 1 ¹⁹ / ₃₂ " 1 ¹¹ / ₁₆ "	1/2" 1/2" 1/2" 21/32"	3/32" 1/8" 1/4" 1/8"	IB-30704-08 IB-30704-09 IB-30704-10 IB-30704-11	10 10 10 10	£14.92 £17.00 £16.00 £17.00	
Ι	1/4" X 3/8" 1/4" X 1/2" 3/8" X 1/4" 3/8" X 3/8"	Kynar®	1 ²⁵ / ₃₂ " 1 ⁷ / ₈ " 1 ¹¹ / ₁₆ " 1 ²⁵ / ₃₂ "	21/ ₃₂ " 21/ ₃₂ " 13/ ₁₆ " 13/ ₁₆ "	1/4" 11/ ₃₂ " 1/8" 1/4"	IB-30704-12 IB-30704-13 IB-30704-14 IB-30704-15	10 10 10 10	£19.00 £19.00 £20.50 £21.22	
I	3/8" X 1/2" 1/2" X 1/4" 1/2" X 3/8" 1/2" X 1/2"	Kynar®	1 ²⁹ / ₃₂ " 1 ⁷ / ₈ " 1 ³¹ / ₃₂ " 2 ¹ / ₁₆ "	¹³ / ₁₆ " 1" 1" 1"	11/ ₃₂ " 1/ ₈ " 1/ ₄ " 11/ ₃₂ "	IB-30704-16 IB-30704-17 IB-30704-18 IB-30704-19	10 10 10 10	£20.50 £23.02 £23.74 £24.00	
I	1/2" X 3/4" 3/4" X 1/4" 3/4" X 3/8" 3/4" X 1/2"	Kynar®	21/4" 17/8" 1 ³¹ / ₃₂ " 2 ¹ / ₁₆ "	1" 1 ⁵ / ₁₆ " 1 ⁵ / ₁₆ " 1 ⁵ / ₁₆ "	9/16" 1/8" 1/4" 11/32"	IB-30704-20 IB-30704-21 IB-30704-22 IB-30704-23	10 5 5 5	£24.82 £14.02 £14.92 £15.64	
I	³ / ₄ " x ³ / ₄ " ³ / ₄ " x 1" 1" x 1"	Kynar®	29/32" 2 ¹⁵ /32" 2 ²¹ /32"	1 ⁵ / ₁₆ " 1 ⁵ / ₁₆ " 1 ¹⁹ / ₃₂ "	9/ ₁₆ " 25/ ₃₂ " 25/ ₃₂ "	IB-30704-24 IB-30704-25 IB-30704-26	5 5 5	£16.00 £17.44 £17.00	

Compression Fittings

Compression fittings connect rigid tubing easily and withstand higher pressures than barbed fittings. Installation does not require special tools.

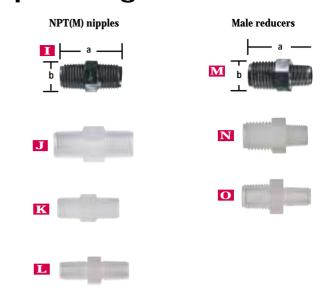


	Tubing			Standard packs	
Key	ID	Material	Catalogue number	Qty/ pk	Price/ pk
Straight u					
A	1/4" 5/16" 3/8"	White PP	IB-06381-10 IB-06381-20 IB-06381-30	10 10 10	£8.45 £8.81 £11.15
A	1/2" 5/8" 3/4"	White PP	IB-06381-40 IB-06381-50 IB-06381-60	10 10 10	£14.38 £16.54 £26.25
В	1/4" 5/16" 3/8"	Kynar ®	IB-06381-90 IB-06381-91 IB-06381-92	1 1 1	£3.81 £4.24 £5.50
В	1/2" 5/8" 3/4"	Kynar ®	IB-06381-93 IB-06381-94 IB-06381-95	1 1 1	£6.76 £8.27 £10.61
Reducing	j unions				
C	1/4" X 1/8" 5/ ₁₆ " X 1/4" 3/8" X 1/4"	White PP	IB-06381-05 IB-06381-70 IB-06381-72	10 10 10	£6.36 £8.81 £10.25
C	1/2" x 3/8" 5/8" x 3/8"	White PP	IB-06381-74 IB-06381-76	10 10	£12.76 £14.92
D	1/4" x 1/8" 5/16" x 1/4" 3/8" x 1/4"	Kynar®	IB-06381-80 IB-06381-81 IB-06381-82	1 1 1	£3.20 £3.59 £4.89
D	1/2" x 3/8" 5/8" x 3/8"	Kynar ®	IB-06381-83 IB-06381-84	1 1	£6.58 £7.55

Pipe Fittings

Key	Pipe Size	Material	Catalogue number	Qty/ pk	Price/ pk
E	1/8" 1/4" 3/8"	Nylon food grade	IB-015UK-00 IB-015UK-02 IB-015UK-04	10 10 10	£8.90 £9.60 £10.60
	1/2"		IB-015UK-06	10	£10.90
	lucers, BSPT(M) x I				
F	1/4" X 1/8" 3/8" X 1/8" 3/8" X 1/4"	Nylon food grade	IB-015UK-20 IB-015UK-22 IB-015UK-24	10 10 10	£7.70 £9.60 £10.00
	1/2" X 1/4" 1/2" X 3/8"	3	IB-015UK-26 IB-015UK-28	10 10	£10.90 £11.50
G	1/8" 1/4" 3/8" 1/2"	Nylon food grade	IB-015UK-40 IB-015UK-42 IB-015UK-44 IB-015UK-46	10 10 10 10	£8.90 £9.60 £11.50 £16.70
H	1/4" X 1/8" 3/8" X 1/8" 3/8" X 1/4" 1/2" X 1/4" 1/2" X 3/8"	Nylon food grade	IB-015UK-60 IB-015UK-62 IB-015UK-64 IB-015UK-66 IB-015UK-68	10 10 10 10 10	£9.80 £10.60 £10.90 £16.40 £16.70
	72 X 3/8		1B-0120K-68	10	£16.70

Pipe Fittings - NPT



	Tubing			Standard packs	
Key	ID "	Material	Catalogue number	Qty/ pk	Price/ pk
Nipples,	NPT(M)				
	1/8" 1/4"		IB-31600-50	10	£2.76
I	'/4 3/8"	HDPE	IB-31600-51 IB-31600-52	10 10	£2.98 £3.20
	1/2"		IB-31600-53	10	£3.38
J	1/8" 1/4"	Natural	IB-30610-90 IB-30610-91	10 10	£5.28 £5.28
7	74 3/8"	PP	IB-30610-91	10	£5.28
	1/2"	Natural	IB-30610-93	10	£6.76
J	3/ ₄ " 1"	PP	IB-30610.94 IB-30610-95	5 5	£4.46 £6.58
	1/8"		IB-30706-00	10	£14.02
K	1/ ₄ " 3/ ₈ "	Kynar®	IB-30706-01 IB-30706-02	10 10	£15.28 £17.44
	1/2"		IB-30706-02	10	£20.14
K	3/4"	Kynar®	IB-30706-04	5	£13.12
	1"		IB-30706-05 IB-06483-00	5 1	£14.92 £6.15
	1/4"	Teflon®	IB-06483-04	1	£6.76
L	3/8" 1/2"	PFA	IB-06483-08 IB-06483-14	1	£7.73 £9.35
	72 3/ ₄ "		IB-06483-18	1	£10.25
Male red	ucers, NPT(M) x	NPT(M)			
	1/4" x 1/8"		IB-31600-60 IB-31600-61	10 10	£2.76 £3.20
M	3/8" x 1/8" 3/8" x 1/4"	HDPE	IB-31600-61	10	£3.20 £3.20
	1/2" x 1/8"		IB-31600-63	10	£3.38
	1/2" x 1/4" 1/2" x 3/8"		IB-31600-64 IB-31600-65	10 10	£3.38 £3.38
M	3/4" X 3/8"	HDPE	IB-31600-66	10	£3.81
	3/4" X 1/2"		IB-31600-67	10	£3.81
	1/4" x 1/8" 3/8" x 1/8"		IB-06349-80 IB-06349-81	6	£5.28 £6.36
N	3/8" X 1/4"	Nylon	IB-06349-82	6	£7.19
	1/2" X 1/8" 1/2" X 1/4"		IB-06349-83 IB-06349-84	6	£8.09 £8.09
N	1/2 X 1/4 1/2" X 3/8"	Nulon	IB-06349-84 IB-06349-85	6	£8.09 £8.09
IN	3/4" X 3/8" 3/4" X 1/2"	Nylon	IB-06349-86 IB-06349-87	6	£8.99 £8.99
	9/4 X 1/2		IB-06349-87	1	£6.36
	3/8" x 1/4"	Teflon®	IB-06483-06	1	£7.55
O	1/2" x 1/4" 1/2" x 3/8"	PFA	IB-06483-10 IB-06483-12	1	£9.35 £9.35
	3/4" X 1/2"		IB-06483-16	1	£9.89

Kynar - Reg TM Elf Atochem North America Teflon - Reg TM E.I. Du Pont de Nemours & Co.

TopLine 316L and 304 Stainless Steel Quick Couplings

▶ Meet FDA requirements and 3A Sanitary Standards 🆼

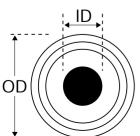
316L Stainless Steel Couplings are ideal for the pharmaceutical industry. Great chemical compatibility for use with corrosive acids and bases.

304 Stainless Steel Couplings are ideal for the food, beverage, and dairy industries. Good chemical compatibility and cost-effective.

All fittings are compatible with Tri-Clamp® fittings; quick-connect clamps ("E") provide fast takedown and reassembly. Gaskets ("L-N") are available in three different materials to suit your application.



Sanitary Tri-Clamp® Fitting Sizing Information



Tri-Clamp nominal size	Fitting ID	Fitting OD
1/4"	4.7 mm	25.0 mm
3/8"	5.8 mm	25.0 mm
1/2"	9.5 mm	25.0 mm
3/4"	15.9 mm	25.0 mm
1"	22.1 mm	50.4 mm
11/2"	34.5 mm	50.4 mm
2"	47.5 mm	63.9 mm
21/2"	60.2 mm	77.4 mm
3"	72.9 mm	90.9 mm

Ordering Information

Vov	Clamp ciza	316L stainle	ss steel	304 stainle	ss steel
Key	Clamp size	Cat. no.	Price	Cat. no.	Price Each
Concer	ntric reducers				
	1" x ³ / ₄ "	IB-30509-00	£100.00		
A	1½" x 1" 2" x 1"	IB-30509-01 IB-30509-02	£132.00 £162.00	IB-30509-21 IB-30509-22	£72.00 £105.00
	2" x 1½"	IB-30509-02	£115.00	IB-30509-23	£65.00
	2½" x 1"	IB-30509-04	£200.00	IB-30509-24	£85.00
A	2½" x 1½"	IB-30509-05	£140.00	IB-30509-25	£93.00
	21/2" x 2"	IB-30509-06	£132.00	IB-30509-26	£80.00
	3" x 1½"	IB-30509-07	£183.00	IB-30509-27	£121.00
	3" x 2" 3" x 2½"	IB-30509-08	£183.00 £174.00	IB-30509-28	£106.00
A	3 x 2 72 4" x 2"	IB-30509-09 IB-30509-10	£174.00 £284.00	IB-30509-29 IB-30509-30	£116.00 £203.00
	4" x 2½"	IB-30509-11	£284.00	IB-30509-31	£203.00
	4" x 3"	IB-30509-12	£284.00	IB-30509-32	£177.00
Eccent	ric reducers				
	1" x ³ / ₄ "	IB-30510-00	£122.00	_	_
B	1½" x 1"	IB-30510-01	£162.00	IB-30510-22	£109.00
	2" x 1"	IB-30510-02	£203.00	IB-30510-23	£135.00
	2" x 1½"	IB-30510-03	£140.00	IB-30510-24	£93.00
В	2½" x 1½" 2½" x 2"	IB-30510-05 IB-30510-06	£174.00 £149.00	IB-30510-25 IB-30510-26	£117.00 £121.00
	3" x 1½"	IB-30510-06	£149.00 £208.00	IB-30510-26	£155.00
	3" x 2"	IB-30510-08	£203.00	IB-30510-28	£134.00
	3" x 21/2"	IB-30510-09	£203.00	IB-30510-29	£134.00
В	4" x 2"	IB-30510-10	£322.00	IB-30510-30	£207.00
	4" x 2½" 4" x 3"	IB-30510-11 IB-30510-12	£322.00 £322.00	IB-30510-31 IB-30510-32	£231.00 £239.00
Rarhad		10-30310-12	L322.00	10-303 10-32	LZ37.UU
מושם	adapters 3/4" x 1/8"	ID 20515 00	£20.12		
	3/4" X 1/8" 3/4" X 1/4"	IB-30515-00 IB-30515-01	£30.12 £30.12		
C	3/4" x 3/8"	IB-30515-02	£30.12	_	_
	3/4" x 1/2"	IB-30515-03	£30.12	_	
	3/4" X 3/4"	IB-30515-04	£30.12		
C	1" x 1"	IB-30515-11	£33.09	IB-30515-31	£36.69
	1½" x 1½" 2" x 2"	IB-30515-12 IB-30515-13	£33.09 £46.76	IB-30515-32 IB-30515-33	£34.17 £44.60
	2½" x 2½"	IB-30515-14	£74.00	IB-30515-34	£57.00
C	3" x 3"	IB-30515-15	£84.00	IB-30515-35	£81.00
	4" x 4"	IB-30515-17	£200.00	IB-30515-37	£144.00
Pipe th	read adapters, cl				
	3/4" x 1/8"	IB-30516-00	£53.00	_	_
D	3/4" x 1/4" 3/4" x 3/8"	IB-30516-01 IB-30516-02	£53.00 £53.00	_	_
المت	3/4" x 1/2"	IB-30516-02	£53.00		
	3/4" X 3/4"	IB-30516-04	£53.00	<u> </u>	_
	1" x ³ / ₄ "	IB-30516-11	£115.00	IB-30516-31	£88.00
\mathbf{D}	1" x 1"	IB-30516-12	£98.00	IB-30516-32	£78.00
_	1" x 1½" 1" x 2"	IB-30516-13 IB-30516-14	£106.00 £115.00	IB-30516-33 IB-30516-34	£88.00 £88.00
	1 ½" x ¾"	IB-30516-15	£98.00	IB-30516-35	£81.00
10	1½" x 1"	IB-30516-16	£102.00	IB-30516-36	£85.00
D	11/2" x 11/4"	IB-30516-17	£102.00	IB-30516-37	£85.00
	1½" x 1½" 1½" x 2"	IB-30516-18	£111.00	IB-30516-38	£78.00 £81.00
		ID 2051/ 10	E11E 00	IB-30516-39	£81.00
_	2" x 1½" 2" x 1½"	IB-30516-19 IB-30516-20	£115.00 £115.00	IB-30516-40 IB-30516-41	£85.00 £86.00
D	2" x 2"	IB-30516-21	£115.00	IB-30516-42	£83.00
	2" x 21/2"	IB-30516-22	£115.00	IB-30516-43	£117.00
-	2½" x 1"			IB-30516-44	£117.00
D	2½" x 1½" 2½" x 2"	IB-30516-23 IB-30516-24	£162.00	IB-30516-45 IB-30516-46	£117.00 £124.00
	2 1/2 X Z 2 1/2 " X 2 1/2 "	IB-30516-25	£162.00 £162.00	IB-30516-46	£124.00 £125.00
	3" x 3"	IB-30516-26	£203.00	IB-30516-48	£157.00
100	4" x 4"	IB-30516-27	£297.00	IB-30516-49	£240.00
D	4 4 4				
Clamps					
Clamps	1/2" to 3/4"	_	_	IB-30519-00	£11.87
	½" to ¾" 1" to 1½"	=	_	IB-30519-01	£15.28
Clamps	½" to ¾" 1" to 1½" 2"	=	=	IB-30519-01 IB-30519-03	£15.28 £16.18
Clamps	½" to ¾" 1" to 1½"	_ _ _	_ _ _	IB-30519-01	£15.28



Teflon-Reg TM E. I. DuPont de Nemours & Co. Tri-Clamp—Reg TM Tri-Clover, Inc.

Key	Clamp size	316L stainle	ess steel	304 stainle	ss steel
Key	Ciamp Size	Cat. no.	Price	Cat. no.	Price
0° elbo	ows				
	3/4"	IB-30511-00	£49.28	_	_
F	1"	IB-30511-01	£39.56	IB-30511-21	£27.69
	11/2"	IB-30511-02	£39.20	IB-30511-22	£23.38
	2"	IB-30511-03	£53.00	IB-30511-23	£31.65
	21/2"	IB-30511-04	£79.00	IB-30511-24	£52.00
F	3"	IB-30511-05	£90.00	IB-30511-25	£59.00
	4"	IB-30511-07	£187.00	IB-30511-27	£116.00
5° elbo	ows				
	3/4"	IB-30512-00	£62.00	_	_
G	1"	IB-30512-01	£48.20	IB-30512-21	£34.53
	11/2"	IB-30512-02	£48.20	IB-30512-22	£29.85
	2"	IB-30512-03	£57.00	IB-30512-23	£34.17
	21/2"	IB-30512-04	£75.00	IB-30512-24	£53.00
G	3"	IB-30512-05	£94.00	IB-30512-25	£67.00
	4"	IB-30512-07	£200.00	IB-30512-28	£148.00
ees					
	3/4"	IB-30513-00	£79.00	_	_
H	1"	IB-30513-01	£62.00	IB-30513-21	£45.32
	11/2"	IB-30513-02	£62.00	IB-30513-22	£39.56
	2"	IB-30513-03	£70.00	IB-30513-23	£44.96
_	21/2"	IB-30513-04	£90.00	IB-30513-24	£61.00
H	3"	IB-30513-05	£170.00	IB-30513-25	£128.00
	4"	IB-30513-07	£288.00	IB-30513-27	£246.00
rosses		1	1	1	
	1"	IB-30514-01	£111.00	IB-30514-21	£83.00
Ι	11/2"	IB-30514-02	£119.00	IB-30514-22	£77.00
	2"	IB-30514-03	£140.00	IB-30514-23	£92.00
_	21/2"	IB-30514-04	£157.00	IB-30514-24	£134.00
Ι	3"	IB-30514-05	£259.00	IB-30514-25	£168.00
	4"	IB-30514-07	£419.00	IB-30514-26	£310.00
errules	s-short weld				
	3/4"	IB-30517-00	£7.55	_	
J	1"	IB-30517-01	£9.35	IB-30517-21	£4.00
	11/2"	IB-30517-02	£7.19	IB-30517-22	£5.00
	2"	IB-30517-03	£4.02	IB-30517-23	£5.00
J	21/2"	IB-30517-04	£14.38	IB-30517-24	00.8£
	3"	IB-30517-05	£21.58	IB-30517-25	£12.00
	4"	IB-30517-07	£48.20	IB-30517-27	£21.00
errules	s-butt weld		1		
	1"	IB-30518-01	£13.66	IB-30518-21	£6.00
\mathbf{K}	11/2"	IB-30518-02	£13.66	IB-30518-22	£6.00
	2"	IB-30518-03	£15.28	IB-30518-23	£7.00
K	21/2"	IB-30518-04 IB-30518-05	£20.86 £30.57	IB-30518-24 IB-30518-25	£10.00 £12.00











Gaskets, Buna N (-40 to 107°C)							
	3/4"	IB-30520-00	£1.51				
L	1"	IB-30520-01	£1.05				
	11/2"	IB-30520-02	£0.46				
	2"	IB-30520-03	£0.46				
L	21/2"	IB-30520-04	£0.67				
-	3"	IB-30520-05	£0.80				
	4"	IB-30520-07	£1.27				

Gasket	Gaskets, silicone (-60 to 230°C)							
M	³ / ₄ "	IB-30520-10	£1.27					
	1"	IB-30520-11	£1.51					
	1 ¹ / ₂ "	IB-30520-12	£1.51					
M	2"	IB-30520-13	£1.51					
	2½"	IB-30520-14	£2.12					
	3"	IB-30520-15	£2.33					
	4"	IB-30520-17	£2.55					

Gasket	Gaskets, Teflon® PTFE (-78 to 230°C)							
N	³ / ₄ "	IB-30520-20	£1.51					
	1"	IB-30520-21	£1.27					
	1 ¹ / ₂ "	IB-30520-22	£1.27					
N	2"	IB-30520-23	£1.51					
	2½"	IB-30520-24	£1.51					
	3"	IB-30520-25	£1.90					
	4"	IB-30520-27	£2.33					

Sanitary Ball Valves

These sanitary valves meet USDA requirements. All valves have wetted parts of 316 stainless steel with a sanitary finish.

Ball Valves Feature a unique design that allows for easy in-line servicing. Valve seats are made of fully encapsulated Teflon® PTFE. Each valve includes a locking handle.



Clamp		Dime	nsions		C _v	Shpg wt	Catalogue	Price
size	a	b	С	d	٧٧	kg	number	11100
Ball valves	Ball valves; 69 bar at 21°C; max temperature is 204°C; meet USDA requirements							
3/4"	41/8"	415/16"	21/4"	1"	40	1.0	IB-30530-00	£140.00
1"	41/2"	53/4"	23/4"	2"	70	1.4	IB-30530-01	£153.00
11/2"	415/16"	71/2"	31/4"	2"	120	2.8	IB-30530-02	£234.00
2"	53/4"	77/16"	35/8"	21/2"	340	4.6	IB-30530-03	£365.00
21/2"	615/16"	97/8"	53/8"	31/16"	430	7.8	IB-30530-04	£652.00
3"	7%16"	97/8"	51/8"	3%16"	675	13.2	IB-30530-05	£893.00



Direct Acting Brass Solenoid Valves



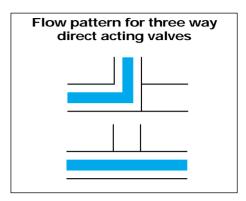
Two Way Direct Acting Type 21T



Two Way Direct Acting Type 21A



Three Way Direct Acting Type 31A



These direct acting valves are for control of non-aggressive fluids and gases such as air, oil or water. Select from a range of flow patterns (normally closed, normally open or three way flow), coil voltages (24VDC, 110VAC or 240VAC) and port sizes (1/8", 1/4" or 1/2" BSPP(F))

- Durable Brass body
- Supplied complete with valve, coil and DIN40050 connector for easy installation
- IP65 rated
- Choice of Normally closed, Normally open or three way direct acting
- Available in 1/8", 1/4" or 1/2" BSPP(F) port sizes

Specifications

Materials: Brass body, Viton seals, Stainless Steel tube and tube nut Fluid Temperature: -10°C to +130°C

Max Fluid Viscosity: Type 21T 35cst, Type 21A and 31A 37cst

Protection Class: IP65 with connector

Duty Cycle: 100% continuous Voltage Tolerance: ±10% AC, +10%

Operating Ambient: -20°C to +55°C

Port Size	Valve	Oriffice	Κ _ν	Pressure Rang	e - Bar	24VDC		110\	/AC	230\	/AC
BSPP(F)	Type	(mm)	m³/h	AC	DC	Cat No	Price Each	Cat No	Price Each	Cat No	Price Each
Two way direct acting solenoid valve - Normally Closed											
1/8"	21T	2.2	0.11	0 to 18	0 to 8	IB-02001-UK	£18.50	IB-02053-UK	£18.50	IB-02000-UK	£18.50
1/8"	21T	2.8	0.18	0 to 17	0 to 6	IB-02004-UK	£18.50	IB-02003-UK	£18.50	IB-02002-UK	£18.50
1/4"	21A	2.5	0.18	0 to 15	0 to 10	IB-02050-UK	£35.00	IB-02009-UK	£35.00	IB-02008-UK	£35.00
1/4"	21T	2.8	0.18	0 to 17	0 to 6	IB-02051-UK	£18.50	IB-02005-UK	£18.50	IB-02054-UK	£18.50
1/2"	21A	4.5	0.50	0 to 4.5	0 to 0.9	IB-02052-UK	£35.00	IB-02013-UK	£35.00	IB-02012-UK	£35.00
Two way direct ac	ting solenoid val	ve - Normally Op	en								
1/8"	21A	2.5	0.18	0 to 10	0 to 10	IB-02055-UK	£35.00	IB-02058-UK	£35.00	IB-02061-UK	£35.00
1/4"	21A	2.8	0.21	0 to 17	0 to 6	IB-02056-UK	£35.00	IB-02059-UK	£35.00	IB-02062-UK	£35.00
1/2"	21A	4.5	0.50	0 to 4.5	0 to 0.9	IB-02057-UK	£35.00	IB-02060-UK	£35.00	IB-02063-UK	£35.00
Three way direct a	Three way direct acting solenoid valve										
1/8"	31A	2	0.08	0 to 10	0 to 10	IB-02022-UK	£38.00	IB-02064-UK	£38.00	IB-02020-UK	£38.00
1/4"	31A	2.5	0.13	0 to 6	0 to 6	IB-02025-UK	£38.00	IB-02065-UK	£38.00	IB-02023-UK	£38.00

Viton—Reg TM DuPont Dow Elastomers L.L.C.

Two Way Servo Acting Solenoid Valves

- Durable brass body
- Choice of normally closed or normally open
- Requires a minimum pressure drop of 0.2 bar to ensure satisfactory operation
- Available in port sizes from 3/8" to 1" BSPP(F) (For larger port sizes contact our sales consultants on 0500 345 300)

Specifications

Materials: Brass body, Viton seals, Stainless Steel

tube and tube nut

Fluid Temperature: -20°C to +140°C Max Fluid Viscosity: 21cst

Protection Class: IP65 with connector fitted

Duty Cycle: 100% continuous

Voltage Tolerance: $\pm 10\%$ AC, + 10% -5% DC Operating Ambient: -20°C to +55°C





Port Size	Oriffice	Kv	Pressure	24VDC		110\	/AC	230\	/AC
BSPP(F)	(mm)	m³/h	Range - Bar	Cat. No.	Price Each	Cat. No.	Price Each	Cat. No.	Price Each
Two way servo ac	ting solenoid valve - Nor								
3/8"	12	3	0.2 to 20	IB-02026-UK	£52.00	IB-02075-UK	£52.00	IB-02077-UK	£52.00
1/2"	12	3	0.2 to 20	IB-02029-UK	£55.00	IB-02076-UK	£55.00	IB-02028-UK	£55.00
3/4"	19	7	0.2 to 16	IB-02030-UK	£73.00	IB-02031-UK	£73.00	IB-02078-UK	£73.00
1"	25	10	0.2 to 16	IB-02033-UK	£86.00	IB-02034-UK	£86.00	IB-02032-UK	£86.00
Two way servo ac	ting solenoid valve - Nor	mally Open							
3/8"	12	3	0.2 to 16	IB-02079-UK	£52.00	IB-02083-UK	£52.00	IB-02087-UK	£52.00
1/2"	12	3	0.2 to 16	IB-02080-UK	£55.00	IB-02084-UK	£55.00	IB-02088-UK	£55.00
3/4"	19	7	0.1 to 16	IB-02081-UK	£73.00	IB-02085-UK	£73.00	IB-02089-UK	£73.00
1"	25	10	0.1 to 16	IB-02082-UK	£86.00	IB-02086-UK	£86.00	IB-02090-UK	£86.00

Stainless Steel Direct Acting Solenoid Valves



- Chemical resistant stainless steel body and PTFE seals for aggressive fluids and gases
- Normally closed
- ▶ Supplied complete with valve, coil and DIN40050 connector for easy installation
- ▶ IP65 rated
- Available in 1/8" or 1/4" BSPP(F) port sizes
- 1/8" port sizes have a screw for flow adjustment (RI control)

Specifications & Ordering information

Materials: 316 SS body, 430F SS Inner Parts, PTFE

seals

Fluid Temperature: -10°C to +150°C Max Fluid Viscosity: 27cst Protection Class: IP65 with connector fitted

Duty Cycle: 100% continuous

Voltage Tolerance: $\pm 10\%$ AC, + 10% -5% DC Operating Ambient: -20° C to $+ 55^{\circ}$ C

Port Size	RI	Orifice	Κ _ν	Pressure Range - Bar		24VDC		110VAC		230VAC	
BSPP(F)	control	(mm)	m³/h	AC	DC	Cat No	Price Each	Cat No	Price Each	Cat No	Price Each
Two way direct acting solenoid valve - Normally Closed											
1/8"	Yes	3.0	0.21	0 to 10	0 to 5	IB-02016-UK	£88.00	IB-02068-UK	00.88£	IB-02014-UK	£88.00
1/8"	Yes	4.0	0.32	0 to 6	0 to 2	IB-02066-UK	£88.00	IB-02069-UK	00.88£	IB-02073-UK	£88.00
1/4"	No	3.0	0.21	0 to 10	0 to 6	IB-02019-UK	£93.00	IB-02071-UK	£93.00	IB-02017-UK	£93.00
1/4"	No	5.5	0.32	0 to 3.5	0 to 1	IB-02067-UK	£93.00	IB-02072-UK	£93.00	IB-02074-UK	£93.00

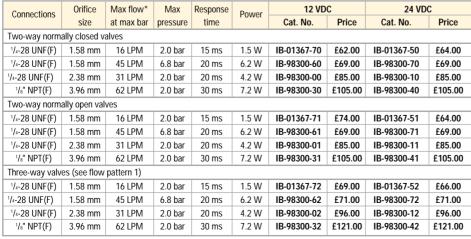
Cole-Parmer PTFE Direct Lift Solenoid Valves

- Ideal for use with high-purity or corrosive liquid and gases
- All wetted parts are made of PTFE
- Choice of two-way or three-way models

Two-way and three-way valves feature zero dead volume eliminating problems with trapped liquids. Rated for 26" Hg vacuum. Maximum fluid temperature is 70°C. All valves have 30 cm lead wires. All wetted parts are made of Teflon® PTFE. Valves are compact and light weight.



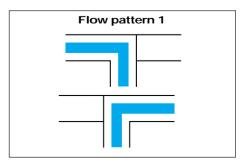
If activating the solenoid valve for periods in excess of 30 seconds it is recommended that the input voltage is dropped to 1/3 of the rated voltage to prevent overheating. For further details on how this can be achieved contact our sales consultants on 0500 345 300



^{*} Specified flow rates are for air







Isolation Valves

Plastic Compact Ball Valves

Control flow with the 90° rotating handle. The valve has a one piece PVC body which reduces risk of leakage.

Ordering Information

Cat. No.	Connections	Price
IB-01114-UK	1/2" BSPP(F)	£4.20
IB-01115-UK	3/4" BSPP(F)	£4.20
IB-01116-UK	1" BSPP(F)	£5.00
IB-01117-UK	1 1/4" BSPP(F)	£6.00
IB-01118-UK	1 1/2" BSPP(F)	£8.00
IB-01119-UK	2" BSPP(F)	£9.00

Connections

3/8" BSPP(F)

1/2" BSPP(F)

3/4" BSPP(F)

1" BSPP(F)

1 1/4" BSPP(F)

1 1/2" BSPP(F)

2" BSPP(F)

Price

£11.00

£11.00

£12.50

£20.00

£24.50

£31.00

£45.00

Specification

Material: PVC body, EDPM seals Maximum Pressure: 10.3 Bar @ 20°C Temperature: 0-60°C

Cat. No.

IB-01127-UK

IB-01128-UK

IB-01129-UK

IB-01130-UK

IB-01131-UK

IB-01132-UK

IB-01133-UK



Plastic Double Union Ball Valves

This CPVC body ball valve:

- Conforms to BS21, DIN 2999, ISO 7 stnd
- WRc approved for use with potable water
- Quick fit and re-fit

Specification

Material: CPVC body, EDPM seals Maximum Pressure: 16 Bar @ 20°C Temperature: 0-60°C



Chrome Plated Mini Ball Valve

Low cost chrome plated brass ball valve, suitable for use with water, oils, compressed air and other non-aggressive gases and fluids.

Specification

Material: Chrome plated brass PTFE seals and O-rings Maximum Pressure: 15 Bar Temperature: -30 to 180°C

Cat. No.	Connections	Price
IB-01032-UK	1/8" BSPP(F)	£1.88
IB-01033-UK	1/4" BSPP(F)	£1.88
IB-01034-UK	3/8" BSPP(F)	£2.00
IB-01035-UK	1/2" BSPP(F)	£2.21
IB-01036-UK	³/ ₄ " BSPP(F)	£3.23

Cat. No.	Connections	Price
IB-01037-UK	1/8"(M) X 1/8"(F) BSPP	£1.88
IB-01038-UK	1/4" (M) X 1/4" (F) BSPP	£1.88
IB-01039-UK	3/8"(M) X 3/8"(F) BSPP	£2.00
IB-01040-UK	1/2"(M) X 1/2"(F) BSPP	£2.21
IB-01041-UK	3/4"(M) X 3/4"(F) BSPP	£3.23



Chrome Plated Ball Valve

Low cost chrome plated brass ball valve, suitable for use with water, oils, compressed air and other non-aggressive gases and fluids:

DVGW approval rated to PN4

Connections	Max Pressure	Price
1/4" BSPP(F)	29.6 Bar	£2.93
3/8" BSPP(F)	29.6 Bar	£3.25
1/2" BSPP(F)	29.6 Bar	£3.75
3/4" BSPP(F)	29.6 Bar	£5.00
1" BSPP(F)	29.6 Bar	£7.00
1 1/4" BSPP(F)	24.8 Bar	£11.50
1 1/2" BSPP(F)	24.8 Bar	£16.00
2" BSPP(F)	24.8 Bar	£24.00
	1/4" BSPP(F) 3/8" BSPP(F) 1/2" BSPP(F) 3/4" BSPP(F) 1" BSPP(F) 1 1/4" BSPP(F) 1 1/2" BSPP(F)	1/4" BSPP(F) 29.6 Bar 3/6" BSPP(F) 29.6 Bar 1/2" BSPP(F) 29.6 Bar 3/4" BSPP(F) 29.6 Bar 1" BSPP(F) 29.6 Bar 1 "/4" BSPP(F) 24.8 Bar 1 1/2" BSPP(F) 24.8 Bar



Specification

Material: Chrome plated brass, Viton O-rings Steel handle

Temperature: -30 to 180°C

Stainless Steel Ball Valve

This reduced bore stainless steel ball valve has:

- 316 SS one piece body with blowout proof
- Lockable handle

Specification

Material: 316SS, PTFE seals, 304SS handle

Maximum Pressure: 69 Bar Temperature: -30 to 180°C

Cat. No.	Connections	Price
IB-01106-UK	1/4" BSPP(F)	£9.50
IB-01107-UK	3/8" BSPP(F)	£10.32
IB-01108-UK	1/2" BSPP(F)	£12.71
IB-01109-UK	3/4" BSPP(F)	£15.44
IB-01110-UK	1" BSPP(F)	£19.71
IB-01111-UK	1 1/4" BSPP(F)	£25.54
IB-01112-UK	1 1/2" BSPP(F)	£26.21
IB-01113-UK	2" BSPP(F)	£42.32





Economical Heavy-Duty Carboys, PP

Heavy-duty graduated polypropylene (PP) carboys feature octagonal shape for increased rigidity when full. Models with the durable, leakproof spigot are supplied with a tube fitting to accept 0.31" (8-mm) ID tubing. The 5-liter carboy measures 7½"L x 7½"W x 10½"H; the 10-liter carboy measures 9½"L x 9½"W x 14½""H; the 20-liter carboy measures 11½""L x 11½"W x 16½"H. Carboys include a PP screw closure. Autoclavable.

Catalogue	Liters	Cap	Qty/	Price/	Save 10%	Save 15%	Save 20%
number		size	pk	1 pk	6-29 pks	30-119 pks	120+ pks
Heavy-duty carboys	with shoulder h	andle, PP					
IB-62507-00	5	45 mm	1	£15.00	£13.50	£12.75	£12.00
IB-62507-10	10	90 mm		£25.31	£22.78	£21.51	£20.25
IB-62507-20	20	90 mm		£31.25	£28.13	£26.56	£25.00
Heavy-duty carboys	with shoulder h	andle and spi	igot, PP				
IB-62507-05	5	45 mm	1	£30.21	£27.19	£25.68	£24.17
IB-62507-15	10	90 mm		£38.84	£34.96	£33.01	£31.07
IB-62507-25	20	90 mm		£40.31	£36.28	£34.26	£32.25

IB-62507-90 Replacement spigot, PP. Pack of one£9.89/pk



NALGENE® Rectangular Carboys with Handles, HDPE

Space-saving leakproof rectangular carboys feature liter/gallon graduations and built-in shoulder loops with steel handles. Carboys with quick-action spigots accept 5/8" ID tubing, come with adapters for %" to %" ID tubing, and feature an integrally molded threaded boss. Aspirator carboys feature integral tubulation for %" ID tubing. All 9-liter carboys measure 5%"W x 13%"H x 8%"D; 20-liter carboys measure 8%"W x 15"H x 12%"D.

Catalogue number	Liters	Cap size	Qty/ pk	Price/ 1 pk	Save 10% 6-29 pks	Save 15% 30-119 pks	Save 20% 120+ pks
Rectangular carboys	s, HDPE						
IB-06032-20 IB-06032-50	9 20	100 mm	1	£35.09 £52.00	£31.58 £46.80	£29.83 £44.20	£28.07 £41.60
Rectangular carboys	with quick-acti	on spigot, HD)PE				
IB-06066-20 IB-06066-50	9 20	100 mm	1	£61.00 £80.00	£54.90 £72.00	£51.85 £68.00	£48.80 £64.00
Rectangular aspirato	or carboys with	tubulation, H	DPE				
IB-06082-20 IB-06082-50	9 20	100 mm	1	£44.24 £60.00	£39.82 £54.00	£37.60 £51.00	£35.39 £48.00

IB-06070-22 Replacement quick-action spigot, PP.....£14.96/ea
IB-63000-16 Replacement cap; PP, 100 mm. Pack of 12.....£24.10/pk



06066-20

Order optional plastic drum faucet separately at right.

UN-Approved Five-Gallon Container, HDPE This sturdy UN, and EDA approved container is ideal for chinning, liquid storage, and shalf

This sturdy UN- and FDA-approved container is ideal for shipping, liquid storage, and shelf dispensing. It has an 18-mm, molded-in vent cap and a 70-mm linear LDPE screw cap with %" NPT(F) thread that accommodates the optional spigot or plastic drum faucet listed below. Also available are double-wall, 350-lb test shipping cartons for containers.

Catalogue number	Liters	Cap size	Qty/ pk	Price/ 1 pk	Save 10% 6-29 pks	Save 15% 30-119 pks	Save 20% 120+ pks
IB-06060-10	20	70 mm	1	£8.91	£8.02	£7.57	£7.13

IB-06060-02 Spigot, vented 3/4" NPT(M) LDPE	£3.48/ea
IB-06078-00 Plastic drum faucet, 3/4" NPT(M) LDPE. Pack of six	£14.38/pk
IB-06060-01 Shipping carton for 20 L (5 gal) container. Pack of 12	£31.88/pk



NALGENE® Jerricans with Handle, HDPE

Rugged jerricans are built wide and low for stability. Integral spout allows accurate pouring. Liter and gallon graduations are molded in. Strap-fastened polypropylene (PP) screw closure.

Catalogue	Liters	Cap	Qty/	Price/	Save 10%	Save 15%	Save 20%
number		size	pk	1 pk	6-29 pks	30-119 pks	120+ pks
IB-06069-10 IB-06069-20 IB-06069-25 IB-06069-30	6 10 13 20	53B	1	£26.97 £30.57 £44.30 £44.24	£24.27 £27.51 £39.87 £39.82	£22.92 £25.98 £37.66 £37.60	£21.58 £24.46 £35.44 £35.39

Plastic Trolleys

- Lightweight and Strong
- Resistant to Acids and Alakalies
- Easy to clean
- Non-marking wheels

The Platforms are made from injection moulded reinforced plastic with handles of chromed steel. All trolleys are supplied flat packed.





Cat. No.	Load Capacity	Overall Dimensions (L x W x H) mm	No Of Shelves	Shelf Clearance	Shpg. Wt.	Price
IB-40UK1-00	250 kg	810 x 500 x 930	2	493 mm	20 kg	£140.50
IB-40UK1-10	250 kg	810 x 500 x 930	3	230 mm	25 kg	£163.90



Multipurpose Trolley

- Versatile
- Will not rust, dent or chip
- Easy to clean
- Super Strong Polyethylene Moulded
- Free mallet for easy assembly

Multipurpose trolleys constructed from a non-conductive material and unaffected by battery acid, solvents and cleaning solutions. Available in a combination of flat shelves (models 40UK2-00, -10 and -20) and deep storage trays (models 40UK2-30 and -40). Model 40UK2-20 has a top flat shelf and a lower cupboard. All trolleys are supplied flat packed.









Cat. No.	Description	Load Capacity	Overall Dimensions (L x W x H) mm	No Of Shelves	Shelf Clearance	Shpg. Wt.	Price
IB-40UK2-00	2 Shelf Trolley	120 kg	890 x 610 x 880	2	635 mm	16 kg	£140.30
IB-40UK2-10	3 Shelf Trolley	120 kg	890 x 610 x 865	3	280 mm	22 kg	£169.85
IB-40UK2-20	Top flat shelf, cupboard with flat shelf	120 kg	895 x 615 x 1230	2	495 mm	39 kg	£351.05
IB-40UK2-30	3 Storage Trays	175 kg	920 x 640 x 975	3	280 mm	24 kg	£233.50
IB-40UK2-40	2 Storage Trays	175 kg	920 x 640 x 960	2	635 mm	20 kg	£172.95

Trolleys - metal

Stainless Steel Trolleys

- Hygienic
- Reversible Tray / Shelves (medium and heavy duty range only)

Manufactured from 304 stainless steel these trolleys are designed for use where hygiene is important. The medium and heavy duty trolleys are fitted with reversible shelves so that you can select either a flat surface without walls or a tray with side walls. All trolleys are fitted with four swivel, non- marking 100mm dia wheels.



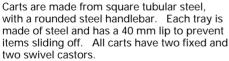


Cat. No.	Description	Load Capacity	Overall Dimensions (L x W x H) mm	No Of Shelves	Shelf Clearance	Shpg. Wt.	Price
IB-40UK3-00	Light Duty	100 kg	680 x 450 x 900	2	582 mm	7 kg	£185.10
IB-40UK3-05	Light Duty	100 kg	680 x 450 x 900	3	280 mm	8.5 kg	£218.90
IB-40UK3-10	Medium Duty	120 kg	650 x 400 x 910	2	545 mm	13.5 kg	£208.55
IB-40UK3-15	Medium Duty	120 kg	650 x 400 x 910	3	255 mm	14.5 kg	£242.30
IB-40UK3-20	Medium Duty	120 kg	800 x 500 x 910	2	545 mm	16 kg	£250.35
IB-40UK3-25	Medium Duty	120 kg	800 x 500 x 910	3	255 mm	19.5 kg	£291.35
IB-40UK3-30	Heavy Duty	150 kg	670 x 400 x 910	2	676 mm	17 kg	£227.85
IB-40UK3-35	Heavy Duty	150 kg	670 x 400 x 910	3	316 mm	20 kg	£277.45
IB-40UK3-40	Heavy Duty	150 kg	820 x 500 x 910	2	676 mm	19 kg	£270.05
IB-40UK3-45	Heavy Duty	150 kg	820 x 500 x 910	3	316 mm	24 kg	£342.65

Heavy Duty Cart

Heavy Duty Trolleys - Suitable for regular use.

IB-40UK4-40





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Cat. No.	Load Capacity	Overall Dimensions (L x W x H) mm	No Of Shelves	Shelf Clearance	Shpg. Wt.	Price	
IB-40UK4-10	350 kg	900 x 500 x 850	3	210 mm	40 kg	£278.90	
IB-40UK4-20	350 kg	900 x 500 x 900	3	265 mm	43 kg	£292.05	
IB-40UK4-30	350 kg	900 x 500 x 1110	3	216 mm	42 kg	£288.20	

900 x 500 x 1200

45 kg

£300.95

265 mm

Reinforced Plastic Platform Truck

- Lightweight and Strong
- Resistant to Acids and Alakalies
- Easy to clean
- Non-marking wheels

The platforms are made from injection moulded reinforced plastic with handles of chromed steel. 125mm rubber castors, two fixed, two swivel.

Cat. No.	Load Capacity	Overall Dimensions (L x W x H) mm	Shpg. Wt.	Price
IB-40UK5-10	250 kg	810 x 500 x 860	14 kg	£94.15
IB-40UK5-20	250 kg	810 x 500 x 860	13 kg	£87.50
IB-40UK5-30	250 ka	810 x 500 x 860	16 kg	£109.00





Steel Platform Truck

- Chrome handle
- Galvanised sheet steel platform
- Handle folds flat for compact storage

Profiled galvanised sheet steel platform, which is corrosion resistant. Finished with all round PVC bumper strips and two swivel, two fixed 100 x 45mm rubber castors

Cat. No.	Load Capacity	Overall Dimensions (L x W x H) mm	Shpg. Wt.	Price
IB-40UK6-00	300 kg	880 x 590 x 860	25 kg	£89.20

Heavy Load Capacity Platform Truck

- Steel frame protects wood edges
- Manoeuvrable
- Strong suitable for loads up to 500kg

Ideal for heavy loads (up to 500kg). Decking is of varnished plywood, supported by steel frame, sides and ends are fixed in position.

Finish: Epoxy powder coated Blue.

Cat. No.	Load Capacity	Overall Dimensions (L x W x H) mm	Shpg. Wt.	Price
IB-40UK7-10	500 kg	1000 x 700 x 880	28 kg	£123.65
IB-40UK7-20	500 kg	850 x 500 x 880	25.5 kg	£120.20



Storage Cabinets

- ▶ A robustly constructed range of cabinets providing safe storage for flammable liquids
- ▶ Manufactured from 1.2mm zinc coated sheet steel for extra strength and improved protection from fire penetration.
- Designed to comply with flammable liquid storage regulations (1972) as appropriate and Health and Safety guidance notes HSG51 and CS19.
- ▶ Comply with factory inspectorate certificate of approval No. 1 Parts 3 and 4.
- All formed welded seams. Doors are fitted with vertical reinforcement panels tp prevent distortion
- Produced with return flange around doors and joints to prevent passage of flame.
- Fitted with all metal security locks, supplied with two keys.
- Adjustable shelves to 75mm centres
- Base of each unit is fitted with large capacity removable sump to contain any spillage.
- ▶ Floor stands are available for the five smallest sizes, raising the units by 450mm.

Highly Flammable Storage Cabinets



- Finished in stove enamel yellow
- Supplied with appropriate labels to BS5378 standard.

Acid Storage Cabinets



- Supplied with the Acid warning label conforming to BS5378 and 92/58
- Stove enamel carcase with the shelves and sump tray finished in white polyester powder coating which is impervious to most Acids and Alkalis

Overall Dimensions	No Of	Doors	S Shpg. Highly Flammable		A	Acid	
(D x L x H) mm	Shelves		Wt.	Cat. No.	Price	Cat. No.	Price
483 x 458 x 765	1	Single	15 kg	IB-40UK8-00	£192.90	IB-40UK9-00	£222.65
483 x 458 x 915	1	Single	25 kg	IB-40UK8-05	£213.65	IB-40UK9-05	£243.40
306 x 610 x 610	1	Double	20 kg	IB-40UK8-10	£209.15	IB-40UK9-10	£238.90
483 x 915 x 710	1	Double	45 kg	IB-40UK8-15	£257.00	IB-40UK9-15	£286.75
483 x 915 x 915	2	Double	55 kg	IB-40UK8-20	£292.95	IB-40UK9-20	£332.60
483 x 915 x 1220	2	Double	65 kg	IB-40UK8-25	£352.35	IB-40UK9-25	£392.05
483 x 915 x 1500	3	Double	80 kg	IB-40UK8-30	£438.05	IB-40UK9-30	£477.70
`483 x 915 x 1830	3	Double	100 kg	IB-40UK8-35	£456.20	IB-40UK9-35	£495.90

Low-Profile Cylindrical Tanks with Hinged Cover

Low-profile design allows for convenient mixing and filling

Tanks are available in either polyethylene (PE) or polypropylene (PP). PE tanks have excellent chemical and impact resistance and are translucent. PP tanks have excellent chemical and stress crack resistance. All tanks are self supporting. Resins comply with FDA standard 177.1520 (c) 3.1 and 3.2. Polyethylene covers with a flexible PP hinge and stainless steel (SS) rivets are also available—order below.





Cover 06925-80 with PP hinge and SS rivets

06925-60

Gallon Dimensions (liter) (H x OD)	Dimensions	PE tanks				PP tanks		Covers (PP hinge)		
	Catalogue number	Wall	Price	Catalogue number	Wall	Price	Catalogue number	Price		
5 (19)	13" x 11"	IB-06925-58		£19.00	IB-06925-68	3/16"	£32.50	IB-06925-78	£33.00	
12 (45)	16" x 15"	IB-06925-60		£58.00	_	_	_	IB-06925-80	£26.00	
17 (64)	15" x 18"	IB-06925-61		£33.13	IB-06925-71	3/16"	£92.00	IB-06925-81	£39.00	
28 (106)	18" x 22"	IB-06925-62		£99.00	_	_	_	IB-06925-82	£52.00	
55 (208)	36" x 22"	IB-06925-51	3/16"	£137.00	IB-06925-52	3/16"	£186.00	IB-06925-53	£51.00	
73 (276)	24" x 30"	IB-06925-63		£320.00	IB-06925-73	3/16"	£430.00	IB-06925-83	£78.00	
90 (341)	30" x 30"	IB-06925-65		£380.00	IB-06925-75	3/16"	£380.00	IB-06925-85	£81.00	
105 (398)	24" x 36"	IB-06925-66		£340.00	IB-06925-76	3/16"	£520.00	IB-06925-86	£110.00	
125 (473)	30" x 36"	IB-06925-67		£510.00	IB-06925-77	3/16"	£590.00	IB-06925-87	£110.00	





06317-56

Cylindrical Tanks with Covers

Seamless tanks are rotation molded

Cylindrical tanks have rounded corners and have an outside rim flange for strength and ease of handling. Tanks with 30-gallon capacity or less have a raised-center bottom for complete drainage. Tanks with 55-gallon capacity or more have a spoked bottom.

High-density polyethylene (HDPE) tanks with needle-type polypropylene spigot have 11/8"-12 female screw thread. Spigot is mounted on a welded polyethylene boss and accepts 5%" ID tubing.

Polypropylene (PP) tanks offer good stress-crack and chemical resistance. Maximum service temperature up to 104°C (220°F).

Liters	Н	OD*	Cal		HDPE tanks		HDPE	tanks with	spigot	Polypropylene tanks			PVDF tanks		
Liters	cm	cm	Liters	Cat. no.	Wall	Price	Cat. no.	Wall	Price	Cat. no.	Wall	Price	Cat. no.	Wall	Price
19 57 114	38 69 76	28 33 46	2 4 10	IB-06317-50 IB-06317-65 IB-06317-70	4.7 mm 4.7 mm 4.7 mm	£33.44 £82.00 £130.00	IB-06317-51 IB-06317-66 IB-06317-71	4.7 mm 4.7 mm 4.7 mm	£52.00 £114.00 £146.00	IB-06317-53 IB-06317-68 IB-06317-73	4.7 mm 4.7 mm 4.7 mm	£58.00 £102.00 £164.00	IB-06948-00 IB-06948-06 IB-06948-08	2.4 mm 2.4 mm 2.4 mm	£440.00 £821.00 £800.00
208 303 379 568	91 122 112 124	56 61 71 79	10 20 20 40	IB-06317-75 IB-06317-80 IB-06317-10 IB-06317-20	6.3 mm 6.3 mm 6.3 mm 6.3 mm	£212.00 £350.00 £420.00 £590.00	IB-06317-76 - - -	6.3 mm - - -	£227.00 - - -	IB-06317-78 IB-06317-83 IB-06317-13 IB-06317-23	6.3 mm 6.3 mm 6.3 mm 6.3 mm	£243.00 £450.00 £570.00 £700.00	IB-06948-10 - IB-06948-12 IB-06948-14	3.1 mm - 7.9 mm 7.9 mm	£1,400.00 - £2,320.00 £3,080.00
757 1041 1363 1893	130 124 124 157	91 107 122 135	100 100 100 100	IB-06317-31 IB-06317-41 IB-06317-85 IB-06318-86	6.3 mm 6.3 mm 6.3 mm 7.9 mm	£650.00 £870.00 £1,100.00 £1,630.00	- - -	- - - -	- - - -	IB-06317-34 IB-06317-44 IB-06317-88	6.3 mm 6.3 mm 6.3 mm	£770.00 £1,020.00 £1,290.00	IB-06948-16 IB-06948-18 - -	7.9 mm 7.9 mm –	£3,620.00 £4,500.00 —

^{*}Measured at bottom of tank. Add 2" for approximate OD at top of tank.

Cylindrical Closed-Dome Tanks

▶ FDA Compliant

All tanks have a threaded screw closure with gasket that securely fits the 61/4" fill well. Two mounting flats near the bottom, set 180° apart, permit installation of a bulkhead fitting up to 2".

HDPE tanks have a 2" bung with cap on the top that permits access for tubing or piping. All tanks comply with FDA Regulation 177.1520. PP tanks can be repeatedly autoclaved.

The 30- and 55-gallon tanks are graduated at every 2.5 gallons (10 liters); the 100-gallon tanks are graduated at every 10 gallons (50 L). Domed bottom drains fluid into narrow trough around base rim.

Catalogue	Gal.	Dimensions	Wall	Price							
number	(liters)	(H x OD)	thickness								
HDPE closed-dome tanks											
IB-06318-70	30 (114)	36 ³ / ₄ " x 18"	0.187"	£160.00							
IB-06318-75	55 (208)	39 ¹ / ₂ " x 22"	0.250"	£237.00							
IB-06318-90	100 (379)	51 ¹ / ₄ " x 28 ¹ / ₂ "	0.250"	£500.00							
PP closed-dor	ne tanks										
IB-50301-52	30 (114)	36 ³ / ₄ " x 18"	0.250"	£371.00							
IB-50301-54	55 (208)	39 ¹ / ₂ " x 22"	0.250"	£457.00							
IB-50301-56	100 (379)	51 ¹ / ₄ " x 28 ¹ / ₂ "	0.312"	£600.00							



06318-70

Test, Measurement & Control

- Automatic Keypad calibration
- Parts counting and percent weighing
- ▶ Full-scale tare, overload protection and battery saving SLEEP mode
- Stainless steel weigh pan

From bench-test engineering to plant floor process line monitoring, Cole-Parmer is here to ensure you have correct test, measurement and control product for your application. At Cole-Parmer you will find:

- An extensive line of pH, temperature and conductivity measurement and control instrumentation including our renowned Oakton*, Digi-Sense* and Eutech lines.
- · New or expanded product lines: Force, Pressure and Dataloggers

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AND Digital Scales

- Stainless steel weighing pan
- Keypad calibration
- Stability indicator
- Full-scale tare and automatic shutoff

What's included: detachable weighing pan. Balance operates on six D batteries or 240VAC UK adapter - order separately below.

Accessories

Calibration: internal

IB-11115-55 Adapter; 240 VAC UK	£20.00
IB-09376-03 Batteries; 1.5 V, D. Pack of four	£6.29/pk

Specifications & Ordering Information



Ji ation. Internal	Automatic shut-on, yes		Stability III	Stability illulcator, yes		.2 kg		
Cat No.	IB-11115-00	IB-11115-10	IB-11115-20	IB-11115-22	IB-11115-24	IB-11115-36		
Capacity	1000 g	2000 g	5000 g	10 Kg	20 Kg	30 Kg		
Readability	0.5 g	1 g	2 g	0.005 Kg	0.01 Kg	0.02 Kg		
Accuracy	±0.5 g	±1 g	±2 g	±0.005 Kg	±0.01 Kg	±0.02 Kg		
Pan Size	190mm W x 230mm L							
Weighing Units		K(g)						
Power	Six D batteries (not included) or 240VAC UK adapter (not included)							
Price	£117.00	£117.00	£117.00	£117.00	£117.00	£143.00		

Stability indicator: yes

Denver Instruments Portable Balances

Automatic shut-off: yes

- Automatic Keypad calibration
- Parts counting and percent weighing
- ▶ Full-scale tare, overload protection and battery saving SLEEP mode
- Stainless steel weigh pan

What's included: one 9V lead acid rechargeable battery and a 240VAC UK adapter.

Specifications & Ordering Information

Calibration: external, with calibration mass Shipping wt: 2.5 Kg Automatic shut-off: yes



Cat No.	IB-11417-31	IB-11417-41	IB-11417-51	IB-11417-61			
Capacity	300 g	600 g	1500 g	3000 g			
Readability	0.01 g	0.02 g	0.05 g	0.1 g			
Accuracy	±0.01 g	±0.02 g	±0.05 g	±0.1 g			
Pan Size	127mm W x 178mm L						
Weighing Units	g, ct, l	lb, oz, dram, gn, oz t, c	dwt, momme, tlj, tlt, t	lh, tael			
Calibration Mass*	200 g	500 g	1000 g	2000 g			
Power	One 9V rechargeable battery (included) or 240VAC UK adapter (included)						
Price	£310.00 £310.00 £310.00						

^{*}Recommended calibration mass is not included



Shinning wt. 3.2 Kg

Balance

Denver Instruments APEX Toploading Balances

- Easy operation
- Incorporates latest single-block weighing technology
- RS232 bi-directional interface lets you connect the balance to a computer or printer
- Parts counting and percent weighing

Accessories

IB-114UK-06 RS-232 cable, 9-p	in to 25-pin	£68.00
IB-114UK-07 RS-232 cable, 9-p	in to 9-pin	£68.00



Specifications & Ordering Information

Calibration: external, with calibration mass Output: built-in, bi-directional RS-232

Weighing units: q, oz, lb, oz t, ct, dwt, qn, tael, pcs Stability filters: three user-selectable filter settings, filter out drafts and vibrations

Power: 240 VAC UK adapter (included)

Shipping wt: 2 Kg



Cat No.	Price	Capacity	Readability	Repeatability	Linearity	Pan Size	Calibration*														
IB-11419-01	£695.00	150 g	0.001 ~	. 0 001 ~	0.000 -		100 g														
IB-11419-03	£755.00	200 g	0.001 g	0.001 g	0.001 g	0.001 g	±0.001 g	±0.001 g ±0.002 g	±0.002 g		200 g										
IB-11419-05	£520.00	400 g									114mm dia	114mm dia	200 g								
IB-11419-07	£600.00	600 g	0.01 g ±0.01 g ±0.02 g	0.01 g	0.01 g	0.01 g	0.01 g	0.01 g	0.01 g	0.01 g	0.01 g	0.01 g	0.01 g	0.01 g	0.01 g	0.01 g	0.01 g	0.01 g ±0.01 g	±0.02 g		500 g
IB-11419-09	£695.00	1500 g					1000 g														
IB-11419-11	£470.00	2000 g					2000 g														
IB-11419-13	£570.00	4000 g	0.1 g	0.1 g ±0.1 g	±0.2 g	±0.2 g 127mm W x 178mm L	2000 g														
IB-11419-15	£625.00	6000 g					5000 g														

^{*}Recommended calibration mass is not included

AND Autocalibrating Analytical Balances

- Parts counting, percent weighing, below-balance weighing, and 13 multiple weighing units
- Automatic self calibration The balance automatically self-calibrates when ambient temperature exceeds a preset range
- One-touch calibration allows quick calibration with one press of the CAL key
- Data memory function The balance stores up to 200 sets of weighing data. This data can be output by numerical codes
- GLP/GMP compliant Allows GLP/GMP management by outputting the balance ID number and weight used to calibrate the balance
- Splash proof keyboard and display



For details contact our sales consultants on 0500 345 300



Specifications & Ordering Information

Calibration: Internal Calibration Weighing units: q, mq, oz, oz t, ct, dwt, gn, tael, tola, momme Output: Built-in bidirectional RS232 interface

Power: 240VAC UK Adapter (included)

Shipping wt: 7 Kg

Cat. No.	IB-11100-60	IB-11100-60 IB-11100-70 IB-11100-90					
Capacity	120 g	120 g 210 g 300 g					
Readability		0.1 mg					
Repeatability		±0.1 mg					
Linearity		±0.2 mg					
Pan size		85mm dia					
Price	£1,495.00	£1,595.00	£2,295.00	£2,295.00			

Easily open and close either right or left side door using the convenient control lever-doors slide into the housing and out of the way.



- Stability indicator and auto-off timer
- Mount the indicator stand to the scale base, above the scale platform, or on the wall.

What's included: scale base, indicator, 240VAC UK power adapter, mounting bracket, and screws.

Specifications & Ordering Information

Calibration: external Output: none

Weighing units: kg, lb, oz (models 01006-67); kg, lb, oz, lb oz (all other

models)

Overload capacity: 150%

Power: 240VAC UK Power Adapter (included) or six AA batteries (not included)

Shipping wt: 18 Kg



_	year
war	rantv

Cat No.	IB-01006-07	IB-01006-17	IB-01006-27	IB-01006-37	IB-01006-47	IB-01006-57
Capacity	6 Kg	30 Kg	50 Kg	50 Kg	100 Kg	200 Kg
Readability	2 g	10 g	20 g	20 g	50 g	100 g
Linearity	±2 g	±10 g	±20 g	±20 g	±50 g	±100 g
Pan Size	270mm W x 310mm L 400mm W x 520mm L					
Frame Material	Stainless Steel Platform - IP65 rated					
Price	£199.00	£199.00	£199.00	£299.00	£299.00	£379.00

Low Cost Calibration Masses

■ Cast iron masses have recessed grip handle for easy lifting

Mass	tolerance	Cat. no.	Price
25 lb	0.9 g	IB-01025-68	£50.00
30 lb	1.4 g	IB-01025-64	£90.00
50 lb	2.3 g	IB-01025-66	£72.00
10 kg	1.0 g	IB-01025-72	£56.00
20 kg	2.0 g	IB-01025-74	£72.00
25 kg	2.5 g	IB-01025-76	£85.00



AND Titan Waterproof Scales

- Platform and display rated IP65 for use in wet and dusty environments
- Adjustable stainless steel vacuum fluorescent display (VFD)
- ▶ Free WinCT software allows generation of GLP compliant reports via the built-in RS-232 port
- Comparator, parts counting and percent weighing functions

What's included: scale base, indicator, 240VAC UK power adapter and mounting column.

Accessories

IB-11091-80 RS-232 cable, 9-pin to 25-pin£45.00 IB-11008-83 RS-232 cable, 9-pin to 9-pin£45.00

Specifications & Ordering Information

Calibration: external Output: built-in bi-directional RS-232 interface Weighing units: Kg Stability filters: digital filter





Power: 240VAC UK 50Hz Shipping wt: 19 Kg

Carpan Sant III St an Soul		- C.	or algital littor		oppg	,	
Cat No.	IB-11750-UK	IB-11756-UK	IB-11752-UK	IB-11758-UK	IB-11754-UK	IB-11760-UK	IB-11762-UK
Capacity	3/6/15 Kg	10 Kg	15/30/60 Kg	60 Kg	60/150/220 Kg	100 Kg	220 Kg
Readability	1/2/5 g	1 g	5/10/20 g	5 g	20/50/100 g	10 g	20 g
Linearity	±1/2/5 g	±2 g	±5/10/20 g	±10 g	±20/50/100 g	±20 g	±40 g
Pan Size	250mm W x	250mm W x 250mm L			x 424mm L	390mm W	x 530mm L
Frame Material		Stainless Steel Platform - IP65 rated (including display)					
Price	£695.00	£695.00	£795.00	£795.00	£895.00	£895.00	£895.00

Waterproof Microprocessor TDSTestrs and ECTestrs

- Push-button calibration
- ±1% full scale accuracy
- Certifiable to IP67—waterproof and dustproof housing that floats
- Replaceable sensor lets you reuse same meter body, saving you money
- Hold function, Auto-Off
- Automatic Temperature Compensation

Valox® housing and stainless steel electrodes offer good chemical compatibility. Replaceable sensors let you reuse meter body without losing waterproof protection.

Dimensions: 15 x 4 x 2.5 cm. Shpg wt.: 0.1 kg each.

Microprocessor TDSTestrs

IB-35661-11 TDSTestr low	£51.00
IB-35661-21 TDSTestr high	.£51.00
IB-35661-31 ECTestr low	.£51.00
IB-35661-41 ECTestr high	.£51.00
Patent Dos # 271 517 Valoy Pog TM Conoral Floctric	. Co



Specifications

	microprocessor TDSTestr low	microprocessor ECTestr low	microprocessor TDSTestr high	microprocessor ECTestr high	
Range	0 to 1990 ppm	0 to 1990 μS	0 to 10.00 ppt	0 to 19.90 mS	
Resolution	10 ppm	10 μS	0.10 ppt	0.10 mS	
Applications	reverse osmo	natural water, tap water, reverse osmosis systems, nutrient solutions in hydroponics		ater, cooling towers, nutrient solution in ponds, pools and spas	
Accuracy		±1% full scale			
Calibration		1 point push-button			

Replacement sensor

IB-35661-17 Replacement sensor use with any TDSTestr or ECTestr listed at left.....£31.29



Calibration Pouches

- Individually sealed standard solution pouches
- NIST traceable materials for high accuracy
- ±1% accuracy at 25°C

Single use pouches are sealed to ensure freshness - take these convenient buffer solutions anywhere!

Pouches are labeled with equivalent values for ppm in KCI, NaCl and 442 and Conductivity values at 25°C and CAS numbers for "Right-to-Know" requirements.



Specifications

20 ml of solution per pouch; 20 pouches/box. **Dimensions:** 11.4 x 12.7 x 11.4 cm (box).

Shpg wt: 0.5 kg per box.

Cat. No.	Solution		Conductivity-t calibration va	Price/	
	type	ppm KCI	ppm NaCl	ppm 442	box of 20
IB-35653-1	0 447 μS	225.6	215.5	300.0	£16.18
IB-35653-1	1 1413 μS	5 744.7	702.1	1000	£16.18
IB-35653-1	2 2764 μS	3 1382	1414.8	2062.7	£16.18
IB-35653-1	3 15,000 μ	S 8759	8532	13,455	£16.18

Conductivity/ **TDS Solution Bottles**

- NIST traceable materials
- ±1% accuracy at 25°C

OAKTON Conductivity/TDS calibration solutions are cross checked using different test methods, premixed, and ready to use.

Each bottle is labeled with the name and CAS number for all ingredients to conform with "Right-to-Know" requirements, and includes an MSDS.

Solutions come in 500ml bottles.

Dimensions: 19.7 x 5.7 cm dia.

Shpg wt: 0.6 kg.



Specifications

Cat. No.	Solution	Conductivity-to-TDS calibration values			Price/	
	type	ppm KCl	ppm NaCl	ppm 442	500ml	
IB-00653-23	23 µS	11.6	10.7	14.74	£6.36	
IB-00653-16	84 µS	40.38	38.04	50.50	£6.36	
IB-00653-47	447 µS	225.6	215.5	300.0	£6.36	
IB-00653-18	1413 µS	744.7	702.1	1000	£6.36	
IB-00653-15	1500 µS	757.1	737.1	1050	£6.36	
IB-00653-27	2070 μS	1045	1041	1500	£6.36	
IB-00653-20	2764 μS	1382	1414.8	2062.7	£6.36	
IB-00653-89	8974 µS	5101	4487	7608	£6.36	
IB-00606-10	12,880 µS	7447	7230	11,367	£7.73	
IB-00653-50	15,000 μS	8759	8532	13,455	£7.55	
IB-00653-32	80 mS	52,168	48,384	79,688	£7.73	

Dataloggers

- ▶ Select datalogger to measure one or more of the following parameters . Temperature Humidity **Dew Point** Current (0-20 mA or 4-20 mA) Voltage (0 to 1V or 0 to 10V) Event logging (open/close relay contact)
- Choice of models with or without display
- One two three or four channel ontions
- Standard models store up to 16,000 readings Professional models store up to 48,000
- Non-volatile memory for secure data
- Professional models sampling can be set between 2 seconds and 24 hours (Standard model 10 seconds and 24 hours)
- ▶ All units supplied with wall holder and calibration protocol
- Download results to PC via cable supplied with the basic software or for on-site convenience use the data collector to store up to 500,000 values or print results directly to the fast

The standard series are compact dataloggers, small in size, which measure temperature, humidity, voltage and current. The professional series of instruments are suitable for a wide range of applications, ideal for long-term applications. All the loggers which have a display can immediately provide a quick overview of the current reading, the last value saved, maximum and minimum value and the number of times the limit has been exceeded.

Results are stored on non-volatile memory to provide you with security in the knowledge that vital data will not be lost if the battery is spent or changed. As the battery can be changed by the user it is possible to have uninterrupted data logging and documentation over a period of several years by calculating the battery life of the logger using the software (order separately).

All of the dataloggers have a real-time clock (RTC) with an accuracy of ± 2 min per month. The robust ABS casing with non-skid/nonrigid surface guarantees protection from humidity and mechanical strain. Some of the loggers have a protection class of IP 68. The loggers are also tamperproof with options for a padlock.

Program the datalogger with Windows(r) compatible software (sold separately). The user friendly basic software is supplied with an interface cable to download data and has all the functions needed to monitor, analyze, save and print data.

The Professional software has all the functions of the basic software plus bar graphics, X-Y plot, data analysis, thermal trend profiling and additional mathematical functions.

The logger can be programmed to start via key, according to date and time or via PC. The logger can be stopped once a certain number of measurements have been reached, according to date or time or simply when the memory is full, manually via PC or via the optional printer or optional data collector. The wraparound memory program enables "continuous measurements" i.e. the oldest value is written

The optional data collector, suitable for all the dataloggers, and the flexible fast printer opens up a whole new range of possibilities for dealing with measurement data.

Standard Series Dataloggers

- ▶ Choice of models with one or two channels
- Store up to 16,000 readings
- Measuring rate between 10 seconds and 24 hours
- Order accessories on page 74 and 75









92UK0-00



92UK0-20

Cat. No.	Parameters	No. Of Channels	Range	Resolution	Accuracy	Memory	Display	Price
IB-92UK0-00	Temperature	One Internal	-35 to 70°C	0.1	±0.5°C	7,800 readings	One 3-digit LCD	£75.60
IB-92UK0-10	Temperature	One Internal One External (NTC type)†	-35 to 70°C -40 to 120°C	0.1	±0.5°C	16,000 readings	One 3-digit LCD	£92.40
IB-92UK0-20	Temperature	Two External (K or T type)†	-50 to 1,000°C*	0.1	± 0.5 °C or ± 0.7 % of reading	16,000 readings	One 3-digit LCD	£126.00
IB-92UK0-30	Voltage/Current	One External	0 to 1V or 0 to 10V 0 to 20mA or 4 to 20mA	0.1	± 2 mV or ± 20 mV ± 0.05 mA	16,000 readings	None	£126.00
IB-92UK0-40	Voltage/Current	One External	0 to 1V or 0 to 10V 0 to 20mA or 4 to 20mA	0.1	± 2 mV or ± 20 mV ± 0.05 mA	16,000 readings	One 3-digit LCD	£193.00
IB-92UK0-50	Humidity Temperature	One Internal One Internal	0 to 100% RH -10 to 50°C	0.1	±0.5°C ±3% RH	3,700 readings	None	£142.00
IB-92UK0-60	Humidity Temperature	One Internal One Internal	0 to 100% RH -10 to 50°C	0.1	±0.5°C ±3% RH	16,000 readings	One 3-digit LCD	£185.00

^{*} K type thermocouple -50 to 1000°C, T type -50 to 400°C † Order separately from page 75

Specifications

Sampling Frequency: 10 seconds to 24 hours

Storage Temperature:

92UK0-00, -10 and -60 -40 to 85°C 92UK0-20, -30, -40 and -50 -40 to 70°C

Dimensions: 82 mmL x 52 mm H x 30 mmD

Includes: Wall holder and calibration protocol

Battery type:

92UK0-00, -10 Lithium 1AA

92UK0-20, -30, -40, -50, -60 Lithium 1/2AA

Shpg. Wt.: 0.5 kg

IB-92600-48 Software, basic version includes interface cable for connection to PC and datalogger......£55.65

Professional Series Dataloggers

- ▶ Choice of models with one, two, three or four channels
- Store 48,000 readings
- Measuring rate between 2 seconds and 24 hours
- Order external temperature sensors on page 75







92600-33





Application shot 92600-33 with 2 x 92UK1-12

Application shot 92600-31



Cat. No.	Parameters	No. Of Channels	Range	Resolution	Accuracy	Display	Protection	Price
IB-92600-30	Temperature	One Internal	-40 to 70°C	-	±0.8°C	None	IP68	£126.00
IB-92600-31	Temperature	One Internal	-40 to 70°C	0.1	±0.8°C	One 3-digit LCD	IP68	£186.00
IB-92600-32	Temperature Temperature	One Internal Two External (NTC type)†	-40 to 70°C -40 to 120°C	0.1	±0.8°C	Two 4-digit LCD	IP67	£211.00
	Event	Open/Close contact	Open/Closed	-	-			
IB-92600-33	Temperature	Four External (K or T type) †	-200 to 1,000°C*	0.1	± 0.3 °C or ± 0.5 % of reading	Two 4-digit LCD	IP43	£251.00
IB-92600-34	Temperature Temperature Dew Point Humidity	One Internal One External (NTC type) † One Internal One Internal	-40 to 70°C -40 to 120°C -40 to 70°C 0 to 100% RH	0.1	±0.5°C ±0.4°C ±2% RH	Two 4-digit LCD	IP54	£326.50

 $^{^{\}star}$ K type thermocouple -195 to 1000°C, T type -200 to 400°C

Specifications

Memory: 48,000 readings

Sampling Frequency: 2 seconds to 24 hours

Storage Temperature: -40 to 85°C

Battery type: Lithium 1AA

Includes: Wall holder and calibration protocol

Dimensions: 103 mmL x 64 mm H x 33 mmD (casing with out probe)

Shpg. Wt.: 0.5 kg

Accessories

[†] Order separately from page 79

Test & Measurement

Dataloggers & Recorders

	atalogger 92UK0-10, 92600-34, -36	III P		A	T'	0 "	D:-
Cat. No.	Description	Illustration	Measuring Range	Accuracy	Time Constant	Connection Cable Length	Price
IB-92UK1-00	Stub probe, IP 54		-20 to 70°C	±0.2°C	15 s	-	£28.35
IB-92UK1-01	Mounting probe with aluminium sleeve, IP 65		-30 to 90°C	±0.5°C	60 s	2.4 m	£30.50
IB-92UK1-02	Accurate imm./pen. probe, 6m cable, IP 67	-	-35 to 80°C	±0.4°C	5 s	6 m	£84.00
IB-92UK1-03	Screw-in probes for measurements at hard-to-access points, M6 thread, IP 54		-50 to 80°C	±0.5% of reading	80 s	2 m	£53.55
IB-92UK1-04	Wall surface temperature probe, e.g. to prove damage in building material		-50 to 80°C	±0.2°C	20 s	3 m	£52.50
IB-92UK1-05	Pipe probe with Velcro, for pipe diameter of max. 75 mm		-50 to 70°C	±0.4°C	90 s	1.5 m	£54.60
IB-92UK1-06	Food probe (IP65) stainless steel, PUR cable can be used at up to +80°C, IP54 plug-in connection	-	-50 to 150°C	$\pm 0.4^{\circ}\text{C}$ or $\pm 0.5\%$ of reading	8 s	1.5 m	£67.70
IB-92UK1-07	Robust food penetration probe with special handle, IP 65, reinforced cable (PUR) and reinforced protection against buckling	•	-50 to 140°C	±0.4°C or ±0.5% of reading	7 s	1.4 m	£61.95
IB-92UK1-08	Frozen food probe, corkscrew design	+	-50 to 150°C	$\pm 0.4^{\circ}\text{C}$ or $\pm 0.5\%$ of reading	20 s	1.5 m	£107.00
IB-92UK1-09	Robust, affordable air probe to check storage temperatures		-35 to 120°C	±0.4°C or ±0.5% of reading	60 s	1.2 m	£52.50



For use with d	atalogger 92UK0-20, 92600-33						
Cat. No.	Description	Illustration	Measuring Range	Accuracy	Time Constant	Connection Cable Length	Price
IB-92UK1-10	Industrial probe with stainless steel sleeve		-50 to 205°C	±1.5°C	20 s	1.9 m	£35.70
IB-92UK1-11	Pipe wrap probe with Velcro strip, for temperature measurement on pipes with diameter up to max. 120 mm, Tmax +120°C		0 to 120°C	±2°C or ±0.8% o f reading	90 s	1.5 m	£30.45
IB-92UK1-12	Pipe wrap probe for pipe diameter 5 to 65 mm, with exchangeable measuring head. Measuring range short-term to +280°C		-60 to 130°C	±3°C or ±2% f reading	5 s	1.2 m	£88.20
IB-92UK1-13	Thermocouple, flexible, 1500mm long, fibre glass	-10	-50 to 400°C	±3°C or ±2% g of readin	5 s	-	£21.85
IB-92UK1-14	Thermocouple, flexible, 1500mm long, Teflon	-10	-50 to 250°C	±3°C or ±2% of reading	5 s	-	£21.85
IB-92UK1-15	Immersion tip, flexible	10-	-200 to 1000°C	±2°C or ±0.8% of reading	5 s	-	£22.95
IB-92UK1-16	Magnetic probe, adhesive force approx. 10 N, with magnets, for higher temp., for measurements on metal surfaces		-50 to 400°C	±3°C or ±2% of reading		1.6 m	£152.00
IB-92UK1-17	Waterproof immersion/penetration probe		-60 to 400°C	±3°C or ±2% of reading	7 s	1.2 m	£29.40
IB-92UK1-18	Accurate and quick-action immersion probe, waterproof		-60 to 1000°C	±2°C or ±0.8% of reading	2 s	1.2 m	£55.65
IB-92UK1-19	Robust, affordable air probe		-60 to 400°C	±3°C or ±2% of reading	25 s	1.2 m	£33.80

DICKSON 8" Universal Input Recorder

Accepts 0 to 20 mA, 4 to 20 mA, 0 to 5 V, and 1 to 5 V inputs ideal for monitoring remote transmitter signals

Microprocessor-based chart recorder accepts either current or voltage inputs. Ideal for logging remote transmitter signals. Simply connect your two-wire system to rear mounted terminal strip. Fourdigit display has ±1 digit accuracy. Choose from 20 display output ranges (including 0 to 14—ideal for pH) to match your application. Recorder accuracy is $\pm 0.3\%$ full-scale, ± 1 digit. Use front keypad to adjust chart rotation speed to one rotation per 24 hours, 7 days, or 31 days. Chart paper for 31 days is available—call our Application Specialists for more information.

Recorder features audio and visual alarms with user-adjustable high and low set points. Use four D batteries (not included) for short-term back-up during power failure. Lock keypad via internal DIP switches. Use door lock and key to protect your settings and data. Wall mount the recorder using keyhole slots in rear panel.

What's included: red pen, box of 60 of 7-day charts (0 to 100), and 240 VAC UK adapter.

Specifications & Ordering Information

Input ranges: 0 to 20 mA, 4 to 20 mA, 0 to 5 VDC, and 1 to 5 VDC (user selectable)

Operating ambient: 0 to 50°C, 0 to 90% RH (noncondensing)

Chart size: 8"

Power: 240 VAC UK adapter, 4 D batteries used for back-up power (not included)

Dimensions: 101/2"W x 131/5"H x 24/5"D

Catalogue number	Description	Price
IB-80004-40	8" universal recorder	£549.00

Accessories

IB-09376-03 Batteries, size D. Pack of four	£6.46/pk
IB-08372-55 Replacement pen, red	£8.45



Replacement Chart Paper (8" Circular)

24-hour	7-day Catalogue number	Range	Price/pk
Catalogue number		(arbitrary units)	100 sheets
IB-80006-02	IB-80006-18	-50 to 50	£21.94
IB-08372-18	IB-08372-16	-20 to 50	£23.02
IB-08372-67	IB-08372-47	-20 to 120	£23.02
IB-80006-44	IB-80006-56	-10 to 10	£21.94
IB-80006-34	IB-80006-46	0 to 10	£21.94
IB-80006-36	IB-80006-48	0 to 14	£21.94
IB-80006-40	IB-80006-52	0 to 30	£21.94
IB-08372-35	IB-08372-37	0 to 100	£22.66
IB-80006-38	IB-80006-50	0 to 200	£21.94
IB-80006-42	IB-80006-54	0 to 300	£21.94

DICKSON 8" Temperature/Humidity Recorder

Simultaneously view temperature and humidity or dew point

This portable recorder uses microprocessor-based electronic sensors to record temperature and humidity measurements. Sensor probe is mounted on a 7" cable (included), or order a 3m cable separately below. Select your own temperature range and scale; humidity or dew point scale; and 24-hour, 7-day, or 31-day rotation period (Note: operating specifications are different when utilizing battery power). Prevent setting changes with lock-out dip switch. Use the door lock feature to ensure security. Rear panel features keyhole slots for wall

What's included: a 240 VAC UK adapter, probe with 7" cable. Battery backup requires four D batteries; order below.

Specifications & Ordering Information

Response time: 2.5 minutes to move 63% of full scale

Display: 3.5-digit LCD Operating ambient: 0 to 50°C, 0 to 95%

RH (noncondensing)

Probe only: -29 to 50°C, 0 to 95% RH (non-condensing)

Chart size: 8"

Power: 240 VAC UK, 4 D batteries for back-up power (not included)

Dimensions: 131/5"W x 101/2"H x 24/5"D

Catalogue number	Description	Price
IB-80000-00	8" temperature/humidity recorder	£549.00

Accessories

IB-80000-50 Calibration kit for humidity calibrations	£169.00
IB-80000-60 Probe cable, 10-ft	£39.56
IB-09376-03 Batteries, D. Pack of four	£6.46/pk



80000-00

Replacement Chart Paper (8" Circular)

hour	7-day	31-day	Range	Price/pk of 100 sheets	
Cat. no.	Cat. no.	Cat. no.	Kange		
IB-08372-18 IB-08372-19	IB-08372-16 IB-08372-07	IB-08372-56 IB-08372-76	–20 to 50°C 5 to 40°C	£23.02 £23.74	

IB-08372-55 Replacement pen; temperature, red	£8.45
IB-08372-64 Replacement pen: humidity, blue	£8.45

GAUGE

Low-Cost Compact Digital Force Gauge

- Low Cost
- Peak hold
- Data Sampling rate 10 Hz
- Accuracy ±0.5% of full scale

Housed in a plastic case and powered by disposable AA batteries, these compact force gauges are available in either 50N or 200N capacity. Measurements can be made in N, lbf, ozf, kgf and gf with a resolution of 1:2000. The gauge has an accuracy of $\pm 0.5\%$ of full scale with peak data being captured at 10 Hz in both tension and compression.

The gauges include a threaded compression plate that screws on to the meter for compression measurements; a threaded hook for tension measurements used in spring and elasticity applications. Gauge features a peak hold or normal display

Cat. No.	Capacity	Resolution	Accessories Included	Price
IB-92UK6-00	50 N	0.04 N	3.2 mm hook, 12 mm dia compression plate	£250.00
IB-59890-00	200 N	0.1 N	6 mm hook, 19 mm dia compression plate	£250.00
IB-92UK6-01	500 N	0.2 N	6 mm hook, 19 mm dia compression plate	£250.00

Specifications

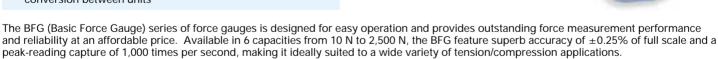
Accuracy: $\pm 0.5\%$ full scalePower: four AA batteries (included)Sampling rate: 10 HzBattery life: 50 hours continuous useDisplay: LCDDimensions: 76 mmW x 133 mmH x 32 mmD

Basic Digital Force Gauge

- ▶ Tension and compression measuring
- ► Accuracy ±0.25% of full scale
- Peak data capture rate 1000 Hz
- Data output RS232, Mitutoyo, analogue
- Diagnostic check of loadcell
- Mains powered or by rechargeable AAA batteries
- Wide range of gripping fixtures and accessories
- Ergonomic design for handheld use
- Ability to invert force gauge display
- newton, lbf, kgf units of force measurement, with full conversion between units







Constructed in an aluminium housing it can be used as a hand held instrument, or alternatively it can be mounted to a manual or motorized test stands to allow testing under more controlled conditions.

Using the data-output connector and interface cable, results can be transmitted either continuously or by individual transmit requests to peripheral devices in RS232, Mitutoyo digimatic and analogue output formats.

Cat. No.	Capacity	Resolution	Accessories Included	Price
IB-92UK6-20	10 N	0.002N	3.2 mm hook, 12 mm dia compression plate	£545.00
IB-92UK6-21	50 N	0.01 N	3.2 mm hook, 12 mm dia compression plate	£545.00
IB-92UK6-22	200 N	0.05 N	6 mm hook, 19 mm dia compression plate	£545.00
IB-92UK6-23	500 N	0.1 N	6 mm hook, 19 mm dia compression plate	£545.00
IB-92UK6-24	1,000 N	0.2 N	6 mm hook, 19 mm dia compression plate	£654.00
IB-92UK6-25	2,500 N	0.5 N	6 mm hook, 19 mm dia compression plate	£764.00

Specifications

Accuracy: ±0.25% full scale
Sampling rate: 1,000 Hz

Display: 5-digit LCD **Overload:** 150% of capacity

Power: rechargeable NiMH batteries and 240 VAC UK

battery recharger

Battery life: 20 hours continuous use **Output:** RS-232 and analogue 1 VDC to 4 VDC **Dimensions:** 77 mmW x 202 mmH x 31 mmD

Accessories

IB-92UK6-41 Cable BFG to RS232 PC (Port (9-way)	
IB-92UK6-42 Cable BFG to Analogue Output	£35.00
IB-92UK6-40 Cable BFG to Printer/DigiCon-X Interface	£45.00



Closure Torque Testers

- Ideal for determining critical torques which characterize the screw closures fitted to bottles and jars
- Low Cost yet accurate to ±0.5% of full scale
- Splash proof with top plate drip tray
- Peak hold facility
- Fit any shaped device between 10 and 160 mm diameter
- RS232, Mitutoyo and analogue outputs
- Supplied with traceable certificate





As a low cost digital torque tester, the Orbis covers the testing range from 0 to ±6 Nm. This digital instrument offers an affordable solution for determining critical torques which characterize the screw closures fitted to bottles and jars. It has been designed for ease of use with a splash proof, wipe-clean housing and fitted with a universal clamping accessory to suit containers ranging from 10 to 160 mm diameter. The universal clamp can be easily removed to allow the fitting of a dedicated sample holder.

The tester registers torque applied in either a clockwise or anti-clockwise directions, allowing testing of both tightening and loosening of the cap or closure. The value calculated will remain in memory until the reset button is pushed or data can be outputted to your PC via the RS232 interface. Order the Dataplot software separately below for increased options including autoranging, trace comparisons, rescaling and tabular printouts.

Testers are supplied with rechargeable batteries, a 240 VAC UK battery recharger and a traceable certificate.

Specifications

Accuracy: ±0.5% full scale Sampling rate: 1,000 Hz Measurement Range: 0 to 6 Nm Display Resolution: 0.002 Nm

Units of measure: Nm, mNm, Ncm, lbfft, lbfin, ozfin, afcm, afcm

Container dia: 10 to 160 mm

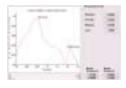
Display: 5-digit LCD Overload: 150% of capacity Power: rechargeable NiMH batteries and 240 VAC UK battery recharger

Battery life: 20 hours continuous use Output: RS-232 and analogue 1 VDC to 4 VDC

Shpq. Wt.: 2.5 kg

Tamper Evident Torque Testers

- Excellent portability including moulded carry handle, light weight design and mains or battery powered
- RS232, Mitutoyo and analogue outputs
- Supplied with traceable certificate



The tamper evident torque tester has been specifically designed to measure the torque performance of tamper evident closures and seals. The tester captures in a single digital display the key values of the peak torque required to overcome the resistance of the closure when it starts to turn and the second peak to break the 'bridges' between the closure and the tamper-evident band.

The peak results can be transmitted together to a PC or printer by the simple press of a button for easy recording and reporting generation, thereby allowing you to monitor the production process and identify potential problems at an early stage. In addition the 'running mode allows you to track the applied and release torque without holding the peak values.

Testers are supplied with rechargeable batteries, a 240 VAC UK battery recharger and a traceable certificate.

IB-92UK6-65 Tamper Evident Torque Tester, 0 to 6 Nm, 240 VAC mains or battery powered........................£1,095.00

Specifications

Accuracy: ±0.5% full scale Sampling rate: 1,000 Hz Measurement Range: 0 to 6 Nm Display Resolution: 0.002 Nm

Accessories

Units of measure: Nm, mNm, Ncm, lbfft, lbfin, ozfin,

kgfcm, gfcm

Container dia: 10 to 160 mm Display: 5-digit LCD Overload: 150% of capacity

Power: rechargeable NiMH batteries and 240 VAC UK

battery recharger

Battery life: 20 hours continuous use Output: RS-232 and analogue 1 VDC to 4 VDC

Shpq. Wt.: 2.5 kg

IB-92UK6-41 Cable BFG to RS232 PC COM Port (9-way)	£45.00
IB-92UK6-42 Cable BFG to Analogue Output	£35.00
IB-59882-00 Dataplot Software holds up to 2,500 force/torque data points	

Software features autoranging, zooming/rescaling, trace comparison, tabular printouts, user-selectable preferences, start/stop triggers, and more! Holds up to 2500 force/torque data points. Requires IBM®-compatible computer running DOS 6.2 or later and WINDOWS 3.1 or later; 300 to 19,200 baud. Shpg wt 0.5 kg

Vaisala Relative Humidity/Temperature and Universal "Smart" Transmitters

▶ IP65 housing protects unit from dust, sprays, and electromagnetic interference

When humidity measurement is vital!

Select from three styles of smart transmitters for your demanding applications. All transmitters are powered by 24 VDC/VAC, have dual analog 4 to 20 mA outputs, and RS-232 interface. The Humicap® humidity sensor is highly accurate, reliable, and offers excellent long-term stability and great chemical resistance. All models include an NIST-traceable calibration certificate with test data at 11% and 75% RH.

Models are programmed using a computer or the membrane keypad. RH/temperature transmitters monitor RH and temperature. Universal transmitters monitor dew point, RH, temperature, absolute humidity, wet bulb temperature, mixing ratio, and enthalpy.

Transmitters with Integral Probe are ideal for critical applications where readings fluctuate. The Humicap humidity sensor features a stainless steel (SS) filter. Probe measures 2.75"L x 0.50" dia and is attached directly to the housing, protecting it from electromagnetic interference.

Transmitters with High-Temperature Probe include a sensor with a 3.00" dia flange for mounting in ducts, kilns, and dryers. The SS sensor head has a SS sintered filter that can withstand temperatures up to 392°F (200°C). Sensor measures 8.66"L x 0.50" dia and includes two meters of cable.

Transmitters with Tight Space Probe fit in small spaces including chambers, incubators, and low-temperature ducts. Probes measure 6.70"L x 0.50" dia with two meters of cable and have a PPS grid with SS netting. Units include a duct mounting kit to install the transmitters in ducts, channels, and through walls; kits include aluminum flange, lead-through piece, and steel support bar.





High-temperature probe

Specifications

RH

Accuracy: \pm 1% from 0 to 90%, \pm 2% from 90 to 100% Output: 4 to 20 mA, RS-232

Temperature

Accuracy: ± 0.2 °F (± 0.1 °C) Output: 4 to 20 mA, RS-232

Response time: 15 seconds (90% response)

Display: (display models only)

2 x 16 character alphanumeric LCD, 0.15"H

Power: 24 VDC/VAC

Housing dimensions: 53/4"L x 43/4"W x 21/2"H

Dew Point Specifications for Universal Transmitters

Accuracy: $\pm 0.92^{\circ}\text{C}$ at 20°C and 40% RH

Output: 4 to 20 mA, RS-232



Tight space probe

Ordering Information

Probe Type	Temperature Range	RH range	Dew Point Range	Output Relays	Cat. No.	Price
RH/temperature transmitters						
Integral	-20°C to + 60°C	0 to 100 %	-	0	IB-37510-02	£655.00
Tight space duct mounting kit	-20°C to + 80°C	0 to 100 %	_	0	IB-37512-03	£815.00
right space duct mounting kit	-20 C t0 + 00 C	C 0 10 100 %		2	IB-375UK-01	£910.00
High temperature with mounting flange	-20°C to + 180°C	0 to 100 %	-	0	IB-37511-03	£1,050.00
				2	IB-375UK-02	£1,150.00
Universal transmitters						
Integral	-20°C to + 60°C	0 to 100 %	-	0	IB-37510-06	£1,150.00
Tight space duct mounting kit	-20°C to + 80°C	0 to 100 %		0	IB-37512-07	£1,300.00
ight space duct mounting kit -20 C to + 80 C 0 to 100	0 10 100 76		2	IB-375UK-04	£1,400.00	
High temperature with mounting flange	-20°C to + 180°C	0 to 100 %		0	IB-37511-07	£1,350.00
riigh temperature with mounting hange	-20 6 10 + 100 6	0 10 100 %	- 1	2	IB-375UK-05	£1,450.00



OAKION® Waterproof pHTestrs® 10, 20, and 30

- Large, easy-to-read display
- A complete meter with key features at an economical price
- Replaceable, double-junction electrode sensors save time and money
- IP67-rated housing sits flat on the table and floats in water

Waterproof pHTestrs work for outdoor applications such as taking pH measurements in lakes and streams. Tester design floats in water, and you can even attach a line to the housing for easy retrieval. Valox® sensor housing resists most chemicals.

All waterproof pHTestrs have replaceable sensors for easy maintenance. Double-junction electrode sensors handle wastewater and solutions containing sulfides, heavy metals, and TRIS. Electrode sensors offer a clog-resistant Kynar® junction and a recessed, glass pH bulb to protect against breakage.

The keypad clicks to confirm operation, and allows access to a variety of functions. Calibrate up to three pH points with the auto-buffer recognition at both USA and NIST standard buffers. Additional features include a hold function, auto-off function, self-diagnostic error messages, and a threesegment battery-life indicator.

pHTestr 10 offers the most economical option with automatic temperature compensation and all the benefits listed above.

pHTestr 20 features ±0.01 pH accuracy—suitable for most ASTM and EPA test procedures.

pHTestr 30 includes all of the features of the pHTestr 20 along with dual pH and 0.1 temperature display. Choose temperature display units in °C or °F.



35634-30 pHTestr 30 offers dual display

OAKION®

Waterproof **ORPTestr® 10**



- Large, horizontal readout
- IP67-rated housing floats in water and sits flat on a hard surface

Replaceable, double-junction electrode is ideal for dirty water, heavy metals, sulfides, and organics

Use this versatile instrument for applications ranging from swimming pool testing to pulp bleaching, ORPTestr 10 features ±2 mV accuracy and a ±150 mV offset. Housing allows you to attach a Lanyard for easy retrieval. Platinum band electrode is ideal for checking chromate reduction, cyanide oxidation, and other ORP readings

Valox® electrode body resists most chemicals. Additional features include a hold function, auto-off function, self-diagnostic error messages, and a three-segment battery-life indicator.



35650-10



Specifications & Ordering Information

Range: -999mV to +1000 mV

Resolution: 1 mV Accuracy: ±2 mV

Temperature compensation: no

Calibration: $\pm 150 \text{ mV}$ Low battery warning: three-segment indicator Display: four-digit LCD

Power: four 1.5 V button cell batteries (included)

0 to 50°C

Battery life: more than 500 hours Dimensions: 165mmL x 38mm dia

Ambient operating conditions:

C	atalogue number	Description	Price
	IB-35650-10	ORPTestr 10	£128.00

Accessories

IB-35650-09 Replacement sensor	£59.00
IB-05478-60 Zobell solution for calibration, 1.25g bottle	£19.78
IB-09377-16 Replacement batteries, 1.5 V. Pack of six£1	10.61/pk

Specifications & Ordering Information

Ambient operating conditions: 0 to 50°C Low battery warning: three-segment indicator

Catalogue number	IB-35634-10	IB-35634-20	IB-35634-30
Description	pHTestr 10	pHTestr 20	pHTestr 30 with temperature readout
Range	–1.0 to 15.0 pH	-1.00 to	o 15.00 pH
Resolution	0.1 pH	0.0	01 pH
Accuracy	±0.1 pH	±0	.01 pH
Automatic temperature compensation	0 to 50°C		
Calibration		Up to three pH poi	nts
Buffer recognition	4.0, 7.0, 10.0 USA 4.0, 6.9, 9.2 NIST), 10.01 USA 6, 9.18 NIST
Display	Four-digit LCD	our-digit LCD Four-digit LCD Primary: 4	
Power	Four 1.5 V button cell batteries (included) More than 500 hours 165mmL x 38mm dia £69.00 £77.00 £84.00		
Battery life			
Dimensions			
Price			

Accessories

IB-35624-38 Replacement pH sensor	£44.60
IB-35624-45 Waterproof Testr soft carrying case,	
built-in belt loop for easy transport.	
Accommodates Testr and buffer pouches	£15.82
IB-09377-16 Replacement batteries, 1.5 V. Pack of sixf	10.61/pk

OAKION® Waterproof pHTestr™ Calibration Kits

Store and organize all the components you need for fast, reliable calibration and measurement. The hard carrying case contains all the materials you need to calibrate in the field including premixed, premeasured buffer.

What's included: tester (except model 35624-70); two single-use pouches of pH 4.01, pH 7.00, pH 10.00 each, and rinse solution; one sample jar; instructional manual; and sturdy carrying case.



Catalogue number	Meter included	Price
IB-35624-70	None	£20.63
IB-35634-70	Waterproof pHTestr 10	£74.00
IB-35634-80	Waterproof pHTestr 20	£86.00
IB-35634-90	Waterproof pHTestr 30	£94.00

OAKION® pHTestr® BNC 10

- Versatility of a handheld meter at a pocket price
- IP67-rated protects meter from water, dust, and shock while offering chemical resistance
- Meter floats—accidental drops into water will not result in lost or damaged meters

Customizable to your application—use with any pH electrode with a BNC connector

Simply choose the electrode best suited for your application, connect the pHTestr BNC 10, calibrate, and measure. Change electrodes to suit your application without having to purchase another meter.

Large display and tactile keypad allow for easy calibration along with USA and NIST auto-buffer recognition. Hold function freezes reading on the display for easy recording. Additional features include Valox® sensor housing, self-diagnostic error messages, a battery-life indicator, and an auto-off function to maximize battery life.



35634-14

Accessories

IB-35624-45 Soft carrying case	£15.82
IB-35624-70 Calibration kit. Includes two pouches each of	
pH buffer 4.01, 7.00, 10.01, and rinse water; sample jar; instructions; and carrying case	£20.63
IB-09377-16 Replacement batteries, 1.5 V. Pack of six	

Specifications & Ordering Info

Range: -1.00 to 15.00 pH Resolution: 0.01 pH Accuracy: ±0.01 pH

Temperature compensation:

fixed at 25°C

Calibration: Up to three pH points

Buffer recognition USA: 4.01, 7.00, 10.01 NIST: 4.01, 6.86, 9.18 Low battery warning: three-segment indicator

Ambient operating conditions:

0 to 50°C

Display: four-digit LCD Power: four 1.5 V button cell batteries (included)

Battery life: more than 500 hours **Dimensions:** 165mmL x 38mm dia

Catalogue number	Description	Price
IB-35634-14	pHTestr BNC 10	£77.00

Electrodes are ideal for use with the waterproof pHTestr BNC.

Catalogue number	Body type	Range	Connection type	Price
Single junction el	ectrodes for general use			
IB-35804-00	Epoxy, sealed	0 to 12 pH	Direct connect	£36.33
IB-35801-00	Epoxy, sealed	0 to 12 pH	3-ft cable	£28.05
IB-35804-01	Epoxy, sealed, 9-mm dia	0 to 12 pH	Direct connect	£33.45
IB-35804-06	-06 Glass, refillable; spear tip 0 to 12 pH Direct connection		Direct connect	£74.00
Double junction e	lectrodes for organics, sul	fides, and heav	y metals	
IB-35804-08	Epoxy, sealed	0 to 14 pH	Direct connect	£47.84
IB-35805-04	Glass, refillable	0 to 12 pH	3-ft cable	£91.00
IB-35805-09	Epoxy, refillable flushable Teflon® junction	0 to 12 pH	3-ft cable	£143.00

OAKION® Acorn™ pH 5 and pH 6 Meters



 Up to three-point push-button calibration with auto-buffer recognition

Displays pH and temperature with a button press

High ±0.01 pH accuracy at economical prices!

These meters are perfect for fast, accurate results. Automatic temperature compensation (ATC) ensures accuracy from 0 to 100°C. The pH 6 also reads mV. Meters include a protective rubber boot that also acts as a meter stand.

Meter includes: four AAA batteries, protective rubber boot and instructions.

Includes integral stand for benchtop use

35613-00

Meter kits include: meter, pH

electrode, ATC probe, pH buffer solutions, rinse bottle, protective rubber boot, batteries, instructions and hard carrying case.

Accessories

IB-59001-65 Replacement pH electrode; single-junction, gel-filled. Epoxy body, BNC connector	£42.44
IB-09376-00 Replacement batteries; 1.5 V, AAA. Pack of 12	

Specifications

Display: 3½-digit LCD
Temperature compensation:
automatic with ATC probe, 0 to 100°C

Power: four AAA batteries (included)

Battery life: 200 hours continuous **Dimensions:** 146mmW x 70mmH x

35mmD

Mode	рН	mV (for Acorn pH 6 only)	Temperature
Range	0.00 to 14.00 pH	-1000 to +1000 mV or rel mV	0 to 100.0°C
Resolution	0.01 pH	1 mV	0.1°C
Accuracy	±0.01 pH	±2 mV	±0.5°C
Calibration	Up to three points: pH 4.01, 7.00, 10.00 (USA); pH 4.01, 6.86, 9.18 (NIST)	±20 mV	Offset 0.1°C increments

Ordering Information

Cat. no.	Model	Description	Mode	Price
IB-35613-01	pH 5	Meter with ATC probe	pH/temp	£134.00
IB-35613-11	pH 6	Weter With ATC probe	pH/mV/temp	£153.00
IB-35613-00	pH 5	Meter with pH electrode	pH/temp	£167.00
IB-35613-10	pH 6	and ATC probe	pH/mV/temp	£184.00
IB-35613-70	pH 5	Meter kit	pH/temp	£212.00
IB-35613-72	pH 6	ivietei Kit	pH/mV/temp	£229.00

IB-05992-14 "All-in-one" combination pH probe with built-in ATC, three-foot coiled cable, semi-domed tip,	
epoxy body, sealed	£113.00
IB-35613-05 Replacement ATC probe, stainless steel	£26.25

Proportional On/Off pH/ORP Controller

- pH1000 is selectable for pH or ORP control
- Three control modes: on/off, proportional pulse length or proportional pulse frequency
- Two set point, two SPDT relay operation—choose from low/low, low/high, high/low or high/high control
- Separate alarm relay alerts you to set points exceeded for a specific length of time or a failed temperature sensor
- Separately adjustable high and low set point hysteresis bands prevent rapid contact switching near set points
- 0-20/4-20 mA transmitter/recorder output for hard copy recordina
- Push button two-point calibration and on-line electrode offset adjustment
- Large dual LCD shows pH (or mV) and temperature simultaneously

Specifications

	pН	mV	Temperature °C
Range	0.00 to 14.00 pH	±1000 mV	-9.9 to 125.0°C
Resolution	0.01 pH	1 mV	0.1°C
Accuracy	±0.01 pH	±1 mV	±0.1°C
Calibration	one or two points, select from 1.00; 4.00; 7.00; 9.00; 10.00	offset for ORP mV or calibrate at 2 points (20% and 80%) for ORP %	offset up to ±5°C

IB-56710-05 pH 1000 pH/ORP controller, proportional/on/off. 220 VAC, 48-62 Hz.£444.00

Ion and Chlorine **Concentration Controllers**

Chlorine concentration controller is ideal for in-line monitoring and control of drinking water and swimming pool water

Controllers display ion concentration (ppm) with relay status. Relay delay (0.0 to 99.9 seconds) minimizes false alarms. Connect alarm relay to an alarm or use in normal operation. Calibrate controllers from two to five points. Manually activate relays to test pumps, valves, alarms, or other process equipment. Security code prevents accidental changes to setup parameters.

Ion Concentration Controller measures all parameters except chlorine. Ion selective electrodes are sold separately at right.

Chlorine Specific Controller measures free chlorine concentration. Chlorine electrode (56106-60) and flow cell sold separately at right.

Specifications & Ordering Information

Catalogue number		IB-56105-00 IB-56106-00		
Description		Ion concentration controller Chlorine specific controller		
Range		0.01 to 1000 ppm 0 to 20 ppm		
Resolution		0.01/0.1/1 ppm	0.001/0.01 ppm	
Number of	set points	Three	Two	
Accuracy		± 10% of	f reading	
Control type		On/off		
Number of inputs One		One		
Operating a	ambient	0 to 50°C		
Display		One line x 16	character LCD	
	Relay	Two SPDT, 110/220 V	/AC, 10/5 A resistive	
Output	Alarm	One SPDT, 110/220 \	/AC, 10/5 A resistive	
	Current	Isolated 0 to 20 or 4 to 20 mA, programmable		
Dimensions	S	96mmW x 96mmH x 155mmD		
Price		£806.00 £1015.00		

Accessories

IB-56106-50 Flow cell, adjustable liquid flow	£234.00
IB-56105-60 Adapter female BNC to stripped-wire ends	f8 45



Output: Control: 2 SPDT relays; 6A at 110 VAC; 250 VAC max. Alarm: 1 SPDT relay; 6A at 110 VAC; 250 VAC max.
Pulse: pulse length (0.5 to 20 sec) or pulse frequency (60 to 120 Hz) Current: isolated 0-20/4-20 mA, 600 Ω max load, programmable boundaries

Input: BNC for electrode (pH or ORP), screw terminal for temperature sensor, power supply, relays and hold functions

Number of set points: two (high and low)

Hysteresis: (dead band): 0.1 to 1.0 pH, 10 to 100 mV, or 1 to 10%

Electrode use: selectable glass or antimony (use antimony electrodes for systems with hydrofluoric acid content). Temperature Compensation: Automatic/manual from -9.9 to 125°C

Dimensions: 9.7 x 9.7 x 17.6 cm (1/4 DIN).

Shpg wt: 1.1 kg

Chlorine specific controller 56106-00





Flow cell 56106-50. chlorine electrode 56106-60, and pH electrode 05994-20

Ion-Selective and pH Electrodes

Double-junction electrodes easily connect to controller with stripped wire ends. Measure 12 mm dia x 80 mm L with 10-ft cable.

Catalogue number	lon/type of electrode	Temperature range	Pressure range	Price
IB-27077-00	Ammonia	0 to 50°C	0 to 10 psi	£221.00
IB-27077-01	Ammonium	0 to 40°C	0 to 30 psi	£217.00
IB-27077-02	Calcium	0 to 40°C	0 to 30 psi	£217.00
IB-27077-04	Chloride	0 to 80°C	0 to 70 psi	£221.00
IB-56106-60	Chlorine	0 to 80°C	0 to 70 psi	£125.00
IB-27077-06	Fluoride	0 to 80°C	0 to 70 psi	£198.00
IB-27077-08	Lead	0 to 80°C	0 to 70 psi	£170.00
IB-27077-10	Nitrate	0 to 40°C	0 to 30 psi	£217.00
IB-05994-20	pH/single junction	-5 to 100°C	0 to 25 psi	£67.00
IB-05994-22	pH/double junction	0 to 110°C	0 to 75 psi	£84.00
IB-27077-12	Potassium	0 to 40°C	0 to 30 psi	£217.00
IB-27077-14	Silver sulfide	0 to 80°C	0 to 70 psi	£187.00
IB-27077-16	Sodium	0 to 80°C	0 to 70 psi	£147.00
IB-27077-18	Water hardness	0 to 40°C	0 to 30 psi	£227.00

Electronic Manometers

- Choice of three models
- 5 switchable units of measure mbar, mmH₂O, mmHg, "H₂O, psi
- Magnetic holder and suspension eye on rear
- Soft rubber housing protection

Cat. No.	Range	Resolution	Price
IB-92UK2-10	0 to 5 mbar	±0.025 mbar	£157.50
IB-92UK2-00	0 to 10 mbar	±0.03 mbar	£88.20
IB-92UK2-20	0 to 200 mbar	0-10 mbar ± 0.03 mbar or $\pm 1.5\%$ reading 10-200 mbar $\pm 1\%$ reading	£96.60





Specifications

Application Temperature: 0 to 40°C Storage Temperature: -20 to 70°C Battery type: 2 x CR2032 Units of measure: mbar, mmH₂O, mmHg, "H₂O, psi Dimensions: 86 mmL x 48 mmH x 24 mmD

Shpg. Wt.: 0.2 kg

Hand Held Differential Pressure Meter

- Suitable for non-corrosive gases
- 5 switchable units of measure mbar, mmH₂O, mmHg, "H₂O, psi
- TopSafe (order separately below) protects meter from dust, dirt and water
- ▶ Hose connection for 4 mm or 6mm ID

Cat. No.	Range	Resolution	Price	
IB-92UK3-00	0 to 200 mbar	0 to 10 mbar ± 0.03 mbar or $\pm 1.5\%$ reading	£113.50	
1D-720K3-00	0 to 200 mbai	10 to 200 mbar \pm 1% reading		
IB-92UK3-10 0 to 1000 mbar		±0.5% reading	£157.50	
IB-92UK3-20 0 to 1100 mbar		±4 mbar	£118.00	



Specifications

Application Temperature: 0 to 40°C Storage Temperature: -20 to 70°C

Battery type: 9V block

Units of measure: mbar, mmH₂O, mmHg, "H₂O, psi Dimensions: 190 mmL x 57 mmH x 42 mmD

Shpg. Wt.: 0.3 kg

IB-92UK3-70 TopSafe (indestructible protection case) with bench stand. Protects instrument from impact and dirt	£21.32
IB-92UK3-72 Multi-function clip (for instrument with TopSafe) consisting of multi-function clip and magnetic holder	£16.40
IB-92UK3-71 Recharger for 9V rechargeable battery	£20.80
IB-92UK3-73 Connection hose, silicone, 5m long Max. load 700 mbar	£28.35
IB-92LIK3-74 Pressure connection hase single diameter: 4/6 mm 50 cm long without connection adapter	f8.40

Fiber Optic Scopes

Flexible waterproof shaft can fit into the tightest of spaces

Inspect dark, hard-to-reach areas without disassembly!

One-handed operation with integrated focus ring allows for continuous operation while focusing. Powerful halogen lamp illuminates dark areas.

Cat. No.	Shaft length	Shaft diameter	Price
IB-86407-00	457 mm (18")	10 mm	£273.00
IB-86407-01	914 mm (36")	10 mm	£365.50



Ideal for inspection of heating and cooling systems



Specifications and Ordering Information

Bend radius: 8" (203 mm) Field of view: 40° Power: two AA batteries (included)

Low Cost Pressure Gauges

These low cost pressure gauges have a dual scale reading in Bar and PSI. They feature a black ABS case with an acrylic window, brass connection and copper alloy Bourdon tube.

- 63mm Diameter Bourdon tube
- Choice of bottom or back entry connection
- Bar and PSI dual scale
- Ideal to measure water, hydraulic oil or gas pressure
- Use with any medium not corrosive to brass or copper alloy
- Accuracy of ±1.6% Full Scale

Dual Scale Range		Connection	Cat. No.	Price Each	
Bar	ar psi		Cat. NO.	T TICC Edon	
Low Cost Botton	m Entry Pressure	e Gauges			
0 - 1 Bar	0 - 15 psi		IB-680UK-00	£6.50	
0 - 2 Bar	0 - 30 psi		IB-680UK-05	£6.50	
0 - 4 Bar	0 - 60 psi		IB-680UK-10	£6.50	
0 - 7 Bar	0 - 100 psi	1/4" BSPP(M)	IB-680UK-15	£6.50	
0 - 11 Bar	0 - 160 psi		IB-680UK-20	£6.50	
0 - 14 Bar	0 - 200 psi		IB-680UK-25	£6.50	
0 - 21 Bar	0 - 300 psi		IB-680UK-30	£6.50	
Low Cost Cente	r Back Entry Pre	ssure Gauges			
0 - 1 Bar	0 - 15 psi		IB-682UK-00	£6.50	
0 - 2 Bar	0 - 30 psi		IB-682UK-05	£6.50	
0 - 4 Bar	0 - 60 psi		IB-682UK-10	£6.50	
0 - 7 Bar	0 - 100 psi	1/4" BSPT(M)	IB-682UK-15	£6.50	
0 - 11 Bar	0 - 160 psi		IB-682UK-20	£6.50	
0 - 14 Bar	0 - 200 psi		IB-682UK-25	£6.50	
0 - 21 Bar	0 - 300 psi		IB-682UK-30	£6.50	



Gauge Size: 63mm Diameter Accuracy: ±1.6% Full Scale

Construction: ABS case with acrylic window, Brass connector, copper alloy tube

Glycerin Filled Pressure Gauges

These low cost pressure gauges have a dual scale reading in Bar and PSI. They feature a 304 Stainless Steel case with rolled rime and an acrylic window, brass connection and copper alloy Bourdon tube.

- 63mm Diameter Bourdon tube
- Glycerin filled for improved readability when vibrations are present
- 304 Stainless Steel case
- Choice of bottom or back entry connection
- Bar and PSI dual scale
- Ideal to measure water or hydraulic oil
- Use with any medium not corrosive to brass or copper alloy
- Accuracy of ±1.6% Full Scale

Dual Sca	ile Range	Connection	Connection Bottom Entry		Back Entry	
Bar	psi	Connection	Cat. No.	Price Each	Cat. No.	Price Each
0 - 1 Bar	0 - 15 psi		IB-684UK-00	£10.50	IB-686UK-00	£10.50
0 - 2 Bar	0 - 30 psi		IB-684UK-05	£10.50	IB-686UK-05	£10.50
0 - 4 Bar	0 - 60 psi		IB-684UK-10	£10.50	IB-686UK-10	£10.50
0 - 7 Bar	0 - 100 psi		IB-684UK-15	£10.50	IB-686UK-15	£10.50
0 - 11 Bar	0 - 160 psi		IB-684UK-20	£10.50	IB-686UK-20	£10.50
0 - 14 Bar	0 - 200 psi		IB-684UK-25	£10.50	IB-686UK-25	£10.50
0 - 21 Bar	0 - 300 psi		IB-684UK-30	£10.50	IB-686UK-30	£10.50
0 - 28 Bar	0 - 400 psi		IB-684UK-35	£10.50	IB-686UK-35	£10.50
0 - 40 Bar	0 - 600 psi	1/4" BSPP(M)	IB-684UK-40	£10.50	IB-686UK-40	£10.50
0 - 70 Bar	0 - 1000 psi		IB-684UK-45	£10.50	IB-686UK-45	£10.50
0 - 100 Bar	0 - 1500 psi		IB-684UK-50	£10.50	IB-686UK-50	£10.50
0 - 140 Bar	0 - 2000 psi		IB-684UK-55	£10.50	IB-686UK-55	£10.50
0 - 200 Bar	0 - 3000 psi		IB-684UK-60	£10.50	IB-686UK-60	£10.50
0 - 280 Bar	0 - 4000 psi		IB-684UK-65	£10.50	IB-686UK-65	£10.50
0 - 400 Bar	0 - 6000 psi		IB-684UK-70	£10.50	IB-686UK-70	£10.50
0 - 700 Bar	0 - 10000 psi		IB-684UK-75	£10.50	IB-686UK-75	£10.50
0 - 1000 Bar	0 - 15000 psi		IB-684UK-80	£10.50	IB-686UK-80	£10.50



Save 10% on 5-19 25% on 20-99 and 30% on 100+

Specifications

Gauge Size: 63mm Diameter Accuracy: ±1.6% Full Scale

Construction: 304 SS case with acrylic window, Brass

connector, copper alloy tube

(Do not use for measuring gas or steam

above 25 bar pressure)

Pressure - Regulators

Two-Stage Gas Regulators

- Comply with British BS5741, BS7650 and International ISO2503 standards
- Regulators and bonnet are made from solid brass stampings
- Regulators fitted with two gauges (cylinder contents and outlet pressure)

Designed to withstand the rigors of hard daily use, these two-stage regulators are manufactured using all brass stampings, the regulators incorporate many features which improve reliability and extend service life. Along with many inbuilt safety devices, these features afford maximum protection in the event of individual or operational abuse.

Select either a standard 2 gauge regulator or the Laboratory 2 gauge regulator specifically designed for laboratory applications. All two-stage regulators comply with British standards BS 5741 and BS 7650 and International ISO 2503 standards. For different gases, stainless steel or single stage regulators please contact our sales consultants on 0500 345300.



Specifications and Ordering Information

Accuracy: ±0.5% full scaleOutlet: ³/s" BSP(M)Gauge Size: 53mmInlet: 5/s" UNF Bull NoseMaximum Inlet Pressure: 300 bar (gas dependent)Shpg Wt: 2.4 kg

Cat. No.	Gas	Туре	Max. Outle	t Pressure	Max.	Flow	Price
IB-92UK7-00	Oxygen	Laboratory 2 gauge	-	10 psi	18 m³/h	635 ft3/h	£180.75
IB-92UK7-01	Oxygen	2 gauge	2 bar	30 psi	36 m³/h	1270 ft3/h	£155.75
IB-92UK7-02	Oxygen	2 gauge	3.5 bar	50 psi	60 m³/h	2118 ft3/h	£155.75
IB-92UK7-03	Oxygen	2 gauge	10 bar	145 psi	66 m³/h	2329 ft3/h	£155.75
IB-92UK7-04	Acetylene	2 gauge	0.625 bar	9 psi	12 m³/h	430 ft3/h	£155.75
IB-92UK7-05	Acetylene	2 gauge	1.5 bar	22.5 psi	17 m³/h	620 ft3/h	£155.75
IB-92UK7-06	Air	Laboratory 2 gauge	-	10 psi	18 m³/h	635 ft3/h	£180.75
IB-92UK7-07	Air	2 gauge	2 bar	30 psi	36 m³/h	1270 ft3/h	£155.75
IB-92UK7-08	Air	2 gauge	3.5 bar	50 psi	60 m³/h	2118 ft3/h	£155.75
IB-92UK7-09	Air	2 gauge	10 bar	145 psi	66 m³/h	2329 ft3/h	£155.75
IB-92UK7-10	Argon	Laboratory 2 gauge	-	10 psi	15 m³/h	540 ft3/h	£180.75
IB-92UK7-11	Argon	2 gauge	2 bar	30 psi	0.8 m³/h	30 ft3/h	£155.75
IB-92UK7-12	Argon	2 gauge	3.5 bar	50 psi	1.4 m³/h	50 ft3/h	£155.75
IB-92UK7-13	Argon	2 gauge	10 bar	145 psi	56 m³/h	1969 ft3/h	£155.75
IB-92UK7-14	C02	Laboratory 2 gauge	-	10 psi	14 m³/h	529 ft3/h	£180.75
IB-92UK7-15	C02	2 gauge	2 bar	30 psi	0.8 m³/h	30 ft3/h	£155.75
IB-92UK7-16	CO2	2 gauge	3.5 bar	50 psi	1.4 m³/h	50 ft3/h	£155.75
IB-92UK7-17	CO2	2 gauge	10 bar	145 psi	53 m³/h	1885 ft3/h	£155.75
IB-92UK7-18	Nitrogen	Laboratory 2 gauge	-	10 psi	19 m³/h	659 ft3/h	£180.75
IB-92UK7-19	Nitrogen	2 gauge	2 bar	30 psi	37 m³/h	1296 ft3/h	£155.75
IB-92UK7-20	Nitrogen	2 gauge	3.5 bar	50 psi	61 m³/h	2160 ft3/h	£155.75
IB-92UK7-21	Nitrogen	2 gauge	10 bar	145 psi	67 m³/h	2372 ft3/h	£155.75
IB-92UK7-22	Helium	Laboratory 2 gauge	-	10 psi	48 m³/h	1709 ft3/h	£180.75
IB-92UK7-23	Helium	2 gauge	2 bar	30 psi	97 m³/h	3418 ft3/h	£155.75
IB-92UK7-24	Helium	2 gauge	3.5 bar	50 psi	161 m³/h	5697 ft3/h	£155.75
IB-92UK7-25	Helium	2 gauge	10 bar	145 psi	177 m³/h	6267 ft3/h	£155.75
IB-92UK7-26	Hydrogen	Laboratory 2 gauge	-	10 psi	68 m³/h	2408 ft3/h	£180.75
IB-92UK7-27	Hydrogen	2 gauge	2 bar	30 psi	136 m³/h	4816 ft3/h	£155.75
IB-92UK7-28	Hydrogen	2 gauge	3.5 bar	50 psi	227 m³/h	8027 ft3/h	£155.75
IB-92UK7-29	Hydrogen	2 gauge	10 bar	145 psi	254 m³/h	9000 ft3/h	£155.75

Datalogging/Printing Infrared Thermometer

- Record up to 400 readings
- Built-in printer allows for on-site paper documentation

Scan multiple temperature points quickly and easily with this IR non-contact thermometer. The built-in thermal printer provides a hard copy of the data with a date and time stamp. The RS-232 interface allows downloading data to a PC (software and cable included). Features lasertargeting adjustable emissivity, backlit digital display, audible and visual high/low alarms and auto power off.

What's included: software, cable for RS232 interface, four AA batteries and one paper roll.

Specifications & Ordering Information

Catalogue number	IB-95001-10
Range	−40 to 500°C
Resolution	0.1°<100; 1°otherwise
Accuracy $\pm 2\%$ of reading or $\pm 2^{\circ}$ C, whichever is greater	
Emissivity	0.3 to 1.0, adjustable
Distance-to-target-size ratio	8:1
Power	Four AA batteries (included)
Dimensions	200mmL x 76mmW x 51mmH
Price	£220.00



IB-91400-70 Replacement thermal printer paper, Pack of 2 rolls£6.76/pk

Digi-Sense® Type J, K, or T **Thermocouple Thermometers**

- ▶ Easy to use automatic field calibration ensures accurate readings
- Intrinsically safe UL listed—certified for Class I; Groups A, B, C, and D; Division 1
- J, K, or T models are available to fit your temperature measurement needs

Select a Digi-Sense® type J, type K, or type T thermocouple thermometer for your basic temperature measurement applications. All models feature an ergonomic design; sealed silicone rubber keypad; IP54 splash- and dust-resistant case; ABS/polycarbonate plastic case; and a built-in tilt stand. They accept a wide variety of thermocouple probes with miniconnectors. Digi-Sense® thermometers feature automatic field calibration—simply place the probe in a container packed with ice, fill with water, then press the "CAL" button. Meter automatically recognizes the freezing point.

Temperatures are displayed in °C or °F on the large 3³/₄-digit LCD. HOLD feature lets you freeze the display for later reading. Resolution is autoranging. Above 299.9° and below –99.9°, the thermometer automatically switches from the standard 0.1° resolution to 1° resolution.









Specifications

Power: two AA batteries (included) Battery life: approximately 750 hours

Dimensions: 84 mm W x 158 mm H x 30 mm D

Shpg wt: 0.45 kg



Key	Catalogue number	Туре	Range	Accuracy	Resolution	Buttons	Price Each
A	IB-91100-00	J	−200 to 1000°C (−328 to 1832°F)	Below -99.9°C/°F	0.401		£111.00
В	IB-91100-10	K	–250 to 1372°C (–418 to 2501°F)	Below –99.9°C/°F ±0.25% of reading plus 1°C (2°F) Above –99.9°C/°F ±0.2% of reading plus 0.5°C (0.9°F)	0.1° between -99.9° and 299.9°; 1° below -99.9° and above 299.9°	On/off, hold, calibration, and °C/°F	£111.00
C	IB-91100-20	Т	−250 to 400°C (−418 to 752°F)	±0.2% or reading plus 0.5 C (0.9 F)			£111.00

Digi-Sense® DuaLogR® Thermocouple Thermometer

- Log up to 1000 sets of readings in real time
- Transfer data to a printer or computer via the optional infrared RS-232 adapter

Our DuaLogR® thermometer features real time datalogging and infrared data output capabilities. Ideal for laboratory, industrial, and field use. Meter accepts dual inputs from type J, K, T, E, R, S, N, or B thermocouples. Display temperatures in °F, °C, °R, or K. Resolution and input filtering are selectable to improve readability during rapidly changing temperatures.

Thermometer measures minimum, maximum, and differential readings using one or two probes. Manually store or automatically log up to 1000 sets of readings in real time. Log interval is selectable from 1 second to 60 minutes. Order the optional infrared printer (below) or the RS-232 interface adapter to upload readings to your computer.

Certificate is included stating conformance to NIST monograph 175 revised to ITS-90. Thermometer is factory calibrated using NIST-traceable calibrators. Thermocouple linearization has $\pm 0.04\,^\circ\text{F}$ conformance to NIST thermocouple tables. Improve your system accuracy by calibrating each probe for zero and slope. Calibration values can be manually entered and stored for each thermocouple type at any temperature.

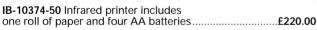
Thermometer features an ergonomic design and large multi-data LCD. A fold-out stand allows easy benchtop use. ABS/polycarbonate plastic case with sealed silicone rubber keypad is IP54 rated for splash- and dust-resistance. UL approved for intrinsic safety for use in Class I; Groups A, B, C, and D; Division 1 hazardous locations.

Includes two AA batteries. Order an AC adapter to conserve battery life during extended logging and printing operations.

3 33 3 1 3 1	
IB-91100-50 DuaLogR® thermocouple thermometer	£172.00
IB-91100-55 Adapter, UK 230 VAC	£36.69
IB-09376-01 Replacement batteries, 1.5 V AA. Pack of four	£5.07/pk

Accessories

Infrared Printer is ideal for on-site documentation. Transfer data by infrared light without the use of cables—just position printer within 18" (45 cm) of the top of the thermometer. Prints one set of readings from once every three seconds to once every 60 minutes. To print in intervals longer than 10 minutes the printer must be powered by an AC adapter.



IB-10374-52 Replacement printer paper, 2.25"W x 80 ft L. Pack of six rolls£21.56/pk

RS-232 Interface connects to your computer 9-pin serial port to easily upload data. Use with most popular RS-232 programs including Windows® Terminal, Windows® 95 Hyperterminal®, or Windows® 98.

IB-91100-85 RS-232 interface....£81.00

Windows—Reg TM Microsoft Corporation Hyperterminal—Reg TM Hilgraeve, Inc.



Specifications

Range

Type J: -200 to 1000°C
Type K: -250 to 1372°C
Type T: -250 to 400°C
Type E: -250 to 1000°C
Type R: 0 to 1768°C
Type S: 0 to 1768°C
Type N: -250 to 1300°C

Type B: 200 to 1800°C Resolution

Below –150°C: 1° Between –150°C and 999.9°: 0.1° Above 999.9°: 1°

Accuracy

Type J, K, T, E, and N: below -150° C (-238° F) is $\pm 0.25\%$ of reading plus 1° C (2° F); above -150° C (-238° F) is $\pm 0.1\%$ of reading plus 0.4° C (0.7° F)

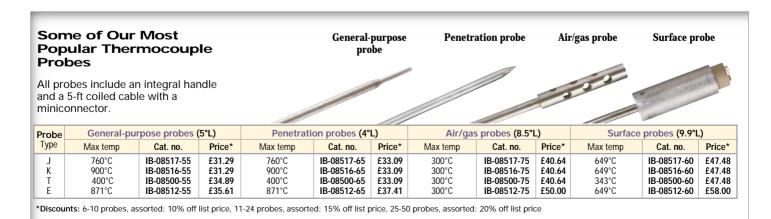
Type R, S, and B: $\pm 0.1\%$ of reading plus 1° C (2° F)

Display: three 4-digit displays; 0.4"H and 0.2"H

Power: two AA batteries (included) **Battery life:** approximately 650 hours

Dimensions: 84 mm W x 158 mm H x 30 mm D

Shpg wt: 0.5 kg



10374-50

91100-80

Hotplates and Magnetic Stirrers

Hotplate Models:

- Easy to read digital display indicates temperature settings
- Hot surface alert protects from accidental burns bright red warning lights signal when the heating surface is above 50°C. Unit flashes "HOT" - "OFF" when heating is turned off, until heating surface drops below 50°C.

Magnetic Stirrer Models:

- Adjustable speed range from 50 to 1,200 rpm
- New microprocessor speed feedback control provide constant speed regardless of changes in viscosity and prevents runaway and magnetic decoupling
- nclude PTFE coated stirbar (04660-45, -75 supplied with 1" L x $^3/_8$ " dia all other models supplied with 2" L x $^3/_8$ " dia)

Select from hotplate only, magnetic stirrer only or hotplate and magnetic stirrer. Each option comes in three top plate sizes and are all made from a rugged aluminium body.





Cat. No.	Top Plate Dimensions	Temperature Range	Speed Range	Overall Dimensions (W x D x H) mm	Shpg Wt	Price		
Hot Plate Only								
IB-04660-15	108 mm x 108 mm	5 -540°C	-	127 x 254 x 97	2.4 kg	£200.00		
IB-04660-25	184 mm x 184 mm	5 -540°C	-	208 x 330 x 97	4.2 kg	£209.00		
IB-04660-35	260 mm x 260 mm	5 -400°C	-	287 x 411 x 101	6.9 kg	£245.00		
Magnetic Stirrer	Only							
IB-04660-45	108 mm x 108 mm	-	50 - 1,200 rpm	127 x 254 x 97	2.2 kg	£223.00		
IB-04660-55	184 mm x 184 mm	-	50 - 1,200 rpm	208 x 330 x 97	3.7 kg	£241.00		
IB-04660-65	260 mm x 260 mm	-	50 - 1,200 rpm	287 x 411 x 101	6.0 kg	£293.00		
Hot Plate and Ma	agnetic Stirrer							
IB-04660-75	108 mm x 108 mm	5 -540°C	50 - 1,200 rpm	127 x 254 x 97	2.4 kg	£272.00		
IB-04660-85	184 mm x 184 mm	5 -540°C	50 - 1,200 rpm	208 x 330 x 97	4.2 kg	£312.00		
IB-04660-95	260 mm x 260 mm	5 -400°C	50 - 1,200 rpm	287 x 411 x 101	6.9 kg	£408.00		

Specifications

Power: 240VAC 50 Hz

Top plate material: solid ceramic Temperature stability: $\pm 5^{\circ}C$

Number of stirring positions: one (04660-45, -55, -65, -75, -85, -95)

Max stirring capacity:

108 x 108 mm top plate: 4.5 kg 184 x 184 mm top plate: 11.3 kg 260 x 260 mm top plate: 11.4 kg

More info

Stirrers/Mixers

For a range of Stirrers/Mixers see pages:

- 5 8 Laboratory Small Scale Mixers
- 9 11 Pilot/Medium Scale Mixers
- 12 13 Large Scale Mixers
- 14 Static Inline Mixers







Heated Circulating Baths

- Choice of baths sizes from 8 to 48L
- Baths have stainless steel inners and stoved enamel steel outer cases with carrying handles for added safety
- ▶ Choice of immersion circulators to suit your application

Select the immersion circulator type below from a full range of options including temperature range, external control, analogue or digital display and RS232 output. All baths come complete with immersion circulator, stainless steel tank and bridge plate.

Analogue circulator

Temperature range of -20° C to $+95^{\circ}$ C, covering most routine laboratory applications. A circulating pump with external circulation connections is standard, as is adjustable over-temperature cut-out.

Basic digital circulator

Has a temperature range of between -40°C to +120°C. There is a digital temperature selector, circulating pump with external circulation connections, adjustable over-temperature cut-out and low liquid level cut-out.

Standard digital circulator

A wide temperature range of - 40° C to + 200° C can be digitally selected with this model. It incorporates the additional feature of RS232 connection

Deluxe digital circulator

This top of the range circulator has additional features fitted as standard including: an audible alarm, high capacity dual suction/pressure pump, cooling coil and features RS232 connection. The temperature range is -40°C to +250°C.



Model	Analogue Circulator	Basic Digital Circulator	Standard Digital Circulator	Deluxe Digital Circulator
Standard	5°C above ambient to 95°C	5°C above ambient to 120°C	5°C above ambient to 200°C	5°C above ambient to 250°C
With cooling coil	10°C above coil fluid temp to 95°C	10°C above coil fluid temp to 120°C	10°C above coil fluid temp to 200°C	10°C above coil fluid temp to 250°C
With optional chiller	-20°C to + 95°C	-40°C to + 120°C	-40°C to + 200°C	-40°C to + 250°C
Temperature selection	analogue	digital	digital	digital
Stability ±0.01°C	± 0.01°C	± 0.005°C	± 0.005°C	
Max flow at 0 head	10 LPM	10 LPM	10 LPM	20/15* LPM
Max pressure at 0 flow	145 mbar	145 mbar	145 mbar	450 mbar
Method of control	Proportional	PID	PID	PID
Temperature sensor	Thermistor	PRT	PRT	PRT
Adjustable over-temp cut-out	Yes	Yes	Yes	Yes with audible alarm
Low liquid level cut-out	No	Yes	Yes	Yes
PC interface	No	No	Yes RS232	Yes RS232
Cooling coil	Optional Accessory	Optional Accessory	Optional Accessory	Included
Overall size (H x D x W) mm	237 x 124 x 260	237 x 124 x 260	237 x 124 x 260	237 x 124 x 260

 $^{^{\}star}$ 20 LPM via pressure pump, 15 LPM via suction pump

Bath Capacity	8 Litre	12 Litre	18 Litre	26 Litre	48 Litre
A Bath with Analogue Circulator	IB-03UK0-00	IB-03UK0-02	IB-03UK0-04	IB-03UK0-06	IB-03UK0-08
	£607.00	£623.00	£655.00	£692.00	£866.00
B Bath with Basic Digital Circulator	IB-03UK0-10	IB-03UK0-12	IB-03UK0-14	IB-03UK0-16	IB-03UK0-18
	£811.00	£827.00	£859.00	£896.00	£1,070.00
Bath with Standard Digital Circulator	IB-03UK0-20	IB-03UK0-22	IB-03UK0-24	IB-03UK0-26	IB-03UK0-28
	£1,095.00	£1,111.00	£1,143.00	£1,180.00	£1,354.00
■ Bath with Deluxe Digital Circulator	IB-03UK0-30	IB-03UK0-32	IB-03UK0-34	IB-03UK0-36	IB-03UK0-38
	£1,601.00	£1,617.00	£1,649.00	£1,686.00	£1,860.00

Specifications

Wetted Parts: 316 Stainless steel and Polyphenylene sulphide (PPS) Power: 240 VAC 50/60 Hz 4.5A Top of bath to liquid level max depth: 65 mm

Bath Capacity	8 Litre	12 Litre	18 Litre	26 Litre	48 Litre
Overall size (L x H x W)	265 x 325 x 172 mm	354 x 325 x 172 mm	530 x 325 x 172 mm	530 x 325 x 222 mm	594 x 365 x 298 mm
Internal tank dimensions (L x H x W)	240 x 300 x 150 mm	329 x 300 x 150 mm	505 x 300 x 100 mm	505 x 300 x 200 mm	559 x 330 x 274 mm
Working depth max/min	130/100 mm	130/100 mm	130/100 mm	180/150 mm	255/224 mm
Working capacity max/min	8.0/6.0 L	11.6/8.4 L	18.0/13.2 L	26.0/20.5 L	48.5/42.5 L
Shpg Wt. including circulator	10 kg	10 kg	11.5 kg	13.5 kg	19 kg

Sanitary and Standard Heat Exchangers

Compact design allows maximum thermal efficiency

Use to easily heat or cool virtually any liquid These heat exchangers are a fast, economical alternative for heating or cooling liquids without the use of a storage tank. The compact geometric design of the tubes and baffles produces high heat transfer in a small package.

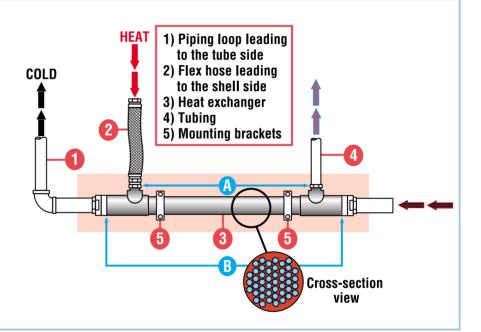
Standard Heat Exchangers are designed to ensure efficient thermal control for process requirements. These units are ideal for laboratory and pilot plant installations in the petrochemical, pharmaceutical, food, and other process industries.

Sanitary Heat Exchangers are all cGMP and ANSI compliant. These sanitary shell and tube heat exchangers are constructed of 316L stainless steel with nickel-chromium vacuum-brazed joints to meet your most stringent requirements. Sanitary grade flange fittings are included; electropolished tube-side surfaces are available.



Technical info

Typical setup: Install heat exchanger in a water pipe system. To cool a hot fluid, pump it through the shell side of the exchanger while pumping the cold water through the tube side. Continue until the hot fluid reaches the desired temperature.



Specifications & Ordering Information

Catalogue number	Transfer area m ²	Shell volume cm ³	Tube volume cm ³	Shell fitting	Tube fitting	"A" in. (mm)	"B" in. (mm)	Price
Standard heat	exchangers							
IB-36125-00	0.054	50	26	1/4" NPT(F)	3/8" NPT(F)	6.81 (175)	9.75 (248)	£744.00
IB-36125-05	0.082	75	36	1/4" NPT(F)	3/8" NPT(F)	10.81 (276)	13.75 (349)	£825.00
IB-36125-10	0.111	100	47	1/4" NPT(F)	3/8" NPT(F)	14.81 (378)	17.75 (451)	£894.00
IB-36125-15	0.133	131	88	1/2" NPT(F)	3/4" NPT(F)	8.13 (207)	12.25 (312)	£1100.00
IB-36125-20	0.203	197	124	1/2" NPT(F)	3/4" NPT(F)	13.13 (334)	17.25 (439)	£1232.00
IB-36125-25	0.272	262	159	1/2" NPT(F)	3/4" NPT(F)	18.13 (461)	22.25 (566)	£1363.00
Sanitary heat e	exchangers; incl	udes sanitary fl	ange fitting					
IB-36125-60	0.13	131	71	1/2" NPT(F)	11/2" flange	7.74 (197)	10.04 (255)	£1325.00
IB-36125-65*	0.13	131	71	1/2" NPT(F)	11/2" flange	7.74 (197)	10.04 (255)	£1688.00
IB-36125-70	0.13	131	71	3/4" flange	11/2" flange	7.74 (197)	10.04 (255)	£1838.00
IB-36125-75*	0.27	262	142	1/2" NPT(F)	11/2" flange	17.74 (451)	20.04 (509)	£2319.00
IB-36125-80	0.39	395	210	1" NPT(F)	21/2" flange	7.12 (181)	10.04 (255)	£2750.00
IB-36125-85*	0.60	592	315	1" NPT(F)	21/2" flange	12.12 (308)	15.04 (382)	£5138.00
IB-36125-90	0.80	788	420	1" NPT(F)	21/2" flange	17.12 (435)	20.04 (510)	£3294.00

^{*}Electropolished tube configuration

Accessories

IB-36125-50 Mounting kit for models 36125-00, -05, and -10.....£92.00 IB-36125-51 Mounting kit for models 36125-15, -20, and -25.....£133.00

Wetted parts

Standard: 316 SS with Viton® seals

Sanitary: 316L SS

Temperature range (standard models)

Shell side: -60 to 232°C Tube side: -25 to 205°C

Maximum operating temperature (sanitary models): 425°C

Maximum temperature difference

Standard: 65°C from shell to tube Sanitary: 52°C

Maximum steam pressure: 8.6 bar (125 ps)i



Programmable Process Meters

Universal Input

Any one of over 20 different input types can be directly connected - Thermocouple, RTD, 20mA, mV and 10V signals are accepted as standard

Analogue Output Input

Optional analogue output can be user configured as 0-10V, 0-20mA or 4-20mA allowing connection to another device such as a chart recorder or data logger

Alarms

Meters have four software alarms. These can be configured by the user for alarm type, setpoint, on/off delay and on/off hystersis value. Optional relay outputs can be triggered by any of the four software alarms.

Displays

Choice of four or five digit displays. Front panels areIP65 (NEMA 4) rated.

Simple Configuration

Full setup is available using the front panel buttons to step through a simple password protected menu

Communication

Includes an RS422/485 communication port for connection to a PLC or computer



Specifications

Physical / Mechanical

1/8 DIN Panel meters

Front Panel: Protection to IP65 (NEMA 4) Dimensions: 48mm H x 96mm W x 173mm D

Panel Cutout: 44mm H x 92mm W

Operating Temperature: 10 to 50°C

Relays: SPDT (1A @ 250VAC; 5A @ 30VDC)

Isolated Transmitter / Transducer Supplies:

1 x 24VDC two wire transmitter supply

1 x 10VDC regulated supply (models 220UK-00, -05, -10, -15 only)

1 x 0-12VDC programmable regulated supply (models 220UK-20, -25, -30, -35 only)

$\textbf{Analogue Output} \ (\text{models 220UK-20, -25, -30 and -35 only})$

Ranges: User selectable 0-10VDC, 0-20mA or 4-20mA

Accuracy: 0.2% of span Resolution: 0.05% of span

Serial Communication

Type: isolated RS422/485 multidrop Speed: 1200, 2400, 4800 or 9600 baud

Parity: Odd, even or none Stop Bits: 1 or 2

Protocol: MODBUS™ (RTU or ASCII) and DTPI

Process Inputs		
Туре	Range	Accuracy
Thermocouples		
Type J	-210 TO 1200°C	± 0.5°C
Туре К	-270 TO 1372°C	± 0.5°C
Туре Т	-270 TO 400°C	± 0.5°C
Type B	0 TO 1820°C	± 1.5°C
Type E	-270 TO 1000°C	± 0.5°C
Type N	-200 TO 1300°C	± 0.5°C
Type R	-50 TO 1767°C	± 1.0°C
Type S	-50 TO 1767°C	± 1.0°C
Type U	-200 TO 400°C	± 0.7°C
Type L	-200 TO 900°C	± 0.7°C
Type G	0 TO 2320°C	± 1.0°C
Type D	0 TO 2320°C	± 1.0°C
Type C	0 TO 2320°C	± 1.0°C
Ni/Ni	0 TO 1370°C	± 1.0°C
Plantiel II	0 TO 1370°C	± 1.0°C
Palaplat	0 TO 240°C	± 1.0°C
Resistance Thermometers		
Pt100 (alpha=385)	-200 TO 850°C	± 0.5°C
Pt100 (alpha=392)	-100 TO 457°C	± 0.5°C
Pt130	-200 TO 500°C	± 0.5°C
Ni100	-60 TO 250°C	± 0.5°C
DC Inputs		
(0)4 - 20mA	User scalable	± 0.05%
±100mVDC	User scalable	± 0.05%
± 10VDC	User scalable	± 0.05%

90 - 265VAC	50/60Hz	10 - 32V	AC or DC	No of digits	Process	Digital	Software	Relay	Analogue
Cat No	Price Each	Cat No	Price Each	on display	Inputs	Inputs	Alarms	Outputs	Output
IB-220UK-00	£140.00	IB-220UK-05	£155.00	4	Universal see above table	0	4	0	No
IB-220UK-10	£175.00	IB-220UK-15	£190.00	4	Universal see above table	0	4	2	No
IB-220UK-20	£205.00	IB-220UK-25	£220.00	5	Universal see above table	2	4	0	Yes
IR-22011K-30	£240.00	IB-22011K-35	£255.00	5	Universal see above table	2	4	2	Yes

Flexible Heating Cords

- Temperature ranges Standard heating cord to 450°C High temperature heating cord to 800°C
- Suitable for close coiling or open spiraling around tubing

Rugged small-diameter cords heat small vessels or tubes where space is too limited for heating tapes. Heat glass, ceramic or metal. Cords are suitable for laboratory, production or maintenance applications.

Standard glass fiber heating cords are suitable for applications up to 450°C and have ties (61 cm long) at either end to the heating section for securing the cord to the vessel. High temperature quartz fiber heating cords are suitable for applications up to 800°C and have ties (121 cm long) at either end of the heating section for securing the cord to the vessel.

Regulate these heating cords with either the power controller or temperature controller shown on page 61.

•					
Heating Cord - heat to 450°C					
Cat. no.	Total watts	Dimensions (L x dia)	Shpg wt	Price	
IB-033UK-60	60	0.305m x 5mm	0.4 kg	£45.00	
IB-033UK-62	120	0.61m x 5mm	0.4 kg	£50.00	
IB-033UK-64	240	1.22m x 5mm	0.4 kg	£55.00	
IB-033UK-66	480	1.83m x 5mm	0.6 kg	£80.00	
IB-033UK-68	960	2.44m x 5mm	0.7 kg	£120.00	
IB-033UK-70	1960	4.88m x 5mm	0.8 kg	£175.00	



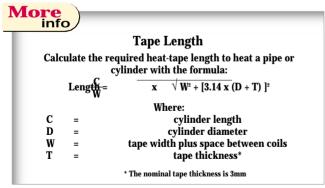
High Temperature	High Temperature Heating Cord - heat to 800°C					
Cat. no.	Total watts	Dimensions (L x dia)	Shpg wt	Price		
IB-033UK-50	100	0.3m x 5mm	0.4 kg	£75.00		
IB-033UK-52	200	0.61m x 5mm	0.4 kg	£85.00		
IB-033UK-54	400	1.22m x 5mm	0.5 kg	£115.00		
IB-033UK-56	800	2.44m x 5mm	0.6 kg	£185.00		
IB-033UK-58	1600	4.88m x 5mm	0.8 kg	£275.00		

Flexible Heating Tapes

- Temperature ranges Standard heating tape to 450°C High temperature heating tape to 800°C
- Select grounded heating tape to prevent shock hazards ideal for use with metals

Standard glass fiber heating tapes are suitable for applications up to 450°C and have ties at either end of the heating section for securing the tape to the vessel. Standard models are available with or without grounding. High temperature quartz fiber heating tapes are suitable for applications up to 800°C and have ties at either end of the heating section for securing the tape to the vessel.

Regulate these heating tapes with either the power controller or temperature controller shown on page 61.



Grounded Heating Tape - heat to 450°C					
Cat. no.	Total watts	Dimensions (L x dia)	Shpg wt	Price	
IB-03121-12	100	0.61m x 25mm	0.6 kg	£60.00	
IB-03121-22	150	0.91m x 25mm	0.7 kg	£73.00	
IB-03121-32	200	1.22m x 25mm	0.8 kg	£84.00	
IB-03121-42	300	1.83m x 25mm	0.9 kg	£90.00	
IB-03121-52	400	2.44m x 25mm	1.1 kg	£98.00	
IB-03121-62	600	3.66m x 25mm	1.3 kg	£142.00	
IB-03121-72	800	4.88m x 25mm	1.7 kg	£174.00	
IB-03121-82	1200	7.32m x 25mm	1.9 kg	£230.00	
IB-03121-92	1600	9.76m x 25mm	2.8 kg	£290.00	



High Temperature Heating Tape - heat to 800°C					
Cat. no.	Total watts	Dimensions (L x dia)	Shpg wt	Price	
IB-033UK-30	200	0.61m x 25mm	0.6 kg	£100.00	
IB-033UK-32	400	1.22m x 25mm	0.8 kg	£135.00	
IB-033UK-34	600	1.83m x 25mm	0.9 kg	£180.00	
IB-033UK-36	800	2.44m x 25mm	1.1 kg	£240.00	
IB-033UK-38	1600	4.88m x 25mm	1.7 kg	£430.00	

leating Tape - hea	at to 450°C			
Cat. no.	Total watts	Dimensions (L x dia)	Shpg wt	Price
IB-033UK-02	100	0.61m x 25mm	0.6 kg	£32.00
IB-033UK-04	150	0.91m x 25mm	0.7 kg	£40.00
IB-033UK-06	200	1.22m x 25mm	0.8 kg	£50.00
IB-033UK-08	300	1.83m x 25mm	0.9 kg	£70.00
IB-033UK-10	400	2.44m x 25mm	1.1 kg	£73.00
IB-033UK-12	600	3.66m x 25mm	1.3 kg	£86.00
IB-033UK-14	800	4.88m x 25mm	1.7 kg	£110.00
IB-033UK-16	1200	7.32m x 25mm	1.9 kg	£160.00
IB-033UK-18	1600	9.76m x 25mm	2.8 kg	£250.00

Silicone-Rubber Heaters

- ▶ Temperature range to 232°C
- Resists moisture, sunlight, ozone, radioactivity and most solvents
- Available with or without pressure sensitive adhesive

Resistance wires are encapsulated in a silicone-rubber to provide a heater which is flexible and resistant to moisture, sunlight, ozone and radioactivity. They are available with or without pressure sensitive adhesive and are ideal for warming of tanks and vessels.

Regulate these heaters with either the power controller or temperature controller shown below.

Silicone-Rubber Laminated Heater - without adhesive					
Cat. no.	Total watts	Dimensions (L x dia)	Shpg wt	Price	
IB-36000-05	180	305mm x 152mm	0.5 kg	£108.00	
IB-36000-15	360	610mm x 152mm	0.5 kg	£166.00	
IB-36000-25	360	305mm x 305mm	0.5 kg	£166.00	
IB-36000-35	720	610mm x 305mm	0.9 kg	£283.00	
IB-36000-45	1440	610mm x 610mm	1.1 kg	£531.00	



Silicone-Rubber Laminated Heater - with adhesive					
Cat. no.	Total watts	Dimensions (L x dia)	Shpg wt	Price	
IB-36001-05	180	305mm x 152mm	0.5 kg	£114.00	
IB-36001-15	360	610mm x 152mm	0.5 kg	£175.00	
IB-36001-25	360	305mm x 305mm	0.5 kg	£175.00	
IB-36001-35	720	610mm x 305mm	0.9 kg	£308.00	
IB-36001-45	1440	610mm x 610mm	1.1 kg	£585.00	

Power Controller For Heating Tape

- Low cost power controller
- 0-95% control of input voltage
- Suitable for heating cords and mats up to 2300W

Regulate the input power delivered to your heating cords/mats with this power controller. The controller features an independent power level dial and on/off switch so you won't disturb your setting each time you turn the controller on and off, making it ideal for fixed startup conditions.

IB-033UK-85 Power controller 240VA 50Hz,

dial percentage control£82.00



Max current: 10 A continuous

Output control method:

Continuously variable on/off ratio

Max Power (resistive only): 2300 W

Power connections:

Input: 2m cable, Output: 1m cable



Shpg wt: 1.5 kg Dimensions:

125 mm W x 75 mm H x 90 mm D

PID Temperature Controller

- ▶ PID or Hysteresis on/off control
- ▶ Temperature range -10°C to 800°C
- ▶ Three digit LED display enables 1°C resolution

The controller has a zinc die cast outer case which can be either used on a bench top or mounted on a 1/2" (12.7 mm) support rod. The unit is programmed using the up/down controls. In addition to the temperature setpoint a hysteresis range can be set to govern the range of temperature variation in the medium being controlled.

The controller is supplied with a PTFE coated PT100 probe for use up to 270°C. For higher temperature probes order from the accessories section.

IB-033UK-90 Temperature controller 240VA 50Hz,

PID control £330.00



Specifications

 Control type: PID or hysteresis on/off
 Resolution: 1°C (-10°C to 800°C)
 Output: SPDT Relay (6.5A @ 230VAC)

 Input Power: 230VAC 50Hz
 Shpg wt: 1.5 kg
 Dimensions: 125 mm W x 75 mm H x 90 mm

Accessories

B-033UK-94 PT100 temperature probe, SS 400°C	£75.00
B-033UK-95 PT100 temperature probe, PTFE coated 400°C	£85.00
R-0331 K-96 PT100 temperature probe SS 800°C	£135.00

Technical Data

Length

Multiply	→	to get
to get	←	Divide
inch	2.54	cm
ft	12	inch
ft	0.305	meter
yard	1.094	meter
Angstrom	10¹º	meter

Volume

Multiply		to get
to get	←	Divide
cubic cm (cc)	1	mL
oz (fluid)	29.57	mL
cubic ft (ft³)	7.48	gal
cubic ft (ft³)	0.0283	m³
gal	128	oz (fluid)
gal	3.785	liters
gal	0.8333	imp gal
cubic meters	1000	liters

Pressure/Vacuum

Multiply	→	to get
to get	←	Divide
atm	33.9	ft H ₂ O
atm	760	mm Hg
atm	1033.2	g/cm ²
atm	14.70	psi
atm	1.013	bar
atm	101.3	kPa
bar	14.5	psi
bar	0.9869	atm
bar	100	kPa
ft H ₂ O	0.4335	psi
kPa	0.01	dyne/cm²
kPa	0.1450	psi
kPa	7.5	mm Hg
psi	0.0703	kg/cm²

Flowrate

Multiply		to get
to get		Divide
cc/min	1	mL/min
cfm (ft³/min)	28.31	L/min
cfm (ft³/min)	1.699	m³/hr
cfh (ft³/hr)	472	mL/min
cfh (ft³/hr)	0.125	GPM
GPH	63.1	mL/min
GPH	0.134	cfh
GPM	0.227	m³/hr
GPM	3.785	L/min
oz/min	29.57	mL/min

▶ Flow for Liquids

C_v factor $Q = \frac{C_v}{(G/\Delta P)^{1/2}}$	$ C_V = G = $	flow rate (GPM) flow coefficient specific gravity pressure drop (psi)
K_v factor $Q = \frac{K_v}{(G/\Delta P)^{1/2}}$	$\begin{matrix} K_{V} & = \\ G & = \end{matrix}$	flow rate (m³/h) flow coefficient specific gravity pressure drop (bar)

Temperature

$^{\circ}F = (1.8 \times ^{\circ}C) + 32$
$^{\circ}C = (^{\circ}F - 32) \times 0.555$
$^{\circ}$ Kelvin = $^{\circ}$ C + 273 2

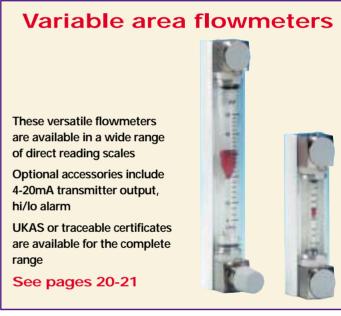
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